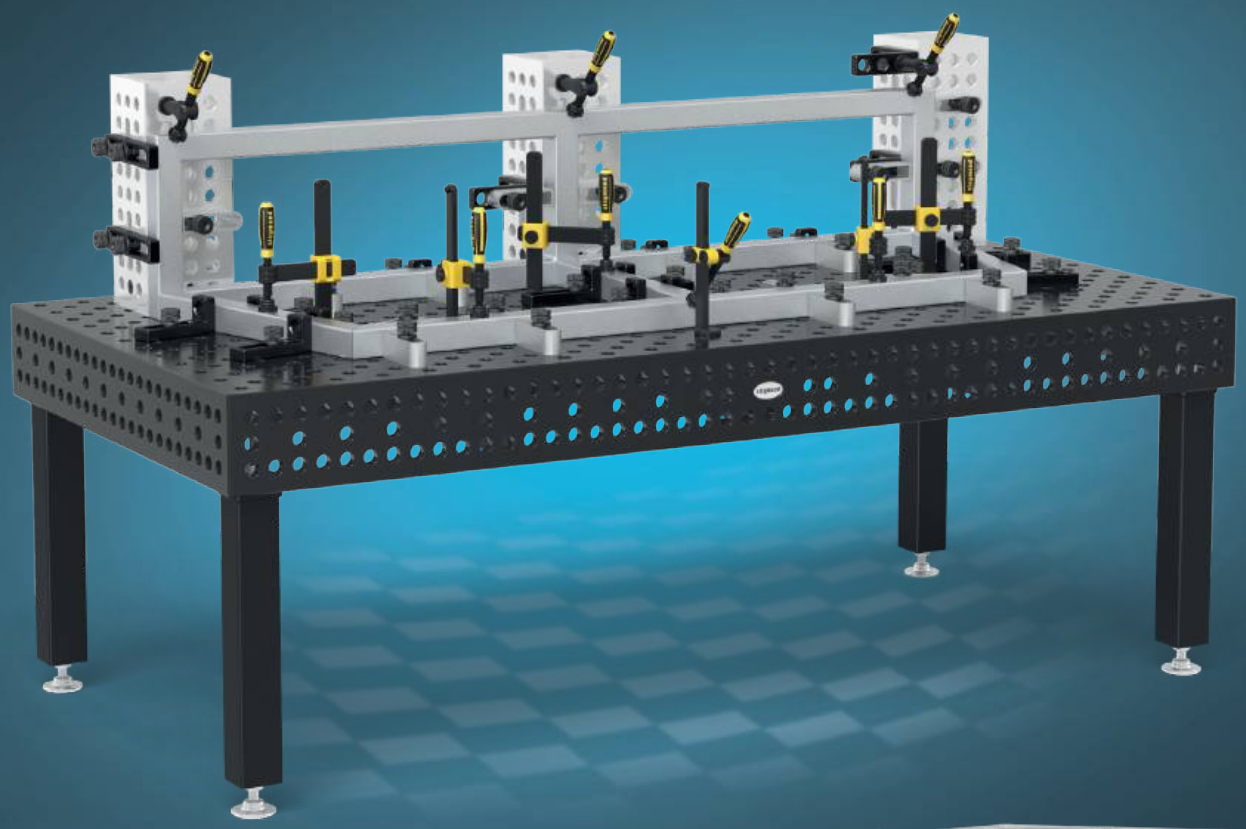
siegmund

WELDING TABLES AND CLAMPING SYSTEMS

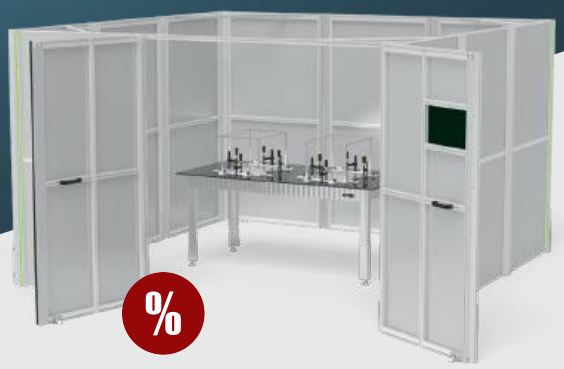


SIEGMUND WELDING TABLES – 25 YEARS – ANNIVERSARY

Anniversary offer:
Welding Table Extreme 8.7
incl. accessories

$ 9,785

see page 66



%

Laser welding cell incl.
Siegmund Workbench

$ 12,585

see page 2

Icon index

Siegmund systems

- **28** **System 28** Light to Heavy Duty Fabrications
- **22** **System 22** General Purpose Fabrication
- **16** **System 16** Fine Details Fabrication

Materials

- **AL-TI** **Aluminum-Titanium** lightweight and high-strength material, hardness of nitrided cast steel is not achieved
- **AL** **Aluminum** for stainless steel processing
- **PA** **Polyamide** for stainless steel and aluminum processing to prevent surface damage
- **E** **Stainless Steel** for scratch-resistant surfaces (rust prevention)
- **X8.7** **Through-hardened tool steel X8.7**
- **X8.8** **Through-hardened tool steel X8.8**
- **750** **Premium steel S355J2+N**

Material characteristics

- **Scratch resistant & Corrosion resistant** The surface provides relatively good corrosion protection in dry environments
- **N** **Nitration** improves impact resistance and protects against weld spatter adhesion
- **BAR** **BAR-coating (Black-Anti-Rust-coating)** smoothes the surface and increases the rust prevention
- **B** **Blueing** Protection against corrosion

Product characteristics

- **Scale**
- **Table side panel**
- **Hexagonal Slot**
- **Extra high table side panel**
- **Hexagon socket**
- **External hexagon**

Boring Grid

- **Diagonal grid**
- **25x25 mm / 50x50 mm / 100x100 mm Grid**

6x 160621 | 12x 160511 | 6x 160108.N | 4x 160110.N | FOR FREE 1x 163999

Front page offer

Siegmund Laser welding cell 3600x3600x2250 mm
Workbench with steel plate 2000x1000 mm incl. Accessories

$ 12,585

instead of $ 13,322

4-3636.LC.Set

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.

Advantage Siegmund workbench

When starting manual laser welding, initial welding attempts may result in damage to the work table. The steel plate of the Siegmund workbench can be replaced quickly and cost-effectively, thus providing an ideal working basis for manual laser welding.

Surcharge

Siegmund Workbench Height adjustable

$ 162

4-3636.LC.Set.1

Anniversary offer: Welding Table Extreme 8.7 incl. accessories

Further details about the offer: see page 66

$ 9,785

instead of $ 13,020

4-280030.XD7D.JA

clickable TABLE OF CONTENT

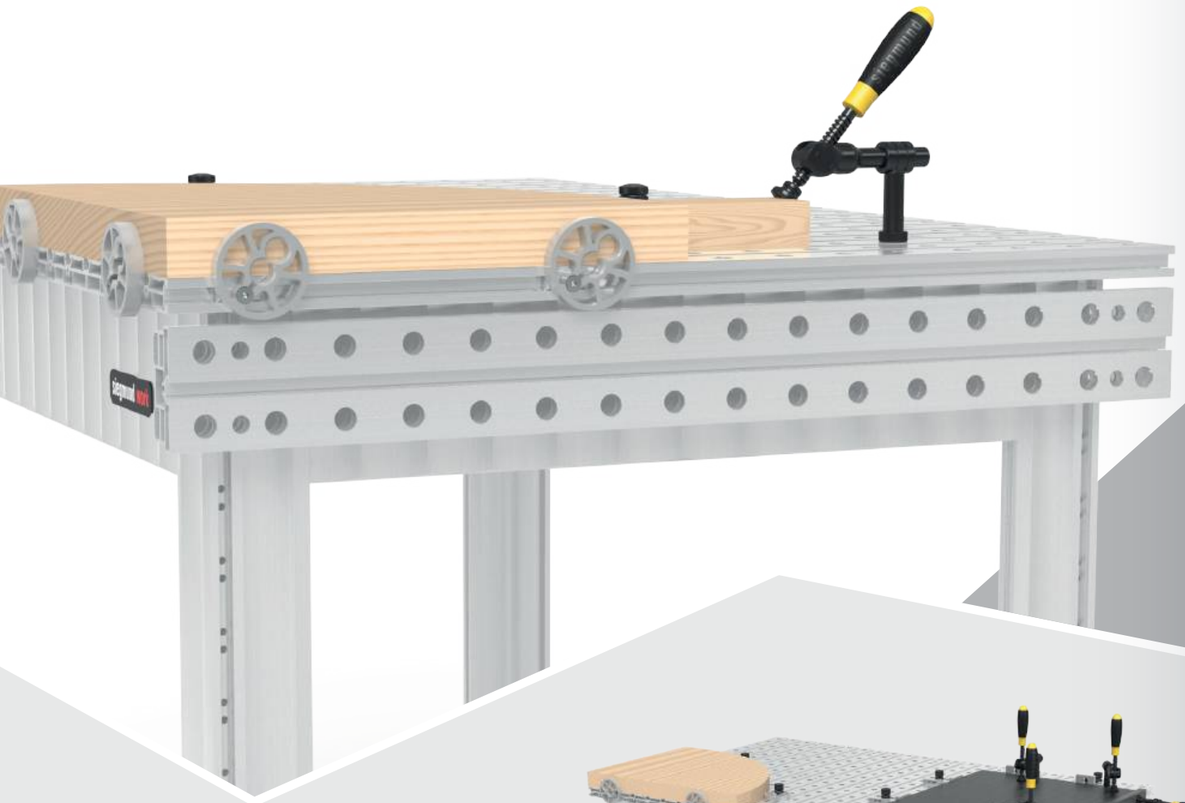
Product overview

	SYSTEM i	28	22	16
Siegmund welding tables The perfect working basis	014	058	126	170
Hexagon Slot Table Advantages of welding tables and slot tables combined		068		
Lifting platforms Easily lift the heaviest loads		070	132	180
Rotating table height adjustable Quick and easy adjustment for an ideal working height		074	134	182
Mobile lifting table Ergonomic pain free working		075	135	183
NEW **Siegmund Workbench** The revolutionary workbench	032			184
Siegmund Workstation The all-rounder in every workshop	040	076	136	200
Octagonal tables Welding tables for manipulators		082	140	206
Siegmund Welding Cell Introduction into automation	048		208	
Laser welding cell Efficient and safe manual laser welding	046		250	
Zero point clamping system Exchange welding fixtures easily and flexibly	054	084	142	212
NEW **Clamping system** for serial devices with templates	052	086	144	214
Rail System Standard same track width for all table sizes	044	120		

	SYSTEM 28	22	16
Stops Versatile clamping options	090	148	218
Squares Working in three dimensions	092	150	220
Aluminum profiles Lightweight clamping tools	098	152	224
Bolts Fastening and connecting	100	154	226
Clamps & Accessories Fastening of workpieces	104	156	230
Prisms & Supports Solid support surfaces	108	158	232
Accessories Practical solutions for everyday work	112	160	234
Sub Table Box Lockable storage space	114	162	236
Bench vices Safe clamping of workpieces	116	164	238
Table press Prestressing and straightening	118	166	240
Magnetic Clamping Technology Clamping without interference contours	244		
Connecting Elements Cross-system solutions	244		
Maintenance products Cleaning and maintenance	248		
Positioner Easy positioning	252		

i = Product Information

NEW INNOVATIONS AND PRODUCT HIGHLIGHTS AT SIEGMUND



New accessories for the Siegmund workbench

We have expanded our workbench range with additional bolts, stops, squares and clamps. Another new addition is a side panel that can be retrofitted.

www.siegmund.com/
F-workbench

192

Safe and efficient manual laser welding

Manual laser welding has quickly become an important part of welding technology. In order to meet the increased safety requirements of manual laser welding, Siegmund has developed a suitable cell. We recommend the laser welding cell in combination with our Siegmund workbench.

46

www.siegmund.com/
F-laser-cell

Anniversary offers:

- 16 Welding Table Extreme 8.7 PLUS – Page 178
- 16 Laser welding cell incl. Workbench – Page 2
- 16 Siegmund Workbench – Page 194
- 28 Welding Table Extreme 8.7 – Page 66
- 28 Lifting platform – Page 72

www.siegmund.com/
F-clampingsystem

Small required space, big impact

The clamping claws are characterized by their flexible clamping range, which allows workpieces of different sizes to be fixed easily and securely. They are also suitable for clamping flat structures. Thanks to their small interference contour, they create ideal working conditions, especially when used in automation and when using robots.

216

WELDING TABLES FROM THE WORLD'S MARKET LEADER

Success story from Oberottmarshausen

More than 30 years ago, company founder Bernd Siegmund created a group of companies that is now active worldwide through constant innovations and product developments. As an owner-managed family business and the world's number 1 when it comes to welding tables, we are globally positioned with five locations across Europe and a sales network in over 60 countries.

Our products stand for maximum functionality and exclusive design and are used in almost all industries. In addition to machine, plant, metal and vehicle construction, they are particularly popular in prototype construction and series production with and without robot connection. The welding and clamping table systems are based on a well thought-out and flexible modular system. In combination with our large variety of accessories, we offer a simple and time-saving solution for every challenge.

The enthusiasm of our customers encourages us to new developments and innovative solution concepts. Our aim is to stick to this vision and to constantly develop ourselves and our products. We are able to do this with the help of our employees, who are committed to the company every day with heart, mind and energy.

With innovative strength, determination and the consistent pursuit of our visions, we not only want to maintain our success and our world market leadership, but continue to expand it.

The most important locations for welding table and accessory production

The Siegmund Group has around 75000 square meters of office, production and storage space available on a total of 160000 square meters of land.

Deggingen (D)

Mechanical production of welding tables, castings and aluminum profiles.

Skawina (PL)

Production of welded parts and welding tables.

Lublin (PL)

Production of welding tables and accessories.

SIEGMUND WELDING TABLES – 25 YEARS – ANNIVERSARY

We celebrate 25 years of Siegmund welding tables

For 25 years, Siegmund welding tables have stood for outstanding quality and precision in the welding industry. We are celebrating a quarter of a century of innovation and history with you. Look forward to selected anniversary offers in this catalog.

Oberottmarshausen (D)

Approx. 2000-5000 welding and clamping tables and approx. 1 million accessories are stored on 18000 square meters of hall space.

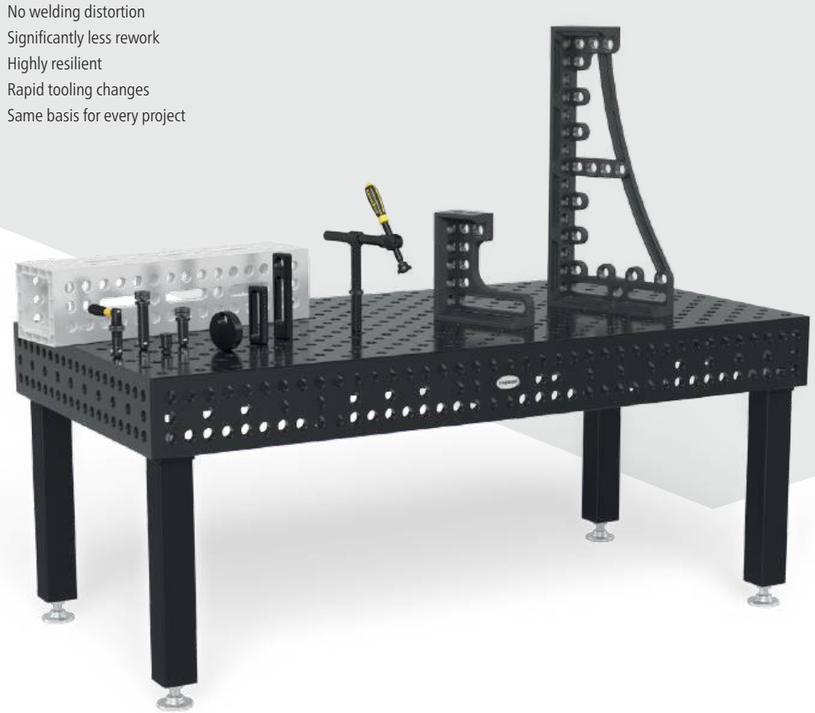
WHY SIEGMUND?

Save time and money with a welding table from Siegmund

Opt for a Siegmund table and save money. Thanks to the top quality of our welding tables, you get a tool with which you can work much more precisely and with a lower error rate. With the help of the modular system, you can combine welding tables, U-squares, stops etc. within a very short time and generate countless devices from them. This reduces the set-up time and saves storage space and costs.

Therefore Siegmund:

- 100000 times in use worldwide
- high customer satisfaction
- 100% repeatability
- low set-up time / time saving
- No welding distortion
- Significantly less rework
- Highly resilient
- Rapid tooling changes
- Same basis for every project



Choose from a variety of table variations

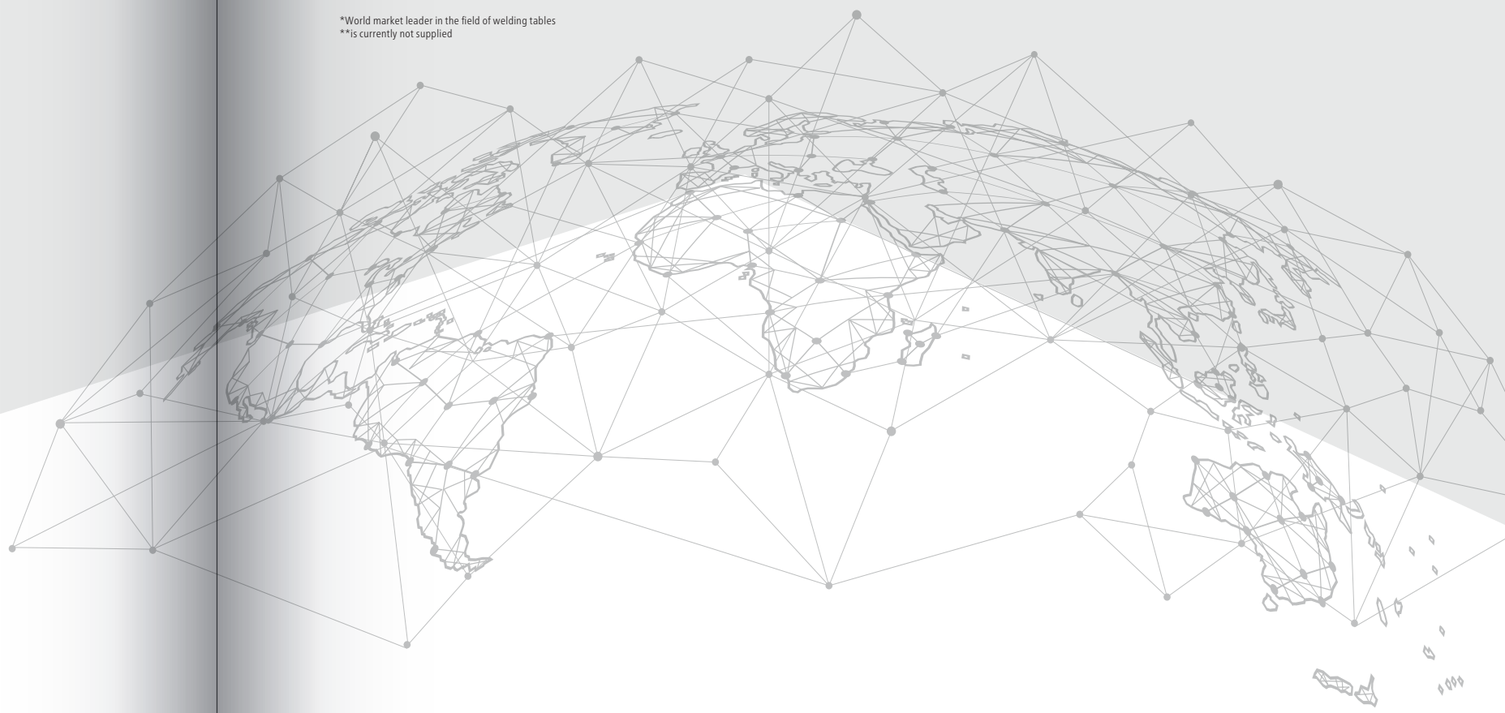
Our welding and clamping tables are available in the three sizes System 16 (borehole diameter 16 mm), System 22 (borehole diameter 22 mm) and System 28 (borehole diameter 28 mm). Based on these basic versions, you can choose between a large selection of materials, sizes, grid types and table legs. We offer the right working basis for every application.

A basis of the world market leader is the close cooperation with selected trading partners.*

Every day craftsmen and industrial enterprises are relying on the steadiness of Siegmund welding tables, in more than 60 countries.

Egypt	Finland	Latvia	Philippines	Taiwan
Algeria	France	Liechtenstein	Poland	Thailand
Argentina	Greece	Lithuania	Portugal	Czech Republic
Australia	United Kingdom	Luxembourg	(Russia)**	Tunisia
Belgium	India	Malaysia	Sweden	Turkey
Bosnia and Herzegovina	Indonesia	Morocco	Switzerland	Ukraine
Brazil	Israel	Mexico	Serbia	Hungary
Bulgaria	Italy	New Zealand	Singapore	Uruguay
Chile	Japan	Netherlands	Slovakia	USA
China	Canada	Norway	Slovenia	United Arab Emirates
Denmark	Kazakhstan	Austria	Spain	Vietnam
Germany	Colombia	Pakistan	South Africa	(Belarus)**
Estonia	Croatia	Peru	South Korea	

*World market leader in the field of welding tables
**is currently not supplied



WE ARE A GLOBAL SUPPLIER

Thanks to our worldwide sales network, there is also a qualified contact person in your area who will work with you – and in a personal consultation – to develop tailor-made solutions in your national language. Our various media are now also available in more than 36 languages.

WE HAVE BEEN AWARDED

Maximum functionality and excellent design

All the awards we have received in the past at international design competitions are a recognition and incentive at the same time, to continue on this creative and innovative path with enthusiasm. We invite you to join us!

reddot winner 2024

WS161208
Siegmund Workbench

Our Company

We as a company have also received several awards as a medium-sized company with high innovative strength and strong growth.

Bayerns Best 50
Preisträger 2019

Latest awards

We are very pleased that our products have regularly won over the specialist juries of international awards since 2012. We have compiled the most recent awards for you here.

GOOD DESIGN

iF DESIGN AWARD 2023

reddot winner 2023
industrial design

160130.SE.RC1
Welding Cell 2400 Black Edition

FINALIST 2020

iF DESIGN AWARD 2020

DM804024.XD7
Rotating table height adjustable

280604
Pipe Clamp Universal

FINALIST 2019

iF DESIGN AWARD 2019

GERMAN DESIGN AWARD SPECIAL 2020

Siegmund

As the world market leader in the field of welding tables, with a dealer network in over 60 countries, our tables are in use 100000 times over.

Quality

Siegmund stands for product innovations, high-quality materials and accurate processing. Our large development team works together with our customers on the constant further development of our products.

Storage capacity

Our claim: Prompt availability. Therefore, we always have between 2000-5000 welding and clamping tables and around one million accessories in stock on approx. 18000 square meters of hall space.

Surface-hardened accessories

Our plasma nitriding is a unique surface finish that better protects our accessories from rust, scratches and weld spatter.

Hardest welding tables

The extraordinary hardness of the Extreme tables is achieved through specially developed special alloys and the subsequent plasma nitriding and BAR coating. The surface flatness is retained even after years of use.

Innovative modular system

Modular, compatible, individual: workbenches, welding tables and clamping systems according to your requirements.

STRONG PARTNER IN SPORTS

BASKETBALL

German Basketball League (BBL)

WE BALL TOGETHER

SIEGMUND & FC BAYERN BASKETBALL

FC Bayern München is the largest brand in German professional sports and is known all over the world. Siegmund is the main sponsor of the FC Bayern basketball team. The club is just as ambitious and hungry for titles in this spectacular sport as it is in football. Since 2014, 7 national titles have been celebrated. The first years of the partnership were also successful: The Munich team won the German Basketball Cup in 2023 and again in 2024 with the Siegmund logo on their chest. FC Bayern's basketball players also caused a stir internationally. Three FCBB players helped the German national team to sensationally win the 2023 World Cup. FC Bayern Basketball carries the name Siegmund around the world and helps to give the brand even more importance at home and abroad.

German Ice Hockey League (DEL)

THE FASCINATION OF ICE HOCKEY

SIEGMUND & THE AUGSBURG PANTHERS

The "Panthers" play ice hockey for one of the oldest and most traditional clubs in Germany: the Augsburger Eislaufverein (AEV). Competitive sport has been practiced there on the ice since 1878. Today the club is known for a modern stadium, enthusiastic supporters and great atmosphere at home games. Siegmund is an advertising partner of the "Panthers" and supports professional ice hockey in Augsburg.

German Football League

SOCCER FEVER

SIEGMUND & FC AUGSBURG

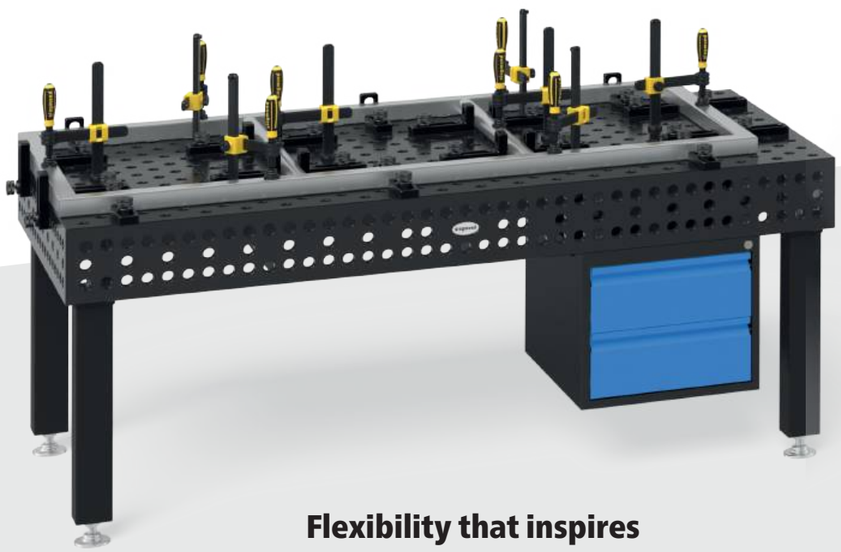
Football is the favorite sport of many Germans and FC Augsburg is the biggest sporting flagship in the city and region. Since 2011, the club has played continuously in the Bundesliga, the highest national division. Siegmund feels very connected to FCA, and not just because the company's headquarters are just a few minutes from the stadium. High efficiency, perseverance and the courage to go their own way characterize both. Since 2018, the Siegmund logo can be seen on the sleeves of footballers' jerseys.

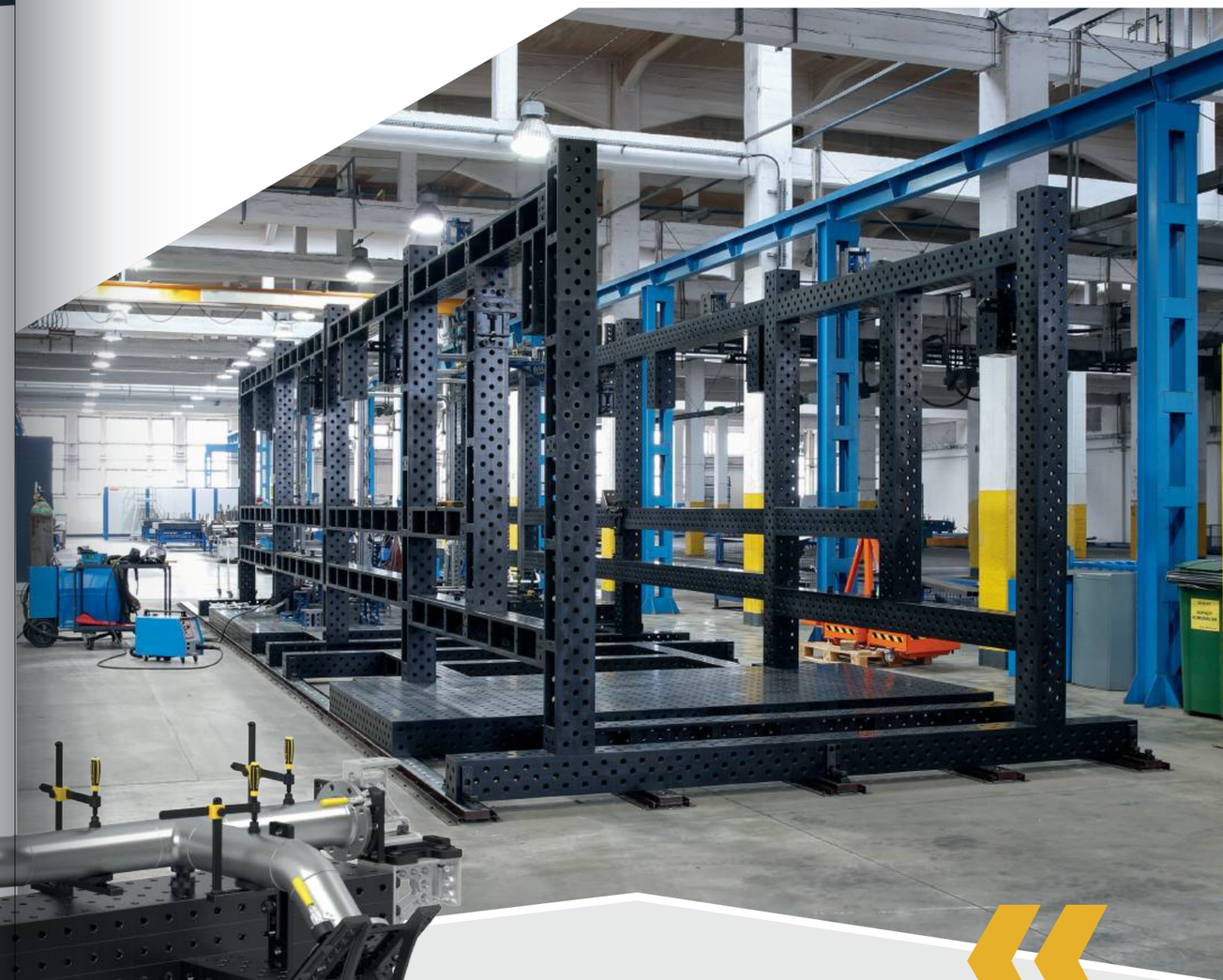
SMALL OR LARGE PARTS TO BE WELDED?

With our welding tables, you can complete your tasks quickly and precisely.

Thanks to the boreholes in our welding tables, an extremely flexible and versatile clamping surface is created. This gives you the opportunity to quickly and easily produce a wide variety of constructions using squares, stops and clamps. The excellent precision of our welding tables enables you to position the components exactly and thereby achieve very good repeatability. We offer a perfectly coordinated modular system for every application, with which you can work conveniently and efficiently.

- modular system for everyone
- exact clamping of components
- convenient and efficient work
- Time saving through easy handling





Flexibility that inspires

With a Siegmund welding table, you are well equipped for tasks of all dimensions. Regardless of whether it is individual production, series production or custom-made products, we offer you a coordinated and modular system for everyone in the best quality and with maximum flexibility.

Maximum freedom

Thanks to our modular system, your Siegmund tables easily grow with your tasks and requirements. Expand your work surface in every dimension, e.g. by connecting tables with U-squares or aluminum profiles.

Unlimited possibilities

With our rail systems, platform systems or manipulators, no project is too big for you. From building bridges or roller coasters to the production of buses and much more, we are happy to work with you to develop special solutions according to your individual needs and challenges.

siegmund

CHOOSE YOUR SYSTEM

Our Siegmund modular system is based on three different bore sizes. The bore size defines the system. All tool parts and sets can be used on all table series within one system. If you want to work across systems, we also offer an extensive range of connecting elements.

SYSTEM

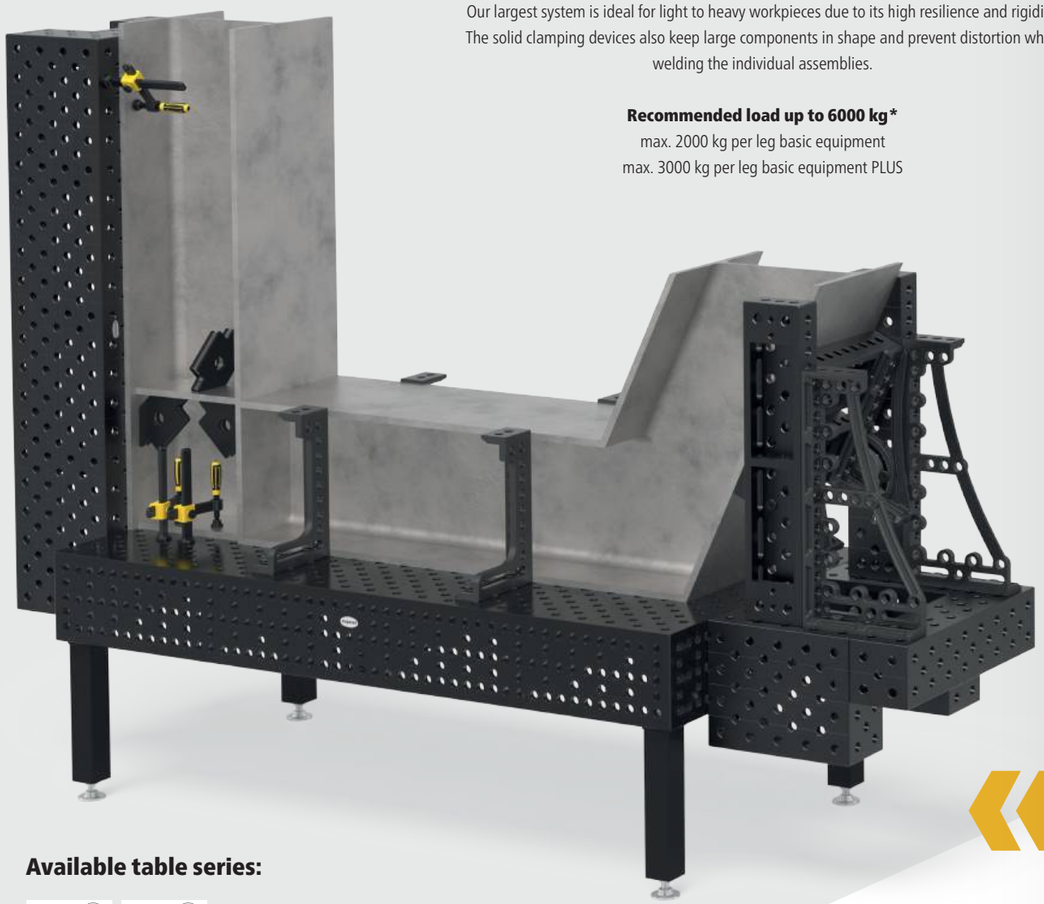
Ø 28 mm

28

Light to Heavy Duty Fabrications

Our largest system is ideal for light to heavy workpieces due to its high resilience and rigidity. The solid clamping devices also keep large components in shape and prevent distortion when welding the individual assemblies.

Recommended load up to 6000 kg*
max. 2000 kg per leg basic equipment
max. 3000 kg per leg basic equipment PLUS



Available table series:

Basic X8.7 | Basic 750
Professional 750
Extreme X8.7 | Extreme X8.8 PLUS

Boring Grid:

www.siegmund.com/
F-tables

SYSTEM

Ø 22 mm

22

General Purpose Fabrication

We recommend our System 22 for fine details to medium-heavy fabrications. For everyone who cannot decide.

Recommended load up to 3000 kg*
max. 1500 kg per leg basic equipment

Available table series:

Professional 750
Extreme X8.7 | Extreme X8.7 PLUS

Boring Grid:

SYSTEM

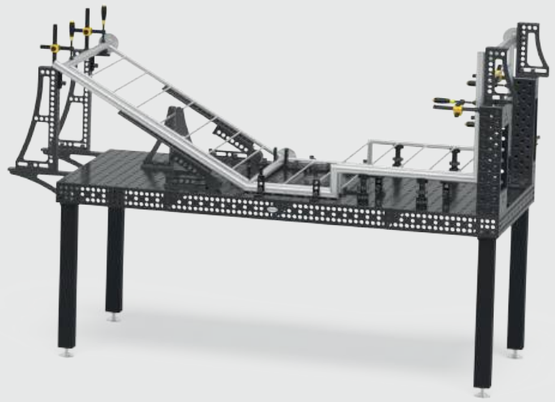
Ø 16 mm

16

Fine Details Fabrication

Our System 16 is the right decision for fine details fabrications, such as railings or frame constructions.

Recommended load up to 2000 kg*
max. 1000 kg per leg basic equipment



Available table series:

Basic
Professional 750
Extreme X8.7 | Extreme X8.7 PLUS

Boring Grid:

* Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

UNIQUE WELDING TABLES FROM SIEGMUND

Proven 100000 times worldwide

Our welding and clamping tables are characterized by the highest quality, resilience and precision. Not only welding work can be carried out on our tables, but also clamping and assembly work of all kinds with materials such as wood and plastic. We have invested a lot of development work in our welding tables in order to offer you a highly efficient working basis today.

- long lifetime
- unique materials
- high loads
- high precision and exact clamping
- same basis for all tasks
- high customer satisfaction

SIEGMUND WELDING TABLES 25 YEARS ANNIVERSARY

1 Unique materials developed by us

Our material development has already received awards.

- high basic hardness
- improved nitriding results
- improved dimensional stability

2 Surface

- precisely milled surface
- reduced maintenance effort and improved corrosion protection through plasma nitriding

3 Radiused boreholes

- easier insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damage to the borehole edges

4 Grid lines

- continuous lines for better orientation at a distance of 50 mm (System 16) or 100 mm (System 22 and 28)
- enable precise clamping

5 Scale

- scaling on all four sides
- saves time when clamping and setting up

6 Elaborate radiuses

- radiused edges and corners
- reduce the risk of injury
- protect components and accessories from getting damaged

7 Table side panel

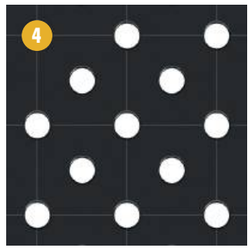
- additional clamping surface
- for extending and connecting tables

8 Ribbing

- for optimum stability and rigidity of the table top
- for all table series and sizes

9 Stable table legs

- optimal pressure distribution
- high strength ensures precision of the table surface
- different versions available



siegmund

DECIDE ON YOUR TABLE SERIES

With our table series, we provide a suitable working basis for every challenge and every requirement. Choose from three different materials.

www.siegmund.com/
F-hardness

Professional 750

- premium steel S355J2+N
- plasma nitrided and BAR coated
- Standard version with normal grid
- System 22 and 28 with diagonal grid as a special version
- Table side panel with two rows of boreholes

16 750 N BAR 100
22 750 N BAR 100 optional
28 750 N BAR 100 optional

Extreme 8.7

- Through-hardened tool steel X8.7
- plasma nitrided and BAR coated
- significantly higher basic hardness
- highest precision even after use
- for demanding work
- System 16 with normal grid, system 22 and 28 with diagonal grid
- Table side panel made of steel S355J2+N
- System 16 and 28 with additional row of boreholes in the table side panel

16 X8.7 N BAR 100
22 X8.7 N BAR 100 optional
28 X8.7 N BAR 100 optional

Basic 750 / Basic 8.7

- high quality steel S355J2+N or tool steel X8.7
- plasma nitrided and BAR coated
- for simple work
- System 16 with normal grid, System 28 with normal grid or diagonal grid
- no or shortened table side panel

16 750 N BAR
28 750
28 X8.7 N BAR

Extreme 8.7 PLUS

- Through-hardened tool steel X8.7
- plasma nitrided and BAR coated
- significantly higher basic hardness
- highest precision even after use
- for particularly demanding work
- System 16 with normal grid, System 22 with diagonal grid
- Table side panel made of steel S355J2+N
- improved rigidity of the table top thanks to extra high side panels and ribbing

16 X8.7 N BAR 100
22 X8.7 N BAR 100

Extreme 8.8 PLUS

- Through-hardened tool steel X8.8
- plasma nitrided and BAR coated
- extremely high basic hardness
- maximum resistance to impact
- highest precision even after use
- for extraordinarily demanding work
- System 28 with diagonal grid
- Table side panel made of steel S355J2+N
- improved rigidity of the table top thanks to extra high side panels and ribbing

28 X8.8 N BAR 100

X8.7 Tool Steel X8.7
X8.8 Tool Steel X8.8
750 Steel S355J2+N
Scratch resistant
N Nitration
BAR BAR-Coating
100 Scale
Table side panel
Extra high table side panel
Diagonal grid
25x25 mm / 50x50 mm / 100x100 mm Grid

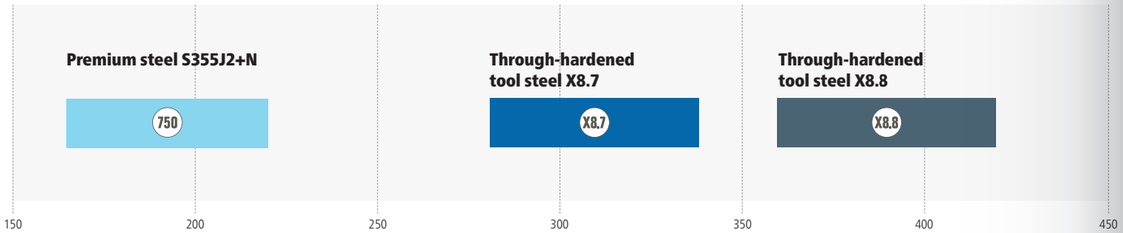
siegmund

MATERIALS

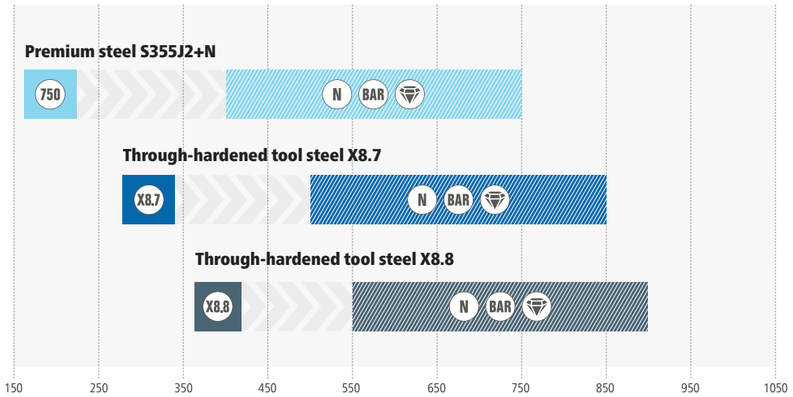
With our evaluation, we would like to make it easier for you to compare the different materials and to support you in selecting the right welding table.

	750 Steel S355J2+N (without Plasma nitration)	BAR N 750 Steel S355J2+N	BAR N X8.7 Tool Steel X8.7	BAR N X8.8 Tool Steel X8.8
Basic hardness	★★	★★	★★★★★★	★★★★★★★★
Surface hardness	★★	★★★★★★	★★★★★★★★	★★★★★★★★★★
Impact-proof	★★	★★★	★★★★★★★	★★★★★★★★★★
Scratch-proof	★★	★★★★	★★★★★★	★★★★★★★★
Protection against weld spatter	★	★★★★★★	★★★★★★★	★★★★★★★
Corrosion resistance	★	★★★★★★	★★★★★★	★★★★★★
Point load	★★★	★★★★	★★★★★★	★★★★★★★
Flatness in its new state	★★★★★★★	★★★★★★★	★★★★★★★	★★★★★★★
Maintenance of the flatness under heavy use	★	★★★	★★★★★	★★★★★★★
Life span	★★	★★★★★	★★★★★★	★★★★★★★

Basic hardness



Surface hardness



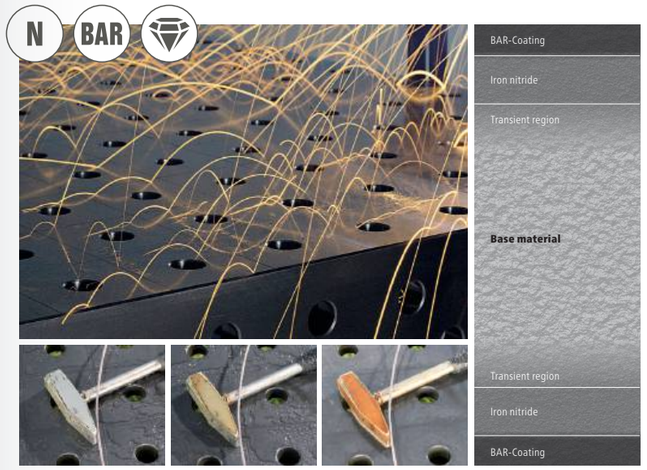
A high basic hardness is crucial for high impact resistance and the long service life of a welding table. The subsequent plasma nitration and BAR coating results in a surface refinement that hardens the material and protects it from scratches, corrosion and weld spatter adhesion. Only the combination of high basic hardness and plasma nitriding results in a low-wear and durable surface.

Approximate Vickers Hardness

PLASMA NITRATION

Proven surface finish

Siegmund's plasma nitriding is a proven surface treatment for our welding tables. The thermochemical process leads to surfaces that are more wear-free, corrosion-resistant and durable. Welding spatter adheres significantly less to a table with plasma nitriding than to welding tables without plasma nitriding. As a result, the surface evenness is better preserved even after years. Due to the significant increase in service life and the increased resilience of the welding tables by around 20-30%, plasma nitriding is always worthwhile.



What is plasma nitration?

Plasma nitriding is a thermochemical diffusion process for surface layer hardening. The surface layer of a workpiece or component is enriched with nitrogen, which forms a wear and corrosion protection layer on the component surface and in the area close to the surface. The manufacturing process takes place under vacuum at around 500 degrees Celsius. In conjunction with additional production steps, we achieve a nearly distortion-free product.

Plasma nitriding is one of the most environmentally friendly hardening processes because only nitrogen, hydrogen and oxygen are required for the hardening process. These gases are the main components of the air. At Siegmund, the required energy is provided exclusively electrically, instead of the fossil fuels that are otherwise customary on the market for heating the components.

- Low-wear and durable surfaces
- Scratch resistant
- Corrosion resistant
- Significantly less welding spatter adhesion

BAR-Coating

Unique to Siegmund is the subsequent BAR coating of the welding tables and many tool parts, which takes place after plasma nitriding. The BAR coating (Black-Anti-Rust Coating) additionally planes the surface and increases protection against rust.

- Reinforced rust protection
- Additional grading of the surfaces

www.siegmund.com/
F-plasma

OUR WELDING TABLES IN ACTION: FROM RAILING CONSTRUCTION TO A STARSHIP

As the largest welding table manufacturer in the world, we can draw on the wealth of experience of many international customers. Discover more than 200 practical examples directly from our customers' workshops on our website and benefit from the versatile application possibilities of our welding tables.

www.siegmund.com/
F-practice

Our products for industry and craftsmanship

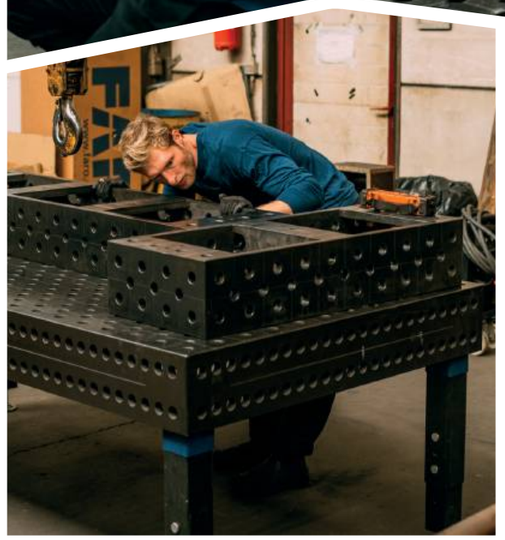
- Automation
- Machine tools and plant construction
- Steel and metal construction
- Vehicle construction
- Shipbuilding
- Aircraft construction
- Agriculture
- Stage technology

STAGECO

Tildonk (BE)

Metal Construction & Stage technology

Stageco offers a wide range of exceptional and spectacular stage solutions for both outdoor and indoor use in all dimensions. Social media influencer Ben "The Steelhouse" works within the Stageco company and films the unique projects. The stages for world stars from the music industry and renowned festivals require precision and extraordinary load-bearing capacity, which can be quickly realized and precisely manufactured thanks to the Siegmund modular system.



DOMAENIKUM

Leinefelde (DE)

Steel and metal construction

Domaenikum stands for creative craftsmanship and individual solutions in the fields of interior design, as well as shop and trade fair construction. To precisely meet the specific requirements of their customers, Domaenikum relies on our Siegmund products. This enables efficient and precise production of custom-made products.

HAMLIN WELDING

Melbourne, Florida (USA)

Steel and metal construction

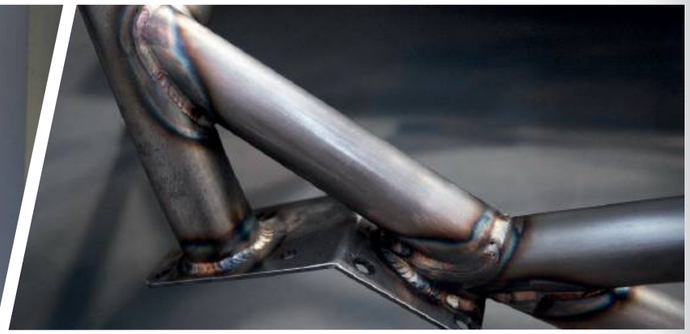
Hamlin Welding And Fabricating LLC in Florida specializes in custom-made furniture, sculptures, and various products for upscale residential construction. The versatility of Siegmund products and the high variability in the production of devices enable a fast, time-saving and precise production process.

SUVI OÜ

Tartu (EE)

Vehicle construction

SUVI Performance stands for highest quality and individualization of motorsport products. Whether individual components or entire chassis – the production of special parts requires a high degree of variability and precision in clamping the individual parts. With our Professional Extreme 8.8 PLUS and accessories consisting of clamps, bolts and squares, projects can be implemented quickly without much rework.

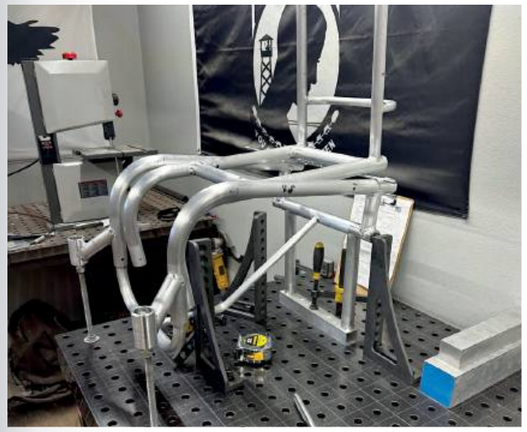


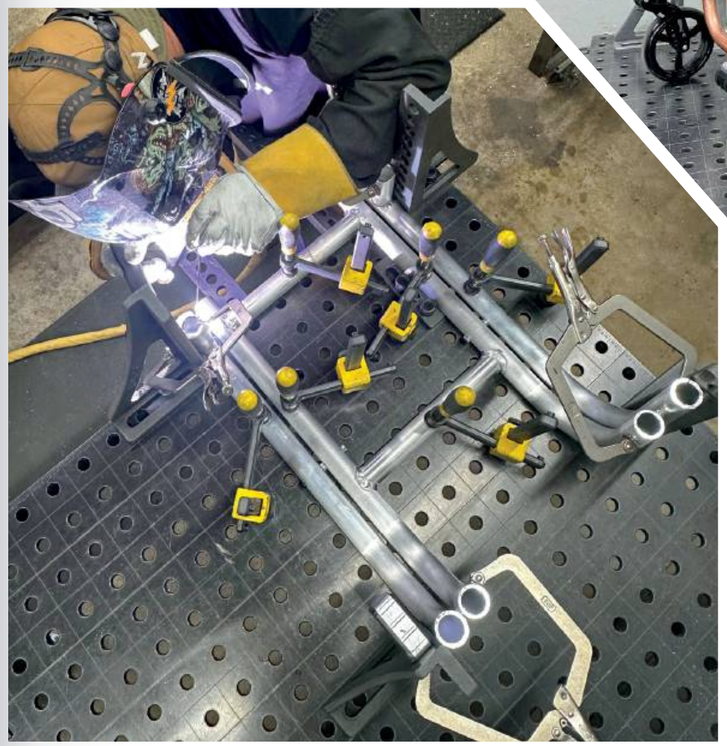
BAILEY BUILT WHEELCHAIRS

USA

Steel and metal construction

The wheelchairs of Bailey Built Wheelchairs make everyday life easier for people with limited mobility. Daily challenges such as uneven terrain can be easily mastered with the manual or automatic wheelchairs. In order to be able to implement the special requirements of the customers in a dimensionally accurate way, Bailey Built Wheelchairs relies on our Siegmund welding tables and accessories, which enable a fast and precise work application.





NEW THE REVOLUTION: SIEGMUND WORKBENCH

A workbench is an essential tool in every workshop. It offers a stable work surface usable for various tasks such as metal and woodworking, repairs or assemblies.

We are revolutionizing the workbench market by combining the qualities of a common workbench with the strengths of our Siegmund welding tables and the extensive modular system. This results in an innovative workbench for everyone – the Siegmund workbench.

To meet the needs of every craftsman and their challenges, the Siegmund workbench is available in different versions: with a solid steel plate for welding work or with aluminum table profiles for maximum flexibility. Due to cost-effective production through high quantities, we can offer you a high-quality and affordable Siegmund workbench that is also excellent for DIY projects at home.

- different work surfaces to choose from
- different sizes
- light and robust base frame
- Flexibility through borehole grid
- height adjustable legs
- Maximum recommended table loading: approx. 250 kg
- exclusive Siegmund design
- compatible with Siegmund accessories

184

Your advantages

1 Steel plate
- perforated plate made of high-quality steel S355J2+N
- plasma nitrided and BAR coated
- Material thickness approx. 12 mm
- Boreholes on the surface 50x50 mm grid

2 Aluminum table profile
- Aluminum table top
- Material thickness approx. 24 mm
- Boreholes on the surface 50x50 mm grid
- with transverse hexagonal slots

3 Further Accessories
- Sub Table Box: practical storage space, lockable
- Machine table
- Tool holder
- Clamps
- various squares and stops
- constant expansion of accessories

4 Base frame
- Base frame made of aluminum profiles
- Maximum recommended table loading: approx. 250 kg
- exclusive Siegmund design

5 Legs
- Slot for mounting squares, stops, etc.
- available as a fixed and height-adjustable version
- with fine adjustment
- Optional Castors

www.siegmund.com/
F-workbench

NEW ALL-ROUNDER: SOLID STEEL PLATE

Stability, durability and functionality characterize our plasma-nitrided high-precision steel plates. These extremely robust plates withstand high loads and temperature variations without deforming. The machining of the boreholes is carried out in highly precise drilling and milling centers and is not low cost laser processing.

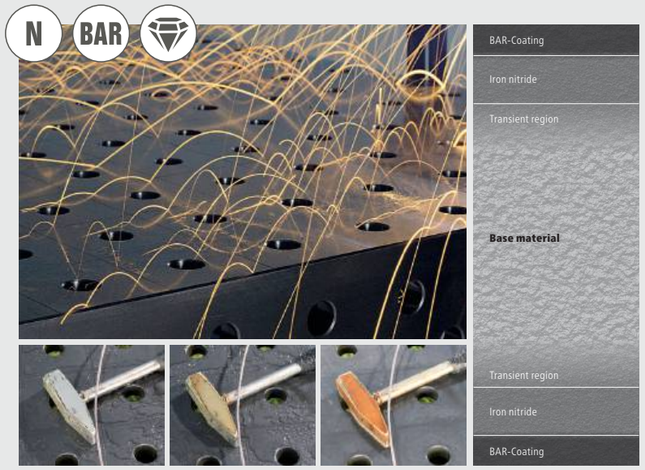
Our unique plasma nitriding process creates a scratch-resistant, corrosion-resistant and resilient surface that is protected against damage from tools or workpieces.

Your advantages

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Durable high wear resistant surfaces
- The surface provides relatively good corrosion protection in dry environments
- Significantly less welding spatter adhesion
- proven Siegmund system boreholes (Ø 16 mm)
- high-precision boreholes with chamfers at the top and bottom
- our recommendation for welding and assembly work

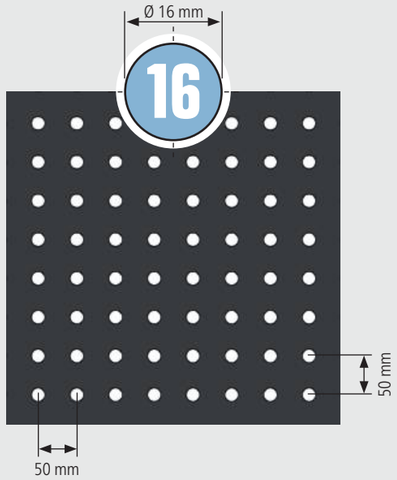
184

www.siegmund.com/
F-workbench



What is plasma nitration?

Plasma nitriding is a thermochemical diffusion process for surface layer hardening. The surface layer of a workpiece or component is enriched with nitrogen, which forms a wear and corrosion protection layer on the component surface and in the area close to the surface. The manufacturing process takes place under vacuum at around 500 degrees Celsius. In conjunction with additional production steps, we achieve a nearly distortion-free product.



NEW MORE FLEXIBILITY WITH THE ALUMINUM TABLE PROFILES

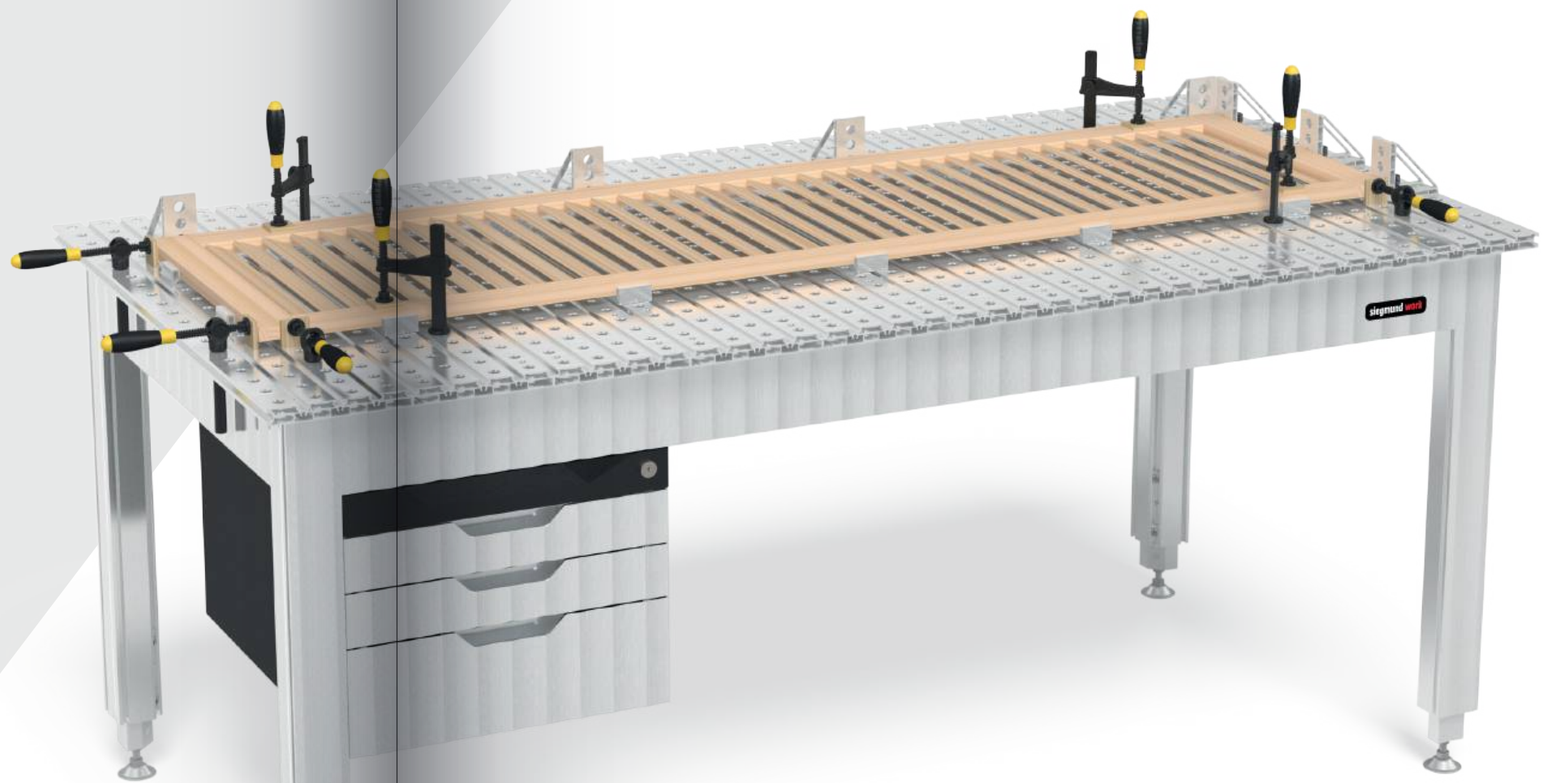
The workbench with aluminum table profiles is equipped with hexagonal slots and system boreholes. This creates additional clamping and fastening options both on the table surface and on the short sides of the workbench.

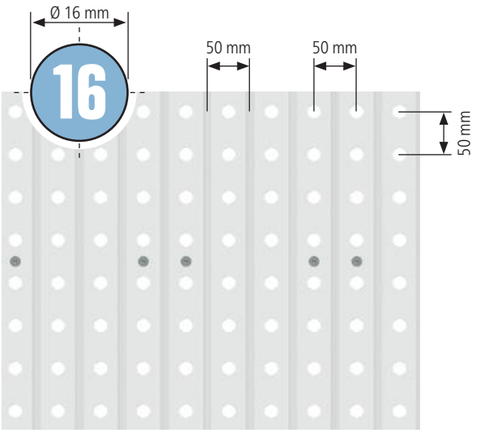
Various sliding blocks in combination with clamping bushes create numerous fastening options for components of all kinds. We recommend our workbench with aluminum table profiles for all assembly work and all materials.

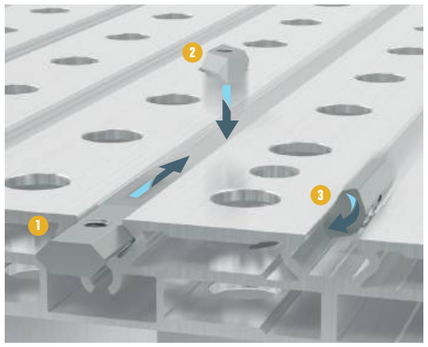
Your advantages

- table profiles can be exchanged individually
- proven Siegmund system boreholes (Ø 16 mm)
- additional clamping options in hexagonal slots
- sliding blocks with M5 or M6 thread
- our recommendation for assembly or woodwork

186







Various Sliding Blocks

All sliding blocks are equipped with a thread for fixing components. Depending on the shape, the sliding blocks can be inserted into the slot from the side or from above.

1. Sliding block HX8 with ball
2. Sliding block HX8 rotatable
3. Sliding block HX8 insertable with ball

www.siegmund.com/
F-workbench

NEW CREATE YOUR OWN INDIVIDUAL WORKBENCH

Expanding the work surface with extensions

No matter how large the size of the initial work surface, it could always be larger. With our extensions you can easily expand the work surface of your workbench, whether as tool storage, for larger workpieces or for more flexibility and working comfort.

The extension can be easily mounted into the hexagonal slot of the base frame of the workbench with just a few steps.

Your workshop.
Your project.
Your workbench.

190

www.siegmund.com/
F-workbench

Integration of your machines with machine tables

With our machine tables you can securely attach your stationary machines to the Siegmund workbench, so that they are ready for use at any time. Whether drill, saw or milling machine, the freely movable sliding blocks in the hexagonal slot of the aluminum table profiles adapt to the mounting holes of your machines.

Create your own individual work environment that is perfectly fitted to you!

SIEGMUND WORKSTATION: THE NEXT GENERATION

The Siegmund Workstation product family has grown: You can now choose from three workstation frame sizes. We also offer closing walls for our workstations.

With the Siegmund Workstation you get a low-cost workplace in a small area with plenty of storage space in the usual Siegmund quality. All the accessories are compatible with the workstation's perforated plates, allowing you to carry out all kinds of welding, clamping or assembly work on them. Regardless of whether you work with wood or build and weld metal constructions, the workstation is as versatile as your ideas and tasks.

- precise work surface
- sturdy frame
- stable drawers
- versatile
- individually configurable
- different sizes
- Organisation and storage space

Workstation 1208
Working surface 1200x800 mm

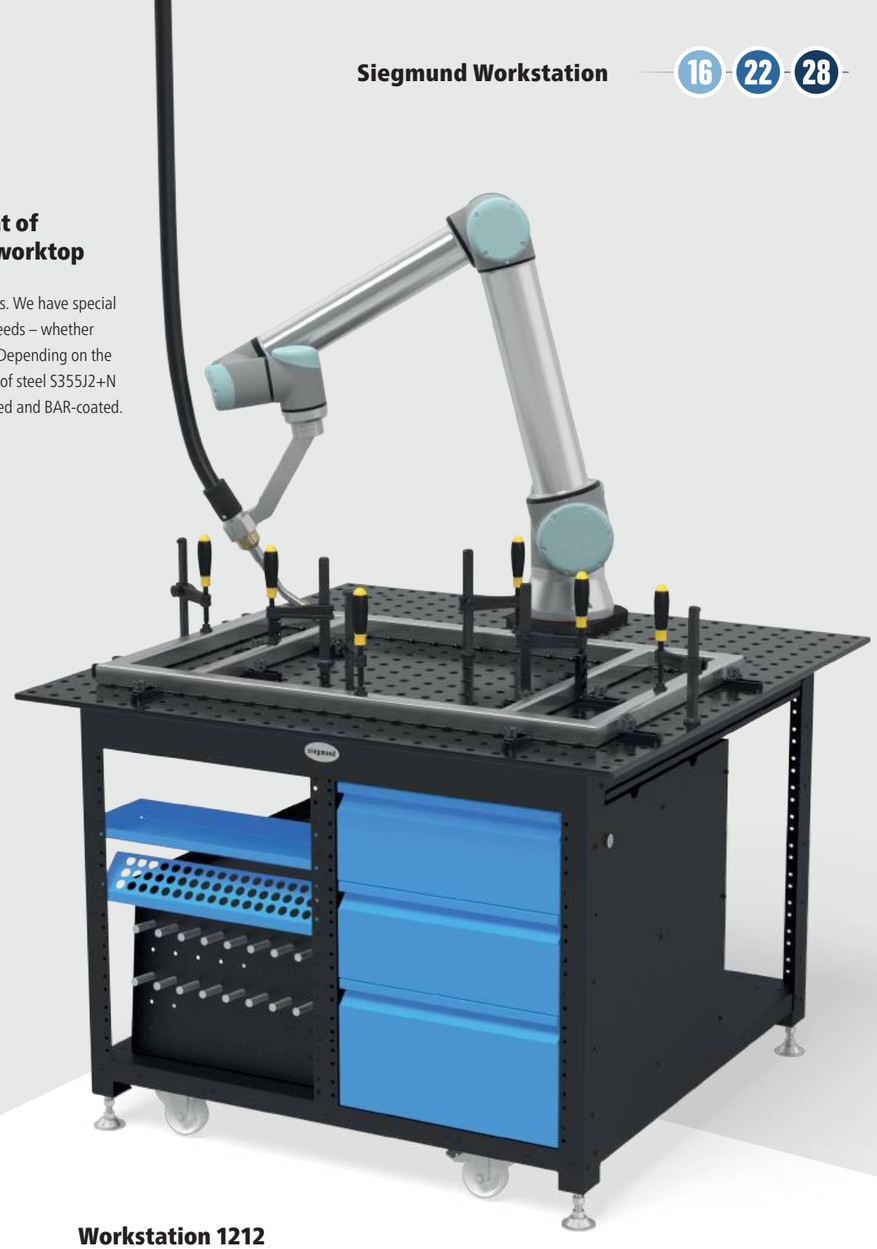
Workstation 0806
Working surface 800x600 mm

The essential component of every workbench – the worktop

A work plate has to withstand high loads. We have special work plates for you, according to your needs – whether sawing, drilling, welding, clamping etc. Depending on the version, the perforated plates are made of steel S355J2+N or tool steel X8.7, and are plasma nitrided and BAR-coated.

076 136 200

www.siegmund.com/
F-workstation



Workstation 1212
Working surface 1200x1200 mm

The base – a sturdy frame

The sturdy frame offers a solid base for the most challenging tasks such as sawing, grinding or drilling.

siegmund

WORLD OF WORKSTATION

NEW Workstation 1212

Large work surface with maximum space for welding machine and tools.

- Shelves and drawers can be individually configured
- Drawers can be placed on the left and right
- 40% more storage space
- Optionally with castors
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Working surface 1200x1200 mm

16 X8,7 N BAR
22 750 N BAR
28 X8,7 N BAR

076 136 200

www.siegmund.com/
F-workstation

By connecting multiple workstations, you can create even larger workspaces.

UPDATE Workstation 1208

The all-rounder in every workshop with lots of storage space.

- Shelves and drawers can be individually configured
- Drawers can be placed on the left and right
- Optionally with castors
- Optionally closed and lockable
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Working surface 1200x800 mm

16 X8,7 N BAR
22 750 N BAR
28 X8,7 N BAR

Freely expandable:
Workstation 0806
Workstation 1208
2x 160408.N
4x 160528

NEW Workstation 0806

As a small workstation for work preparation or as an extension table for the Workstation 1208.

- Shelves and drawers can be individually configured
- Maximum load capacity: base plate 400 kg (without plate)

Working surface 800x600 mm

16 X8,7 N BAR

siegmund

NEW RAIL SYSTEM

With our standard rail system, there is just one connecting frame with the same track width, regardless of the chosen table size.

- uniform track width
- 3 table sizes
- 1 connecting frame in two working heights
- Hardened and rust-protected rails
- effortless positioning on the rail
- can be delivered quickly as all items are in stock as standard
- Above-floor and underfloor installation possible
- structured workspace with many clamping options

www.siegmund.com/
F-railsystem

120

Hardened and rust-protected rails

The foundation rails with integrated round rail are made of high-quality steel S355J2+N and then plasma nitrided. This process not only gives the rails exceptional hardness and durability, but also reliably protects them against rust.

SAFE AND EFFICIENT MANUAL LASER WELDING

Siegmund Laser welding cell

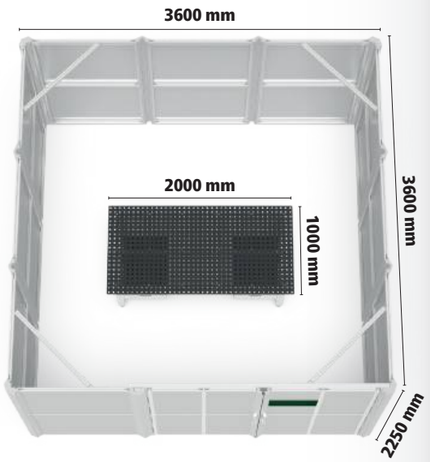
Manual laser welding has quickly become an important part of welding technology. In order to meet the increased safety requirements of manual laser welding, Siegmund has developed a suitable cell for its welding tables.

The laser welding cell provides the mandatory protection from scattered radiation and reflections for surrounding people and objects. The laser welding cell also reduces interferences caused by external factors like airflows or dirt particles. If necessary, the laser welding cell can also be equipped with a roof.

250

Working safely with laser welding devices

- individually configurable
- expandable anytime
- Protection from scattered radiation and reflections
- Reduction of external interference factors
- Improvement of the welding quality



Demo Image! During the welding process the doors must be closed.

www.siegmund.com/
F-laser-cell

Your advantages

1 Side walls
- opaque

2 Door
- position of doors configured to suit
- with welding screen

3 Siegmund welding tables and workbenches
- The working basis is a Siegmund welding table or a Siegmund workbench
- compatible with all systems
- various cells and table sizes available

4 LED progress indicator
- signal indicator in green / red
- on the right and left corner profile
- to be integrated by the customer

5 Profiles
- Cell from a Siegmund modular system of aluminum profiles
- with extra edging for side walls

6 Roof
- connection available for fume extraction system (Ø 200 mm)
- upgrading possible at any time

siegmund

YOUR INTRODUCTION TO AUTOMATED PRODUCTION

Benefit from the advantages of the Siegmund welding cell:

- configured and expanded for each specific application
- compatible with all types of robots and cobots
- exclusive Siegmund cell design
- low initial costs and high efficiency
- compact design
- high security standard
- quick start-up

208

Standard model: in stock
Special equipment: Delivery time approx. 6 weeks

Compatibility with standard Siegmund welding tables

The welding cell is also available with standard Siegmund welding tables (2000x1000 mm, 2400x1200 mm, 3000x1500 mm) for a surcharge. With standard Siegmund welding tables we recommend to close parts of the bore holes with cover caps (Item No. 160238.10 and 280238.10) to avoid unwanted air circulations during welding. For more information, please contact our sales department at any time.

www.siegmund.com/
F-cell

reddot winner 2023
industrial design

DESIGN AWARD 2023

GOOD DESIGN

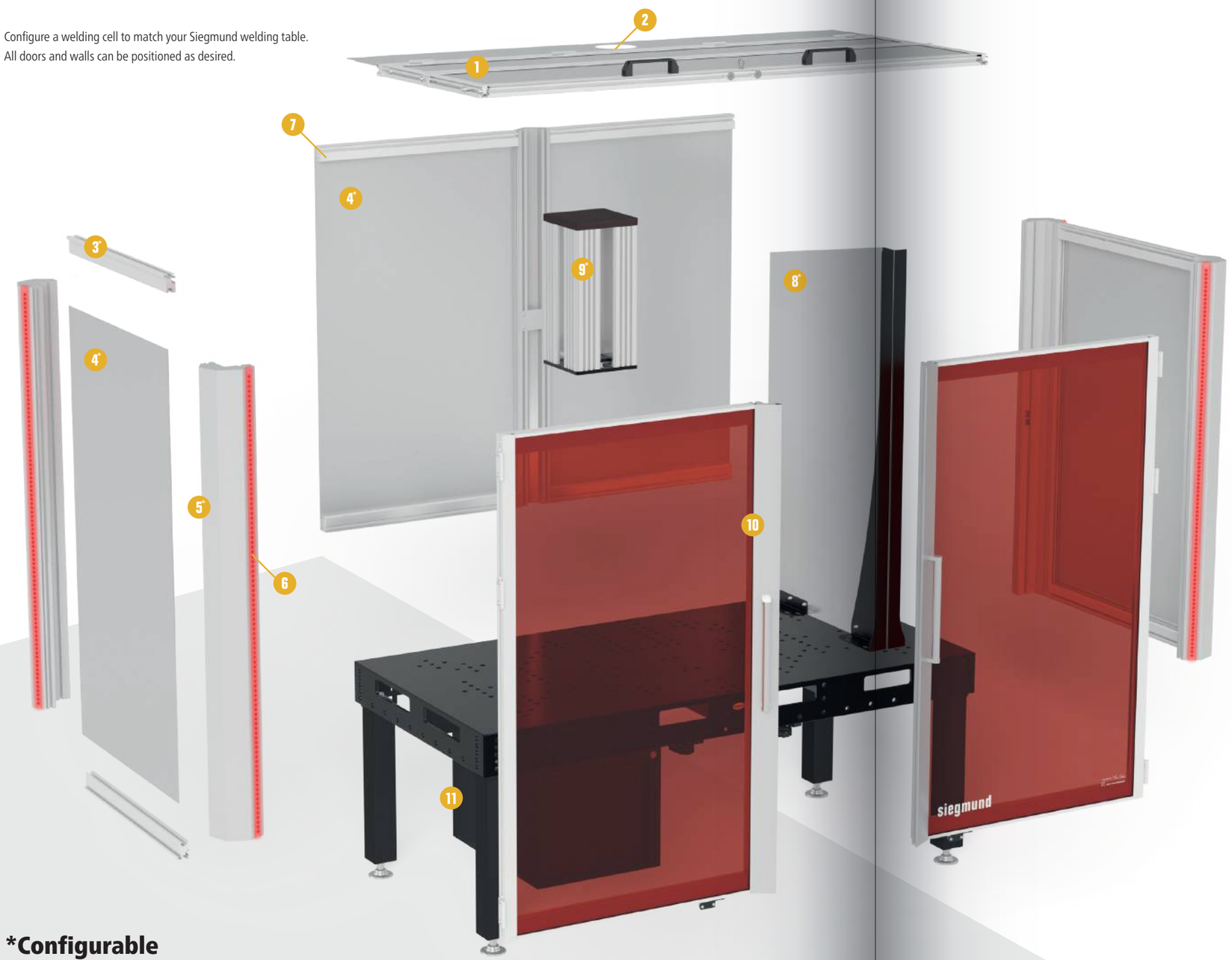
Welding Cell 2400
Black Edition

Benefit from a combination of Siegmund expertise in, a welding cell with zero point clamping, perforated plates and a new clamping system

- Small and large series fixtures effortlessly created with the Siegmund clamping system
- Repeat and reused fixtures can remain on the perforated plate
- Change the prepared perforated plate quickly and with a precise fit using the zero point clamping system
- Start the welding process of the robot
- User protection from weld spatter and radiation

YOUR INDIVIDUAL WELDING CELL

Configure a welding cell to match your Siegmund welding table.
All doors and walls can be positioned as desired.



*Configurable

The marked components of the Siegmund welding cell can be individually adjusted. Please contact us personally.

208

1 Roof
- front hinged access doors
- manual opening for access
- crane access for loading

2 Vent
- connection available for fume extraction system

3* Profiles
- Cell from a Siegmund modular system of aluminum profiles
- with extra edging for side walls

4* Side wall / Back panel
- protection against weld spatter
- opaque aluminum composite panel
- alternatively doors or welding screens according to ISO 25980

5* Corner profile
- fixed side walls and doors
- high stability
- standard height inside the cell approx. 1300 mm
- Adjustment of the cell height possible on request

6 LED progress indicator
- signal indicator in green / red
- on the right and left corner profile
- to be coordinated with the robot and welding power source by the customer

7 Interior lighting
- optional

8* Partition wall
- Aluminum composite panel
- separation of cell for two operators
- Partition wall must be adapted to the robot by the customer

9* Console
- individual height adjustment
- elevated position of the cobot / robot
- Aluminum profiles electrically insulated with hard boarding
- individual adjustment to the drilling pattern of the cobot / robot

10 Door
- welding screen according to ISO 25980
- position of doors configured to suit

11 Sub Table Box for Welding Cell
- safe keeping of the pneumatic device for the zero point clamping system

siegmund

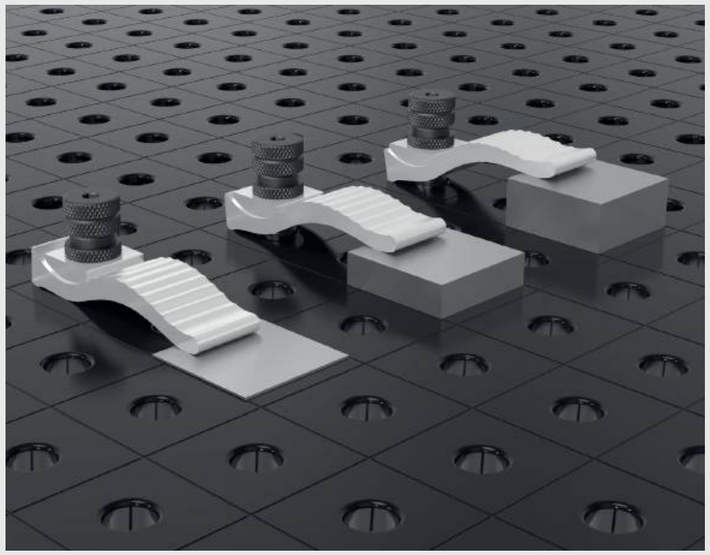
NEW SMALL REQUIRED SPACE, BIG IMPACT

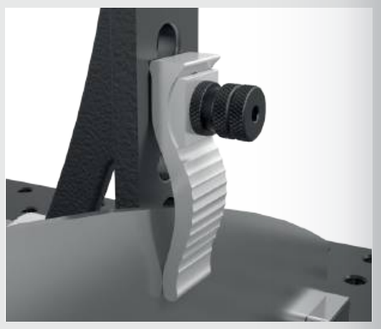
Siegmund clamping claws: Our recommendation for robot welding

The clamping claws are characterized by their flexible clamping range, which allows workpieces of different sizes to be fixed easily and securely. They are also suitable for clamping flat structures. Thanks to their small interference contour, they create ideal working conditions, especially when used in automation and when using robots.

- low interference contour
- recommended for robot welding
- flexible clamping range
- reliable and precise fixation of workpieces
- quick and easy operation
- ideal for flat components

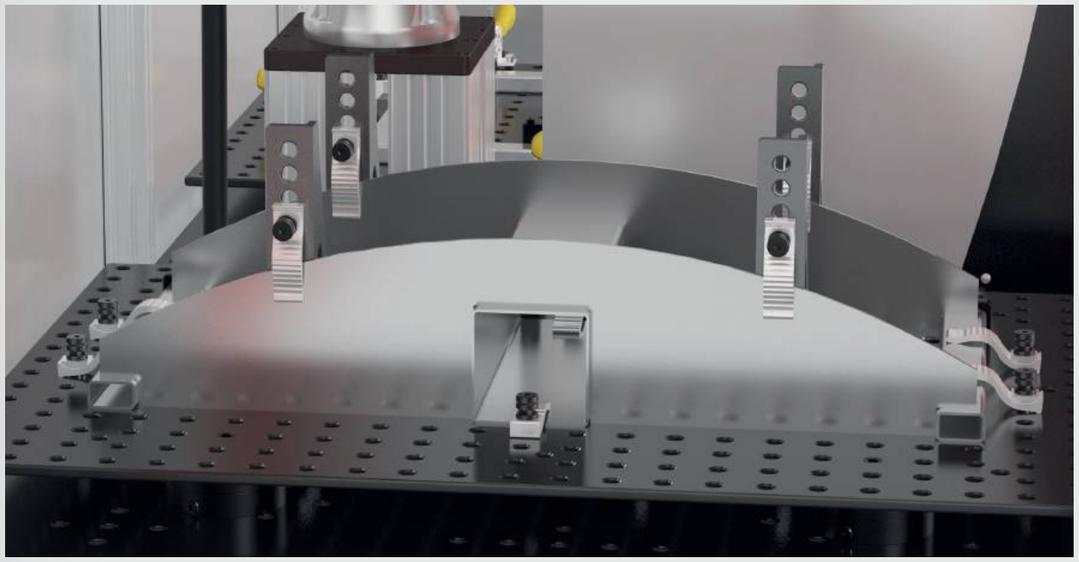
216





Siegmund clamping claws: Ideal conditions in automation thanks to low interference contour

www.siegmund.com/
F-clampingsystem



PERFECT INTERACTION FOR YOUR SERIES PRODUCTION

Zero point clamping system: Quick Fixture Change

Automate your workplace now with Siegmund's zero point clamping system and upgrade your welding table to increase the robot working load and ensure consistent quality. Simply remove and replace the complete perforated plate and fixture assembly and replace with another.

The modules of the zero point clamping system are centered and fastened in the borehole of the welding table. The perforated plate is fastened using clamping bolts via the zero point clamping system.

- Maximum vertical holding force 2 kN per module
- Zeroing with high precision
- Switch quickly between reused fixtures
- Minimization of non-productive welding times
- Suitable for use with and without welding robots
- High repeatable accuracy

084 142 212

www.siegmund.com/
F-zeropoint

Clamping system: Create your individual fixture system in only a few steps.

In combination with the new clamping system, recurring welding devices can be manufactured with high accuracy and low down times. If a robot program already exists, you benefit from a minimal set-up time of your device.

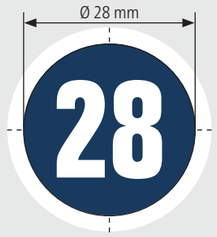
- Build fixtures yourself
- Easy combination with templates
- Modular system for maximum flexibility
- Profiles available in fixed lengths and as mass product

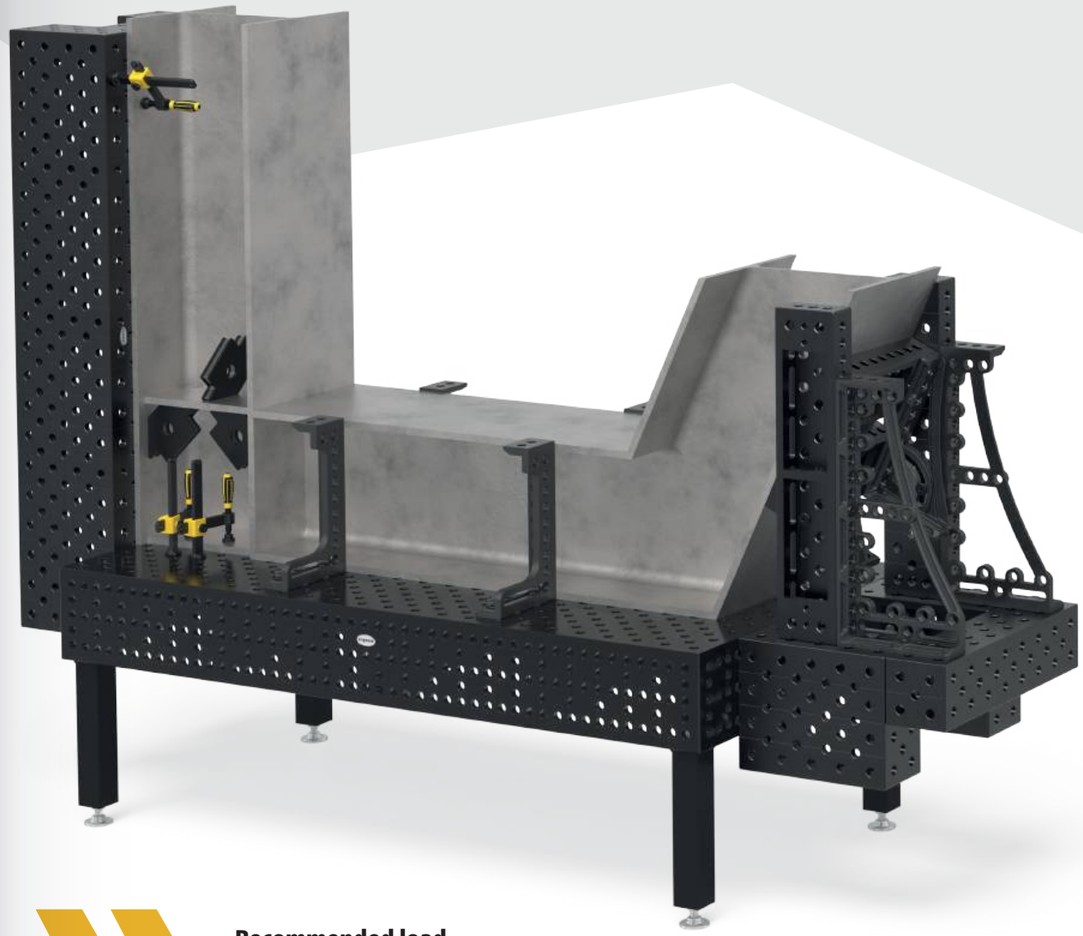
www.siegmund.com/
F-clampingsystem

086 144 214

LIGHT TO HEAVY DUTY FABRICATIONS

Our largest system is ideal for light to heavy workpieces due to its high resilience and rigidity. The solid clamping devices also keep large components in shape and prevent distortion when welding the individual assemblies.





Recommended load up to 6000 kg

max. 2000 kg per leg basic equipment

max. 3000 kg per leg basic equipment PLUS

Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

Basic 750

- premium steel S355J2+N
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	354 kg	**$ 1,957**	4-281015	•
1500 x 1000 mm	4	370 kg	**$ 1,984**	4-281035	•
2000 x 1000 mm	4	475 kg	**$ 2,548**	4-281020	•
2000 x 1200 mm	4	569 kg	**$ 2,883**	4-281060	•
2400 x 1200 mm	6	697 kg	**$ 3,244**	4-281030	•
3000 x 1500 mm	6	1043 kg	**$ 4,483**	4-281040	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
Without Plasma nitration: Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.

www.siegmund.com/
F-tablebasic75028

Table Legs

	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	**$ 77**	**$ 87**	**$ 129**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200x800 mm tables.

Basic sets

		280604	280511	280420.N	280110.N	280162.N
1	4-281200	4x	8x	6x	2x	
2	4-281300	8x	12x	8x	4x	
3	4-281400	10x	18x	10x	6x	4x

Basic 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- M12-thread on 4 sides every 200 mm
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 1000 mm	4	236 kg	**$ 1,933**	4-281010.XD7	•
1200 x 800 mm	4	229 kg	**$ 1,925**	4-281025.XD7	•
1200 x 1200 mm	4	325 kg	**$ 2,338**	4-281015.XD7	•
1500 x 1000 mm	4	340 kg	**$ 2,353**	4-281035.XD7	•
2000 x 1000 mm	5	442 kg	**$ 3,038**	4-281020.XD7	•
2000 x 1200 mm	5	527 kg	**$ 3,441**	4-281060.XD7	•
2400 x 1200 mm	6	636 kg	**$ 3,888**	4-281030.XD7	•
3000 x 1500 mm	6	948 kg	**$ 5,386**	4-281040.XD7	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)

www.siegmund.com/
F-tablebasicX728

280543	160415	284050.Set	283999		
8x	8x		1x	**$ 1,609**	•
8x	8x	2x	1x	**$ 2,429**	•
8x	8x	4x	1x	**$ 4,298**	•

Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 200 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 1000 mm	4	416 kg	**$ 3,249**	4-280010.P	•
1200 x 800 mm	4	408 kg	**$ 3,241**	4-280025.P	•
1200 x 1200 mm	4	544 kg	**$ 4,392**	4-280015.P	•
1500 x 1000 mm	4	577 kg	**$ 4,516**	4-280035.P	•
1500 x 1500 mm	4	801 kg	**$ 6,003**	4-280050.P	•
2000 x 1000 mm	4	730 kg	**$ 5,352**	4-280020.P	•
2000 x 1200 mm	4	843 kg	**$ 6,126**	4-280060.P	•
2000 x 2000 mm	4	1299 kg	**$ 9,468**	4-280045.P	•
2400 x 1200 mm	4	986 kg	**$ 6,895**	4-280030.P	•
3000 x 1500 mm	6	1517 kg	**$ 10,112**	4-280040.P	•
4000 x 2000 mm	8	2501 kg	**$ 15,392**	4-280055.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75028

www.siegmund.com/
F-table75028

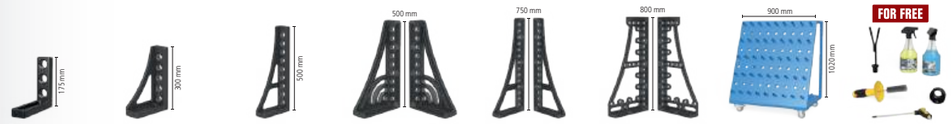
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 109**	**$ 112**	**$ 141**	**$ 183**	**$ 74**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x



		280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999		
1	4-283100	2x	2x						1x	**$ 2,579**	•
2	4-283200	4x	2x	2x					1x	**$ 4,550**	•
3	4-283300	6x	2x	2x		1x			1x	**$ 6,566**	•
4	4-283400	8x	2x	2x	1x	1x		1x	1x	**$ 10,328**	•
5	4-283500	12x	2x	2x	1x	1x	1x	1x	1x	**$ 12,597**	•

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 200 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 1000 mm	4	400 kg	**$ 4,057**	4-280010.XD7D	●
1200 x 800 mm	4	392 kg	**$ 4,047**	4-280025.XD7D	●
1200 x 1200 mm	4	521 kg	**$ 5,184**	4-280015.XD7D	●
1500 x 1000 mm	4	554 kg	**$ 5,575**	4-280035.XD7D	●
1500 x 1500 mm	4	767 kg	**$ 7,323**	4-280050.XD7D	●
2000 x 1000 mm	4	699 kg	**$ 6,614**	4-280020.XD7D	●
2000 x 1200 mm	4	806 kg	**$ 7,463**	4-280060.XD7D	●
2000 x 2000 mm	4	1240 kg	**$ 11,392**	4-280045.XD7D	●
2400 x 1200 mm	4	947 kg	**$ 8,455**	4-280030.XD7D	●
3000 x 1500 mm	6	1425 kg	**$ 12,132**	4-280040.XD7D	●
4000 x 2000 mm	8	2384 kg	**$ 18,848**	4-280055.XD7D	●
4800 x 2400 mm	11	3275 kg	**$ 27,191**	4-280065.XD7D	○

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a 100x100 mm grid: www.siegmund.com/F-tableX728

www.siegmund.com/
F-tableX728

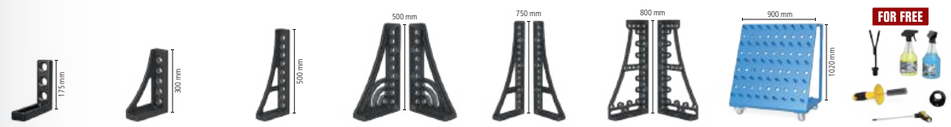
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 109**	**$ 112**	**$ 141**	**$ 183**	**$ 74**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x



280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999		
2x	2x						1x	**$ 2,579**	●
4x	2x	2x					1x	**$ 4,550**	●
6x	2x	2x		1x			1x	**$ 6,566**	●
8x	2x	2x	1x	1x		1x	1x	**$ 10,328**	●
12x	2x	2x	1x	1x	1x	1x	1x	**$ 12,597**	●

siegmund

Professional Extreme 8.8 PLUS

- Through-hardened tool steel X8.8, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Borehole Ø 28 mm, Boreholes on the surface in diagonal grid
- Height of table side 300 mm, Boreholes on table side 3 rows with 50 mm spacing, 2 rows with 100 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	612 kg	**$ 5,774**	4-280015.XD8PL	•
1500 x 1000 mm	4	655 kg	**$ 6,227**	4-280035.XD8PL	•
1500 x 1500 mm	4	901 kg	**$ 8,133**	4-280050.XD8PL	•
2000 x 1000 mm	4	826 kg	**$ 7,344**	4-280020.XD8PL	•
2400 x 1200 mm	4	1102 kg	**$ 9,337**	4-280030.XD8PL	•
3000 x 1500 mm	6	1656 kg	**$ 13,350**	4-280040.XD8PL	•
4000 x 2000 mm	8	2746 kg	**$ 20,598**	4-280055.XD8PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 6000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX828plus

www.siegmund.com/
F-tableX828plus

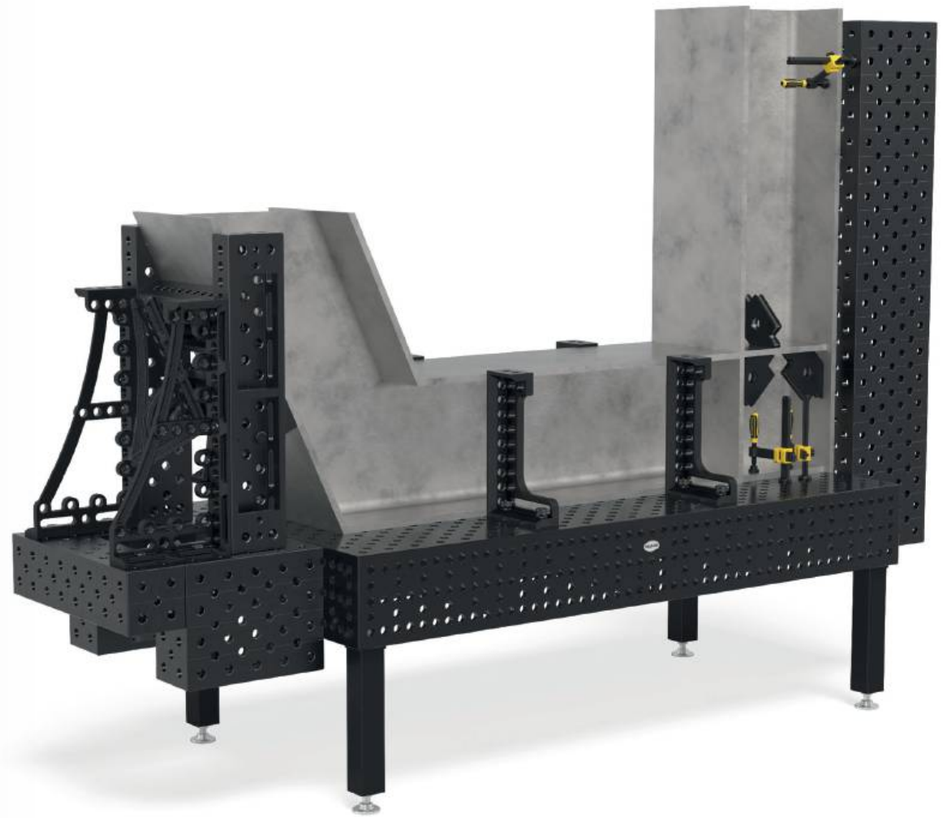
Table Legs

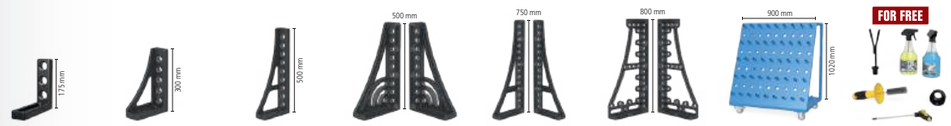
	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	280853.X	280857.X	4-280878.XX	4-280877.XX	4-280860.XX	4-280879.XX	4-280872.XX
Capacity per table leg	3000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	3000 kg
Leg height	550 mm	750 mm	450 – 700 mm	550 – 900 mm	550 mm	550 – 750 mm	550 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 109**	**$ 112**	**$ 139**	**$ 183**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x





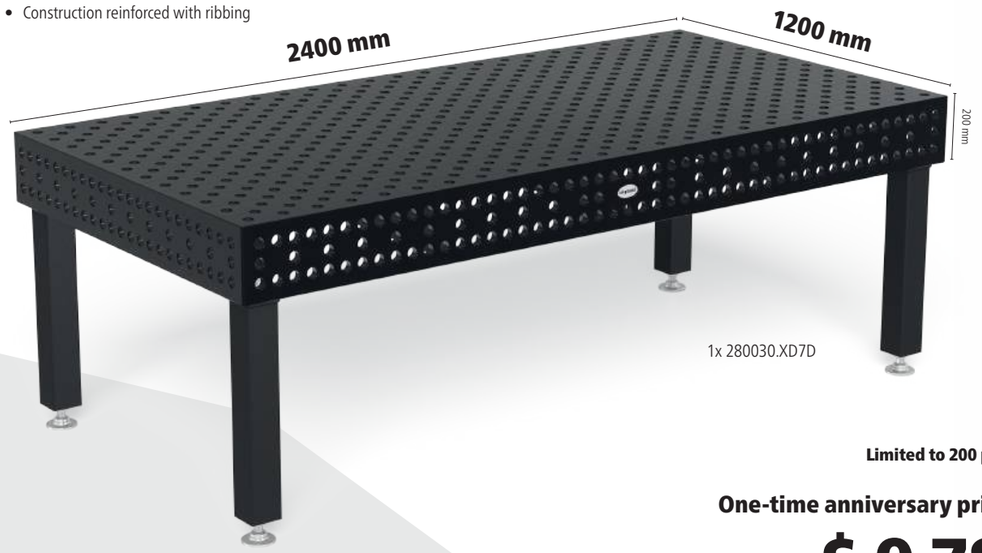
280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999		
2x	2x						1x	**$ 2,579**	•
4x	2x	2x					1x	**$ 4,550**	•
6x	2x	2x		1x			1x	**$ 6,566**	•
8x	2x	2x	1x	1x		1x	1x	**$ 10,328**	•
12x	2x	2x	1x	1x	1x	1x	1x	**$ 12,597**	•

siegmund

ANNIVERSARY OFFER

Welding Table Extreme 8.7 incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 28 mm
- Boreholes on the surface in diagonal grid
- Material thickness approx. 24,5 – 27 mm
- Height of table side 200 mm
- Boreholes on table sides in diagonal grid
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing



1x 280030.XD7D

Limited to 200 pieces!!!

One-time anniversary price

$ 9,785

instead of $ 13,020

4-280030.XD7D.JA

6x 280610.N

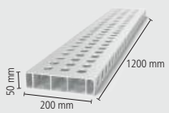
12x 280511

4x 280513

8x AP280529

4x AP280602.N

4x 280420.N



4x AR28014120.V

4x 280162.N

FOR FREE 1x 283999

Hexagon Slot Table

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 24,5 – 27 mm
- Hexagonal Slot distance 100 mm
- Borehole Ø 28 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 200 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	500 kg	**$ 5,648**	4-280015.HNK	•
1500 x 1000 mm	4	531 kg	**$ 6,031**	4-280035.HNK	•
1500 x 1500 mm	4	734 kg	**$ 7,791**	4-280050.HNK	•
2000 x 1000 mm	4	668 kg	**$ 7,244**	4-280020.HNK	•
2400 x 1200 mm	6	920 kg	**$ 8,943**	4-280030.HNK	•
3000 x 1500 mm	6	1356 kg	**$ 13,216**	4-280040.HNK	•
4000 x 2000 mm	8	2262 kg	**$ 20,616**	4-280055.HNK	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 4000 kg based on even load distribution. (Data only for leg standard equipment)

www.siegmund.com/
F-hexagontable

Free with every Hexagon Slot Table

HN283999:
4x HN280547 Sliding Block 25 mm
4x 280546.4 Clamp Bushing

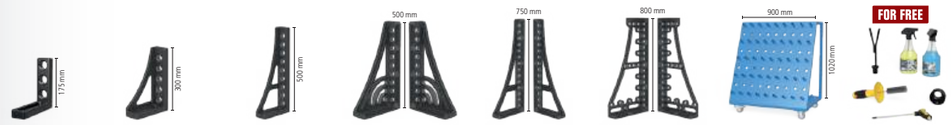
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring	Floor anchoring
	280858.X	280857.X	4-280878.XX	4-280877.XX	4-280876.XX	4-280879.XX	4-280874.XX	4-280875.XX
Capacity per table leg	2000 kg	2000 kg	2000 kg	2000 kg	800 kg	800 kg	2000 kg	2000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm	750 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 109**	**$ 112**	**$ 141**	**$ 183**	**$ 74**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		280610.N	280630.N	280648.1.N	280511	280740	280410.N	280420.N	280430.N
1	4-283100	4x	2x	2x	12x		4x	4x	
2	4-283200	6x	4x	4x	18x	4x	6x	6x	
3	4-283300	10x	6x	4x	24x	4x	8x	8x	
4	4-283400	14x	10x	6x	30x	8x	10x	10x	4x
5	4-283500	14x	10x	8x	36x	8x	12x	12x	4x



280110.N	280152.N	280162.N	280164+65.N	280166+67.N	280144+46.N	280910	283999		
2x	2x						1x	**$ 2,579**	•
4x	2x	2x					1x	**$ 4,550**	•
6x	2x	2x		1x			1x	**$ 6,566**	•
8x	2x	2x	1x	1x		1x	1x	**$ 10,328**	•
12x	2x	2x	1x	1x	1x	1x	1x	**$ 12,597**	•

siegmund

Siegmund lifting platform

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible

Lifting platform 2010

for 2000x1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates, Anniversary offer: see page 72

16 22 28

	L (a)	B (b)	G	Special offer price	
4-HB4020.1	1990 mm	990 mm	470 kg	**$ 5,950** instead of $ 9,160	•

Lifting platform 2012

for 2000x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4060.1	1990 mm	1190 mm	490 kg	**$ 9,496**	•

Lifting platform 2412

for 2400x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4030.1	2390 mm	1190 mm	530 kg	**$ 10,149**	•

Lifting platform 3015

for 3000x1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4040.1	2990 mm	1490 mm	865 kg	**$ 15,693**	•

Lifting platform 2010 with welding table

- incl. welding table 2000x1000 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 1990x990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1000 mm	28 750 N BAR	1166 kg	**$ 14,160**	4-HB280020.P	•
2000 x 1000 mm	28 XR,7 N BAR	1135 kg	**$ 15,421**	4-HB280020.XD7D	•
2000 x 1000 mm	28 XR,8 N BAR	1266 kg	**$ 16,152**	4-HB280020.XD8PL	•
2000 x 1000 mm	28 XR,7 N BAR	1104 kg	**$ 16,051**	4-HB280020.HNK	•

Lifting platform 2012 with welding table

- incl. welding table 2000x1200 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 1990x1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1200 mm	28 750 N BAR	1299 kg	**$ 15,270**	4-HB280060.P	•
2000 x 1200 mm	28 XR,7 N BAR	1262 kg	**$ 16,607**	4-HB280060.XD7D	•

Lifting platform 2412 with welding table

- incl. welding table 2400x1200 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 2390x1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2400 x 1200 mm	28 750 N BAR	1482 kg	**$ 16,691**	4-HB280030.P	•
2400 x 1200 mm	28 XR,7 N BAR	1443 kg	**$ 18,250**	4-HB280030.XD7D	•
2400 x 1200 mm	28 XR,8 N BAR	1602 kg	**$ 19,132**	4-HB280030.XD8PL	•
2400 x 1200 mm	28 XR,7 N BAR	1399 kg	**$ 18,563**	4-HB280030.HNK	•

Lifting platform 3015 with welding table

- incl. welding table 3000x1500 mm and insulation plates
- Material thickness Table Top approx. 24,5 – 27 mm
- Dimensions (L x W): approx. 2990x1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34~45 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
3000 x 1500 mm	28 750 N BAR	2331 kg	**$ 25,276**	4-HB280040.P	•
3000 x 1500 mm	28 XR,7 N BAR	2239 kg	**$ 27,296**	4-HB280040.XD7D	•
3000 x 1500 mm	28 XR,8 N BAR	2476 kg	**$ 28,514**	4-HB280040.XD8PL	•
3000 x 1500 mm	28 XR,7 N BAR	2170 kg	**$ 28,379**	4-HB280040.HNK	•

You can find more information and accessories for these products online.

www.siegmund.com/
F-h-lift

L: Length, B: Width, G: Weight

ANNIVERSARY OFFER

16 22 28

Lifting platform 2010 for 2000x1000 mm table incl. insulation plates

- for 2000x1000 mm table
- Overall height when retracted: 330 mm
- Lifting range: 1100 mm
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW
- Operating voltage 400 V
- Maximum load capacity: Basic frame (without a table) 4000 kg
- incl. insulation plates

SIEGMUND WELDING TABLES - 25 YEARS - ANNIVERSARY

1x HB4020.1

Your advantages

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible

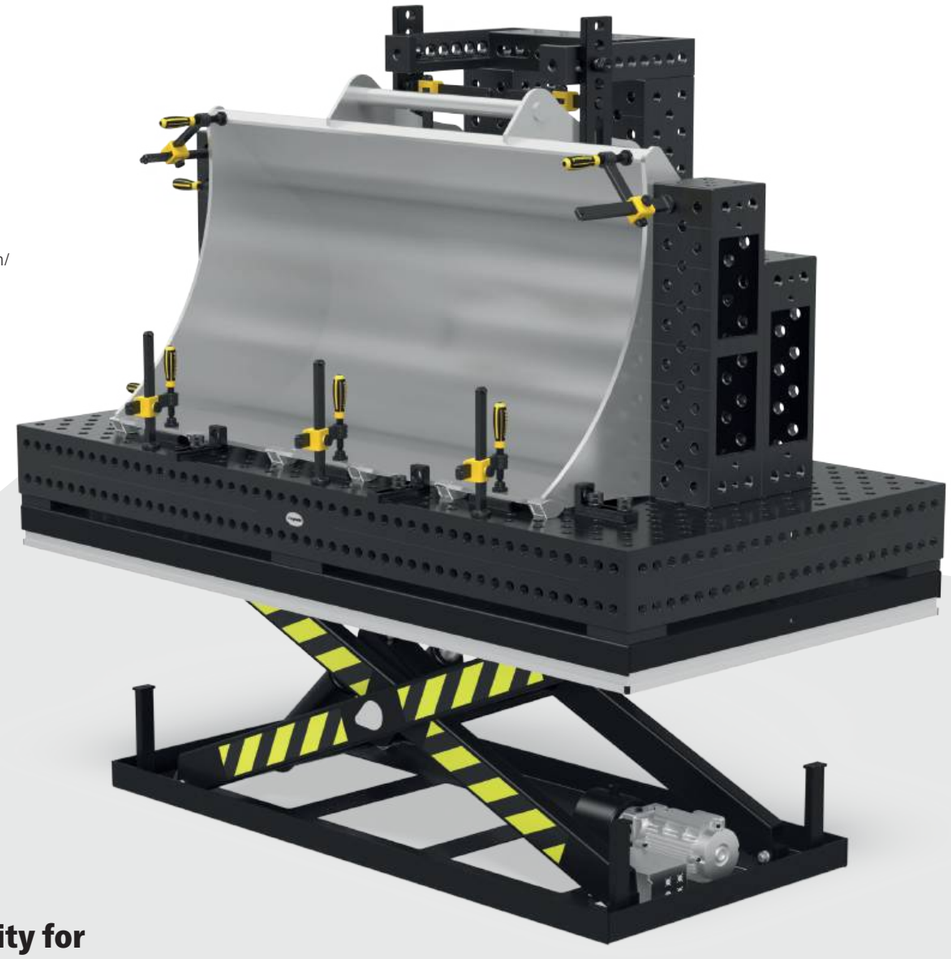
One-time anniversary price %

$ 5,950

instead of $ 9,160

4-HB4020.1

www.siegmund.com/
F-h-lifting



Top quality for all components

Siegmund makes your work easier with lifting platforms specially designed for welding tables. The lifting platforms from Siegmund offer you all the known features and enable you to work efficiently and easily.

Insulation plate

- for electrical insulation between welding table and lifting platform
- protects the electrics of the lifting platform
- included in the scope of delivery

Rotating table height adjustable static

- Dimensions (L x W): approx. 785x785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	28 XB.7 N BAR	25 mm	245 kg	**$ 3,018**	2-DS281010.XD7	•
1200 x 800 mm	28 XB.7 N BAR	25 mm	238 kg	**$ 3,010**	2-DS281025.XD7	•
1200 x 1200 mm	28 XB.7 N BAR	25 mm	321 kg	**$ 3,423**	2-DS281015.XD7	•
1000 x 1000 mm	28 XB.7 N BAR	15 mm	179 kg	**$ 2,600**	2-DS804024.XD7	•
1200 x 1200 mm	28 XB.7 N BAR	15 mm	226 kg	**$ 3,251**	2-DS804034.XD7	•
1200 x 800 mm	28 XB.7 N BAR	15 mm	182 kg	**$ 2,597**	2-DS804004.X7	•
Ø 1100 mm	28 XB.7 N BAR	15 mm	173 kg	**$ 2,953**	2-DS804211.XD7	•

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Rotating table height adjustable portable

- Dimensions (L x W): approx. 795x795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	28 XB.7 N BAR	25 mm	245 kg	**$ 3,199**	2-DM281010.XD7	•
1200 x 800 mm	28 XB.7 N BAR	25 mm	238 kg	**$ 3,191**	2-DM281025.XD7	•
1200 x 1200 mm	28 XB.7 N BAR	25 mm	321 kg	**$ 3,604**	2-DM281015.XD7	•
1000 x 1000 mm	28 XB.7 N BAR	15 mm	179 kg	**$ 2,780**	2-DM804024.XD7	•
1200 x 1200 mm	28 XB.7 N BAR	15 mm	226 kg	**$ 3,431**	2-DM804034.XD7	•
1200 x 800 mm	28 XB.7 N BAR	15 mm	182 kg	**$ 2,778**	2-DM804004.X7	•
Ø 1100 mm	28 XB.7 N BAR	15 mm	173 kg	**$ 3,133**	2-DM804211.XD7	•

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.

Magnetic ground connection for rotating table
quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, Delivery contents: Adapter plate and countersunk-head screw

16 22 28

	G		
2-00003399	0,92 kg	**$ 50**	•

You can find more information and accessories for these products online.
www.siegmund.com/F-rotating

Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115x630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1200 x 800 mm	28 XB.7 N BAR	15 mm	177 kg	**$ 3,156**	2-HT804004.X7	•
1500 x 1000 mm	28 XB.7 N BAR	15 mm	227 kg	**$ 3,658**	2-HT804014.XD7	•

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Mobile lifting table 1000 kg

- Dimensions (L x W): approx. 1490x990 mm
- Weight (without plate): approx. 200 kg
- Working height from approx. 700 to 1000 mm
- Fastening via the boreholes
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	28 XB.7 N BAR	15 mm	362 kg	**$ 4,243**	2-HS804014.XD7	•
2000 x 1000 mm	28 XB.7 N BAR	15 mm	417 kg	**$ 4,801**	2-HS804044.XD7	•

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.

Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490x990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 800 to 1100 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	28 XB.7 N BAR 100	25 mm	678 kg	**$ 8,875**	2-HS280035.XD7D	•

Product recommendation

Supplementary set, load-bearing capacity 1700 kg
Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

	G		
2-HS009921	4 kg	**$ 603**	•

Spacer Ring for Premium Light pack of 4 nitrided
distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

BAR N 28

	MS (d)	G		
2-800653.1.N	10 mm	0,04 kg	**$ 13**	•

You can find more information and accessories for these products online.
www.siegmund.com/F-lifting

MS: Material thickness, G: Weight, Ø: Diameter

Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm Premium Light
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Borehole Ø 28 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1208
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate

	L (a)	B (b)	H (c)	G	Special offer price
2-284400	1200 mm	800 mm	850 mm	144 kg	**$ 1,901** •
					instead of $ 1,931

Siegmund Workstation 1208 incl. Shelves
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 1x 284030 Clamp holder, 1x 004620 Shelf, 1x 284635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf

	L (a)	B (b)	H (c)	G	Special offer price
2-284401	1200 mm	800 mm	850 mm	154 kg	**$ 2,073** •
					instead of $ 2,114

Siegmund Workstation 1208 half closed incl. 3 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls

	L (a)	B (b)	H (c)	G	Special offer price
2-284407	1200 mm	800 mm	850 mm	177 kg	**$ 2,449** •
					instead of $ 2,485

Siegmund Workstation 1208 closed incl. 6 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 804004.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls

	L (a)	B (b)	H (c)	G	Special offer price
2-284409	1200 mm	800 mm	850 mm	209 kg	**$ 2,996** •
					instead of $ 3,039

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.
plus packaging / Shipping

Siegmund Workstation: The next generation

With the Siegmund Workstation you get a low-cost workplace in a small area with plenty of storage space in the usual Siegmund quality. All the accessories are compatible with the Workstation's perforated plates, allowing you to carry out all kinds of welding, clamping or assembly work on them. Regardless of whether you work with wood or build and weld metal constructions, the Workstation is as versatile as your ideas and tasks.

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

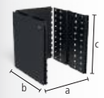
Siegmund Workstation 1208 – Configuration

Siegmund Workstation 1208 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

	L (a)	B (b)	H (c)	TF	G	
2-004002.1	1030 mm	630 mm	838 mm	1000 kg	32 kg	**$ 738** •

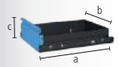
Equipment with 4 castors for Workstation 1208
switch between feet and casters possible

	TF	G	
2-004100.1	400 kg	5,30 kg	**$ 99** •



Set side walls for Workstation 1208
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023

	L (a)	B (b)	H (c)	G	
2-004120	513 mm	604 mm	607 mm	11 kg	**$ 221** •

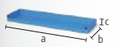


Drawer with clip rail and mounting for Workstation 0806 / 1208
powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation

	L (a)	B (b)	H (c)	TF	G	
2-004220.WS	590 mm	400 mm	60 mm	50 kg	7,50 kg	**$ 111** •
2-004225.WS	590 mm	400 mm	120 mm	50 kg	9 kg	**$ 125** •
2-004230.WS	590 mm	400 mm	180 mm	50 kg	9,50 kg	**$ 139** •
2-004235.WS	590 mm	400 mm	240 mm	50 kg	10 kg	**$ 153** •

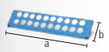
Toolwall incl. Shelf for Workstation 0806 / 1208
powder coated finish, placeable on both sides

	TF	G	
2-004025.1	30 kg	6,50 kg	**$ 123** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	G	
2-284635	482 mm	20 mm	109 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 1208
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	G	
2-284030	580 mm	46 mm	49 mm	0,84 kg	**$ 20** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

siegmund

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm Premium Light
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Borehole Ø 28 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1212
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate

	L (a)	B (b)	H (c)	G	Special offer price
2-284600	1200 mm	1200 mm	850 mm	209 kg	**$ 2,370** •
					instead of $ 2,397

Siegmund Workstation 1212 incl. Shelves
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 1x 284630 Clamp holder, 1x 004620 Shelf, 1x 284635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf

	L (a)	B (b)	H (c)	G	Special offer price
2-284601	1200 mm	1200 mm	850 mm	222 kg	**$ 2,554** •
					instead of $ 2,593

Siegmund Workstation 1212 half closed incl. 3 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls

	L (a)	B (b)	H (c)	G	Special offer price
2-284607	1200 mm	1200 mm	850 mm	243 kg	**$ 2,927** •
					instead of $ 2,961

Siegmund Workstation 1212 closed incl. 6 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 804034.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls

	L (a)	B (b)	H (c)	G	Special offer price
2-284609	1200 mm	1200 mm	850 mm	277 kg	**$ 3,485** •
					instead of $ 3,525

Material thickness 15 mm: For clamping with 280511 bolts a Spacer Ring 800653.1.N is required.
plus packaging / Shipping

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

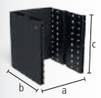
Siegmund Workstation 1212 – Configuration

Siegmund Workstation 1212 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

	L (a)	B (b)	H (c)	TF	G	
2-004602	1030 mm	1030 mm	838 mm	1000 kg	43,80 kg	**$ 752** •

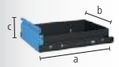
Equipment with 4 castors for Workstation 1212
switch between feet and casters possible

	TF	G	
2-004700	400 kg	4,30 kg	**$ 109** •



Set side walls for Workstation 1212
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235

	L (a)	B (b)	H (c)	G	
2-004720	513 mm	590 mm	607 mm	12,50 kg	**$ 231** •

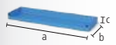


Drawer with clip rail and mounting for Workstation 1212
powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation

	L (a)	B (b)	H (c)	TF	G	
2-004820.WS	590 mm	400 mm	60 mm	50 kg	8 kg	**$ 118** •
2-004825.WS	590 mm	400 mm	120 mm	50 kg	9,50 kg	**$ 132** •
2-004830.WS	590 mm	400 mm	180 mm	50 kg	10 kg	**$ 146** •
2-004835.WS	590 mm	400 mm	240 mm	50 kg	10,50 kg	**$ 160** •

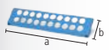
Toolwall incl. Shelf for Workstation 1212
powder coated finish, placeable on both sides

	TF	G	
2-004625	30 kg	8,80 kg	**$ 130** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	G	
2-284635	482 mm	20 mm	109 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 1212
powder coated finish, placeable on both sides

	L (a)	B (b)	H (c)	G	
2-284630	580 mm	46 mm	49 mm	1,50 kg	**$ 27** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

siegmund

Product recommendation

Tool-Set A
2x 280610.N Clamp, 6x 280511 Bolt, 2x 800653.1.N Spacer Ring, 6x 280412 Stop, 1x 280852.1 Hex wrench

28

	G	Special offer price
2-287320	10,70 kg	**$ 613** • instead of $ 872

Tool-Set B
4x 280610.N Clamp, 8x 280511 Bolt, 3x 800653.1.N Spacer Ring, 6x 280412 Stop, 2x 280420.N Stop, 1x 280852.1 Hex wrench, 1x 284320 Bench vice incl. Set of vice jaw covers

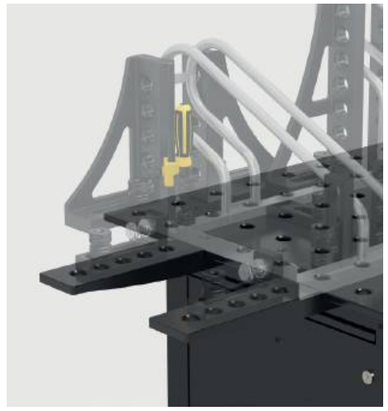
28

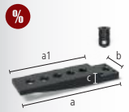
	G	Special offer price
2-287340.1	39,50 kg	**$ 1,252** • instead of $ 1,915

Tool-Set C
6x 280610.N Clamp, 12x 280511 Bolt, 4x 800653.1.N Spacer Ring, 4x 280412 Stop, 2x 280420.N Stop, 2x 280152.N Square, 2x 804050 Extension for perforated plates, 2x 800528 Flush Mount Bolt, 1x 280852.1 Hex wrench, 1x 284320 Set Siegmund bench vice 125

28

	G	Special offer price
2-287360	69,30 kg	**$ 2,198** • instead of $ 3,140

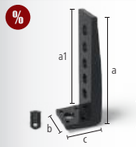




Set Extension Premium Light for perforated plates Premium Light 1 row of holes
Consisting of: 1x 804050 Extension Premium Light for perforated plates Premium Light 1 row of holes incl. 4 set screws, 1x 800528 Flush Mount Bolt Premium Light <-> Premium Light

28

	L (a)	L (a1)	B (b)	H (c)	G	Special offer price
2-804050.Set	381 mm	300 mm	99 mm	40 mm	4,90 kg	**$ 153** • instead of $ 175



Set External stop bracket Premium Light for perforated plates Premium Light
Consisting of: 1x 804051 External stop bracket Premium Light for perforated plates Premium Light incl. 4 set screws, 1x 800528 Flush Mount Bolt Premium Light <-> Premium Light

28

	L (a)	L (a1)	B (b)	H (c)	G	Special offer price
2-804051.Set	340 mm	300 mm	99 mm	114 mm	5,10 kg	**$ 153** • instead of $ 175

Spacer Ring for Premium Light pack of 4 nitrided
distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

BAR N 28

	MS (d)	G	
2-800653.1.N	10 mm	0,04 kg	**$ 13** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

G: Weight, L: Length, B: Width, H: Height, MS: Material thickness

Octagonal Table 200

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N 750 28

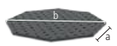
	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-920800.P	331 mm	800 mm	200 mm	25 mm	866 mm	261 kg	**$ 7,318**	○
2-921000.P	414 mm	1000 mm	200 mm	25 mm	1082 mm	386 kg	**$ 8,393**	○
2-921200.P	497 mm	1200 mm	200 mm	25 mm	1299 mm	514 kg	**$ 12,482**	○
2-921400.P	580 mm	1400 mm	200 mm	25 mm	1515 mm	660 kg	**$ 13,559**	○
2-921500.P	621 mm	1500 mm	200 mm	25 mm	1624 mm	726 kg	**$ 14,636**	○
2-921600.P	663 mm	1600 mm	200 mm	25 mm	1732 mm	825 kg	**$ 15,711**	○
2-921700.P	704 mm	1700 mm	200 mm	25 mm	1840 mm	896 kg	**$ 17,048**	○
2-921800.P	746 mm	1800 mm	200 mm	25 mm	1948 mm	974 kg	**$ 16,787**	○

Octagonal Table 100

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N 750 28

	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-920800.1.P	331 mm	800 mm	100 mm	25 mm	866 mm	203 kg	**$ 6,454**	○
2-921000.1.P	414 mm	1000 mm	100 mm	25 mm	1082 mm	279 kg	**$ 7,318**	○
2-921200.1.P	497 mm	1200 mm	100 mm	25 mm	1299 mm	380 kg	**$ 9,468**	○
2-921400.1.P	580 mm	1400 mm	100 mm	25 mm	1515 mm	501 kg	**$ 11,623**	○
2-921500.1.P	621 mm	1500 mm	100 mm	25 mm	1624 mm	557 kg	**$ 12,482**	○
2-921600.1.P	663 mm	1600 mm	100 mm	25 mm	1732 mm	649 kg	**$ 12,914**	○
2-921700.1.P	704 mm	1700 mm	100 mm	25 mm	1840 mm	705 kg	**$ 14,491**	○
2-921800.1.P	746 mm	1800 mm	100 mm	25 mm	1948 mm	780 kg	**$ 15,711**	○



Octagonal Plate

fixation through bore holes using support sleeves (280500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N 750 28

	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-940600.P	249 mm	600 mm	25 mm	25 mm	650 mm	94 kg	**$ 3,443**	○
2-940800.P	331 mm	800 mm	25 mm	25 mm	866 mm	139 kg	**$ 4,304**	○
2-941000.P	414 mm	1000 mm	25 mm	25 mm	1083 mm	198 kg	**$ 5,163**	○
2-941200.P	497 mm	1200 mm	25 mm	25 mm	1299 mm	280 kg	**$ 6,507**	○
2-941400.P	580 mm	1400 mm	25 mm	25 mm	1516 mm	388 kg	**$ 8,189**	○
2-941500.P	621 mm	1500 mm	25 mm	25 mm	1636 mm	435 kg	**$ 8,680**	○

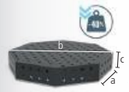
Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.

Adapter plate available on request at an additional cost

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

You can find more information and accessories for these products online.

www.siegmund.com/
F-octagonal28



Octagonal Table Premium Light 200

Up to 40% weight reduction compared to conventionally used material, fixation via adapter plate (not included in the scope of delivery), Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N X8.7 28

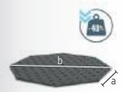
	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-820800.P	331 mm	800 mm	200 mm	15 mm	866 mm	221 kg	**$ 7,318**	○
2-821000.P	414 mm	1000 mm	200 mm	15 mm	1082 mm	285 kg	**$ 8,393**	○
2-821200.P	497 mm	1200 mm	200 mm	15 mm	1299 mm	373 kg	**$ 12,482**	○
2-821400.P	580 mm	1400 mm	200 mm	15 mm	1515 mm	467 kg	**$ 13,559**	○
2-821500.P	621 mm	1500 mm	200 mm	15 mm	1624 mm	511 kg	**$ 14,636**	○
2-821600.P	663 mm	1600 mm	200 mm	15 mm	1732 mm	585 kg	**$ 15,711**	○
2-821700.P	704 mm	1700 mm	200 mm	15 mm	1840 mm	640 kg	**$ 17,048**	○
2-821800.P	746 mm	1800 mm	200 mm	15 mm	1948 mm	679 kg	**$ 16,787**	○

Octagonal Table Premium Light 100

Up to 40% weight reduction compared to conventionally used material, fixation via adapter plate (not included in the scope of delivery), Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N X8.7 28

	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-820800.1.P	331 mm	800 mm	100 mm	15 mm	866 mm	152 kg	**$ 6,454**	○
2-821000.1.P	414 mm	1000 mm	100 mm	15 mm	1082 mm	199 kg	**$ 7,318**	○
2-821200.1.P	497 mm	1200 mm	100 mm	15 mm	1299 mm	269 kg	**$ 9,468**	○
2-821400.1.P	580 mm	1400 mm	100 mm	15 mm	1515 mm	350 kg	**$ 11,623**	○
2-821500.1.P	621 mm	1500 mm	100 mm	15 mm	1624 mm	381 kg	**$ 12,482**	○
2-821600.1.P	663 mm	1600 mm	100 mm	15 mm	1732 mm	450 kg	**$ 12,914**	○
2-821700.1.P	704 mm	1700 mm	100 mm	15 mm	1840 mm	487 kg	**$ 14,491**	○
2-821800.1.P	746 mm	1800 mm	100 mm	15 mm	1948 mm	527 kg	**$ 15,711**	○



Octagonal Plate Premium Light

Up to 40% weight reduction compared to conventionally used material, fixation through bore holes using support sleeves (280500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

BAR N X8.7 28

	L (a)	B (b)	H (c)	MS (d)	Ø	G		
2-840600.P	249 mm	600 mm	15 mm	15 mm	650 mm	69 kg	**$ 3,443**	○
2-840800.P	331 mm	800 mm	15 mm	15 mm	866 mm	95 kg	**$ 4,304**	○
2-841000.P	414 mm	1000 mm	15 mm	15 mm	1083 mm	142 kg	**$ 5,163**	○
2-841200.P	497 mm	1200 mm	15 mm	15 mm	1299 mm	205 kg	**$ 6,507**	○
2-841400.P	580 mm	1400 mm	15 mm	15 mm	1516 mm	254 kg	**$ 8,189**	○
2-841500.P	621 mm	1500 mm	15 mm	15 mm	1636 mm	310 kg	**$ 8,680**	○

Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.

Product recommendation

Surcharge for customizing Adapter Plate

for octagonal tables with side panels

16 22 28

0-940000	**$ 916**	○

Surcharge for customization of the drill circle

for octagonal plates

16 22 28

0-940000.1	**$ 680**	○

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, Ø: Diameter

siegmund

Zero point clamping system mechanic nitrided
Clamping module for manual clamping, actuation via open-end wrench SW 50

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	**$ 66** •

Zero point clamping system pneumatic nitrided
pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	**$ 346** •

Cover bolt Polyamide
to protect unused clamping modules

PA 16 22 28

	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	**$ 15** •

Universal banjo screw nitrided
for fastening the pneumatic clamping module

BAR N 16 22 28

	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	**$ 34** •

Product recommendation

Starter set Zero point clamping system mechanic
Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP2801, 2x ZP2802, 1x ZP2803, incl. fixing material

28

	G	Special offer price
4-ZP2810	3,40 kg	**$ 431** •
		instead of $ 465

Starter set Zero point clamping system pneumatic
Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP2801, 2x ZP2802, 1x ZP2803, incl. fixing material

28

	G	Special offer price
4-ZP2820	14,80 kg	**$ 1,471** •
		instead of $ 1,582

Clamping bolt nitrided
for connecting perforated plate with clamping module

BAR N 22 28

	H (c)	Ø	G	
2-ZP2800	40 mm	45 mm	0,25 kg	**$ 31** •

Centering bushing nitrided
for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP2801	13 mm	31 mm	0,06 kg	**$ 18** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-zeropoint

Retaining bushing nitrided
for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP2802	13 mm	31 mm	0,06 kg	**$ 18** •

Compensating bushing nitrided
for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP2803	13 mm	31 mm	0,06 kg	**$ 22** •

Premium Light – for perforated plates material thickness 15 mm

%

Starter set Zero point clamping system mechanic for Premium Light
Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP8001, 2x ZP8002, 1x ZP8003, incl. fixing material

28

	G	Special offer price
4-ZP8010	3,40 kg	**$ 431** •
		instead of $ 463

%

Starter set Zero point clamping system pneumatic for Premium Light
Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP8001, 2x ZP8002, 1x ZP8003, incl. fixing material

28

	G	Special offer price
4-ZP8020	14,80 kg	**$ 1,471** •
		instead of $ 1,583

Centering bushing for Premium Light nitrided
for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP8001	13 mm	31 mm	0,06 kg	**$ 18** •

Retaining bushing for Premium Light nitrided
for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP8002	13 mm	31 mm	0,06 kg	**$ 18** •

Compensating bushing for Premium Light nitrided
for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material

BAR N 28

	H (c)	Ø	G	
2-ZP8003	13 mm	31 mm	0,06 kg	**$ 22** •

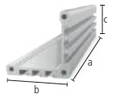
Adapter ring for Premium Light nitrided
for mounting the pneumatic clamping module on a Premium Light plate

BAR N 28

	H (c)	Ø	G	
2-ZP8009	16 mm	34 mm	0,04 kg	**$ 11** •

H: Height, G: Weight, Ø: Diameter, HK: max. holding force

siegmund



Aluminum profile 100 T

3 T-slots on each side, for M8 square nuts, distance of T-Slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm

AL 16 22 28

	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	$ 17 •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	$ 20 •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	$ 22 •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	$ 24 •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	$ 28 •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	$ 31 •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	$ 32 •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	$ 35 •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	$ 39 •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	$ 63 •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	$ 210 •

Cover plate 100 nitrided

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	$ 41 •

Base plate 175 radial nitrided

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm / 100 mm, stepless rotation by 90°, Spacer rings (Item no. 800653.1.N) are required for clamping

BAR N 28

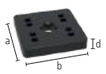
	L (a)	B (b)	MS (d)	G	
2-CS280192	175 mm	175 mm	15 mm	2,06 kg	$ 69 •

Base plate 175 linear nitrided

linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable, Spacer rings (Item no. 800653.1.N) are required for clamping

BAR N 28

		L (a)	B (b)	MS (d)	G	
2-CS280193	left	175 mm	175 mm	15 mm	2,23 kg	$ 78 •
2-CS280194	right	175 mm	175 mm	15 mm	2,23 kg	$ 78 •

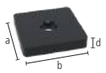


Adapter plate with hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	$ 25 •



Adapter plate without hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	$ 18 •

Set Spacer plate 5 mm pack of 5 Stainless Steel

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

16 22 28

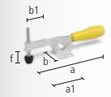
	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	$ 25 •

Vertical clamp 1800 / 2200

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°

16 22 28

		SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1800	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg	$ 42 •
2-CS009084	2200	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg	$ 46 •



Horizontal clamp 1800 / 3000

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°

16 22 28

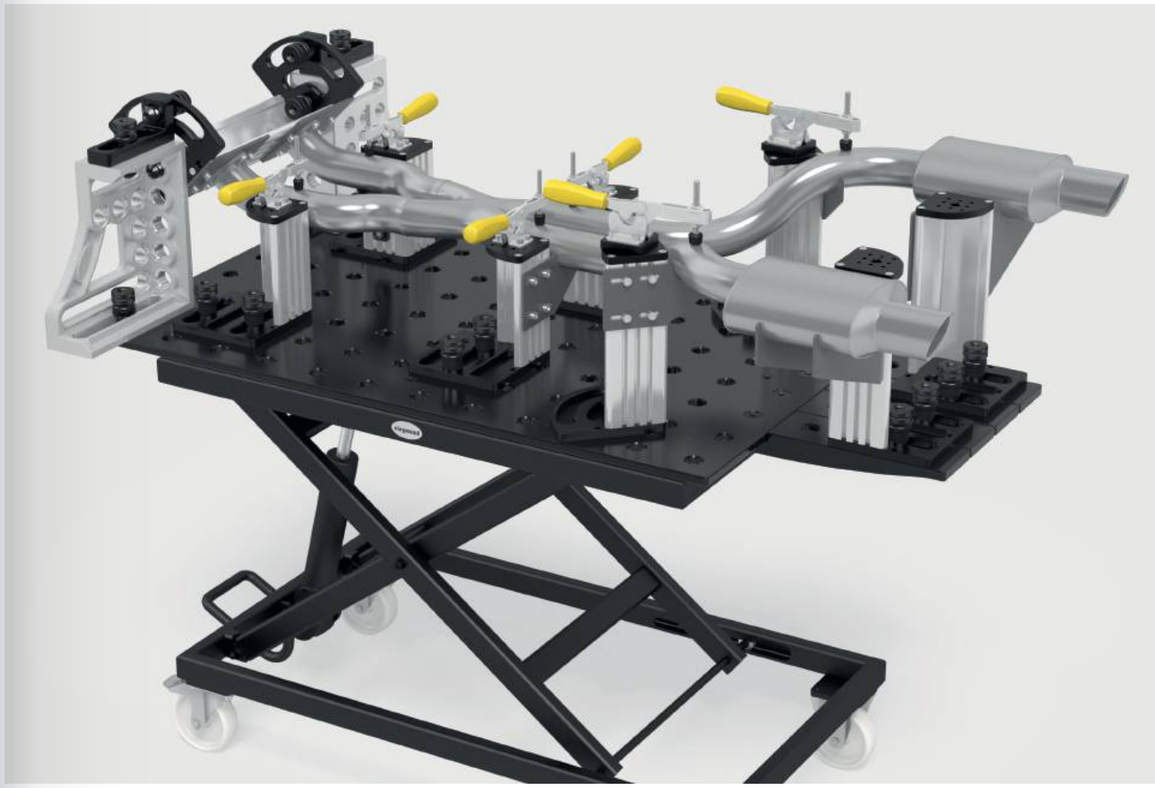
		SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1800	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg	$ 39 •
2-CS009094	3000	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg	$ 49 •

Horizontal Toggle Clamp 2500 / 4000

without adapter, Hole pattern 40 mm

16 22 28

		SP	L (a)	L (a1)	G	
2-CS009083	2500	2,50 kN	120 mm	57 mm	0,51 kg	$ 57 •
2-CS009093	4000	4 kN	180 mm	93 mm	1 kg	$ 81 •



You can find more information and accessories for these products online.

www.siegmund.com/
F-clampingsystem

L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, VB: Adjusting range, SP: max. clamping force

siegmund

Adapter with Hole Pattern Ø 70 eccentric burnished
for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm), for system borehole 28 mm

B 28

	H (c)	MS (d)	Ø	G	
2-CS280715.4	30 mm	15 mm	70 mm	0,48 kg	$ 31 •
2-CS280715.5	55 mm	40 mm	70 mm	1,20 kg	$ 42 •

Clamp Bushing for M8 thread incl. screw 16 mm burnished
for fastening Siegmund parts to the threaded boreholes

B 28

	H (c)	Ø	G	
2-280546.5	28 mm	40 mm	0,11 kg	$ 22 •

Set Self-tapping screws M8x25 pack of 50
50 pieces, for connecting base or cover plates with aluminum profile

16 22 28

	G	
2-CS009001	1 kg	$ 11 •

Set Screws M8x12 pack of 50
50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot

16 22 28

	G	
2-CS009002	0,60 kg	$ 11 •

Set Screws M8x16 pack of 50
50 pieces, for attaching quick-change clamps to cover plates

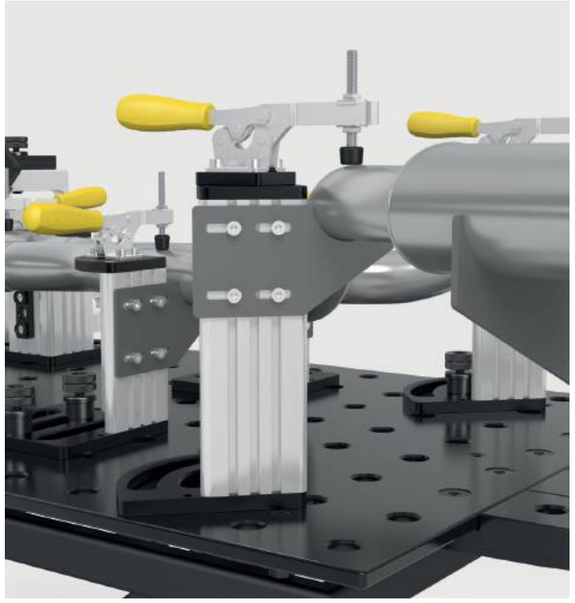
16 22 28

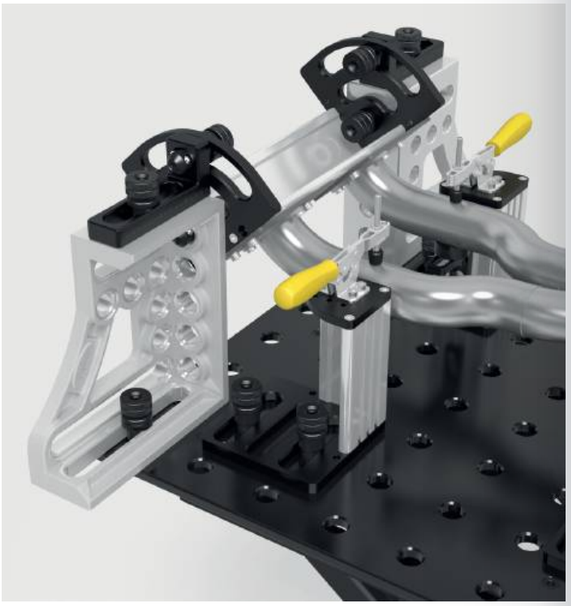
	G	
2-CS009003	0,65 kg	$ 11 •

Set Square nuts M8 pack of 50
50 pieces, Sliding blocks for aluminum profiles with T-Slot

16 22 28

	G	
2-CS009004	0,35 kg	$ 4 •





Product recommendation

Starter set 28
Delivery contents: 4x CS000176, 4x CS000181, 4x CS280192, 2x 800653.1.N, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004

28

	G	Special offer price
4-CS280001.1	22,50 kg	$ 700 •
		instead of $ 753

Spacer Ring for Premium Light pack of 4 nitrided
distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

BAR N 28

	MS (d)	G	
2-800653.1.N	10 mm	0,04 kg	$ 13 •

Vertical clamp 1800 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280790	1,80 kN	0,91 kg	$ 67 •
			instead of $ 73

Vertical clamp 2200 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280791	2,20 kN	1,18 kg	$ 73 •
			instead of $ 77

Horizontal clamp 1800 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280794	1,80 kN	0,91 kg	$ 64 •
			instead of $ 69

Horizontal clamp 3000 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280795	3 kN	1,21 kg	$ 74 •
			instead of $ 78

Horizontal Toggle Clamp 2500 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280792	2,50 kN	0,99 kg	$ 83 •
			instead of $ 88

Horizontal Toggle Clamp 4000 with Adapter
Adapter CS280715.4, for system borehole 28 mm

28

	SP	G	Special offer price
4-CS280793	4 kN	1,48 kg	$ 104 •
			instead of $ 111

Perforated plate Premium Light 1200x800x15 Plasma nitrided
Tool Steel + Plasma nitration, for clamping with 280511 bolts Spacer Ring 800653.1.N is required

BAR N X8.7 28

	L (a)	B (b)	MS (d)	G	
2-804004.X7	1200 mm	800 mm	15 mm	112 kg	$ 1,159 •

More perforated plates online:
www.siegmund.com/F-plates

H: Height, MS: Material thickness, G: Weight, Ø: Diameter, SP: max. clamping force, L: Length, B: Width

Eccentric Stop Ø 60 / Ø 100 nitrided
also serves as a support surface, stepless adjusting

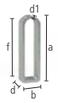
BAR N 28

	MS (d)	Ø	G	
2-280401.N	25 mm	60 mm	0,42 kg	$ 29 •
2-280403.N	25 mm	100 mm	1,40 kg	$ 35 •

Eccentric Stop Ø 60 with M10 thread nitrided
for ground connection, stepless adjusting

BAR N 28

	MS (d)	Ø	G	
2-280402.N	25 mm	60 mm	0,41 kg	$ 35 •



Flex Stop 25x140 Steel Galvanized
elongated hole, used where space is restricted

28

	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-280416	140 mm	40 mm	100 mm	25 mm	6 mm	0,37 kg	$ 32 •

Flex Stop 25x156 Aluminum
elongated hole, used where space is restricted

AL 28

	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-280412	156 mm	52 mm	100 mm	25 mm	12 mm	0,30 kg	$ 31 •

Universal Stop 150 L / 200 L / 250 L nitrided
elongated hole

100 BAR N 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280410.N	150 mm	50 mm	100 mm	25 mm	0,78 kg	$ 52 •
2-280410.1.N	200 mm	50 mm	150 mm	25 mm	1 kg	$ 62 •
2-280410.2.N	250 mm	50 mm	200 mm	25 mm	1,20 kg	$ 64 •

Universal Stop 150 L / 225 L Aluminum
elongated hole

AL 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280410.A	150 mm	50 mm	100 mm	25 mm	0,30 kg	$ 55 •
2-280420.A	225 mm	50 mm	100 mm	25 mm	0,55 kg	$ 78 •

Universal Stop 225 L nitrided
combination of borehole and elongated hole, for use with both prisms and adapters

100 BAR N 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280420.N	225 mm	50 mm	100 mm	25 mm	1,40 kg	$ 78 •

Universal Stop 300 / 325 L / 500 / 525 L nitrided
combination of borehole and elongated hole

BAR N 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280426.N	300 mm	50 mm	100 mm	25 mm	1,85 kg	$ 78 •
2-280422.N	325 mm	50 mm	100 mm	25 mm	2,10 kg	$ 81 •
2-280427.N	500 mm	50 mm	100 mm	25 mm	3,30 kg	$ 105 •
2-280424.N	525 mm	50 mm	100 mm	25 mm	3,50 kg	$ 101 •

Universal Stop 225 L FDS with spring pressure part burnished
with spring pressure part, combination of borehole and elongated hole

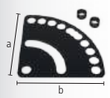
100 B 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280421	225 mm	50 mm	100 mm	25 mm	1,40 kg	$ 78 •

Universal Stop 100 / 150 / 250 nitrided
with boreholes, no elongated hole, borehole spacing 50 mm

BAR N 28

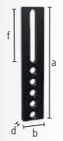
	L (a)	B (b)	MS (d)	G	
2-280407.N	100 mm	50 mm	25 mm	0,75 kg	$ 34 •
2-280408.N	150 mm	50 mm	25 mm	1,10 kg	$ 42 •
2-280409.N	250 mm	50 mm	25 mm	1,80 kg	$ 62 •



Angle Alignment Template nitrided
incl. 2x Spacer Sleeve, infinite adjustment from 0-90°

100 BAR N 28

	L (a)	B (b)	MS (d)	G	
2-280455.N	250 mm	250 mm	5 mm	1,50 kg	$ 73 •



Universal Stop 500 S / 750 S / 1000 S nitrided
combination of borehole and elongated hole

BAR N 28

	L (a)	B (b)	VB (f)	MS (d)	G	
2-280430.N	500 mm	100 mm	200 mm	25 mm	7,90 kg	$ 109 •
2-280432.N	750 mm	100 mm	200 mm	25 mm	12,10 kg	$ 139 •
2-280434.N	1000 mm	100 mm	200 mm	25 mm	16,30 kg	$ 157 •

Flat Square 175 / 500 burnished
combination of borehole and elongated hole

B 28

	L (a)	B (b)	H (c)	MS (d)	G	
2-280445	175 mm	175 mm	50 mm	25 mm	1,85 kg	$ 111 •
2-280444	500 mm	375 mm	100 mm	25 mm	12 kg	$ 277 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-stop28

MS: Material thickness, G: Weight, Ø: Diameter, L: Length, B: Width, WS: Wall thickness, VB: Adjusting range, H: Height

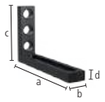
siegmund

Stop and Clamping Square 75 L / 175 VL nitrided
with boreholes, no elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-280105.N	75 mm	50 mm	75 mm	25 mm	1 kg	**$ 64** •
2-280113.N	175 mm	50 mm	175 mm	25 mm	2,40 kg	**$ 126** •

Stop and Clamping Square 175 SL / 175 ML / 175 L / 275 L nitrided
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-280109.N	175 mm	50 mm	75 mm	25 mm	1,40 kg	**$ 106** •
2-280109.1.N	175 mm	50 mm	125 mm	25 mm	1,80 kg	**$ 115** •
2-280110.N	175 mm	50 mm	175 mm	25 mm	1,95 kg	**$ 136** •
2-280112.N	175 mm	50 mm	275 mm	25 mm	2,80 kg	**$ 148** •



Stop and Clamping Square 275 WL nitrided
combination of borehole and elongated hole, elongated hole 200 mm

	L (a)	B (b)	H (c)	MS (d)	G	
2-280115.N	275 mm	50 mm	175 mm	25 mm	2,50 kg	**$ 148** •

Stop and Clamping Square 175 L Aluminum
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-280110.A	175 mm	50 mm	175 mm	25 mm	0,80 kg	**$ 151** •

Stop and Clamping Square 175 WL nitrided
elongated hole, flexible in any direction

	L (a)	B (b)	H (c)	MS (d)	G	
2-280111.N	175 mm	50 mm	175 mm	25 mm	1,80 kg	**$ 136** •

Stop and Clamping Square 200 L nitrided
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-280114.N	175 mm	50 mm	200 mm	25 mm	2,71 kg	**$ 164** •

Stop and Clamping Square 300 G / 500 G / 750 G nitrided
usable as table extension, material: GGG40

		L (a)	B (b)	H (c)	MS (d)	G	
2-280152.N	left	200 mm	75 mm	300 mm	27 mm	6,52 kg	**$ 213** •
2-280162.N	left	200 mm	75 mm	500 mm	27 mm	9,40 kg	**$ 277** •
2-280166.N	left	276 mm	85 mm	750 mm	27 mm	13,60 kg	**$ 340** •
2-280167.N	right	276 mm	85 mm	750 mm	27 mm	13,60 kg	**$ 340** •

Stop and Clamping Square 300 GK / 500 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-280124.N	left	280 mm	95 mm	300 mm	27 mm	12,90 kg	**$ 335** •
2-280126.N	right	280 mm	95 mm	300 mm	27 mm	12,90 kg	**$ 335** •
2-280130.N	left	280 mm	95 mm	500 mm	27 mm	17,50 kg	**$ 414** •
2-280132.N	right	280 mm	95 mm	500 mm	27 mm	17,50 kg	**$ 414** •

Stop and Clamping Square 500 G with rotation angle nitrided
usable as table extension, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-280164.N	left	276 mm	95 mm	500 mm	27 mm	11,50 kg	**$ 388** •
2-280165.N	right	276 mm	95 mm	500 mm	27 mm	11,50 kg	**$ 388** •

Stop and Clamping Square 600 GK / 800 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-280134.N	left	376 mm	95 mm	600 mm	27 mm	22,50 kg	**$ 503** •
2-280136.N	right	376 mm	95 mm	600 mm	27 mm	22,50 kg	**$ 503** •
2-280144.N	left	376 mm	95 mm	800 mm	27 mm	27 kg	**$ 615** •
2-280146.N	right	376 mm	95 mm	800 mm	27 mm	27 kg	**$ 615** •

Stop and Clamping Square 300 GK / 600 GK / 800 GK / 1200 GK
usable as table extension, for heavy components, hardness of nitrided cast steel is not achieved, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-280120	left	280 mm	95 mm	300 mm	27 mm	5 kg	**$ 386** •
2-280121	right	280 mm	95 mm	300 mm	27 mm	5 kg	**$ 386** •
2-280138	left	376 mm	95 mm	600 mm	27 mm	8,70 kg	**$ 605** •
2-280139	right	376 mm	95 mm	600 mm	27 mm	8,70 kg	**$ 605** •
2-280140	left	376 mm	95 mm	800 mm	27 mm	10,40 kg	**$ 743** •
2-280141	right	376 mm	95 mm	800 mm	27 mm	10,40 kg	**$ 743** •
2-280148	left	376 mm	95 mm	1200 mm	27 mm	13,50 kg	**$ 1,175** •
2-280149	right	376 mm	95 mm	1200 mm	27 mm	13,50 kg	**$ 1,175** •

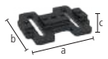
Corner Connection small / large Cast Iron nitrided
45° diagonal table extension, material: GGG40

	L (a)	B (b)	H (c)	G	
2-280190.N	200 mm	150 mm	120 mm	11,80 kg	**$ 300** •
2-280191.N	200 mm	200 mm	170 mm	15,70 kg	**$ 400** •

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight

siegmund

Sliding Base nitrided
Combination of a square with the sliding base enables sliding in two axes, material: GGG40



	L (a)	B (b)	H (c)	G	
2-280195.N	350 mm	300 mm	50 mm	16 kg	**$ 431** •

Rotation Angle 275 nitrided
180° infinite adjustment

	L (a)	B (b)	H (c)	G	
2-280101.N	180 mm	250 mm	275 mm	10,20 kg	**$ 461** •

Universal Angle Mechanical Clamping nitrided
includes setting template, 10° to 150° adjustment

	SL (e)	G	
2-280170.N	350 mm	14,50 kg	**$ 503** •

Universal Angle Hydromechanical Clamping nitrided
225° infinite adjustment, suitable matching hex wrench 14 (280854) not included

	SL (e)	G	
2-280171.N	475 mm	23 kg	**$ 833** •

Support and Clamping Frame, Cast Iron 300x200x100 nitrided
borehole spacing 50 mm, material: GGG40

		L (a)	B (b)	H (c)	MS (d)	G	
2-280300.N	right	300 mm	200 mm	100 mm	25 mm	19,50 kg	**$ 428** •
2-280301.N	left	300 mm	200 mm	100 mm	25 mm	19,50 kg	**$ 428** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-square28

Clamping Block 400x350x200 Plasma nitrided
five-sided, borehole spacing 50 mm

	L (a)	B (b)	H (c)	MS (d)	G	
2-280285.P	400 mm	350 mm	200 mm	25 mm	60 kg	**$ 966** •

Moveable Square nitrided
four-sided table extension, table setup or stop bar, material: GGG40

	L (a)	B (b)	H (c)	G	
2-280302.N	500 mm	100 mm	100 mm	15,80 kg	**$ 356** •

Clamping Rail nitrided
versatile connecting element

	L (a)	B (b)	H (c)	MS (d)	G	
2-280303.P	1000 mm	100 mm	100 mm	25 mm	48 kg	**$ 963** ○
2-280303.1.P	2000 mm	100 mm	100 mm	25 mm	95 kg	**$ 1,565** ○
2-280303.2.P	3000 mm	100 mm	100 mm	25 mm	141 kg	**$ 2,535** ○

Square U-Shape 200x100 elongated hole Plasma nitrided
with elongated hole, to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required

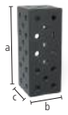
	L (a)	B (b)	H (c)	MS (d)	G	
2-280311.P	500 mm	200 mm	100 mm	25 mm	40 kg	**$ 697** •
2-280312.P	500 mm	200 mm	100 mm	25 mm	40 kg	**$ 697** •
2-280321.P	1000 mm	200 mm	100 mm	25 mm	72 kg	**$ 1,106** •
2-280322.P	1000 mm	200 mm	100 mm	25 mm	72 kg	**$ 1,106** •

L: Length, B: Width, H: Height, G: Weight, SL: Side length, MS: Material thickness

Square U-Shape 200x100 Plasma nitrided

to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 1000 mm with mounting holes for table legs, from 1000 mm support through table leg required

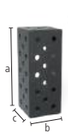
	L (a)	B (b)	H (c)	MS (d)	G		
2-280310.P	500 mm	200 mm	100 mm	25 mm	31 kg	**$ 575**	•
2-280320.P	1000 mm	200 mm	100 mm	25 mm	75 kg	**$ 1,005**	•
2-280330.P	1500 mm	200 mm	100 mm	25 mm	108 kg	**$ 1,520**	•
2-280340.P	2000 mm	200 mm	100 mm	25 mm	141 kg	**$ 1,950**	•



Square U-Shape 200x200 Plasma nitrided

to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371

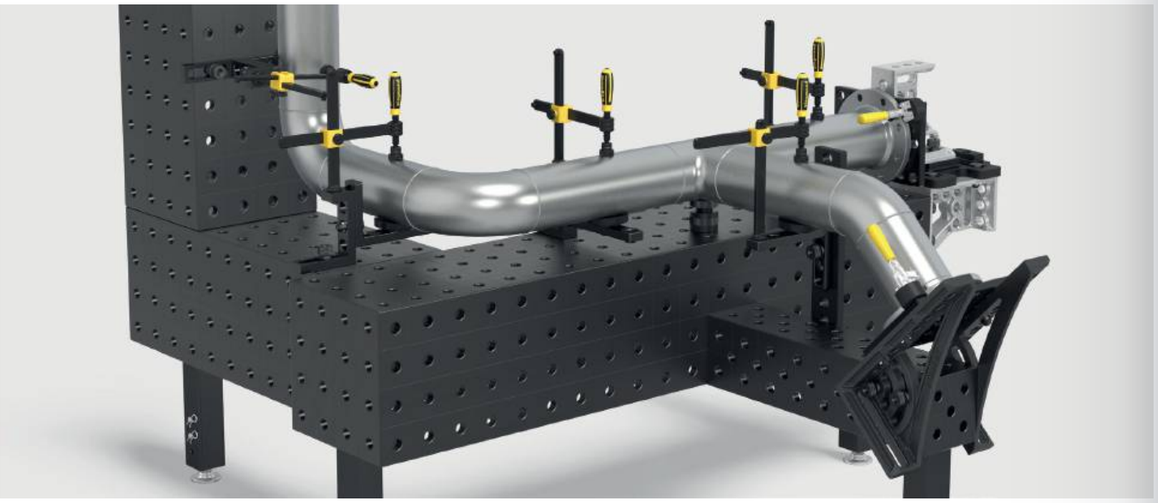
	L (a)	B (b)	H (c)	MS (d)	G		
2-280396.P	100 mm	200 mm	200 mm	25 mm	21 kg	**$ 462**	•
2-280396.1.P	200 mm	200 mm	200 mm	25 mm	31 kg	**$ 566**	•
2-280360.P	500 mm	200 mm	200 mm	25 mm	67 kg	**$ 728**	•
2-280362.P	600 mm	200 mm	200 mm	25 mm	77 kg	**$ 924**	•
2-280366.P	800 mm	200 mm	200 mm	25 mm	99 kg	**$ 1,117**	•
2-280370.P	1000 mm	200 mm	200 mm	25 mm	120 kg	**$ 1,233**	•
2-280374.P	1200 mm	200 mm	200 mm	25 mm	140 kg	**$ 1,536**	•
2-280378.P	1400 mm	200 mm	200 mm	25 mm	162 kg	**$ 1,698**	•
2-280380.P	1500 mm	200 mm	200 mm	25 mm	172 kg	**$ 1,757**	•
2-280382.P	1600 mm	200 mm	200 mm	25 mm	182 kg	**$ 1,897**	•
2-280386.P	1800 mm	200 mm	200 mm	25 mm	204 kg	**$ 2,062**	•
2-280390.P	2000 mm	200 mm	200 mm	25 mm	225 kg	**$ 2,171**	•
2-280391.P	2400 mm	200 mm	200 mm	25 mm	266 kg	**$ 2,666**	•
2-280392.P	3000 mm	200 mm	200 mm	25 mm	331 kg	**$ 3,340**	•
2-280394.P	4000 mm	200 mm	200 mm	25 mm	439 kg	**$ 4,138**	•

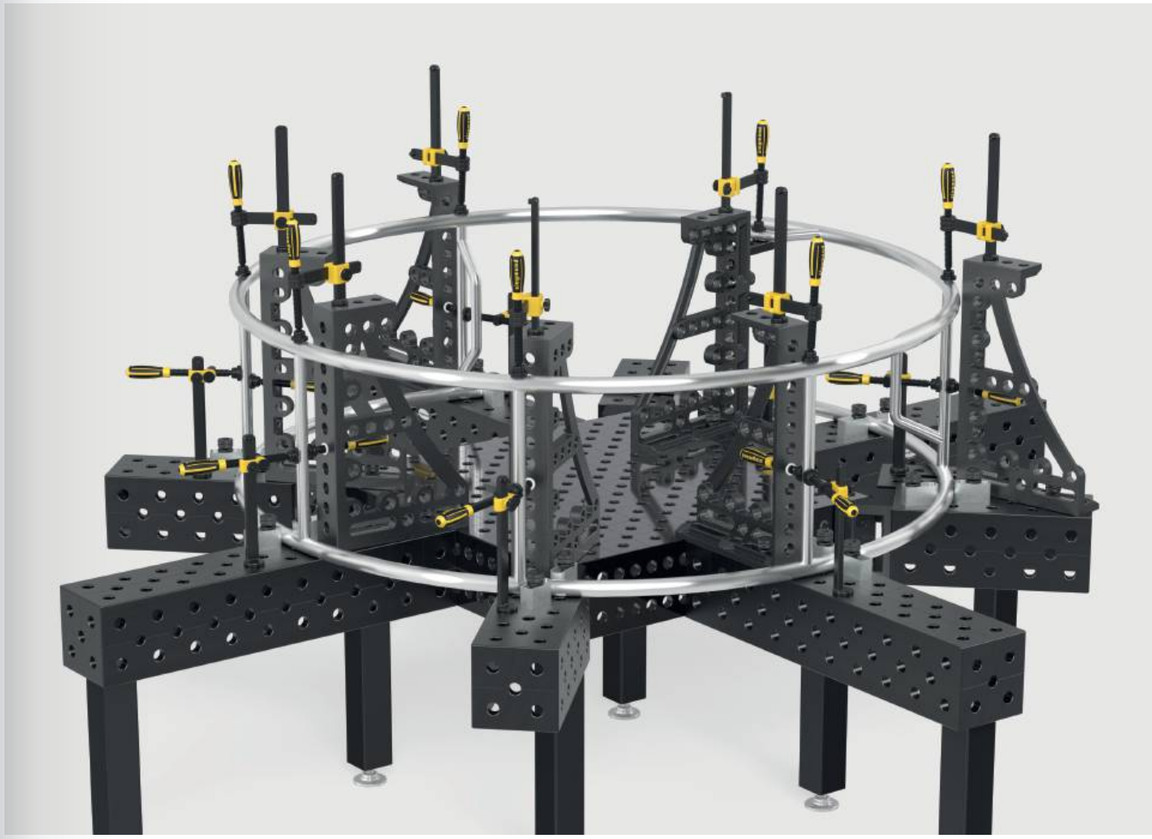


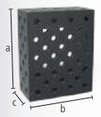
Square U-Shape 200x200 Premium Light Plasma nitrided

to connect tables (with connecting bolt 800562), for clamping with 280511 bolts Spacer Ring 800653.1.N is required, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371

	L (a)	B (b)	H (c)	MS (d)	G		
2-800360.P	500 mm	200 mm	200 mm	15 mm	42 kg	**$ 701**	•
2-800370.P	1000 mm	200 mm	200 mm	15 mm	76 kg	**$ 1,187**	•
2-800380.P	1500 mm	200 mm	200 mm	15 mm	110 kg	**$ 1,693**	•
2-800390.P	2000 mm	200 mm	200 mm	15 mm	143 kg	**$ 2,086**	•



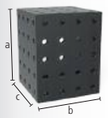




Square U-Shape 400x200 Plasma nitrided

to connect tables (with connecting bolt 280560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371

	L (a)	B (b)	H (c)	MS (d)	G		
2-280360.2.P	500 mm	400 mm	200 mm	25 mm	107 kg	**$ 1,135**	•
2-280370.2.P	1000 mm	400 mm	200 mm	25 mm	188 kg	**$ 1,849**	•
2-280374.2.P	1200 mm	400 mm	200 mm	25 mm	216 kg	**$ 2,612**	○
2-280380.2.P	1500 mm	400 mm	200 mm	25 mm	260 kg	**$ 2,845**	•
2-280390.2.P	2000 mm	400 mm	200 mm	25 mm	336 kg	**$ 3,394**	•
2-280391.2.P	2400 mm	400 mm	200 mm	25 mm	392 kg	**$ 4,088**	○
2-280392.2.P	3000 mm	400 mm	200 mm	25 mm	489 kg	**$ 5,027**	•
2-280394.2.P	4000 mm	400 mm	200 mm	25 mm	641 kg	**$ 6,663**	○

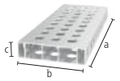


Square U-Shape 400x400 Plasma nitrided

to connect tables (with connecting bolt 280560.N), from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required, can be used on foundation rail with leg 280371, Diagonal grid upon request

	L (a)	B (b)	H (c)	MS (d)	G		
2-280360.3.P	500 mm	400 mm	400 mm	25 mm	176 kg	**$ 1,747**	○
2-280370.3.P	1000 mm	400 mm	400 mm	25 mm	295 kg	**$ 2,915**	•
2-280374.3.P	1200 mm	400 mm	400 mm	25 mm	340 kg	**$ 3,308**	○
2-280380.3.P	1500 mm	400 mm	400 mm	25 mm	414 kg	**$ 4,210**	○
2-280390.3.P	2000 mm	400 mm	400 mm	25 mm	533 kg	**$ 5,117**	○
2-280391.3.P	2400 mm	400 mm	400 mm	25 mm	622 kg	**$ 6,380**	○
2-280392.3.P	3000 mm	400 mm	400 mm	25 mm	770 kg	**$ 7,692**	•
2-280394.3.P	4000 mm	400 mm	400 mm	25 mm	1007 kg	**$ 10,431**	○

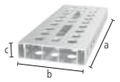
L: Length, B: Width, H: Height, MS: Material thickness, G: Weight



Aluminum profile bracket 200x50 mm (50 mm Grid)

Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required)

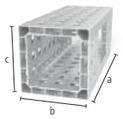
	L (a)	B (b)	H (c)	G	
4-AR28014050.V	500 mm	200 mm	50 mm	2,76 kg	**$ 73** •
4-AR28014080.V	800 mm	200 mm	50 mm	4,37 kg	**$ 113** •
4-AR28014100.V	1000 mm	200 mm	50 mm	5,44 kg	**$ 132** •
4-AR28014120.V	1200 mm	200 mm	50 mm	6,52 kg	**$ 160** •
4-AR28014150.V	1500 mm	200 mm	50 mm	8,13 kg	**$ 211** •
4-AR28014200.V	2000 mm	200 mm	50 mm	10,82 kg	**$ 262** •



Aluminum profile bracket 200x50 mm (50 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required)

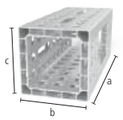
	L (a)	B (b)	H (c)	G	
4-AR28014050.VL	500 mm	200 mm	50 mm	2,69 kg	**$ 83** •
4-AR28014080.VL	800 mm	200 mm	50 mm	4,23 kg	**$ 129** •
4-AR28014100.VL	1000 mm	200 mm	50 mm	5,27 kg	**$ 150** •
4-AR28014120.VL	1200 mm	200 mm	50 mm	6,31 kg	**$ 183** •
4-AR28014150.VL	1500 mm	200 mm	50 mm	7,89 kg	**$ 239** •
4-AR28014200.VL	2000 mm	200 mm	50 mm	10,48 kg	**$ 301** •



Aluminum profile U-shape 200x200 mm (50 mm Grid)

Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required), Flatness tolerance < 1,0 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AQ28014050.V	500 mm	200 mm	200 mm	6,10 kg	**$ 160** •
4-AQ28014080.V	800 mm	200 mm	200 mm	9,40 kg	**$ 253** •
4-AQ28014100.V	1000 mm	200 mm	200 mm	12 kg	**$ 318** •
4-AQ28014120.V	1200 mm	200 mm	200 mm	14,30 kg	**$ 377** •
4-AQ28014150.V	1500 mm	200 mm	200 mm	17,80 kg	**$ 472** •
4-AQ28014200.V	2000 mm	200 mm	200 mm	23,70 kg	**$ 624** •



Aluminum profile U-shape 200x200 mm (50 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000546 required), Flatness tolerance < 1,0 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AQ28014050.VL	500 mm	200 mm	200 mm	5,90 kg	**$ 165** •
4-AQ28014080.VL	800 mm	200 mm	200 mm	9,14 kg	**$ 260** •
4-AQ28014100.VL	1000 mm	200 mm	200 mm	11,60 kg	**$ 326** •
4-AQ28014120.VL	1200 mm	200 mm	200 mm	13,85 kg	**$ 389** •
4-AQ28014150.VL	1500 mm	200 mm	200 mm	17,35 kg	**$ 487** •
4-AQ28014200.VL	2000 mm	200 mm	200 mm	23,04 kg	**$ 645** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-profile

Adapter for table connection for aluminum profiles

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 280511, 4x AP280528, 2x 800653.1.N (not included in the delivery)

		L (a)	B (b)	H (c)	MS (d)	G	
2-AP800399	28 N BAR	150 mm	150 mm	79 mm	15 mm	3,40 kg	**$ 115** •
2-AP800399.AT	28 AL-TI	150 mm	150 mm	79 mm	15 mm	1,29 kg	**$ 148** •

Adapter for screw clamps nitrided

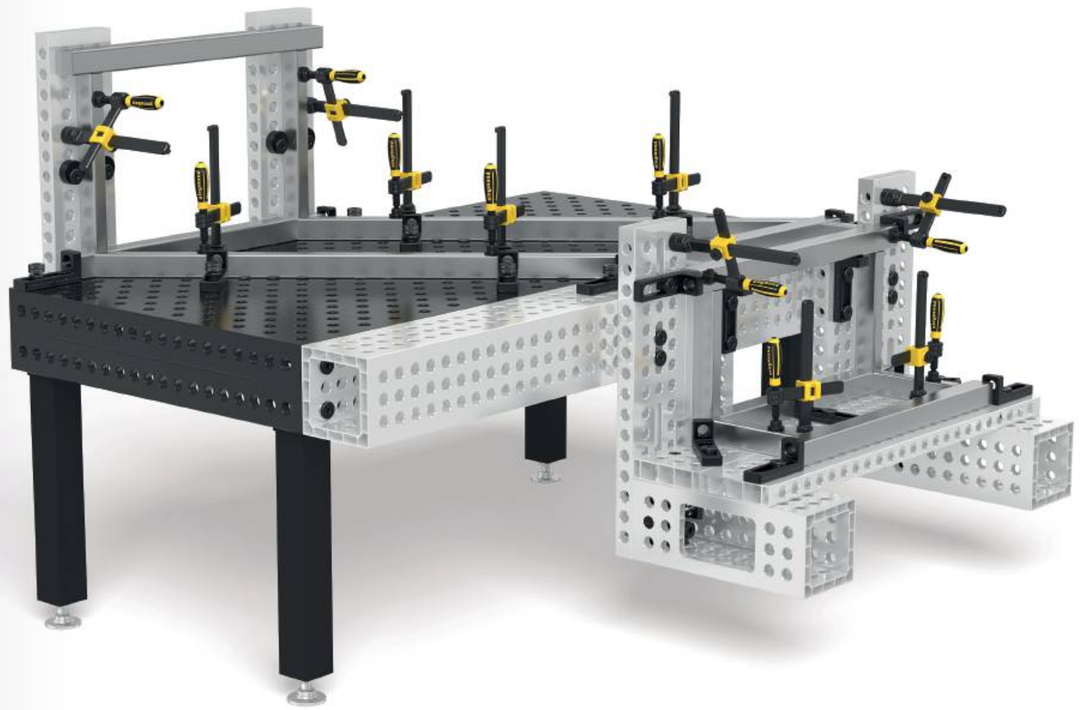
for using screw clamps in aluminum profiles, for Screw Clamps: 280610.N, 280630.N, 280615.N, 280611.1, 280611.2

BAR N 28

		L (a)	Ø	G	
2-AP280605.N	basic	80 mm	45 mm	0,54 kg	**$ 20** •
2-AP280602.N	double	105 mm	45 mm	0,65 kg	**$ 22** •

Lightweight clamping tools made of aluminum

The use of aluminum provides a lightweight and sturdy clamping surface, that is 75 – 90% lighter than comparable clamping tools. Siegmund aluminum profiles offer many application possibilities such as table extensions or vertical clamping surfaces. The versatile boreholes provide many clamping and combination options with other squares and stops.



L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, Ø: Diameter

Areal Clamping Bolt burnished

280590: Clamping range approx. 47-53 mm, 280590.3: Clamping range approx. 72-78 mm, 280590.4: Clamping range approx. 97-103 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares

B 28

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-280590	double	100 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,56 kg	$ 83 •
2-280590.3	triple	125 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,68 kg	$ 88 •
2-280590.4	quadruple	150 mm	200 kN	6 kN	20 kN	20 Nm	50 Nm	0,80 kg	$ 95 •

Areal Clamping Flush Mount Bolt burnished

countersunk connection of components, 280595: Clamping range approx. 47-53 mm, 280595.3: Clamping range approx. 72-78 mm, 280595.4: Clamping range approx. 97-103 mm, not suitable for elongated holes, MUST NOT be used for connecting tables and U-shaped squares

B 28

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-280595	double	65 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,29 kg	$ 57 •
2-280595.3	triple	90 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,41 kg	$ 64 •
2-280595.4	quadruple	115 mm	200 kN	6 kN	10 kN	20 Nm	50 Nm	0,52 kg	$ 71 •

Fast Clamping Bolt without slot burnished

without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280511	double	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	$ 71 •
2-280513	triple	120 mm	220 kN	25 kN	10 Nm	25 Nm	0,65 kg	$ 78 •
2-280515	quadruple	145 mm	220 kN	25 kN	10 Nm	25 Nm	0,76 kg	$ 87 •

Fast Clamping Bolt burnished

MUST NOT be used for connecting tables and U-shaped squares

B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280510	double	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	$ 71 •

Flush Mount Bolt without slot burnished

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight

B 28

		L (a)	SK	ZK	AM1	G	
2-AP280528	double	65 mm	220 kN	3 kN	10 Nm	0,28 kg	$ 46 •
2-AP280529	triple	92 mm	220 kN	3 kN	10 Nm	0,40 kg	$ 55 •
2-AP280530	quadruple	117 mm	220 kN	3 kN	10 Nm	0,50 kg	$ 63 •

Flush Mount Bolt Premium Light <-> Premium Light burnished

clamping of 2 components Premium Light (material thickness 15 mm), countersunk connection of components, not suitable for aluminum profiles, not suitable for elongated holes

B 28

	L (a)	Ø	SK	ZK	AM	G	
2-800528	46 mm	31 mm	220 kN	10 kN	25 Nm	0,20 kg	$ 56 •

Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 28

		L (a)	SK	ZK	AM	G	
2-280528	double	66 mm	220 kN	10 kN	25 Nm	0,30 kg	$ 57 •
2-280529	triple	91 mm	220 kN	10 kN	25 Nm	0,41 kg	$ 66 •

Connecting Bolt with collar burnished

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection

B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280583	double	70 mm	200 kN	15 kN	25 Nm	25 Nm	0,39 kg	$ 35 •
2-280584	triple	95 mm	200 kN	15 kN	25 Nm	25 Nm	0,51 kg	$ 42 •
2-280585	quadruple	120 mm	200 kN	15 kN	25 Nm	25 Nm	0,63 kg	$ 49 •

Fast Clamping Bolt flat without slot burnished

minimal protrusion, MUST NOT be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes

B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280524	double	74 mm	220 kN	25 kN	10 Nm	25 Nm	0,36 kg	$ 63 •
2-280525	triple	99 mm	220 kN	25 kN	10 Nm	25 Nm	0,42 kg	$ 71 •

Fast Clamping Bolt adjustable without slot burnished

280571: Clamping range approx. 25-50 mm, 280573: Clamping range approx. 50-75 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares

100 B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280571	double	115 mm	220 kN	25 kN	10 Nm	25 Nm	0,67 kg	$ 78 •
2-280573	triple	140 mm	220 kN	25 kN	10 Nm	25 Nm	0,83 kg	$ 97 •

Universal Bolt Comfort burnished

280532: Clamping range approx. 45-53 mm, 280533: Clamping range approx. 70-78 mm, MUST NOT be used for connecting tables and U-shaped squares

B 28

		L (a)	SK	ZK	AM1	AM	G	
2-280532	double	100 mm	200 kN	25 kN	10 Nm	25 Nm	0,60 kg	$ 76 •
2-280533	triple	125 mm	200 kN	25 kN	10 Nm	25 Nm	0,70 kg	$ 84 •

Style: double / triple / quadruple

L: Length, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK: Tensile Force Steel, ZK1: Tensile Force Aluminum, Ø: Diameter

siegmund

Connecting Bolt / Siegmund Light <-> Siegmund Light burnished

to connect Siegmund Light products (15 mm material thickness), not suitable for aluminum profiles, fixed long-term connection

B 28

	L (a)	SK	ZK	AM	G	
2-800560	26 mm	200 kN	10 kN	25 Nm	0,15 kg	$ 29 •

Connecting Bolt / Siegmund <-> Siegmund Light burnished

to connect Siegmund and Siegmund Light (25 mm and 15 mm material thickness), not suitable for aluminum profiles, fixed long-term connection

B 28

	L (a)	SK	ZK	AM	G	
2-800562	40 mm	200 kN	10 kN	25 Nm	0,15 kg	$ 29 •

Connecting Bolt nitrided

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

BAR N 28

		L (a)	SK	ZK	AM	G	
2-280560.N	double	50 mm	200 kN	10 kN	25 Nm	0,18 kg	$ 29 •

Connecting Bolt burnished

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

B 28

		L (a)	SK	ZK	AM	G	
2-280561	triple	75 mm	200 kN	10 kN	25 Nm	0,20 kg	$ 36 •
2-280562	quadruple	100 mm	200 kN	10 kN	25 Nm	0,34 kg	$ 43 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-bolt28

Fast Clamping Bolt with handle burnished

clamping without the use of tools, Clamping range 33-60 mm, MUST NOT be used for connecting tables and U-shaped squares

B 28

	L (a)	SK	ZK	G	
2-280516	235 mm	220 kN	25 kN	0,63 kg	$ 92 •

Connecting Bolt hexagonal burnished

not suitable for aluminum profiles, suitable for elongated holes, fixed long-term connection

B 28

		L (a)	SK	ZK	AM	G	
2-280550.1	double	58 mm	200 kN	20 kN	25 Nm	0,40 kg	$ 41 •

Positioning Bolt burnished

substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares

B 28

	L (a)	G	
2-280540	70 mm	0,40 kg	$ 20 •

Universal Bolt Basic burnished

280536: Clamping range approx. 42-57 mm, 280537: Clamping range approx. 67-82 mm, MUST NOT be used for connecting tables and U-shaped squares, clean boreholes before use, not suitable for aluminum profiles

B 28

		L (a)	SK	ZK	AM	G	
2-280536	double	84 mm	200 kN	25 kN	25 Nm	0,43 kg	$ 62 •
2-280537	triple	108 mm	200 kN	25 kN	25 Nm	0,55 kg	$ 69 •

Magnetic Clamping Bolt Aluminum

clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible

AL 28

	HK	L (a)	SF	G	
2-280740	180 kN	68 mm	25 mm	0,09 kg	$ 36 •
2-280740.1	180 kN	93 mm	50 mm	0,13 kg	$ 43 •
2-280740.2	180 kN	118 mm	75 mm	0,16 kg	$ 50 •

Spacer Ring for Magnetic Bolt burnished

distance between two clamping elements

B 28

	L (a)	G	
2-280741	25 mm	0,12 kg	$ 10 •

Spacer Ring for Premium Light pack of 4 nitrided

distance between two clamping elements, is required for clamping to material thickness 15 mm with bolt 280511, Scope of delivery: 4 pieces

BAR N 28

	MS (d)	G	
2-800653.1.N	10 mm	0,04 kg	$ 13 •

L: Length, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, clamping torque depends on material, ZK: Tensile Force Steel, SF: Length of Shaft, HK: max. holding force, MS: Material thickness

siegmund

Professional Screw Clamp nitrided

interchangeable prism, ball diameter 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced

BAR N 28

	SP	B (b)	H (c)	G	
2-280610.N	5 kN	220 mm	310 mm	2,70 kg	**$ 106** •

Professional Screw Clamp XL nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced

BAR N 28

	SP	B (b)	H (c)	G	
2-280612.N	7 kN	220 mm	310 mm	3,40 kg	**$ 122** •

Professional Screw Clamp 45°/90° nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, stepless rotation from 0-360°, Vertical Bar reinforced

BAR N 28

	SP	H (c)	G	
2-280630.N	5 kN	310 mm	2,30 kg	**$ 99** •

Professional Fast Tension Clamp nitrided

Vertical Bar reinforced

BAR N 28

	SP	B (b)	H (c)	G	
2-280615.N	5 kN	275 mm	310 mm	2 kg	**$ 137** •

Basic Pipe Clamp 180° burnished / nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, clamping at a 180° angle, fastening with an adjusting ring

BAR N B 28

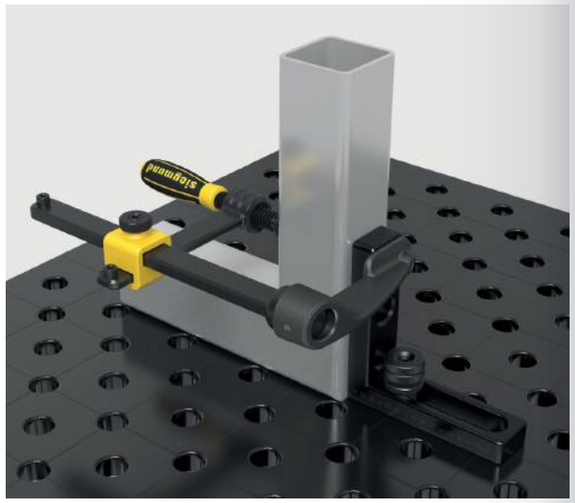
	SP	B (b)	H (c)	G	
2-280625	3 kN	220 mm	250 mm	2,30 kg	**$ 90** •

Pipe Clamp Universal burnished / nitrided

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring

BAR N B 28

	SP	B (b)	H (c)	G	
2-280604	3 kN	265 mm	250 mm	2,30 kg	**$ 108** •



Basic Pipe Clamp 90° nitrided

interchangeable prism, ball diameter spindle 16 mm, clamping at an angle of 90°, Trapezoid thread of spindle 20x4 mm, stepless rotation from 0-360°, fastening with an adjusting ring

BAR N 28

	SP	H (c)	G	
2-280608.N	3 kN	230 mm	1,40 kg	**$ 73** •

Vertical Toggle Clamp

usable in borehole with thread bushing 280618.N, Trapezoid thread of spindle 20x4 mm

28

	H (c)	G	
2-009902	85 mm	0,40 kg	**$ 104** •

Professional Screw Clamp with vertical action toggle

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced

28

	SP	B (b)	H (c)	G	
2-280611.1	2,50 kN	222 mm	310 mm	3,30 kg	**$ 150** •

Professional Screw Clamp 45°/90° with vertical action toggle

interchangeable prism, ball diameter spindle 16 mm, Trapezoid thread of spindle 20x4 mm, Vertical Bar reinforced

28

	SP	H (c)	G	
2-280611.2	2,50 kN	310 mm	2,20 kg	**$ 147** •

C extension for clamps nitrided

Compatible with: 280604, 280610.N, 280611.1, 280615.N, 280625

BAR N 28

	L (a)	B (b)	H (c)	G	
2-280680.N	206 mm	66 mm	45 mm	1 kg	**$ 25** •

Fast Tension Clamp, Standard

clamping independent of borehole grid

28

	L (a)	B (b)	G	
2-280616	200 mm	100 mm	1,10 kg	**$ 87** •
2-280616.1	250 mm	120 mm	1,50 kg	**$ 99** •
2-280616.2	300 mm	140 mm	2,30 kg	**$ 118** •
2-280616.3	400 mm	120 mm	2,50 kg	**$ 125** •

B: Width, H: Height, G: Weight, SP: max. clamping force, L: Length

Quick-Change Clamp 100
Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes

28

	L (a)	B (b)	H (c)	G	
2-280706	340 mm	30 mm	150 mm	1,20 kg	$ 90 •

Quick-Change Clamp 160
Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes

28

	L (a)	B (b)	H (c)	G	
2-280707	360 mm	30 mm	150 mm	1,20 kg	$ 90 •

Adapter 45° for Screw Clamp 280610.N burnished
for Screw Clamp 280610.N

B 28

	L (a)	B (b)	H (c)	G	
2-280663	75 mm	30 mm	55 mm	0,18 kg	$ 28 •

Adapter 45° for Screw Clamp XL 280612.N burnished
for Screw Clamp XL 280612.N

B 28

	L (a)	B (b)	H (c)	G	
2-280663.1	75 mm	30 mm	60 mm	0,18 kg	$ 31 •

Angle Bushing 45° for clamping pipe
for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm

28

	L (a)	B (b)	H (c)	G	
2-280770	80 mm	40 mm	40 mm	0,32 kg	$ 42 •

Angle Bushing 90° for clamping pipe
for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm

28

	L (a)	B (b)	H (c)	G	
2-280771	80 mm	40 mm	40 mm	0,32 kg	$ 41 •

Angle Socket 45° for clamping pipe
for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm

28

	L (a)	B (b)	H (c)	G	
2-280772	100 mm	67 mm	40 mm	0,32 kg	$ 24 •

Angle Socket 90° for clamping pipe
for clamping pipe 280750, 280642, also usable with threaded arbor when combined with thread bushing 280618.N, axial distance 40 mm

28

	L (a)	B (b)	H (c)	G	
2-280773	85 mm	85 mm	40 mm	0,39 kg	$ 24 •

Thread Bushing Tr 20x4 nitrided
for 280610.N, 280612.N, 280625, Acme trapezoidal thread 20x4 mm for system 28 screw clamp arbor, usable in every system borehole

BAR N 28

	H (c)	Ø	G	
2-280618.N	22 mm	30 mm	0,05 kg	$ 10 •

Thread Bushing Tr 12x3 burnished
Acme trapezoidal thread 12x3 mm for system 16 screw clamp arbor, usable in every system borehole

B 28

	H (c)	Ø	G	
2-280619	23 mm	32 mm	0,07 kg	$ 13 •

Prism for Screw Clamps
for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps

		H (c)	Ø	G	
2-280657.1.N	28 N BAR	24 mm	40 mm	0,09 kg	$ 14 •
2-280658.E	28 E	21 mm	40 mm	0,10 kg	$ 20 •
2-280659.PA	28 PA	24 mm	40 mm	0,01 kg	$ 17 •
2-280657.1.AE	28 AL	28 mm	40 mm	0,08 kg	$ 25 •

Pressure Ball for Screw Clamps
for spindle with ball diameter 16 mm, only suitable for clamps, for clamping in corners or grooves

		H (c)	Ø	G	
2-280660	28 B	20 mm	35 mm	0,07 kg	$ 14 •
2-280660.E	28 E	20 mm	35 mm	0,07 kg	$ 20 •
2-280660.PA	28 PA	20 mm	35 mm	0,01 kg	$ 17 •

Pressure Ball Blank for Screw Clamps Polished
for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps, as specified by customer

28

	H (c)	Ø	G	
2-280661	30 mm	40 mm	0,18 kg	$ 20 •

Duo Prism Ø 40
for spindle with ball diameter 16 mm, compatible with 28 mm boreholes and clamps

		H (c)	Ø	G	
2-280650	28 B	35 mm	40 mm	0,15 kg	$ 28 •
2-280650.A	28 AL	35 mm	40 mm	0,05 kg	$ 31 •
2-280650.PA	28 PA	35 mm	40 mm	0,02 kg	$ 31 •

Clamping Bridge 2P for Screw Clamps
2 clamping spots simultaneously, interchangeable prism, Delivery includes: 1 clamping bridge, 2 ball pins, 2 prisms

28

	L (a)	B (b)	H (c)	G	
2-280210	170 mm	35 mm	20 mm	0,80 kg	$ 67 •

Clamping Bridge 3P for Screw Clamps
3 clamping points simultaneously, interchangeable prism, Delivery includes: 1 clamping bridge, 3 ball pins, 3 prisms

28

	L (a)	B (b)	H (c)	G	
2-280211	170 mm	35 mm	20 mm	1 kg	$ 84 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-clamp28

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter

Prism Ø 50 135° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-280648.1.N	28 N BAR	20 mm	50 mm	0,20 kg	$ 39 •
2-280648.1.A	28 AL	20 mm	50 mm	0,07 kg	$ 46 •
2-280648.1.PA	28 PA	20 mm	50 mm	0,03 kg	$ 50 •

Vario Prism Ø 50 90° / 120° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for round and square pipes up to Ø 50 mm

		H (c)	Ø	G	
2-280645.1	28 B	20 mm	50 mm	0,20 kg	$ 43 •
2-280645.1.A	28 AL	20 mm	50 mm	0,07 kg	$ 50 •
2-280645.1.PA	28 PA	20 mm	50 mm	0,03 kg	$ 53 •

Prism Ø 60 135° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-280651.1.N	28 N BAR	30 mm	60 mm	0,52 kg	$ 43 •
2-280651.1.A	28 AL	30 mm	60 mm	0,18 kg	$ 50 •
2-280651.1.PA	28 PA	30 mm	60 mm	0,08 kg	$ 53 •

Prism Ø 80 90° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for round and square pipes up to Ø 100 mm

		H (c)	Ø	G	
2-280647.1	28 B	40 mm	80 mm	1,01 kg	$ 53 •
2-280647.1.A	28 AL	40 mm	80 mm	0,55 kg	$ 62 •
2-280647.1.PA	28 PA	40 mm	80 mm	0,19 kg	$ 64 •

Prism Ø 120 157° with screwed-in collar
M16 thread for e.g. prism extensions Item No. 280649, for pipes up to Ø 400 mm

		H (c)	Ø	G	
2-280652.1	28 B	30 mm	120 mm	1,70 kg	$ 74 •
2-280652.1.A	28 AL	30 mm	120 mm	0,70 kg	$ 90 •
2-280652.1.PA	28 PA	30 mm	120 mm	0,30 kg	$ 101 •

Clamping Cone burnished
for holding round and square pipes up to Ø 80 mm, clamping with bolts

B 28

	H (c)	Ø	G	
2-280670	70 mm	80 mm	1,40 kg	$ 49 •

Screw Support Ø 80 burnished
vernier adjustment height in a range of 75-110 mm, combinable with support set 280821 and prism extensions

B 28

	H (c)	Ø	G	
2-280822	75-110 mm	80 mm	2,30 kg	$ 111 •

Support height adjustable with scale burnished
incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms

100 B 28

	H (c)	Ø	G	
2-280824	144 mm	50 mm	0,87 kg	$ 67 •

Prism Collar Screw with countersunk bolt nitrided
to mount prisms in boreholes

BAR N 28

	L (a)	Ø	G	
2-280669.N	17 mm	28 mm	0,14 kg	$ 14 •

H: Height, G: Weight, Ø: Diameter, L: Length

siegmund

Prism Extension burnished
compatible with prisms, support set 280821 and screw support 280822

B 28

	L (a)	Ø	G	
2-280649	25 mm	28 mm	0,11 kg	**$ 18** •
2-280649.1	50 mm	28 mm	0,22 kg	**$ 21** •
2-280649.2	100 mm	28 mm	0,45 kg	**$ 25** •
2-280649.3	150 mm	28 mm	0,69 kg	**$ 34** •

Set of Supports 11 pieces burnished
compensation of 1-100 mm height difference, with M10 thread

B 28

	L (a)	Ø	G	
2-280821	125 mm	50 mm	1,95 kg	**$ 73** •

Tower for Supports burnished
variable support surface, with M10 thread

B 28

	L (a)	Ø	G	
2-280821.1	125 mm	50 mm	0,60 kg	**$ 36** •

Washer Set
gradation of discs: 1 / 2 / 3 / 4 / 5 / 10 / 20 / 40 / 50 mm incl. 1/10" disc 2,54 mm

28

	Ø	G	
2-280821.2	50 mm	1,35 kg	**$ 36** •

Vertical Pipe
for Multi Clamp Tower modular

28

	H (c)	Ø	G	
2-280646.1	225 mm	57 mm	1,70 kg	**$ 74** •
2-280646.2	475 mm	57 mm	2,94 kg	**$ 84** •
2-280646.3	725 mm	57 mm	4,24 kg	**$ 94** •
2-280646.4	975 mm	57 mm	5,54 kg	**$ 108** •

Plate small / large
for Multi Clamp Tower modular

28

	L (a)	B (b)	H (c)	G	
2-280646	120 mm	120 mm	25 mm	2,23 kg	**$ 36** •
2-280646.5	150 mm	100 mm	25 mm	2,60 kg	**$ 56** •

Cast Iron Cross incl. Handwheel
for Multi Clamp Tower modular, Compatible horizontal bars: 280638.N, 280638.1.N, 280638.2.N

28

	L (a)	B (b)	H (c)	G	
2-280617.5H	104 mm	80 mm	56 mm	1,27 kg	**$ 45** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-prism28

Thread Bushing for M16 thread burnished
for Spacer

B 28

	H (c)	Ø	G	
2-280825	23 mm	30 mm	0,07 kg	**$ 21** •

Spacer 100
with thread bushing 280825 adaptable in squares and stops, M16 thread

28

	L (a)	Ø	G	
2-280175	100 mm	50 mm	0,52 kg	**$ 55** •
2-280176	100 mm	75 mm	0,92 kg	**$ 62** •
2-280177	100 mm	100 mm	1,42 kg	**$ 66** •

Spacer 150
with thread bushing 280825 adaptable in squares and stops, M16 thread

28

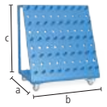
	L (a)	Ø	G	
2-280175.1	150 mm	50 mm	0,60 kg	**$ 57** •
2-280176.1	150 mm	75 mm	1 kg	**$ 63** •
2-280177.1	150 mm	100 mm	1,50 kg	**$ 69** •

Spacer & Thread Bushing

Spacer - universally usable in combination with the threaded bushing for M16 threads (Item No. 280825) and a square or stop. Any distance can be adjusted quickly and precisely by using the simple rotation mechanism. In general, a screw clamp, try square or something similar, serve as a counterpart to the Spacer.

L: Length, G: Weight, Ø: Diameter, H: Height, B: Width

siegmund



Tool Cart powder coated finish
Max. total weight 240 kg

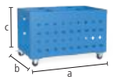
28

	L (a)	B (b)	H (c)	G	
2-280910	650 mm	900 mm	1020 mm	50 kg	**$ 1,008** •

Tarp
for Tool Cart 280910

28

	G	
2-280915	3,20 kg	**$ 374** •



Tool Cart Compact powder coated finish
handy storage underneath the welding table

28

	L (a)	B (b)	H (c)	G	
2-280911	1000 mm	650 mm	640 mm	61 kg	**$ 1,018** •

Tarp
for Tool Cart Compact 280911

28

	G	
2-280916	3,20 kg	**$ 374** •

Toolwall powder coated finish
installation to the welding table with bolts or with screws to the wall

28

	L (a)	B (b)	H (c)	G	
2-280912	800 mm	100 mm	800 mm	22,50 kg	**$ 388** •

Module for Tool Wall powder coated finish
for Screw Clamp / Prisms / Bolts, back board not included in the delivery

28

	L (a)	B (b)	H (c)	Ø	G	
2-280930	500 mm	100 mm	110 mm	28 mm	2,20 kg	**$ 111** •

Module for Tool Wall without Sleeves powder coated finish
for Prisms / Bolts, back board not included in the delivery

28

	L (a)	B (b)	H (c)	Ø	G	
2-280931	500 mm	100 mm	110 mm	28 mm	1,90 kg	**$ 74** •

Pin for Toolwall burnished

B 28

	L (a)	Ø	G	
2-280936	37 mm	28 mm	0,10 kg	**$ 4** •

Protective Welding Wall
mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge

16 22 28

	L (a)	B (b)	H (c)	G	
2-280980	1600 mm	50 mm	800 mm	23 kg	**$ 272** •

Ground Connection Comfort
guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm²

16 22 28

	G	
2-000810	0,66 kg	**$ 64** •

Burner Holder burnished
can be positioned in borehole

B 28

	H (c)	G	
2-280920	200 mm	0,50 kg	**$ 42** •

Hex wrench Size 6
yellow

28

	G	
2-280852.1	0,09 kg	**$ 21** •

Hex wrench Size 14
for tightening the universal bolt and large universal squares

28

	G	
2-280854	0,45 kg	**$ 21** •

Brush Ø 30 with protecting cover
for cleaning boreholes

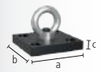
28

	Ø	G	
2-280820	30 mm	0,06 kg	**$ 28** •

Brush Ø 30 for drill bit / 10 piece pack
for cleaning boreholes

28

	Ø	G	
2-280820.10	30 mm	0,06 kg	**$ 84** •



Shipping Bracket with Fastening Plate nitrided
1800 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), consider further instructions for use for the article online!

BAR N 22 28

	L (a)	B (b)	H (c)	G	
2-000830.N	150 mm	150 mm	25 mm	4,70 kg	**$ 78** •

Shipping Bracket nitrided
2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!

BAR N 16 22 28

	L (a)	B (b)	H (c)	G	
2-000835.N	200 mm	100 mm	165 mm	4,50 kg	**$ 140** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-accessories28

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter

siegmund

Basic

Sub Table Box lockable for Basic
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

28

	L (a)	B (b)	H (c)	TF	G	
2-281990	630 mm	485 mm	430 mm	100 kg	31 kg	**$ 491** •

Set Sub Table Box lockable for Basic incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-281990.1	630 mm	485 mm	430 mm	100 kg	45 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable for Basic incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-281990.2	630 mm	485 mm	430 mm	100 kg	50 kg	**$ 764** •
						instead of $ 784

You can find more information and accessories for these products online.

www.siegmund.com/
F-stbox

Professional 750 / Extreme 8.7 / Extreme 8.8 PLUS

Sub Table Box lockable
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys, Compatible with PLUS tables

28

	L (a)	B (b)	H (c)	TF	G	
2-280990	630 mm	485 mm	430 mm	100 kg	30 kg	**$ 491** •

Set Sub Table Box lockable incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 500 mm

28

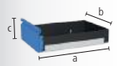
	L (a)	B (b)	H (c)	TF	G	Special offer price
2-280990.1	630 mm	485 mm	430 mm	100 kg	44 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 500 mm

28

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-280990.2	630 mm	485 mm	430 mm	100 kg	49 kg	**$ 764** •
						instead of $ 784

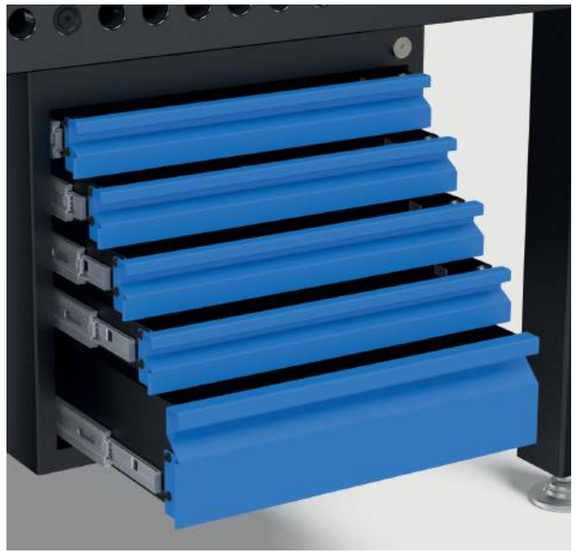
Configuration



Drawer with clip rail
powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	**$ 88** •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	**$ 98** •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	**$ 108** •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	**$ 118** •



L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

Bench vice 125

Siegmund bench vice 125
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004320	30 kN	17,50 kg	**$ 339** •

Set of vice jaw covers 125 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004325		0,85 kg	**$ 76** •

Set Siegmund bench vice 125 System 28
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Delivery contents: 1x Bench vice 004320, 2x Bolt 280511, 1x Set of vice jaw covers 004325

28

	SP	G	
2-284320	30 kN	19,50 kg	**$ 518** •

Bench vice 150

Siegmund bench vice 150
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004330	40 kN	24 kg	**$ 440** •

Set of vice jaw covers 150 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004335		1 kg	**$ 85** •

Set Siegmund bench vice 150 System 28
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Delivery contents: 1x Bench vice 004330, 2x Bolt 280511, 1x Set of vice jaw covers 004335

28

	SP	G	
2-284330	40 kN	26,10 kg	**$ 622** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-benchvice

Vice jaw covers

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

Set of vice jaw covers

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms

G: Weight, SP: max. clamping force

siegmund

Table press System 28
compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places

28

	G	
2-280780	6,70 kg	$ 1,502 •

Special Square System 28
as an extension and vertical fixation of the press

28

	L (a)	B (b)	H (c)	G	
2-280702	195 mm	60 mm	60 mm	1,87 kg	$ 136 •

Thrust Piece
000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel

		H (c)	Ø	G	
2-000701.AL	28 22 16 AL	15 mm	55 mm	0,08 kg	$ 31 •
2-000701.PA	28 22 16 PA	15 mm	55 mm	0,03 kg	$ 25 •

Stamp 90° with extention pipe
for pressing in corners without damaging the weld seam

16 22 28

	L (a)	B (b)	H (c)	G	
2-000706	168 mm	50 mm	50 mm	0,82 kg	$ 132 •

Pipe Adapter POM-C
for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 0000703.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	Ø	G	
2-000703.1	35 mm	55 mm	0,08 kg	$ 29 •
2-000703.2	35 mm	55 mm	0,06 kg	$ 29 •
2-000703.3	35 mm	55 mm	0,05 kg	$ 29 •

Pipe Bending Plug POM-C
for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000704.1	120 mm	35 mm	60 mm	0,24 kg	$ 53 •
2-000704.2	120 mm	35 mm	60 mm	0,21 kg	$ 53 •
2-000704.3	120 mm	35 mm	60 mm	0,18 kg	$ 53 •

Counter block POM-C
as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000705.1	60 mm	114 mm	55 mm	0,29 kg	$ 69 •
2-000705.2	60 mm	102 mm	55 mm	0,25 kg	$ 66 •
2-000705.3	60 mm	93 mm	55 mm	0,22 kg	$ 62 •

Plug socket
for rotatable fastening of the counter block in the boreholes, for fixing: 280513

28

	L (a)	Ø	G	
2-280701	50 mm	40 mm	0,11 kg	$ 29 •

Product recommendation

Basic-Set
Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 280702

28

	G	Special offer price
2-280783	1,98 kg	$ 153 •
		instead of $ 192

Pipe straightening set for Ø 21,4
Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 280701, fastened with bolt 280513 (not included in the delivery)

28

	G	Special offer price
2-280782.1	1,12 kg	$ 223 •
		instead of $ 279

Pipe straightening set for Ø 33,7
Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 280701, fastened with bolt 280513 (not included in the delivery)

28

	G	Special offer price
2-280782.2	0,99 kg	$ 217 •
		instead of $ 272

Pipe straightening set for Ø 42,4
Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 280701, fastened with bolt 280513 (not included in the delivery)

28

	G	Special offer price
2-280782.3	0,89 kg	$ 210 •
		instead of $ 262

You can find more information and accessories for these products online.

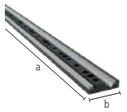
www.siegmund.com/
F-tablepress

G: Weight, L: Length, B: Width, H: Height, Ø: Diameter

siegmund

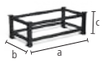
Rail System Standard

- uniform track width
- 3 table sizes
- 1 connecting frame
- Hardened and rust-protected rails
- effortless positioning on the rail
- can be delivered quickly as all items are in stock as standard
- Above-floor and underfloor installation possible
- structured workspace with many clamping options
- System 16 / System 22: upon request



Foundation rail with round rail Plasma nitrided
Hardened and rust-protected rails, Above-floor and underfloor installation possible

	L (a)	B (b)	H (c)	G	
2-RSR2000.P	2000 mm	160 mm	40 mm	80 kg	**$ 1,501** •
2-RSR3000.P	3000 mm	160 mm	40 mm	120 kg	**$ 2,150** •



Connecting Frame SB 1800x900 with inserted Roller
Standard frame for table tops with track width 1800x900, caster can be repositioned depending on the direction of movement, connection of table top and connection frame with 4x 280528, fastening to the rail with 2x 280511

	L (a)	B (b)	H (c)	G	
2-RSF200	1970 mm	998 mm	200 mm	79 kg	**$ 2,982** •
2-RSF650	1970 mm	998 mm	650 mm	139 kg	**$ 3,364** •

Professional Extreme 8.7 table top SB 1800x900
only compatible with connecting frame SB 1800x900

	L (a)	B (b)	H (c)	G	
2-RST2820.XD7D	2000 mm	1000 mm	200 mm	665 kg	**$ 6,402** •
2-RST2830.XD7D	2400 mm	1200 mm	200 mm	950 kg	**$ 8,243** •
2-RST2840.XD7D	3000 mm	1500 mm	200 mm	1475 kg	**$ 11,816** •

New rail system

With our standard rail system, there is just one connecting frame with the same track width, regardless of the chosen table size.

Square U-Shape SB 1800

Square U-Shape 200x200 SB 1800 Plasma nitrided
with footplates for track width 1800

	L (a)	B (b)	H (c)	MS (d)	G	
2-RSU2000.P	2000 mm	200 mm	200 mm	25 mm	228 kg	**$ 2,171** •
2-RSU2400.P	2400 mm	200 mm	200 mm	25 mm	271 kg	**$ 2,666** •
2-RSU3000.P	3000 mm	200 mm	200 mm	25 mm	339 kg	**$ 3,340** •

Square U-Shape 400x200 SB 1800 Plasma nitrided
with footplates for track width 1800

	L (a)	B (b)	H (c)	MS (d)	G	
2-RSU2000W.P	2000 mm	400 mm	200 mm	25 mm	336 kg	**$ 3,394** •
2-RSU2400W.P	2400 mm	400 mm	200 mm	25 mm	396 kg	**$ 4,088** •
2-RSU3000W.P	3000 mm	400 mm	200 mm	25 mm	496 kg	**$ 5,027** •

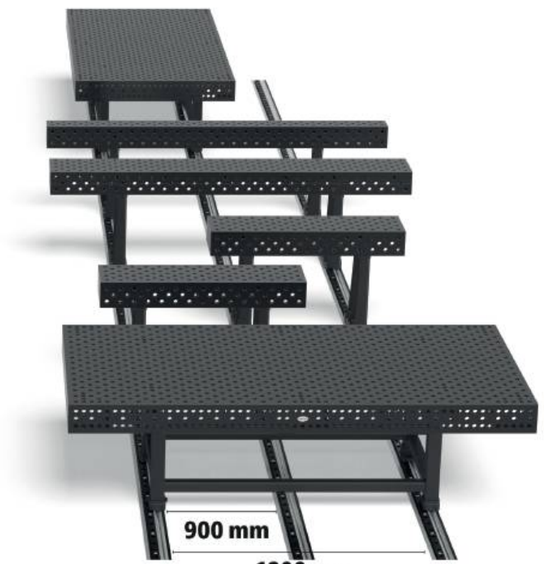
Square U-Shape SB 900

Square U-Shape 200x200 SB 900 Plasma nitrided
with footplates for track width 900

	L (a)	B (b)	H (c)	MS (d)	G	
2-280370.P	1000 mm	200 mm	200 mm	25 mm	120 kg	**$ 1,233** •
2-RSU1200.P	1200 mm	200 mm	200 mm	25 mm	142 kg	**$ 1,536** •
2-RSU1500.P	1500 mm	200 mm	200 mm	25 mm	174 kg	**$ 1,757** •

Square U-Shape 400x200 SB 900 Plasma nitrided
with footplates for track width 900

	L (a)	B (b)	H (c)	MS (d)	G	
2-280370.2.P	1000 mm	400 mm	200 mm	25 mm	188 kg	**$ 1,849** •
2-RSU1200W.P	1200 mm	400 mm	200 mm	25 mm	211 kg	**$ 2,612** •
2-RSU1500W.P	1500 mm	400 mm	200 mm	25 mm	258 kg	**$ 2,845** •



L: Length, B: Width, H: Height, G: Weight, MS: Material thickness

siegmund

Leg with inserted roller

Leg with inserted roller for Square U-shape 200x200
connection of U-Square and leg with inserted roller with 2x 280528, fastening to the rail with 2x 280513, with tilt protection

28

	L (a)	B (b)	H (c)	G	
2-RSUF200	196 mm	138 mm	200 mm	8 kg	**$ 1,070** •
2-RSUF650	196 mm	138 mm	650 mm	22 kg	**$ 1,215** •

Leg with inserted roller for Square U-shape 400x200
connection of U-Square and leg with inserted roller with 2x 280528, fastening to the rail with 2x 280513, with tilt protection

28

	L (a)	B (b)	H (c)	G	
2-RSUF200W	396 mm	138 mm	200 mm	29 kg	**$ 1,296** •
2-RSUF650W	396 mm	138 mm	650 mm	42 kg	**$ 1,425** •

Product recommendation

Stopping bolt for rail system burnished
with rubber buffer, is attached to the ends of the support and foundation rails, prevents driving out of the round rail and limits the travel distance, flat design for minimal interfering contour

NEW

B 28

	L (a)	G	
2-280241	45 mm	0,30 kg	**$ 20** •

Flush Mount Bolt burnished
countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 28

	L (a)	SK	ZK	AM	G	
2-280528	66 mm	220 kN	10 kN	25 Nm	0,30 kg	**$ 57** •

Fast Clamping Bolt without slot burnished
without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 28

	L (a)	SK	ZK	AM1	AM	G	
2-280511	95 mm	220 kN	25 kN	10 Nm	25 Nm	0,54 kg	**$ 71** •
2-280513	120 mm	220 kN	25 kN	10 Nm	25 Nm	0,65 kg	**$ 78** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-railsystem

L: Length, B: Width, H: Height, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, clamping torque depends on material, ZK: Tensile Force Steel, AM1: Tightening Torque Aluminum

GENERAL PURPOSE FABRICATION

We recommend our System 22 for fine details to medium-heavy fabrications. For everyone who cannot decide.

Recommended load up to 3000 kg
max. 1500 kg per leg basic equipment

Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface 100x100 mm grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 1000 mm	4	301 kg	**$ 2,458**	4-220010.P	•
1200 x 1200 mm	4	395 kg	**$ 3,170**	4-220015.P	•
1500 x 1000 mm	4	420 kg	**$ 3,195**	4-220035.P	•
1500 x 1500 mm	4	585 kg	**$ 4,519**	4-220050.P	•
2000 x 1000 mm	4	529 kg	**$ 4,043**	4-220020.P	•
2400 x 1200 mm	6	740 kg	**$ 5,214**	4-220030.P	•
3000 x 1500 mm	6	1097 kg	**$ 7,602**	4-220040.P	•

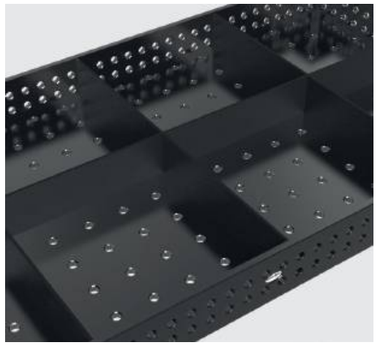
Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding or with a diagonal grid: www.siegmund.com/F-table75022

www.siegmund.com/
F-table75022

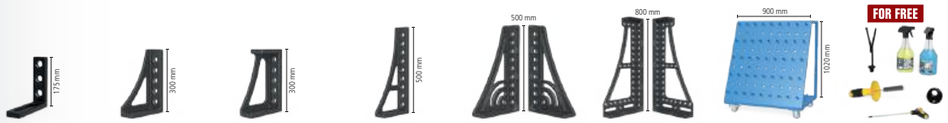
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 95**	**$ 97**	**$ 133**	**$ 160**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.



Sets



		220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N	220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999		
1	4-223100	4x	2x		12x		4x	4x			2x	2x						1x	**$ 2,079**	•
2	4-223200	6x	4x	4x	18x	4x	6x	6x	2x		4x	2x						1x	**$ 3,615**	•
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x		6x	2x						1x	**$ 4,861**	•
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x	2x	8x		2x	2x	1x		1x	1x	**$ 8,040**	•
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x	4x	10x		2x	2x	1x	1x	1x	1x	**$ 10,230**	•

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 150 mm, Borehole spacing of table side 50 mm
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 1000 mm	4	295 kg	**$ 2,850**	4-220010.XD7	•
1200 x 800 mm	4	291 kg	**$ 2,845**	4-220025.XD7	•
1200 x 1200 mm	4	387 kg	**$ 3,679**	4-220015.XD7	•
1500 x 1000 mm	4	412 kg	**$ 3,714**	4-220035.XD7	•
1500 x 1500 mm	4	573 kg	**$ 5,257**	4-220050.XD7	•
2000 x 1000 mm	4	519 kg	**$ 4,698**	4-220020.XD7	•
2000 x 1200 mm	4	602 kg	**$ 5,492**	4-220060.XD7	•
2000 x 2000 mm	4	929 kg	**$ 7,694**	4-220045.XD7	•
2400 x 1200 mm	6	725 kg	**$ 6,084**	4-220030.XD7	•
3000 x 1500 mm	6	1073 kg	**$ 8,883**	4-220040.XD7	•
4000 x 2000 mm	8	1807 kg	**$ 14,769**	4-220055.XD7	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)

www.siegmund.com/
F-tableX722

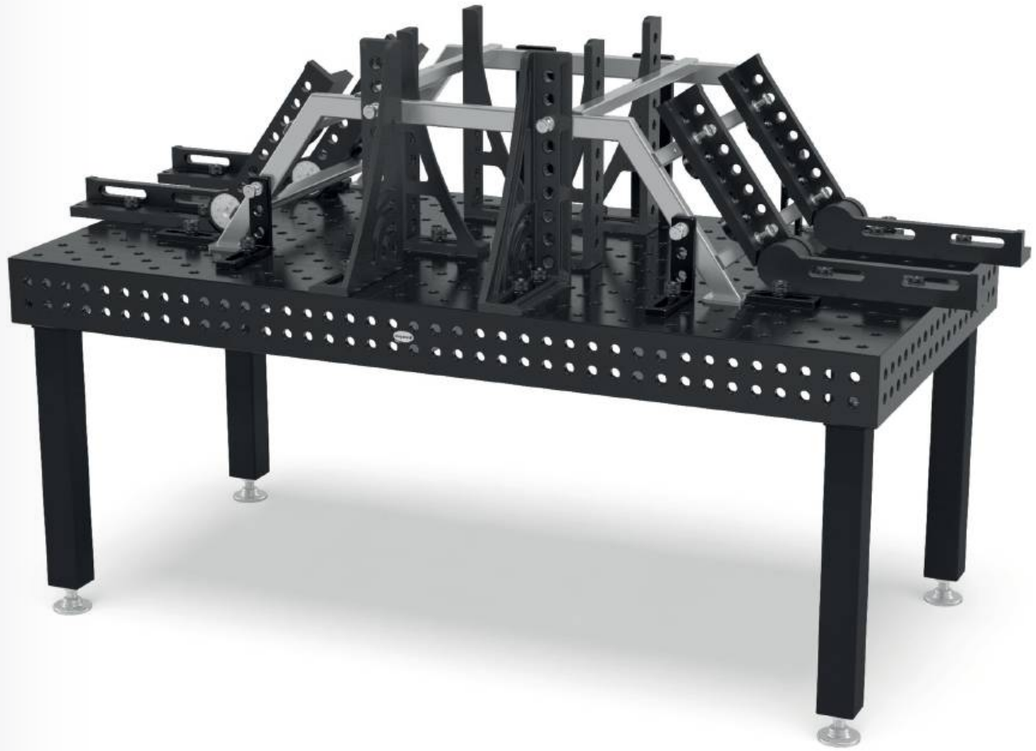


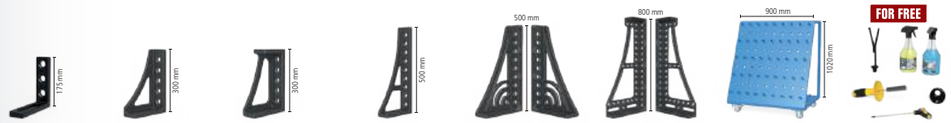
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220858	220857.X	4-220878.XX	4-220877.XX	4-220866.XX	4-220879.XX	4-220874.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	700 mm	800 mm	500 – 800 mm	550 – 900 mm	700 mm	600 – 850 mm	700 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 95**	**$ 97**	**$ 133**	**$ 160**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x	4x		
2	4-223200	6x	4x	4x	18x	4x	6x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x	
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x	4x



220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999		
2x	2x						1x	**$ 2,079**	•
4x	2x						1x	**$ 3,615**	•
6x	2x						1x	**$ 4,861**	•
8x		2x	2x	1x		1x	1x	**$ 8,040**	•
10x		2x	2x	1x	1x	1x	1x	**$ 10,230**	•

siegmund

Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 17 – 19 mm
- Borehole Ø 22 mm, Boreholes on the surface in diagonal grid
- Height of table side 250 mm, Boreholes on table side 4 rows with 50 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	459 kg	**$ 4,066**	4-220015.XD7PL	•
1500 x 1000 mm	4	493 kg	**$ 4,103**	4-220035.XD7PL	•
2000 x 1000 mm	4	622 kg	**$ 5,193**	4-220020.XD7PL	•
2400 x 1200 mm	6	849 kg	**$ 6,677**	4-220030.XD7PL	•
3000 x 1500 mm	6	1267 kg	**$ 10,226**	4-220040.XD7PL	•
4000 x 2000 mm	8	2115 kg	**$ 16,198**	4-220055.XD7PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 3000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX722plus

www.siegmund.com/
F-tableX722plus

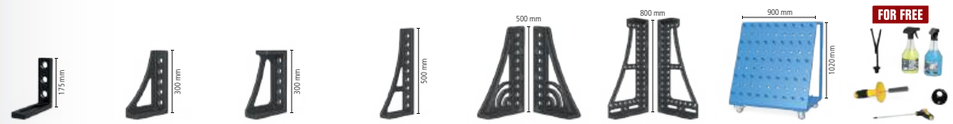
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	220853.X	220857.X	4-220878.XX	4-220877.XX	4-220860.XX	4-220879.XX	4-220872.XX
Capacity per table leg	1500 kg	1500 kg	1000 kg	1000 kg	800 kg	800 kg	1500 kg
Leg height	600 mm	800 mm	500 – 800 mm	550 – 900 mm	600 mm	600 – 850 mm	600 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 95**	**$ 97**	**$ 130**	**$ 160**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		220610.1	220630.1	220645.1	220511	220740	220410.N	220420.N	220426.N	220430.N
1	4-223100	4x	2x		12x		4x	4x		
2	4-223200	6x	4x	4x	18x	4x	6x	6x	2x	
3	4-223300	10x	6x	4x	24x	4x	8x	8x	2x	
4	4-223400	12x	8x	8x	30x	8x	10x	10x	2x	2x
5	4-223500	14x	10x	8x	30x	8x	12x	12x	4x	4x



220110.N	220152.N	220116.N	220162.N	220164+65.N	220144+46.N	220910	223999		
2x	2x						1x	**$ 2,079**	•
4x	2x						1x	**$ 3,615**	•
6x	2x						1x	**$ 4,861**	•
8x		2x	2x	1x		1x	1x	**$ 8,040**	•
10x		2x	2x	1x	1x	1x	1x	**$ 10,230**	•

Siegmund lifting platform

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible

Lifting platform 2010

for 2000x1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates, Anniversary offer: see page 72

16 22 28

	L (a)	B (b)	G	Special offer price	
4-HB4020.1	1990 mm	990 mm	470 kg	**$ 5,950** instead of $ 9,160	•

Lifting platform 2012

for 2000x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4060.1	1990 mm	1190 mm	490 kg	**$ 9,496**	•

Lifting platform 2412

for 2400x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4030.1	2390 mm	1190 mm	530 kg	**$ 10,149**	•

Lifting platform 3015

for 3000x1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G		
4-HB4040.1	2990 mm	1490 mm	865 kg	**$ 15,693**	•

Lifting platform 2010 with welding table

- incl. welding table 2000x1000 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 1990x990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1000 mm	22 750 N BAR	969 kg	**$ 12,851**	4-HB220020.P	•
2000 x 1000 mm	22 XR,7 N BAR	959 kg	**$ 13,506**	4-HB220020.XD7	•
2000 x 1000 mm	22 XR,7 N BAR	1065 kg	**$ 14,000**	4-HB220020.XD7PL	•

Lifting platform 2012 with welding table

- incl. welding table 2000x1200 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 1990x1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1200 mm	22 XR,7 N BAR	1062 kg	**$ 14,636**	4-HB220060.XD7	•

Lifting platform 2412 with welding table

- incl. welding table 2400x1200 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 2390x1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2400 x 1200 mm	22 750 N BAR	1225 kg	**$ 14,833**	4-HB220030.P	•
2400 x 1200 mm	22 XR,7 N BAR	1210 kg	**$ 15,704**	4-HB220030.XD7	•
2400 x 1200 mm	22 XR,7 N BAR	1338 kg	**$ 16,296**	4-HB220030.XD7PL	•

Lifting platform 3015 with welding table

- incl. welding table 3000x1500 mm and insulation plates
- Material thickness Table Top approx. 17 – 19 mm
- Dimensions (L x W): approx. 2990x1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34~45 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
3000 x 1500 mm	22 750 N BAR	1917 kg	**$ 22,765**	4-HB220040.P	•
3000 x 1500 mm	22 XR,7 N BAR	1893 kg	**$ 24,046**	4-HB220040.XD7	•
3000 x 1500 mm	22 XR,7 N BAR	2091 kg	**$ 25,389**	4-HB220040.XD7PL	•

You can find more information and accessories for these products online.

www.siegmund.com/
F-h-lift

L: Length, B: Width, G: Weight

Rotating table height adjustable static

- Dimensions (L x W): approx. 785x785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	22 750 N BAR	18 mm	207 kg	**$ 2,639**	2-DS224024.PD	•
1200 x 1200 mm	22 750 N BAR	18 mm	267 kg	**$ 3,105**	2-DS224034.PD	•
1200 x 800 mm	22 750 N BAR	18 mm	208 kg	**$ 2,478**	2-DS224004.P	•
Ø 1100 mm	22 750 N BAR	18 mm	201 kg	**$ 2,967**	2-DS224211.PD	•

Rotating table height adjustable portable

- Dimensions (L x W): approx. 795x795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	22 750 N BAR	18 mm	207 kg	**$ 2,820**	2-DM224024.PD	•
1200 x 1200 mm	22 750 N BAR	18 mm	267 kg	**$ 3,286**	2-DM224034.PD	•
1200 x 800 mm	22 750 N BAR	18 mm	208 kg	**$ 2,659**	2-DM224004.P	•
Ø 1100 mm	22 750 N BAR	18 mm	201 kg	**$ 3,147**	2-DM224211.PD	•

Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.

Magnetic ground connection for rotating table
quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, Delivery contents: Adapter plate and countersunk-head screw

16 22 28

	G		
2-00003399	0,92 kg	**$ 50**	•

You can find more information and accessories for these products online.

www.siegmund.com/
F-rotating

Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115x630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1200 x 800 mm	22 750 N BAR	18 mm	203 kg	**$ 3,035**	2-HT224004.P	•

Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490x990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 750 to 1050 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	22 750 N BAR 100	18 mm	548 kg	**$ 6,495**	2-HS220035.P	•

Product recommendation

Supplementary set, load-bearing capacity 1700 kg
Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

	G		
2-HS009921	4 kg	**$ 603**	•

You can find more information and accessories for these products online.

www.siegmund.com/
F-lifting

MS: Material thickness, G: Weight, Ø: Diameter

siegmund

Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm
- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 18 mm
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1208
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224400	1200 mm	800 mm	850 mm	236 kg	**$ 1,782** •
					instead of $ 1,812

Siegmund Workstation 1208 incl. Shelves
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 1x 224030 Clamp holder, 1x 004620 Shelf, 1x 224635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224401	1200 mm	800 mm	850 mm	180 kg	**$ 1,954** •
					instead of $ 1,994

Siegmund Workstation 1208 half closed incl. 3 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224407	1200 mm	800 mm	850 mm	269 kg	**$ 2,330** •
					instead of $ 2,365

Siegmund Workstation 1208 closed incl. 6 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 224004.P Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224409	1200 mm	800 mm	850 mm	235 kg	**$ 2,877** •
					instead of $ 2,919

plus packaging / Shipping

Product recommendation

Tool-Set A
2x 220610.1 Clamp, 6x 220511 Bolt, 6x 220410.N Stop, 1x 220852 Hex wrench

22

	G	Special offer price
2-227320	11,20 kg	**$ 515** •
		instead of $ 791

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

Siegmund Workstation 1208 – Configuration

Siegmund Workstation 1208 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

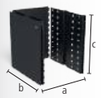
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004002.1	1030 mm	630 mm	838 mm	1000 kg	32 kg	**$ 738** •

Equipment with 4 castors for Workstation 1208
switch between feet and casters possible

16 22 28

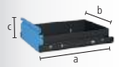
	TF	G	
2-004100.1	400 kg	5,30 kg	**$ 99** •



Set side walls for Workstation 1208
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023

16 22 28

	L (a)	B (b)	H (c)	G	
2-004120	513 mm	604 mm	607 mm	11 kg	**$ 221** •



Drawer with clip rail and mounting for Workstation 0806 / 1208
powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation

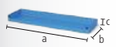
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220.WS	590 mm	400 mm	60 mm	50 kg	7,50 kg	**$ 111** •
2-004225.WS	590 mm	400 mm	120 mm	50 kg	9 kg	**$ 125** •
2-004230.WS	590 mm	400 mm	180 mm	50 kg	9,50 kg	**$ 139** •
2-004235.WS	590 mm	400 mm	240 mm	50 kg	10 kg	**$ 153** •

Toolwall incl. Shelf for Workstation 0806 / 1208
powder coated finish, placeable on both sides

16 22 28

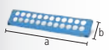
	TF	G	
2-004025.1	30 kg	6,50 kg	**$ 123** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

22

	L (a)	B (b)	H (c)	G	
2-224635	482 mm	20 mm	99 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 1208
powder coated finish, placeable on both sides

22

	L (a)	B (b)	H (c)	G	
2-224030	580 mm	46 mm	39 mm	0,84 kg	**$ 20** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm
- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 18 mm
- Borehole Ø 22 mm
- Boreholes on the surface 100x100 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1212
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224600	1200 mm	1200 mm	850 mm	248 kg	**$ 2,218** •
					instead of $ 2,243

Siegmund Workstation 1212 incl. Shelves
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 1x 224630 Clamp holder, 1x 004620 Shelf, 1x 224635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224601	1200 mm	1200 mm	850 mm	261 kg	**$ 2,401** •
					instead of $ 2,439

Siegmund Workstation 1212 half closed incl. 3 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224607	1200 mm	1200 mm	850 mm	282 kg	**$ 2,773** •
					instead of $ 2,807

Siegmund Workstation 1212 closed incl. 6 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 224034.P Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls

BAR N 750 22

	L (a)	B (b)	H (c)	G	Special offer price
2-224609	1200 mm	1200 mm	850 mm	316 kg	**$ 3,331** •
					instead of $ 3,371

plus packaging / Shipping

Product recommendation

Tool-Set B
4x 220610.1 Clamp, 8x 220511 Bolt, 6x 220410.N Stop, 2x 220110.N Square, 1x 220852 Hex wrench, 1x 224320 Bench vice incl. Set of vice jaw covers

22

	G	Special offer price
2-227340.1	39,60 kg	**$ 1,212** •
		instead of $ 1,833

Tool-Set C
6x 220610.1 Clamp, 10x 220511 Bolt, 4x 220410.N Stop, 4x 220420.N Stop, 2x 220110.N Square, 2x 220152.N Square, 1x 220852 Hex wrench, 1x 224320 Bench vice incl. Set of vice jaw covers

22

	G	Special offer price
2-227360	60,20 kg	**$ 1,618** •
		instead of $ 2,311

Siegmund Workstation 1212 – Configuration

Siegmund Workstation 1212 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

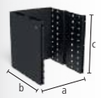
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004602	1030 mm	1030 mm	838 mm	1000 kg	43,80 kg	**$ 752** •

Equipment with 4 castors for Workstation 1212
switch between feet and casters possible

16 22 28

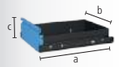
	TF	G	
2-004700	400 kg	4,30 kg	**$ 109** •



Set side walls for Workstation 1212
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235

16 22 28

	L (a)	B (b)	H (c)	G	
2-004720	513 mm	590 mm	607 mm	12,50 kg	**$ 231** •



Drawer with clip rail and mounting for Workstation 1212
powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation

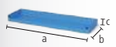
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004820.WS	590 mm	400 mm	60 mm	50 kg	8 kg	**$ 118** •
2-004825.WS	590 mm	400 mm	120 mm	50 kg	9,50 kg	**$ 132** •
2-004830.WS	590 mm	400 mm	180 mm	50 kg	10 kg	**$ 146** •
2-004835.WS	590 mm	400 mm	240 mm	50 kg	10,50 kg	**$ 160** •

Toolwall incl. Shelf for Workstation 1212
powder coated finish, placeable on both sides

16 22 28

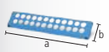
	TF	G	
2-004625	30 kg	8,80 kg	**$ 130** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

22

	L (a)	B (b)	H (c)	G	
2-224635	482 mm	20 mm	99 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 1212
powder coated finish, placeable on both sides

22

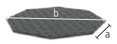
	L (a)	B (b)	H (c)	G	
2-224630	580 mm	46 mm	39 mm	1,50 kg	**$ 27** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

Octagonal Table 150

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920822.P	331 mm	800 mm	150 mm	18 mm	866 mm	210 kg	**$ 6,586** ○
2-921022.P	414 mm	1000 mm	150 mm	18 mm	1082 mm	276 kg	**$ 7,554** ○
2-921222.P	497 mm	1200 mm	150 mm	18 mm	1299 mm	368 kg	**$ 11,235** ○
2-921422.P	580 mm	1400 mm	150 mm	18 mm	1515 mm	477 kg	**$ 12,204** ○
2-921522.P	621 mm	1500 mm	150 mm	18 mm	1624 mm	525 kg	**$ 13,171** ○
2-921622.P	663 mm	1600 mm	150 mm	18 mm	1732 mm	604 kg	**$ 14,140** ○
2-921722.P	704 mm	1700 mm	150 mm	18 mm	1840 mm	655 kg	**$ 15,344** ○
2-921822.P	746 mm	1800 mm	150 mm	18 mm	1948 mm	710 kg	**$ 15,109** ○



Octagonal Plate

fixation through bore holes using support sleeves (220500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-930600.P	249 mm	600 mm	18 mm	18 mm	650 mm	79 kg	**$ 3,098** ○
2-930800.P	331 mm	800 mm	18 mm	18 mm	866 mm	112 kg	**$ 3,872** ○
2-931000.P	414 mm	1000 mm	18 mm	18 mm	1083 mm	155 kg	**$ 4,648** ○
2-931200.P	497 mm	1200 mm	18 mm	18 mm	1299 mm	220 kg	**$ 5,859** ○
2-931400.P	580 mm	1400 mm	18 mm	18 mm	1516 mm	305 kg	**$ 7,371** ○
2-931500.P	621 mm	1500 mm	18 mm	18 mm	1636 mm	339 kg	**$ 7,813** ○

Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.

Adapter plate available on request at an additional cost

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Surcharge for customizing Adapter Plate

for octagonal tables with side panels

0-940000	**$ 916** ○

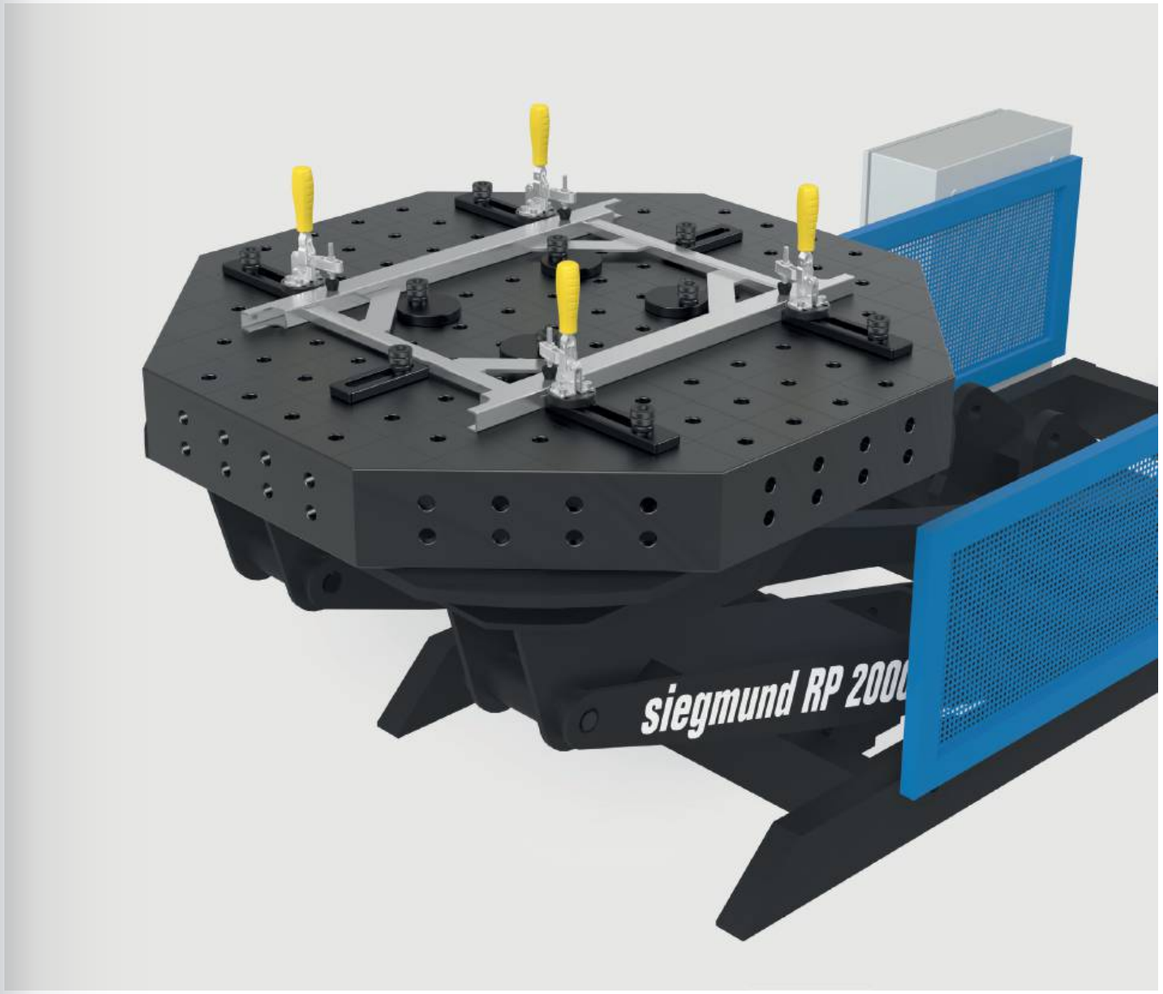
Surcharge for customization of the drill circle

for octagonal plates

0-940000.1	**$ 680** ○

You can find more information and accessories for these products online.

www.siegmund.com/
F-octagonal22



L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, Ø: Diameter

siegmund

Zero point clamping system mechanic nitrided
Clamping module for manual clamping, actuation via open-end wrench SW 50

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	**$ 66** •

Zero point clamping system pneumatic nitrided
pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	**$ 346** •

Cover bolt Polyamide
to protect unused clamping modules

PA 16 22 28

	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	**$ 15** •

Universal banjo screw nitrided
for fastening the pneumatic clamping module

BAR N 16 22 28

	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	**$ 34** •

Clamping bolt nitrided
for connecting perforated plate with clamping module

BAR N 22 28

	H (c)	Ø	G	
2-ZP2800	40 mm	45 mm	0,25 kg	**$ 31** •

Centering bushing nitrided
for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material

BAR N 22

	H (c)	Ø	G	
2-ZP2201	16 mm	25 mm	0,04 kg	**$ 15** •

Retaining bushing nitrided
for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material

BAR N 22

	H (c)	Ø	G	
2-ZP2202	16 mm	25 mm	0,04 kg	**$ 15** •

Compensating bushing nitrided
for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material

BAR N 22

	H (c)	Ø	G	
2-ZP2203	16 mm	25 mm	0,04 kg	**$ 20** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-zeropoint

Product recommendation

Starter set Zero point clamping system mechanic
Included in the set: 4x ZP0010, 4x ZP2800, 1x ZP2201, 2x ZP2202, 1x ZP2203, incl. fixing material

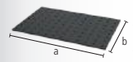
22

	G	Special offer price
4-ZP2210	3,32 kg	**$ 417** •
		instead of $ 452

Starter set Zero point clamping system pneumatic
Included in the set: 4x ZP0020, 4x ZP2800, 1x ZP2201, 2x ZP2202, 1x ZP2203, incl. fixing material

22

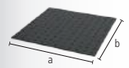
	G	Special offer price
4-ZP2220	14,72 kg	**$ 1,457** •
		instead of $ 1,572



Perforated plate S355J2+N 1200x800x18 Plasma nitrided
Steel S355J2+N + Plasma nitration

BAR N 750 22

	L (a)	B (b)	MS (d)	G	
2-224004.P	1200 mm	800 mm	18 mm	138 kg	**$ 1,040** •

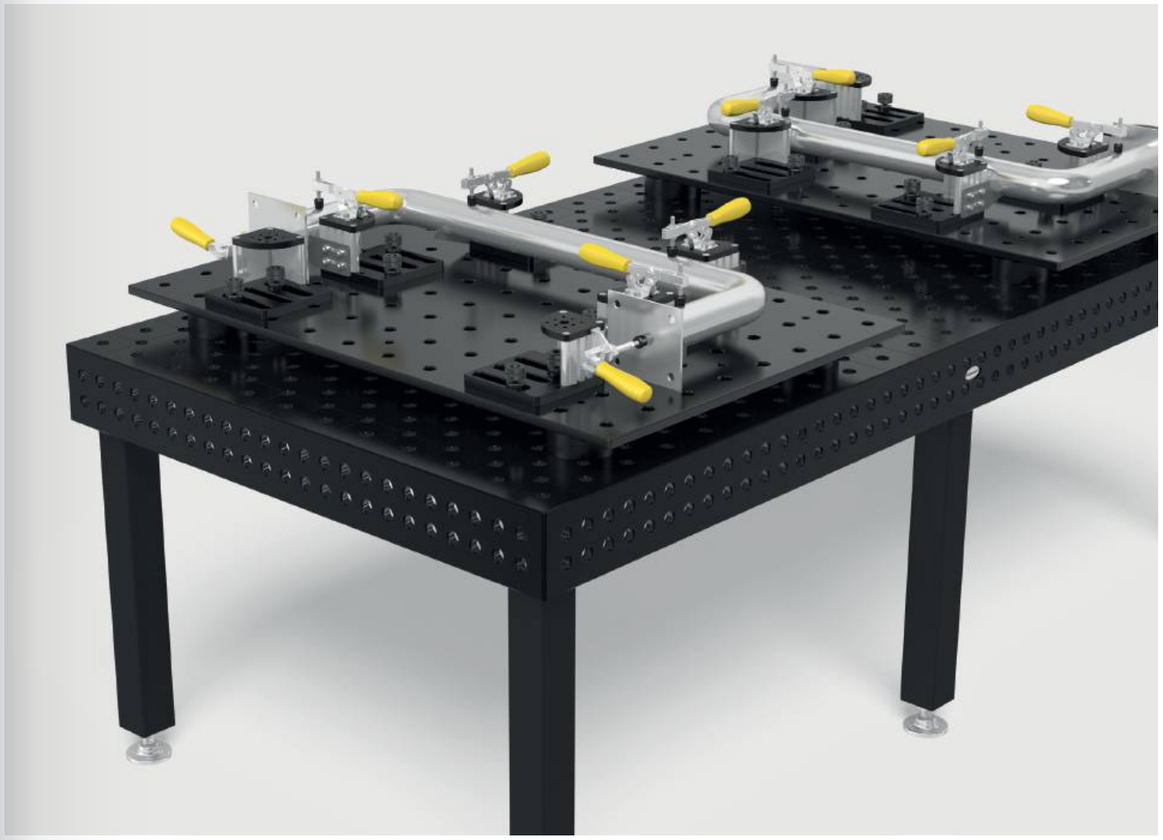


Perforated plate S355J2+N 1200x1200x18 Plasma nitrided
Steel S355J2+N + Plasma nitration

BAR N 750 22

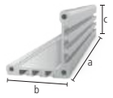
	L (a)	B (b)	MS (d)	G	
2-224034.P	1200 mm	1200 mm	18 mm	204 kg	**$ 1,449** •

More perforated plates online:
www.siegmund.com/F-plates



H: Height, G: Weight, Ø: Diameter, HK: max. holding force, L: Length, B: Width, MS: Material thickness

siegmund



Aluminum profile 100 T

3 T-slots on each side, for M8 square nuts, distance of T-Slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm

AL 16 22 28

	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	**$ 17** •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	**$ 20** •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	**$ 22** •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	**$ 24** •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	**$ 28** •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	**$ 31** •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	**$ 32** •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	**$ 35** •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	**$ 39** •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	**$ 63** •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	**$ 210** •

Cover plate 100 nitrided

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle

BAR N 16 22 28

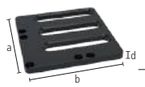
	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	**$ 41** •

Base plate 170 radial nitrided

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm / 100 mm, stepless rotation by 90°

BAR N 22

	L (a)	B (b)	MS (d)	G	
2-CS220192	170 mm	170 mm	18 mm	2,59 kg	**$ 74** •

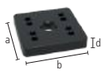


Base plate 170 linear nitrided

linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable

BAR N 22

		L (a)	B (b)	MS (d)	G	
2-CS220193	left	170 mm	170 mm	18 mm	2,81 kg	**$ 84** •
2-CS220194	right	170 mm	170 mm	18 mm	2,81 kg	**$ 84** •

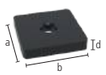


Adapter plate with hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	**$ 25** •



Adapter plate without hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer

BAR N 16 22 28

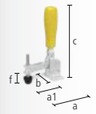
	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	**$ 18** •

Set Spacer plate 5 mm pack of 5 Stainless Steel

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	**$ 25** •

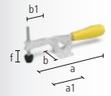


Vertical clamp 1800 / 2200

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°

16 22 28

		SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1800	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg	**$ 42** •
2-CS009084	2200	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg	**$ 46** •



Horizontal clamp 1800 / 3000

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°

16 22 28

		SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1800	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg	**$ 39** •
2-CS009094	3000	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg	**$ 49** •

Horizontal Toggle Clamp 2500 / 4000

without adapter, Hole pattern 40 mm

16 22 28

		SP	L (a)	L (a1)	G	
2-CS009083	2500	2,50 kN	120 mm	57 mm	0,51 kg	**$ 57** •
2-CS009093	4000	4 kN	180 mm	93 mm	1 kg	**$ 81** •

L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, VB: Adjusting range, SP: max. clamping force

siegmund

Adapter with Hole Pattern Ø 70 eccentric burnished
for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm), for system borehole 22 mm

B 22

	H (c)	MS (d)	Ø	G	
2-CS220715.4	25 mm	15 mm	70 mm	0,46 kg	$ 31 •

Clamp Bushing for M8 thread incl. screw 16 mm burnished
for fastening Siegmund parts to the threaded boreholes

B 22

	H (c)	Ø	G	
2-220546.1	21 mm	31 mm	0,05 kg	$ 17 •

Set Self-tapping screws M8x25 pack of 50
50 pieces, for connecting base or cover plates with aluminum profile

16 22 28

	G	
2-CS009001	1 kg	$ 11 •

Set Screws M8x12 pack of 50
50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot

16 22 28

	G	
2-CS009002	0,60 kg	$ 11 •

Set Screws M8x16 pack of 50
50 pieces, for attaching quick-change clamps to cover plates

16 22 28

	G	
2-CS009003	0,65 kg	$ 11 •

Set Square nuts M8 pack of 50
50 pieces, Sliding blocks for aluminum profiles with T-Slot

16 22 28

	G	
2-CS009004	0,35 kg	$ 4 •

Product recommendation

Starter set 22
Delivery contents: 4x CS000176, 4x CS000181, 4x CS220192, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004

22

	G	Special offer price
4-CS220001.1	25,42 kg	$ 694 •
		instead of $ 748

Vertical clamp 1800 with Adapter
Adapter CS220715.4, for system borehole 22 mm

22

	SP	G	Special offer price
4-CS220790	1,80 kN	0,89 kg	$ 67 •
			instead of $ 73

Vertical clamp 2200 with Adapter
Adapter CS220715.4, for system borehole 22 mm

22

	SP	G	Special offer price
4-CS220791	2,20 kN	1,16 kg	$ 73 •
			instead of $ 77

Horizontal clamp 1800 with Adapter
Adapter CS220715.4, for system borehole 22 mm

22

	SP	G	Special offer price
4-CS220794	1,80 kN	0,89 kg	$ 64 •
			instead of $ 69

Horizontal clamp 3000 with Adapter
Adapter CS220715.4, for system borehole 22 mm

22

	SP	G	Special offer price
4-CS220795	3 kN	1,19 kg	$ 74 •
			instead of $ 78

Horizontal Toggle Clamp 2500 with Adapter
Adapter CS220715.4, for system borehole 22 mm

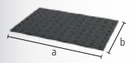
22

	SP	G	Special offer price
4-CS220792	2,50 kN	0,97 kg	$ 83 •
			instead of $ 88

Horizontal Toggle Clamp 4000 with Adapter
Adapter CS220715.4, for system borehole 22 mm

22

	SP	G	Special offer price
4-CS220793	4 kN	1,46 kg	$ 104 •
			instead of $ 111



Perforated plate S355J2+N 1200x800x18 Plasma nitrided
Steel S355J2+N + Plasma nitration

BAR N 750 22

	L (a)	B (b)	MS (d)	G	
2-224004.P	1200 mm	800 mm	18 mm	138 kg	$ 1,040 •

More perforated plates online:
www.siegmund.com/F-plates

You can find more information and accessories for these products online.

www.siegmund.com/
F-clampingsystem

H: Height, MS: Material thickness, G: Weight, Ø: Diameter, SP: max. clamping force, L: Length, B: Width

Eccentric Stop Ø 60 with M10 thread nitrided
for ground connection, stepless adjusting

	MS (d)	Ø	G	
2-220402.N	18 mm	60 mm	0,33 kg	**$ 31** •

Eccentric Stop Ø 100 nitrided
also serves as a support surface, stepless adjusting

	MS (d)	Ø	G	
2-220403.N	18 mm	100 mm	1,04 kg	**$ 32** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-stop22

Universal Stop 150 L nitrided
elongated hole

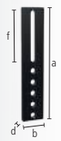
	L (a)	B (b)	VB (f)	MS (d)	G	
2-220410.N	150 mm	50 mm	100 mm	18 mm	0,67 kg	**$ 43** •

Universal Stop 225 L nitrided
combination of borehole and elongated hole, for use with both prisms and adapters

	L (a)	B (b)	VB (f)	MS (d)	G	
2-220420.N	225 mm	50 mm	100 mm	18 mm	1,14 kg	**$ 67** •

Universal Stop 300 nitrided
combination of borehole and elongated hole

	L (a)	B (b)	VB (f)	MS (d)	G	
2-220426.N	300 mm	50 mm	100 mm	18 mm	1,54 kg	**$ 76** •



Universal Stop 500 S nitrided
combination of borehole and elongated hole

	L (a)	B (b)	VB (f)	MS (d)	G	
2-220430.N	500 mm	100 mm	200 mm	18 mm	6,01 kg	**$ 108** •

MS: Material thickness, G: Weight, Ø: Diameter, L: Length, B: Width, VB: Adjusting range

Stop and Clamping Square 175 L nitrided
combination of borehole and elongated hole

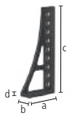
	L (a)	B (b)	H (c)	MS (d)	G	
2-220110.N	175 mm	50 mm	175 mm	18 mm	1,65 kg	$ 101 •

Stop and Clamping Square 175 VL nitrided
with boreholes, no elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-220113.N	175 mm	50 mm	175 mm	18 mm	1,96 kg	$ 90 •

Stop and Clamping Square 175 WL nitrided
elongated hole, flexible in any direction

	L (a)	B (b)	H (c)	MS (d)	G	
2-220111.N	175 mm	50 mm	175 mm	18 mm	1,57 kg	$ 101 •



Stop and Clamping Square 300 G / 500 G nitrided
usable as table extension, material: GGG40

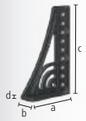
		L (a)	B (b)	H (c)	MS (d)	G	
2-220152.N	left	200 mm	75 mm	300 mm	20 mm	5,70 kg	$ 140 •
2-220162.N	left	193 mm	75 mm	500 mm	20 mm	7,80 kg	$ 183 •

Stop and Clamping Square 300x195 nitrided

	L (a)	B (b)	H (c)	MS (d)	G	
2-220116.N	195 mm	75 mm	300 mm	20 mm	6,74 kg	$ 119 •

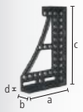
Stop and Clamping Square 300 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-220124.N	left	280 mm	95 mm	300 mm	20 mm	11,50 kg	$ 248 •
2-220126.N	right	280 mm	95 mm	300 mm	20 mm	11,50 kg	$ 248 •



Stop and Clamping Square 500 G with rotation angle nitrided
usable as table extension, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-220164.N	left	276 mm	95 mm	500 mm	20 mm	11,60 kg	$ 267 •
2-220165.N	right	276 mm	95 mm	500 mm	20 mm	11,60 kg	$ 267 •



Stop and Clamping Square 600 GK / 800 GK nitrided
usable as table extension, for heavy components, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-220134.N	left	373 mm	95 mm	600 mm	20 mm	21,80 kg	$ 384 •
2-220136.N	right	373 mm	95 mm	600 mm	20 mm	21,80 kg	$ 384 •
2-220144.N	left	373 mm	95 mm	800 mm	20 mm	25,80 kg	$ 546 •
2-220146.N	right	373 mm	95 mm	800 mm	20 mm	25,80 kg	$ 546 •

Corner Connection small, Cast Iron nitrided
45° diagonal table extension, material: GGG40

	L (a)	B (b)	H (c)	G	
2-220190.N	200 mm	150 mm	115 mm	10 kg	$ 319 •

Universal Angle Hydromechanical Clamping burnished
225° infinite adjustment, suitable matching hex wrench 14 (280854) not included

	SL (e)	G	
2-220171	475 mm	23 kg	$ 781 •

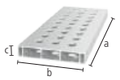
Square U-Shape 200x150 Plasma nitrided
to connect tables (with connecting bolt 220560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required

	L (a)	B (b)	H (c)	MS (d)	G	
2-220350.P	200 mm	200 mm	150 mm	18 mm	19 kg	$ 497 •
2-220360.P	500 mm	200 mm	150 mm	18 mm	43 kg	$ 662 •
2-220370.P	1000 mm	200 mm	150 mm	18 mm	75 kg	$ 1,084 •
2-220380.P	1500 mm	200 mm	150 mm	18 mm	107 kg	$ 1,457 •
2-220390.P	2000 mm	200 mm	150 mm	18 mm	141 kg	$ 1,870 •

You can find more information and accessories for these products online.

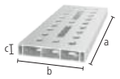
www.siegmund.com/
F-square22

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, SL: Side length



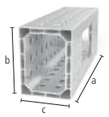
Aluminum profile bracket 200x36 mm (50 mm Grid)
Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000542 required)

	L (a)	B (b)	H (c)	G	
4-AR22014050.V	500 mm	200 mm	36 mm	2,57 kg	**$ 60** •
4-AR22014080.V	800 mm	200 mm	36 mm	4,09 kg	**$ 90** •
4-AR22014100.V	1000 mm	200 mm	36 mm	5,30 kg	**$ 106** •
4-AR22014120.V	1200 mm	200 mm	36 mm	6,11 kg	**$ 129** •
4-AR22014150.V	1500 mm	200 mm	36 mm	7,62 kg	**$ 171** •
4-AR22014200.V	2000 mm	200 mm	36 mm	10,14 kg	**$ 213** •



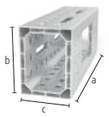
Aluminum profile bracket 200x36 mm (50 mm Grid with elongated hole)
Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required (Reduction Bushing 000542 required)

	L (a)	B (b)	H (c)	G	
4-AR22014050.VL	500 mm	200 mm	36 mm	2,53 kg	**$ 67** •
4-AR22014080.VL	800 mm	200 mm	36 mm	4 kg	**$ 104** •
4-AR22014100.VL	1000 mm	200 mm	36 mm	4,99 kg	**$ 120** •
4-AR22014120.VL	1200 mm	200 mm	36 mm	5,97 kg	**$ 148** •
4-AR22014150.VL	1500 mm	200 mm	36 mm	7,47 kg	**$ 193** •
4-AR22014200.VL	2000 mm	200 mm	36 mm	9,93 kg	**$ 242** •



Aluminum profile U-shape 200x150 mm (50 mm Grid)
Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,9 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AR22024050.V	500 mm	200 mm	150 mm	5,70 kg	**$ 150** •
4-AR22024080.V	800 mm	200 mm	150 mm	8,90 kg	**$ 234** •
4-AR22024100.V	1000 mm	200 mm	150 mm	11,30 kg	**$ 291** •
4-AR22024120.V	1200 mm	200 mm	150 mm	13,50 kg	**$ 346** •
4-AR22024150.V	1500 mm	200 mm	150 mm	16,80 kg	**$ 433** •
4-AR22024200.V	2000 mm	200 mm	150 mm	22,40 kg	**$ 573** •



Aluminum profile U-shape 200x150 mm (50 mm Grid with elongated hole)
Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,9 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AR22024050.VL	500 mm	200 mm	150 mm	5,53 kg	**$ 154** •
4-AR22024080.VL	800 mm	200 mm	150 mm	8,53 kg	**$ 242** •
4-AR22024100.VL	1000 mm	200 mm	150 mm	10,89 kg	**$ 301** •
4-AR22024120.VL	1200 mm	200 mm	150 mm	13,01 kg	**$ 357** •
4-AR22024150.VL	1500 mm	200 mm	150 mm	16,32 kg	**$ 448** •
4-AR22024200.VL	2000 mm	200 mm	150 mm	21,68 kg	**$ 592** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-profile

Adapter for table connection for aluminum profiles
for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 220511, 3x AP220528 (not included in the delivery)

		L (a)	B (b)	H (c)	MS (d)	G	
2-AP220399	22 N BAR	163 mm	113 mm	70 mm	18 mm	3,03 kg	**$ 98** •
2-AP220399.AT	22 AL-TI	163 mm	113 mm	70 mm	18 mm	1,10 kg	**$ 98** •

Adapter for screw clamps nitrided
for using screw clamps in aluminum profiles, for Screw Clamps: 220610.1, 220630.1, 220615

		L (a)	Ø	G	
2-AP220605.N	basic	63 mm	35 mm	0,27 kg	**$ 18** •
2-AP220602.N	double	81 mm	35 mm	0,32 kg	**$ 21** •

Lightweight clamping tools made of aluminum

The use of aluminum provides a lightweight and sturdy clamping surface, that is 75 – 90% lighter than comparable clamping tools. Siegmund aluminum profiles offer many application possibilities such as table extensions or vertical clamping surfaces. The versatile boreholes provide many clamping and combination options with other squares and stops.

L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, Ø: Diameter

Areal Clamping Bolt burnished

220590: Clamping range approx. 33-39 mm, 220590.3: Clamping range approx. 51-57 mm, 220590.4: Clamping range approx. 69-75 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-220590	double	84 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,33 kg	$ 67 •
2-220590.3	triple	102 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,38 kg	$ 74 •
2-220590.4	quadruple	120 mm	150 kN	3 kN	10 kN	15 Nm	25 Nm	0,43 kg	$ 81 •

Areal Clamping Flush Mount Bolt burnished

countersunk connection of components, 220595: Clamping range approx. 33-39 mm, 220595.3: Clamping range approx. 51-57 mm, 220595.4: Clamping range approx. 69-75 mm, not suitable for elongated holes, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-220595	double	49 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,12 kg	$ 55 •
2-220595.3	triple	67 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,18 kg	$ 62 •
2-220595.4	quadruple	85 mm	130 kN	3 kN	6 kN	15 Nm	25 Nm	0,23 kg	$ 67 •

Fast Clamping Bolt without slot burnished

without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220511	double	83 mm	130 kN	15 kN	6 Nm	15 Nm	0,27 kg	$ 56 •
2-220513	triple	101 mm	130 kN	15 kN	6 Nm	15 Nm	0,32 kg	$ 71 •
2-220515	quadruple	119 mm	130 kN	15 kN	6 Nm	15 Nm	0,37 kg	$ 85 •

Flush Mount Bolt without slot burnished

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight

B 22

		L (a)	SK	ZK	AM1	G	
2-AP220528	double	50 mm	130 kN	2 kN	6 Nm	0,13 kg	$ 43 •
2-AP220529	triple	68 mm	130 kN	2 kN	6 Nm	0,18 kg	$ 52 •
2-AP220530	quadruple	86 mm	130 kN	2 kN	6 Nm	0,23 kg	$ 60 •

Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 22

		L (a)	SK	ZK	AM	G	
2-220528	double	49 mm	130 kN	6 kN	15 Nm	0,12 kg	$ 52 •
2-220529	triple	67 mm	130 kN	6 kN	15 Nm	0,16 kg	$ 60 •

Connecting Bolt with collar burnished

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220583	double	55 mm	130 kN	15 kN	20 Nm	20 Nm	0,20 kg	$ 29 •
2-220584	triple	73 mm	130 kN	15 kN	20 Nm	20 Nm	0,27 kg	$ 36 •
2-220585	quadruple	91 mm	130 kN	15 kN	20 Nm	20 Nm	0,30 kg	$ 45 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-bolt22

Fast Clamping Bolt burnished

MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220510	double	83 mm	130 kN	15 kN	6 Nm	15 Nm	0,27 kg	$ 56 •

Fast Clamping Bolt flat without slot burnished

minimal protrusion, MUST NOT be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220524	double	57 mm	130 kN	15 kN	6 Nm	15 Nm	0,16 kg	$ 52 •
2-220525	triple	75 mm	130 kN	15 kN	6 Nm	15 Nm	0,20 kg	$ 60 •

Fast Clamping Bolt adjustable without slot burnished

220571: Clamping range approx. 18-36 mm, 220573: Clamping range approx. 36-54 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares

100 B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220571	double	95 mm	130 kN	15 kN	6 Nm	15 Nm	0,40 kg	$ 64 •
2-220573	triple	113 mm	130 kN	15 kN	6 Nm	15 Nm	0,46 kg	$ 77 •

Universal Bolt Comfort burnished

220532: Clamping range approx. 33-39 mm, 220533: Clamping range approx. 51-57 mm, MUST NOT be used for connecting tables and U-shaped squares

B 22

		L (a)	SK	ZK	AM1	AM	G	
2-220532	double	93 mm	150 kN	15 kN	6 Nm	15 Nm	0,35 kg	$ 62 •
2-220533	triple	111 mm	130 kN	15 kN	6 Nm	15 Nm	0,41 kg	$ 69 •

Connecting Bolt nitrided

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

BAR N 22

		L (a)	SK	ZK	AM	G	
2-220560.N	double	36 mm	120 kN	6 kN	15 Nm	0,06 kg	$ 24 •

Connecting Bolt burnished

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

B 22

		L (a)	SK	ZK	AM	G	
2-220561	triple	54 mm	120 kN	6 kN	15 Nm	0,12 kg	$ 32 •

Magnetic Clamping Bolt Aluminum

clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible

AL 22

	HK	L (a)	SF	G	
2-220740	140 kN	60 mm	18 mm	0,06 kg	$ 28 •

Style: double / triple / quadruple

L: Length, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK: Tensile Force Steel, ZK1: Tensile Force Aluminum, SF: Length of Shaft, HK: max. holding force

siegmund

Professional Screw Clamp burnished / nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, Vertical Bar reinforced

BAR N B 22

	SP	B (b)	H (c)	G	
2-220610.1	3,50 kN	220 mm	300 mm	2,70 kg	**$ 87** •

Professional Screw Clamp 45°/90° nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, stepless rotation from 0-360°, Vertical Bar reinforced

BAR N 22

	SP	H (c)	G	
2-220630.1	3,50 kN	300 mm	2,21 kg	**$ 81** •

Professional Fast Tension Clamp burnished / nitrided

Vertical Bar reinforced

BAR N B 22

	SP	B (b)	H (c)	G	
2-220615	3,50 kN	275 mm	300 mm	2,70 kg	**$ 132** •

Pipe Clamp Universal burnished / nitrided

interchangeable prism, ball diameter spindle 10 mm, Trapezoid thread of spindle 16x4 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring

BAR N B 22

	SP	B (b)	H (c)	G	
2-220604.1	1,40 kN	265 mm	210 mm	1,91 kg	**$ 95** •

Thread Bushing burnished

for 220610.1, Acme trapezoidal thread 16x4 mm for system 22 screw clamp arbor, usable in every system borehole

B 22

	H (c)	Ø	G	
2-220618	22 mm	24 mm	0,03 kg	**$ 10** •

Prism for Screw Clamps

for spindle with ball diameter 10 mm, compatible with 22 mm boreholes and clamps

		H (c)	Ø	G	
2-220657.1	22 B	20 mm	40 mm	0,05 kg	**$ 13** •
2-220658.E	22 E	20 mm	40 mm	0,04 kg	**$ 18** •
2-220659.PA	22 PA	20 mm	40 mm	0,01 kg	**$ 11** •

Duo Prism Ø 40

for spindle with ball diameter 10 mm, compatible with 22 mm boreholes and clamps

		H (c)	Ø	G	
2-220650	22 B	27 mm	40 mm	0,13 kg	**$ 22** •
2-220650.A	22 AL	27 mm	40 mm	0,06 kg	**$ 25** •
2-220650.PA	22 PA	27 mm	40 mm	0,02 kg	**$ 24** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-clamp22

Quick-Change Clamp 100

Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes

22

	L (a)	B (b)	H (c)	G	
2-220706	340 mm	30 mm	150 mm	1,20 kg	**$ 90** •

Quick-Change Clamp 160

Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes

22

	L (a)	B (b)	H (c)	G	
2-220707	360 mm	30 mm	150 mm	1,20 kg	**$ 90** •

B: Width, H: Height, G: Weight, SP: max. clamping force, Ø: Diameter, L: Length

siegmund

Prism Ø 50 135° with screwed-in collar
M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-220648.1	22 B	20 mm	50 mm	0,26 kg	$ 39 •
2-220648.1.A	22 AL	20 mm	50 mm	0,16 kg	$ 46 •
2-220648.1.PA	22 PA	20 mm	50 mm	0,08 kg	$ 50 •

Vario Prism Ø 50 90° / 120° with screwed-in collar
M10 thread for e.g. prism extensions Item No. 220649, for round and square pipes up to Ø 50 mm

		H (c)	Ø	G	
2-220645.1	22 B	20 mm	50 mm	0,30 kg	$ 53 •
2-220645.1.A	22 AL	20 mm	50 mm	0,15 kg	$ 53 •
2-220645.1.PA	22 PA	20 mm	50 mm	0,08 kg	$ 53 •

Prism Ø 60 135° with screwed-in collar burnished
M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 80 mm

		H (c)	Ø	G	
2-220651.1	22 B	30 mm	60 mm	0,58 kg	$ 43 •
2-220651.1.A	22 AL	30 mm	60 mm	0,32 kg	$ 50 •
2-220651.1.PA	22 PA	30 mm	60 mm	0,13 kg	$ 53 •

Prism Ø 80 90° with screwed-in collar
M10 thread for e.g. prism extensions Item No. 220649, for round and square pipes up to Ø 100 mm

		H (c)	Ø	G	
2-220647.1	22 B	40 mm	80 mm	1,07 kg	$ 53 •
2-220647.1.A	22 AL	40 mm	80 mm	0,57 kg	$ 62 •
2-220647.1.PA	22 PA	40 mm	80 mm	0,20 kg	$ 64 •

Prism Ø 120 157° with screwed-in collar
M10 thread for e.g. prism extensions Item No. 220649, for pipes up to Ø 400 mm

		H (c)	Ø	G	
2-220652.1	22 B	30 mm	120 mm	1,74 kg	$ 69 •
2-220652.1.A	22 AL	30 mm	120 mm	0,91 kg	$ 90 •
2-220652.1.PA	22 PA	30 mm	120 mm	0,30 kg	$ 97 •

Screw Support Ø 80 burnished
vernier adjustment height in a range of 75-110 mm, combinable with support set 220821 and prism extension

B 22

	H (c)	Ø	G	
2-220822	75-110 mm	80 mm	2,44 kg	$ 83 •

Support height adjustable with scale burnished
incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms

100 B 22

	H (c)	Ø	G	
2-220824	134 mm	45 mm	0,52 kg	$ 64 •

Prism Collar Screw with countersunk bolt burnished
to mount prisms in boreholes

B 22

	L (a)	Ø	G	
2-220669	12 mm	22 mm	0,04 kg	$ 10 •

Set of Supports 11 pieces burnished
compensation of 1-100 mm height difference, with M10 thread

B 22

	H (c)	Ø	G	
2-220821	125 mm	50 mm	2,01 kg	$ 67 •

Tower for Supports burnished
variable support surface, with M10 thread

B 22

	H (c)	Ø	G	
2-220821.1	125 mm	50 mm	0,39 kg	$ 34 •

Washer Set
gradation of discs: 1 / 2 / 3 / 4 / 5 / 10 / 20 / 40 / 50 mm incl. 1/10" disc 2,54 mm

22

	Ø	G	
2-220821.2	50 mm	1,62 kg	$ 34 •

Prism Extension burnished
compatible with prisms, support set 220821 and screw support 220822

B 22

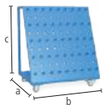
	L (a)	Ø	G	
2-220649	25 mm	22 mm	0,07 kg	$ 13 •
2-220649.1	50 mm	22 mm	0,14 kg	$ 24 •
2-220649.2	100 mm	22 mm	0,28 kg	$ 29 •
2-220649.3	150 mm	22 mm	0,42 kg	$ 34 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-prism22

H: Height, G: Weight, Ø: Diameter, L: Length

siegmund



Tool Cart powder coated finish
Max. total weight 240 kg

22

	L (a)	B (b)	H (c)	G	
2-220910	650 mm	900 mm	1020 mm	50 kg	**$ 1,008** •

Protective Welding Wall
mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge

16 22 28

	L (a)	B (b)	H (c)	G	
2-280980	1600 mm	50 mm	800 mm	23 kg	**$ 272** •

Brush Ø 24 with protecting cover
for cleaning boreholes

22

	Ø	G	
2-220820	24 mm	0,06 kg	**$ 25** •

Brush Ø 24 for drill bit / 10 piece pack
for cleaning boreholes

22

	Ø	G	
2-220820.10	24 mm	0,06 kg	**$ 81** •

Hex wrench Size 5
yellow

22

	G	
2-220852	0,09 kg	**$ 21** •

Burner Holder burnished
can be positioned in borehole

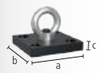
B 22

	H (c)	G	
2-220920	200 mm	0,36 kg	**$ 34** •

Ground Connection Comfort
guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm²

16 22 28

	G	
2-000810	0,66 kg	**$ 64** •



Shipping Bracket with Fastening Plate nitrided
1800 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), consider further instructions for use for the article online!

BAR N 22 28

	L (a)	B (b)	H (c)	G	
2-000830.N	150 mm	150 mm	25 mm	4,70 kg	**$ 78** •

Shipping Bracket nitrided
2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!

BAR N 16 22 28

	L (a)	B (b)	H (c)	G	
2-000835.N	200 mm	100 mm	165 mm	4,50 kg	**$ 140** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-accessories22

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter

siegmund

Professional 750 / Extreme 8.7

Sub Table Box lockable
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

22

	L (a)	B (b)	H (c)	TF	G	
2-220990	630 mm	485 mm	430 mm	100 kg	30 kg	**$ 491** •

Set Sub Table Box lockable incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-220990.1	630 mm	485 mm	430 mm	100 kg	44 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-220990.2	630 mm	485 mm	430 mm	100 kg	49 kg	**$ 764** •
						instead of $ 784

Extreme 8.7 PLUS

Sub Table Box lockable for PLUS Table
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

22

	L (a)	B (b)	H (c)	TF	G	
2-222990	630 mm	485 mm	430 mm	100 kg	29,90 kg	**$ 491** •

Set Sub Table Box lockable for PLUS Table incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-222990.1	630 mm	485 mm	430 mm	100 kg	43,90 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable for PLUS Table incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

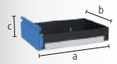
22

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-222990.2	630 mm	485 mm	430 mm	100 kg	48,90 kg	**$ 764** •
						instead of $ 784

You can find more information and accessories for these products online.

www.siegmund.com/
F-stbox

Configuration



Drawer with clip rail
powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	**$ 88** •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	**$ 98** •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	**$ 108** •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	**$ 118** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

siegmund

Bench vice 125

Siegmund bench vice 125
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004320	30 kN	17,50 kg	**$ 339** •

Set of vice jaw covers 125 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004325		0,85 kg	**$ 76** •

Set Siegmund bench vice 125 System 22
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Delivery contents: 1x Bench vice 004320, 2x Bolt 220513, 2x Reduction Bushing 000544, 1x Set of vice jaw covers 004325

22

	SP	G	
2-224320	30 kN	19,20 kg	**$ 554** •

Bench vice 150

Siegmund bench vice 150
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004330	40 kN	24 kg	**$ 440** •

Set of vice jaw covers 150 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004335		1 kg	**$ 85** •

Set Siegmund bench vice 150 System 22
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Delivery contents: 1x Bench vice 004330, 2x Bolt 220513, 2x Reduction Bushing 000544, 1x Set of vice jaw covers 004335

22

	SP	G	
2-224330	40 kN	25,90 kg	**$ 658** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-benchvice

Vice jaw covers

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

Set of vice jaw covers

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms

G: Weight, SP: max. clamping force

siegmund

Table press System 22
compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places

22

	G	
2-220780	6,70 kg	**$ 1,502** •

Special Square System 22
as an extension and vertical fixation of the press

22

	L (a)	B (b)	H (c)	G	
2-220702	195 mm	60 mm	60 mm	1,66 kg	**$ 101** •

Thrust Piece
000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel

		H (c)	Ø	G	
2-000701.AL	28 22 16 AL	15 mm	55 mm	0,08 kg	**$ 31** •
2-000701.PA	28 22 16 PA	15 mm	55 mm	0,03 kg	**$ 25** •

Stamp 90° with extention pipe
for pressing in corners without damaging the weld seam

16 22 28

	L (a)	B (b)	H (c)	G	
2-000706	168 mm	50 mm	50 mm	0,82 kg	**$ 132** •

Pipe Adapter POM-C
for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 0000703.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	Ø	G	
2-000703.1	35 mm	55 mm	0,08 kg	**$ 29** •
2-000703.2	35 mm	55 mm	0,06 kg	**$ 29** •
2-000703.3	35 mm	55 mm	0,05 kg	**$ 29** •

Pipe Bending Plug POM-C
for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000704.1	120 mm	35 mm	60 mm	0,24 kg	**$ 53** •
2-000704.2	120 mm	35 mm	60 mm	0,21 kg	**$ 53** •
2-000704.3	120 mm	35 mm	60 mm	0,18 kg	**$ 53** •

Counter block POM-C
as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000705.1	60 mm	114 mm	55 mm	0,29 kg	**$ 69** •
2-000705.2	60 mm	102 mm	55 mm	0,25 kg	**$ 66** •
2-000705.3	60 mm	93 mm	55 mm	0,22 kg	**$ 62** •

Plug socket
for rotatable fastening of the counter block in the boreholes, for fixing: 220515

22

	L (a)	Ø	G	
2-220701	54 mm	40 mm	0,24 kg	**$ 25** •

Product recommendation

Basic-Set
Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 220702

22

	G	Special offer price
2-220783	1,77 kg	**$ 126** •
		instead of $ 158

Pipe straightening set for Ø 21,4
Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

	G	Special offer price
2-220782.1	1,38 kg	**$ 217** •
		instead of $ 272

Pipe straightening set for Ø 33,7
Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

	G	Special offer price
2-220782.2	1,25 kg	**$ 213** •
		instead of $ 266

Pipe straightening set for Ø 42,4
Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 220701, fastened with bolt 220515 (not included in the delivery)

22

	G	Special offer price
2-220782.3	1,15 kg	**$ 204** •
		instead of $ 256

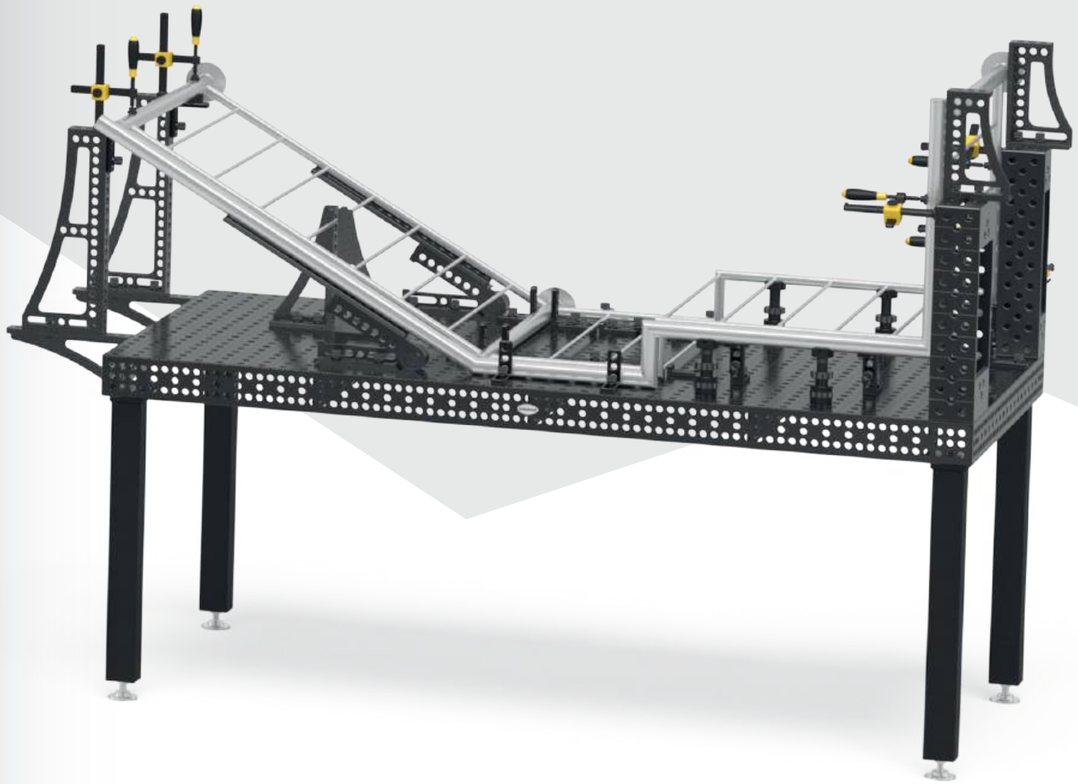
You can find more information and accessories for these products online.

www.siegmund.com/
F-tablepress

G: Weight, L: Length, B: Width, H: Height, Ø: Diameter

FINE DETAILS FABRICATION

Our System 16 is the right decision for fine details fabrications, such as railings or frame constructions.



Recommended load up to 2000 kg
max. 1000 kg per leg basic equipment

Load depends on the type and amount of table legs. The individual components are significantly higher. Based on our experience, we recommend the specified loads for your safety.

siegmund

Basic 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 50 mm, Borehole spacing of table side 50 mm
- incl. leg standard equipment

BAR N 750 16

Table size	Legs	Weight			
1000 x 1000 mm	4	183 kg	**$ 1,856**	4-161010.P	•
1200 x 800 mm	4	173 kg	**$ 1,856**	4-161025.P	•
1200 x 1200 mm	4	242 kg	**$ 2,419**	4-161015.P	•
1500 x 1000 mm	4	244 kg	**$ 2,589**	4-161035.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 1000 kg based on even load distribution. (Data only for leg standard equipment)

www.siegmund.com/
F-tablebasic16

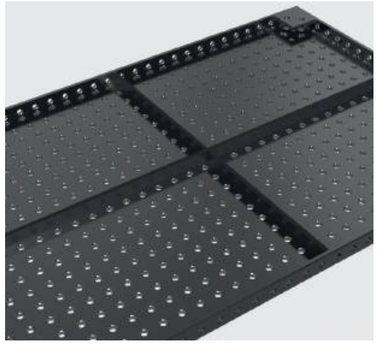
Table Legs

	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	161856	4-160877.XX	4-161855.XX	4-160879.XX	4-160874.XX
Capacity per table leg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Fine adjustment	50 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	**$ 77**	**$ 87**	**$ 129**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 table legs. Because of risk of tipping not permitted for 1200x800 mm tables.

Basic sets

		160610	160511	160420.N	160108.N	160110.N	160162.N	163999		
1	4-161200	4x	12x	8x	4x	2x		1x	**$ 1,222**	•
2	4-161300	8x	16x	10x	4x	4x	2x	1x	**$ 2,026**	•



Professional 750

- premium steel S355J2+N, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Borehole spacing of table side 25 mm
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	261 kg	**$ 2,841**	4-160015.P	•
1500 x 1000 mm	4	281 kg	**$ 3,011**	4-160035.P	•
2000 x 1000 mm	4	354 kg	**$ 4,017**	4-160020.P	•
2400 x 1200 mm	6	503 kg	**$ 5,503**	4-160030.P	•
3000 x 1500 mm	6	758 kg	**$ 7,241**	4-160040.P	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)

www.siegmund.com/
F-table75016

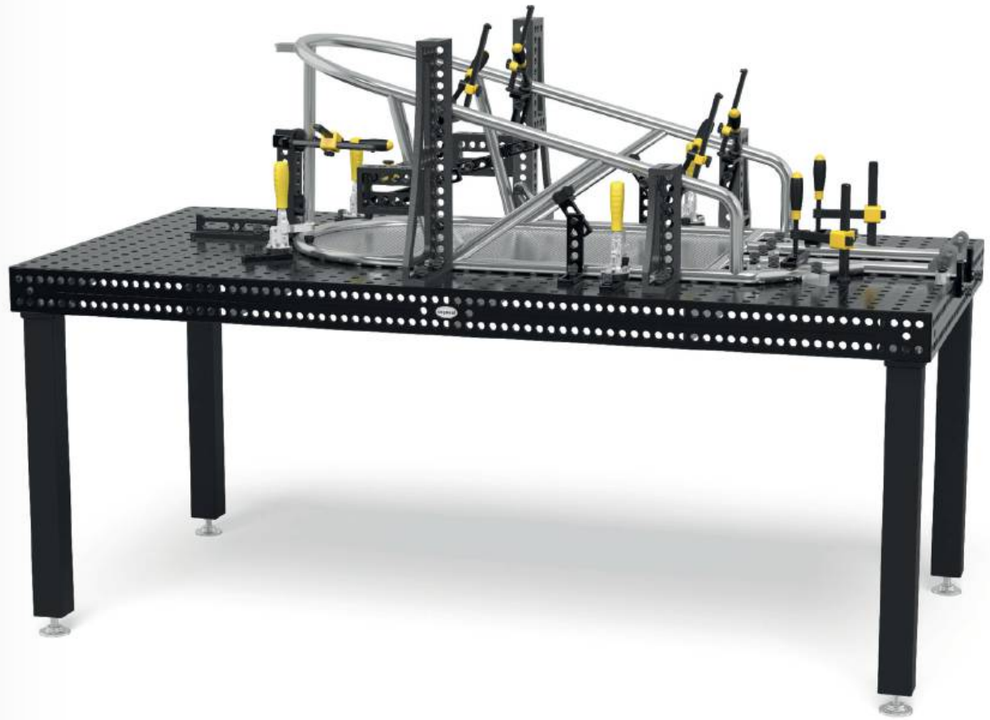
Table Legs

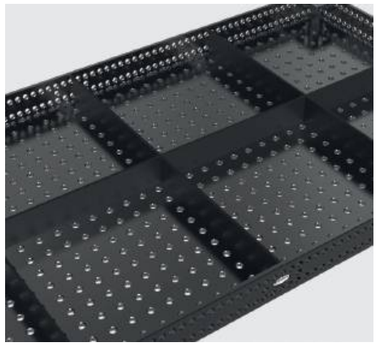
	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 77**	**$ 85**	**$ 129**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

		160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x			12x		4x	4x
2	4-163200	6x	2x	4x	18x	4x	6x	6x
3	4-163300	8x	4x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	8x	30x	8x	10x	10x
5	4-163500	12x	6x	8x	36x	8x	12x	12x





160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999		
4x						1x	**$ 1,494**	•
6x	2x					1x	**$ 2,671**	•
8x	2x		1x			1x	**$ 3,956**	•
10x	4x	1x	1x		1x	1x	**$ 6,010**	•
12x	4x	1x	1x	1x	1x	1x	**$ 7,938**	•

Professional Extreme 8.7

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 100 mm, Boreholes on table sides in diagonal grid
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1000 x 500 mm	4	126 kg	**$ 1,896**	4-160005.X7D	•
1000 x 1000 mm	4	192 kg	**$ 2,510**	4-160010.X7D	•
1200 x 800 mm	4	193 kg	**$ 2,682**	4-160025.X7D	•
1200 x 1200 mm	4	259 kg	**$ 3,293**	4-160015.X7D	•
1500 x 1000 mm	4	279 kg	**$ 3,464**	4-160035.X7D	•
1500 x 1500 mm	4	394 kg	**$ 4,612**	4-160050.X7D	•
2000 x 1000 mm	4	351 kg	**$ 4,542**	4-160020.X7D	•
2000 x 1200 mm	4	412 kg	**$ 5,456**	4-160060.X7D	•
2400 x 1200 mm	6	499 kg	**$ 6,397**	4-160030.X7D	•
3000 x 1500 mm	6	753 kg	**$ 7,983**	4-160040.X7D	•
4000 x 2000 mm	8	1255 kg	**$ 13,135**	4-160055.X7D	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX716

www.siegmund.com/
F-tableX716

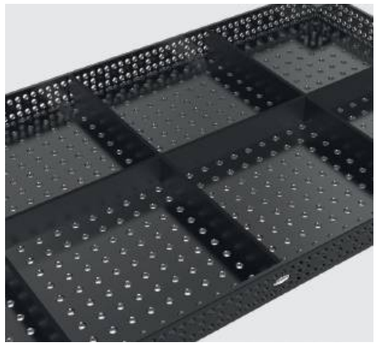
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160858.X	160857.X	4-160877.XX	4-160876.XX	4-160879.XX	4-160875.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 77**	**$ 85**	**$ 129**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note for castor: Not recommended for welding tables with 6 or 8 table legs. Because of risk of tipping not recommended for 1000x500 mm and 1200x800 mm.

Sets

		160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x			12x		4x	4x
2	4-163200	6x	2x	4x	18x	4x	6x	6x
3	4-163300	8x	4x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	8x	30x	8x	10x	10x
5	4-163500	12x	6x	8x	36x	8x	12x	12x



160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999		
4x						1x	**$ 1,494**	•
6x	2x					1x	**$ 2,671**	•
8x	2x		1x			1x	**$ 3,956**	•
10x	4x	1x	1x		1x	1x	**$ 6,010**	•
12x	4x	1x	1x	1x	1x	1x	**$ 7,938**	•

Professional Extreme 8.7 PLUS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 11,5 – 13 mm
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Height of table side 150 mm, Boreholes on table side 3 rows with 25 mm spacing, 2 rows with 50 mm spacing
- Table side panel made of high quality steel S355J2+N
- incl. leg standard equipment

Table size	Legs	Weight			
1200 x 1200 mm	4	287 kg	**$ 3,657**	4-160015.X7PL	•
1500 x 1000 mm	4	313 kg	**$ 3,809**	4-160035.X7PL	•
2000 x 1000 mm	4	397 kg	**$ 5,055**	4-160020.X7PL	•
2400 x 1200 mm	6	553 kg	**$ 7,105**	4-160030.X7PL	•
3000 x 1500 mm	6	850 kg	**$ 8,816**	4-160040.X7PL	•
4000 x 2000 mm	8	1457 kg	**$ 14,521**	4-160055.X7PL	•

Weight = Table + Pallet + Leg standard equipment
Maximum recommended static total load with 4 legs 2000 kg based on even load distribution. (Data only for leg standard equipment)
All tables are available on order without plasma nitriding: www.siegmund.com/F-tableX716plus

www.siegmund.com/
F-tableX716plus

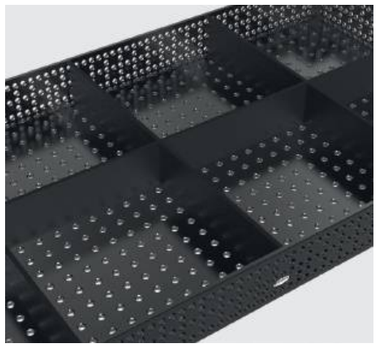
Table Legs

	Standard equipment	Standard equipment	Height adjustable	Caster, locking brake	Height adjustable, caster, locking brake	Floor anchoring
	160853.X	160857.X	4-160877.XX	4-160860.XX	4-160879.XX	4-160872.XX
Capacity per table leg	1000 kg	1000 kg	1000 kg	200 kg	200 kg	1000 kg
Leg height	700 mm	850 mm	550 – 950 mm	700 mm	600 – 900 mm	700 mm
Fine adjustment	40 mm	40 mm	40 mm	30 mm	30 mm	50 mm
Surcharge per leg	included	Alternatively	**$ 77**	**$ 84**	**$ 129**	**$ 74**

Working height = height of table leg + height of side panel of table
The specified load capacities refer to static load. Note castor: Not recommended for welding tables with 6 or 8 table legs.

Sets

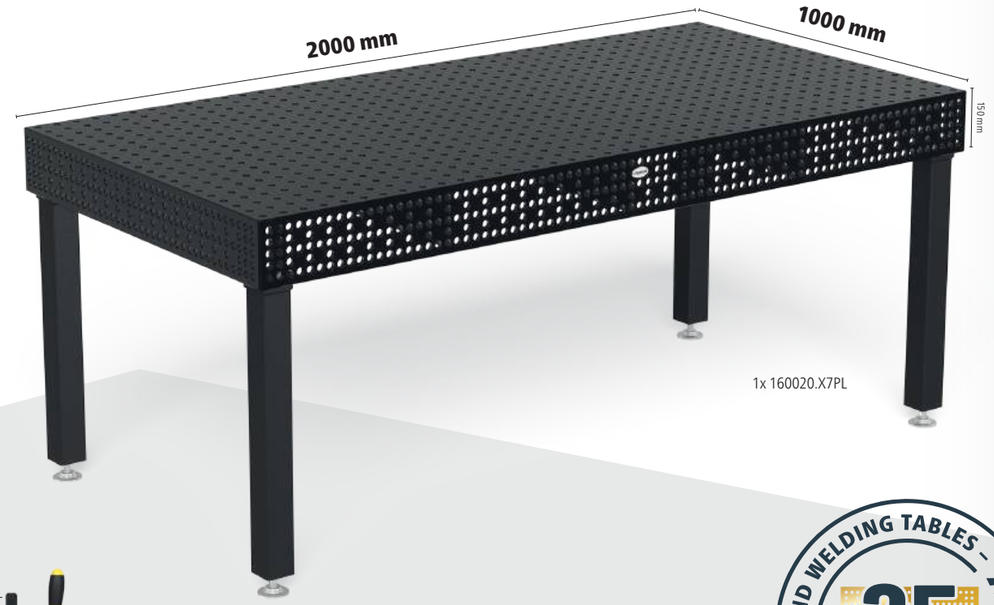
		160610	160630	160645.1.N	160511	160410.N	160420.N	160108.N
1	4-163100	4x			12x		4x	4x
2	4-163200	6x	2x	4x	18x	4x	6x	6x
3	4-163300	8x	4x	4x	24x	4x	8x	8x
4	4-163400	10x	4x	8x	30x	8x	10x	10x
5	4-163500	12x	6x	8x	36x	8x	12x	12x



160110.N	160162.N	160161+63.N	160134+36.N	160146+48.N	160910	163999		
4x						1x	**$ 1,494**	•
6x	2x					1x	**$ 2,671**	•
8x	2x		1x			1x	**$ 3,956**	•
10x	4x	1x	1x		1x	1x	**$ 6,010**	•
12x	4x	1x	1x	1x	1x	1x	**$ 7,938**	•

siegmund

ANNIVERSARY OFFER



8x 160610.N

16x 160511

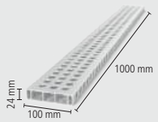
4x 160513

8x AP160529

6x AP160602.N

4x 160108.N

4x 160420.N



4x AR16014100.V

2x 160134+36.N

FOR FREE 1x 163999

SIEGMUND WELDING TABLES – 25 YEARS – ANNIVERSARY

16 X8.7 N BAR 100

Welding Table Extreme 8.7 PLUS incl. accessories

- Through-hardened tool steel X8.7 + Plasma nitration
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Material thickness approx. 11,5 – 13 mm
- Height of table side 150 mm
- Boreholes on table side 3 rows with 25 mm spacing, 2 rows with 50 mm spacing
- Corners, edges and boreholes rounded
- With scaling on the surface
- Construction reinforced with ribbing

Limited to 250 pieces.

One-time anniversary price %

$ 6,271

instead of $ 9,141

4-168220.X7PL

Siegmund lifting platform

- with two lifting cylinders
- high resilience
- easy handling
- massive scissors and steel rollers
- Contact strip protects against crushing
- Above-floor and underfloor installation possible

Lifting platform 2010

for 2000x1000 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates, Anniversary offer: see page 72

16 22 28

	L (a)	B (b)	G	Special offer price
4-HB4020.1	1990 mm	990 mm	470 kg	**$ 5,950** instead of $ 9,160

Lifting platform 2012

for 2000x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G	
4-HB4060.1	1990 mm	1190 mm	490 kg	**$ 9,496**

Lifting platform 2412

for 2400x1200 mm table, Overall height when retracted: 330 mm, Lifting range: 1100 mm, Lifting time loaded: 45~55 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 4000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G	
4-HB4030.1	2390 mm	1190 mm	530 kg	**$ 10,149**

Lifting platform 3015

for 3000x1500 mm table, Overall height when retracted: 430 mm, Lifting range: 650 mm, Lifting time loaded: 35~45 seconds, Force 2,2 kW, Operating voltage 400 V, Maximum load capacity: Basic frame (without a table) 6000 kg, incl. insulation plates

16 22 28

	L (a)	B (b)	G	
4-HB4040.1	2990 mm	1490 mm	865 kg	**$ 15,693**

Lifting platform 2010 with welding table

- incl. welding table 2000x1000 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 1990x990 mm
- Weight (without a table) approx. 470 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1000 mm	16 750 N BAR	800 kg	**$ 12,824**	4-HB160020.P	•
2000 x 1000 mm	16 X8,7 N BAR	797 kg	**$ 13,349**	4-HB160020.X7D	•
2000 x 1000 mm	16 X8,7 N BAR	844 kg	**$ 13,863**	4-HB160020.X7PL	•

Lifting platform 2012 with welding table

- incl. welding table 2000x1200 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 1990x1190 mm
- Weight (without a table) approx. 490 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2000 x 1200 mm	16 X8,7 N BAR	878 kg	**$ 14,599**	4-HB160060.X7D	•

Lifting platform 2412 with welding table

- incl. welding table 2400x1200 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 2390x1190 mm
- Weight (without a table) approx. 530 kg
- Overall height when retracted: 330 mm, Lifting range: 1100 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 4000 kg
- Lifting time loaded: 45~55 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
2400 x 1200 mm	16 750 N BAR	996 kg	**$ 15,123**	4-HB160030.P	•
2400 x 1200 mm	16 X8,7 N BAR	992 kg	**$ 16,016**	4-HB160030.X7D	•
2400 x 1200 mm	16 X8,7 N BAR	1048 kg	**$ 16,724**	4-HB160030.X7PL	•

Lifting platform 3015 with welding table

- incl. welding table 3000x1500 mm and insulation plates
- Material thickness Table Top approx. 11,5 – 13 mm
- Dimensions (L x W): approx. 2990x1490 mm
- Weight (without a table) approx. 865 kg
- Overall height when retracted: 430 mm, Lifting range: 650 mm
- Working height is overall height plus table side panel
- Maximum load capacity: Basic frame (without a table) 6000 kg
- Lifting time loaded: 34~45 seconds
- Force 2,2 kW, Operating voltage 400 V

Size Working surface	Specifications Working surface	G			
3000 x 1500 mm	16 750 N BAR	1586 kg	**$ 22,404**	4-HB160040.P	•
3000 x 1500 mm	16 X8,7 N BAR	1581 kg	**$ 23,146**	4-HB160040.X7D	•
3000 x 1500 mm	16 X8,7 N BAR	1680 kg	**$ 23,979**	4-HB160040.X7PL	•

You can find more information and accessories for these products online.

www.siegmund.com/
F-h-lift

L: Length, B: Width, G: Weight

Rotating table height adjustable static

- Dimensions (L x W): approx. 785x785 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	16 750 N BAR	12 mm	192 kg	**$ 2,941**	2-DS161010.P	•
1200 x 800 mm	16 750 N BAR	12 mm	182 kg	**$ 2,941**	2-DS161025.P	•
1200 x 1200 mm	16 750 N BAR	12 mm	238 kg	**$ 3,504**	2-DS161015.P	•
1000 x 1000 mm	16 X8.7 N BAR	12 mm	160 kg	**$ 2,373**	2-DS164024.X7	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	158 kg	**$ 2,342**	2-DS164004.X7	•
1200 x 1200 mm	16 X8.7 N BAR	12 mm	200 kg	**$ 2,827**	2-DS164034.X7	•
Ø 1000 mm	16 X8.7 N BAR	12 mm	142 kg	**$ 2,435**	2-DS164210.X7	•

Rotating table height adjustable portable

- Dimensions (L x W): approx. 795x795 mm
- Weight (without plate): approx. 70 kg
- Working height between 780 mm and 1100 mm
- Due to the danger of tipping, we exclusively recommend the sizes shown
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1000 x 1000 mm	16 750 N BAR	12 mm	192 kg	**$ 3,122**	2-DM161010.P	•
1200 x 800 mm	16 750 N BAR	12 mm	182 kg	**$ 3,122**	2-DM161025.P	•
1200 x 1200 mm	16 750 N BAR	12 mm	238 kg	**$ 3,685**	2-DM161015.P	•
1000 x 1000 mm	16 X8.7 N BAR	12 mm	160 kg	**$ 2,554**	2-DM164024.X7	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	158 kg	**$ 2,523**	2-DM164004.X7	•
1200 x 1200 mm	16 X8.7 N BAR	12 mm	200 kg	**$ 3,007**	2-DM164034.X7	•
Ø 1000 mm	16 X8.7 N BAR	12 mm	142 kg	**$ 2,615**	2-DM164210.X7	•

Magnetic ground connection

Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. No more twisting cables thanks to the quick and easy grounding. Connection can be clamped or hard-wired. In combination with an adapter plate and countersunk-head screw, it is perfectly suited as a retrofit set for the rotating table.

Magnetic ground connection for rotating table
quick and easy grounding, no cable twisting, high holding force on clean and smooth surfaces, Delivery contents: Adapter plate and countersunk-head screw

16 22 28

	G		
2-00003399	0,92 kg	**$ 50**	•

You can find more information and accessories for these products online.
www.siegmund.com/F-rotating

Mobile lifting table 500 kg

- Dimensions (L x W): approx. 1115x630 mm
- Weight (without plate): approx. 65 kg
- Working height from approx. 700 to 1000 mm
- Only compatible with specified worktops (special attachment points in the worktop)
- Maximum load capacity: Basic frame (without plate) 500 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1200 x 800 mm	16 750 N BAR	12 mm	177 kg	**$ 3,500**	2-HT161025.P	•
1500 x 1000 mm	16 750 N BAR	12 mm	231 kg	**$ 4,232**	2-HT161035.P	•
1200 x 800 mm	16 X8.7 N BAR	12 mm	153 kg	**$ 2,901**	2-HT164004.X7	•
1500 x 1000 mm	16 X8.7 N BAR	12 mm	200 kg	**$ 3,490**	2-HT164014.X7	•

Mobile lifting table 1000 kg

- Dimensions (L x W): approx. 1490x990 mm
- Weight (without plate): approx. 200 kg
- Working height from approx. 700 to 1000 mm
- Fastening via the boreholes
- Maximum load capacity: Basic frame (without plate) 1000 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	16 750 N BAR	12 mm	366 kg	**$ 4,819**	2-HS161035.P	•
1500 x 1000 mm	16 X8.7 N BAR	12 mm	335 kg	**$ 4,077**	2-HS164014.X7	•
2000 x 1000 mm	16 X8.7 N BAR	12 mm	379 kg	**$ 4,592**	2-HS164044.X7	•
1500 x 1000 mm	16 750 N BAR 100	12 mm	405 kg	**$ 5,242**	2-HS160035.P	•

Mobile lifting table 1200 kg

- Dimensions (L x W): approx. 1490x990 mm
- Weight (without plate): approx. 210 kg
- Working height from approx. 700 to 1000 mm
- Maximum load capacity: Basic frame (without plate) 1200 kg

Size Working surface	Specifications Working surface	MS (d)	G			
1500 x 1000 mm	16 X8.7 N BAR 100	12 mm	413 kg	**$ 6,763**	2-HS160035.X7D	•

Product recommendation

Supplementary set, load-bearing capacity 1700 kg
Second lifting cylinder for 1700 kg load-bearing capacity (minus plate), Only compatible with mobile lifting table 1200 kg, Scope of delivery: 1x lifting cylinder, 1x foot pedal, fastening material

16 22 28

	G		
2-HS009921	4 kg	**$ 603**	•

You can find more information and accessories for these products online.
www.siegmund.com/F-lifting

MS: Material thickness, G: Weight, Ø: Diameter

Siegmund workbench height adjustable with steel plate

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- For clamping: Fast Clamping Bolt 160511

	Specifications Working surface	L (a)	B (b)	MS (d)	G		
2-WS161208	16 AL 750 N BAR	1200 mm	800 mm	12 mm	100 kg	**$ 1,264**	•
2-WS161510	16 AL 750 N BAR	1500 mm	1000 mm	12 mm	148 kg	**$ 1,751**	•
2-WS161607	16 AL 750 N BAR	1600 mm	700 mm	12 mm	116 kg	**$ 1,719**	•
2-WS162010	16 AL 750 N BAR	2000 mm	1000 mm	12 mm	194 kg	**$ 2,465**	•

The workbenches with steel plate 1500x1000 mm and 2000x1000 mm are compatible with our extensions for perforated plates.
(Item no. 164050.Set, 164055.Set, 164051.Set)

More information and product versions:

www.siegmund.com/
F-workbench-steel

Siegmund Workbench with steel plate

- Base frame made of aluminum profiles
- Working height 900 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- For clamping: Fast Clamping Bolt 160511

	Specifications Working surface	L (a)	B (b)	MS (d)	G		
2-WS161208.L	16 AL 750 N BAR	1200 mm	800 mm	12 mm	98 kg	**$ 1,103**	•
2-WS161510.L	16 AL 750 N BAR	1500 mm	1000 mm	12 mm	146 kg	**$ 1,588**	•
2-WS161607.L	16 AL 750 N BAR	1600 mm	700 mm	12 mm	114 kg	**$ 1,555**	•
2-WS162010.L	16 AL 750 N BAR	2000 mm	1000 mm	12 mm	193 kg	**$ 2,303**	•

160511

L: Length, B: Width, MS: Material thickness, G: Weight

Siegmund workbench height adjustable with aluminum table profile

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, borehole spacing 50 mm
- Hexagonal Slot HX8, Hexagonal Slot distance 50 mm
- Maximum load capacity: 250 kg
- For clamping: Hand clamping bolt 160514 / Areal Clamping Bolt 160590
- When clamping aluminum parts, the bolts must only be tightened hand-tight.

	Specifications Working surface	L (a)	B (b)	MS (d)	G		
2-WA161207	16 AL	1200 mm	700 mm	24 mm	39 kg	**$ 1,078**	•
2-WA161208	16 AL	1200 mm	800 mm	24 mm	42 kg	**$ 1,114**	•
2-WA161210	16 AL	1200 mm	1000 mm	24 mm	50 kg	**$ 1,296**	•
2-WA161607	16 AL	1600 mm	700 mm	24 mm	48 kg	**$ 1,313**	•
2-WA161608	16 AL	1600 mm	800 mm	24 mm	50 kg	**$ 1,406**	•
2-WA161610	16 AL	1600 mm	1000 mm	24 mm	61 kg	**$ 1,589**	•
2-WA162007	16 AL	2000 mm	700 mm	24 mm	57 kg	**$ 1,553**	•
2-WA162008	16 AL	2000 mm	800 mm	24 mm	62 kg	**$ 1,665**	•
2-WA162010	16 AL	2000 mm	1000 mm	24 mm	75 kg	**$ 1,886**	•

Extension for workbench height adjustable

Extension 400 for workbench height adjustable

for workbench height adjustable, extension of the work surface by 400 mm, Fastening material included, Height adjustable (800-975 mm), Pay attention to the base frame width of the workbench!

AL 16

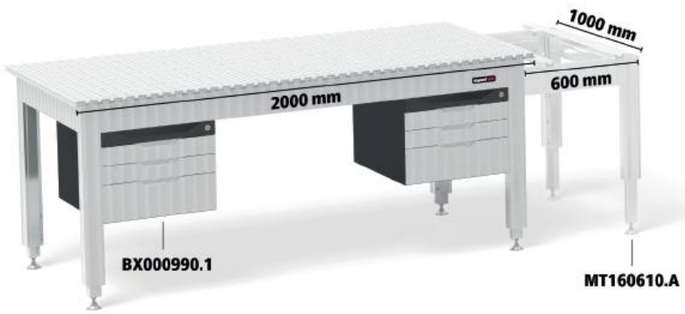
	L (a)	B (b)	H (c)	MS (d)	G		
2-XA160407	400 mm	700 mm	800 mm	24 mm	15 kg	**$ 423**	•
2-XA160408	400 mm	800 mm	800 mm	24 mm	16 kg	**$ 444**	•
2-XA160410	400 mm	1000 mm	800 mm	24 mm	19 kg	**$ 496**	•

Extension 600 for workbench height adjustable

for workbench height adjustable, extension of the work surface by 600 mm, Fastening material included, Height adjustable (800-975 mm), Pay attention to the base frame width of the workbench!

AL 16

	L (a)	B (b)	H (c)	MS (d)	G		
2-XA160607	600 mm	700 mm	800 mm	24 mm	19 kg	**$ 543**	•
2-XA160608	600 mm	800 mm	800 mm	24 mm	21 kg	**$ 575**	•
2-XA160610	600 mm	1000 mm	800 mm	24 mm	25 kg	**$ 648**	•



Siegmund Workbench with aluminum table profile

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, borehole spacing 50 mm
- Hexagonal Slot HX8, Hexagonal Slot distance 50 mm
- Maximum load capacity: 250 kg
- For clamping: Hand clamping bolt 160514 / Areal Clamping Bolt 160590
- When clamping aluminum parts, the bolts must only be tightened hand-tight.

	Specifications Working surface	L (a)	B (b)	MS (d)	G		
2-WA161207.L	16 AL	1200 mm	700 mm	24 mm	36 kg	**$ 967**	•
2-WA161208.L	16 AL	1200 mm	800 mm	24 mm	39 kg	**$ 1,040**	•
2-WA161210.L	16 AL	1200 mm	1000 mm	24 mm	48 kg	**$ 1,186**	•
2-WA161607.L	16 AL	1600 mm	700 mm	24 mm	46 kg	**$ 1,203**	•
2-WA161608.L	16 AL	1600 mm	800 mm	24 mm	49 kg	**$ 1,295**	•
2-WA161610.L	16 AL	1600 mm	1000 mm	24 mm	60 kg	**$ 1,478**	•
2-WA162007.L	16 AL	2000 mm	700 mm	24 mm	55 kg	**$ 1,441**	•
2-WA162008.L	16 AL	2000 mm	800 mm	24 mm	60 kg	**$ 1,553**	•
2-WA162010.L	16 AL	2000 mm	1000 mm	24 mm	73 kg	**$ 1,775**	•

Extension for workbench

Extension 400 for workbench

for workbench without height adjustment, extension of the work surface by 400 mm, Fastening material included, Pay attention to the base frame width of the workbench!

AL 16

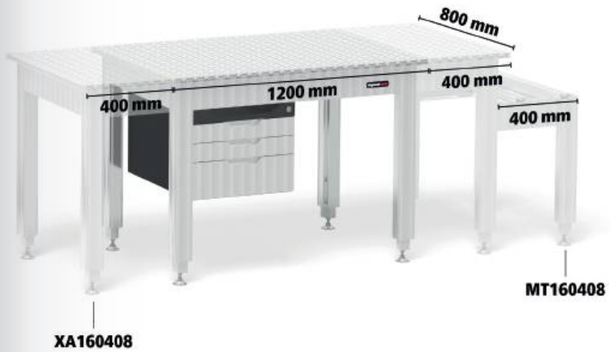
	L (a)	B (b)	H (c)	MS (d)	G		
2-XA160407.L	400 mm	700 mm	900 mm	24 mm	14 kg	**$ 361**	•
2-XA160408.L	400 mm	800 mm	900 mm	24 mm	15 kg	**$ 384**	•
2-XA160410.L	400 mm	1000 mm	900 mm	24 mm	18 kg	**$ 435**	•

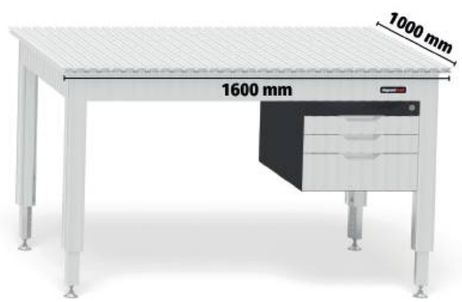
Extension 600 for workbench

for workbench without height adjustment, extension of the work surface by 600 mm, Fastening material included, Pay attention to the base frame width of the workbench!

AL 16

	L (a)	B (b)	H (c)	MS (d)	G		
2-XA160607.L	600 mm	700 mm	900 mm	24 mm	18 kg	**$ 483**	•
2-XA160608.L	600 mm	800 mm	900 mm	24 mm	20 kg	**$ 515**	•
2-XA160610.L	600 mm	1000 mm	900 mm	24 mm	24 kg	**$ 588**	•





L: Length, B: Width, MS: Material thickness, G: Weight, H: Height

Various sliding blocks

Set Sliding Block HX8
pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from the side, non-slip fit in the slot thanks to a spring ball

16

		L (a)	B (b)	H (c)	G	
2-000551	M6	30 mm	15 mm	7 mm	0,08 kg	$ 13 •

Set Sliding Block HX8 rotatable
pack of 4, with thread, attachment of accessories with screw, Galvanized, enables placement in the slot from above, tensions in the slot when turning in the direction of fastening the screw, Further versions available online: with M5 thread

16

		L (a)	B (b)	H (c)	G	
2-000552.2	M6	20 mm	15 mm	7 mm	0,04 kg	$ 13 •

Set Sliding Block HX8 insertable
pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from above, non-slip fit in the slot thanks to a spring ball, Further versions available online: with M5 thread

16

		L (a)	B (b)	H (c)	G	
2-000553.2	M6	30 mm	12 mm	7 mm	0,08 kg	$ 13 •

Clamp Bushings

Set Clamp Bushing with collar for M6 thread burnished
pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in a elongated hole, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30

B 16

	H (c)	Ø	G	
2-160546.3	13 mm	23 mm	0,08 kg	$ 41 •

Set Clamp Bushing with countersunk head for M6 thread burnished
pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in boreholes, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30

B 16

	H (c)	Ø	G	
2-160546.4	7 mm	18,50 mm	0,08 kg	$ 27 •

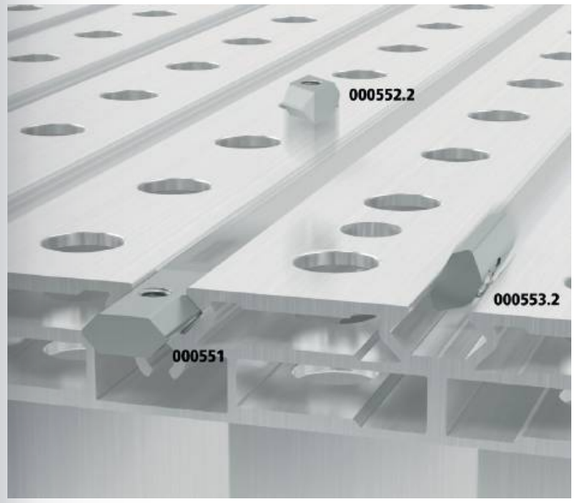
Set Sliding Block insertable + Clamp Bushing
Delivery contents: 1x 000553.2 Set Sliding Block HX8 M6 insertable (pack of 4), 1x 160546.3 Set Clamp Bushing with collar (pack of 4)

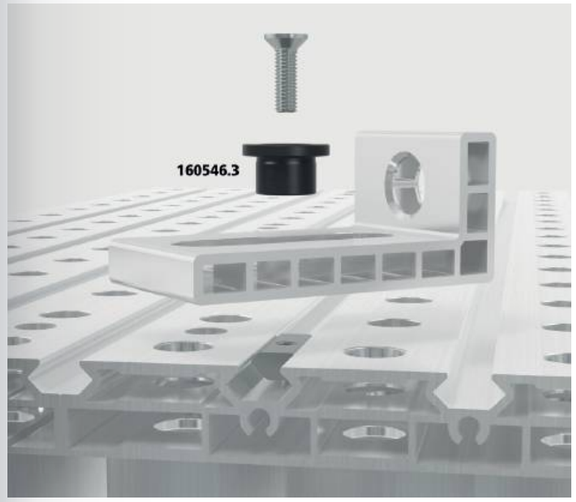
16

	G	
2-160548	0,16 kg	$ 49 •

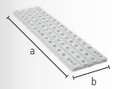
More information and product versions:

www.siegmund.com/
F-workbench-alu





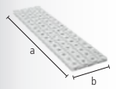
Aluminum table profile



Aluminum table profile
Borehole Ø 16 mm, borehole spacing 50 mm, Hexagonal Slot HX8, Hexagonal Slot distance 50 mm, inner profile, Pay attention to the base frame width of the workbench!

AL 16

	L (a)	B (b)	MS (d)	G	
2-TP160700	700 mm	200 mm	24 mm	2,85 kg	$ 76 •
2-TP160800	800 mm	200 mm	24 mm	3,30 kg	$ 84 •
2-TP161000	1000 mm	200 mm	24 mm	4,10 kg	$ 106 •



Aluminum table end profile
Borehole Ø 16 mm, borehole spacing 50 mm, Hexagonal Slot HX8, Hexagonal Slot distance 50 mm, outer profile, with lateral Hexagonal Slot on one side, Pay attention to the base frame width of the workbench!

AL 16

	L (a)	B (b)	MS (d)	G	
2-TA160700	700 mm	200 mm	24 mm	2,90 kg	$ 76 •
2-TA160800	800 mm	200 mm	24 mm	3,35 kg	$ 84 •
2-TA161000	1000 mm	200 mm	24 mm	4,15 kg	$ 106 •

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter, MS: Material thickness

siegmund

Equipment

Equipment with 4 castors for workbench
Caster, locking brake

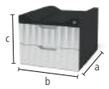
16

	TF	G	
2-004100.2	250 kg	2,40 kg	$ 84 •

Equipment with 2 wheels for machine table / extension
Caster, locking brake

16

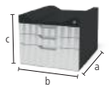
	TF	G	
2-004100.3	125 kg	1,20 kg	$ 42 •



Sub Table Box for workbench incl. 2 drawers
Drawer box, 2x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm

AL 16

	L (a)	B (b)	H (c)	TF	G	
2-BX000990	623 mm	472 mm	387 mm	100 kg	27 kg	$ 455 •



Sub Table Box for workbench incl. 3 drawers
Drawer box, 2x Drawer 80 mm, 1x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm

AL 16

	L (a)	B (b)	H (c)	TF	G	
2-BX000990.1	623 mm	472 mm	387 mm	100 kg	30 kg	$ 524 •

Tool holder for workbench
Aluminum, can be placed on the left and right, Holder for clamps, bolts and squares, Pay attention to the base frame width of the workbench and the material used for the work surface!

AL 16

		L (a)	B (b)	H (c)	G	
2-TH160700	700 AL / Steel	475 mm	55 mm	52 mm	1,10 kg	$ 59 •
2-TH160800	800 AL / Steel	575 mm	55 mm	52 mm	1,30 kg	$ 67 •
2-TH161000.S	1000 Steel	675 mm	55 mm	52 mm	1,50 kg	$ 76 •
2-TH161000.A	1000 AL	775 mm	55 mm	52 mm	1,60 kg	$ 85 •

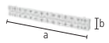


Table side panel for workbench
Aluminum, additional side panel for the Siegmund workbench, attachment to the table via the hexagonal slot, incl. fixing material, Pay attention to the base frame width of the workbench and the material used for the work surface!

NEW

AL 16

		L (a)	B (b)	H (c)	G	
2-SW160700	700 AL / Steel	38 mm	700 mm	85 mm	1,60 kg	$ 56 •
2-SW160800	800 AL / Steel	38 mm	800 mm	85 mm	1,80 kg	$ 62 •
2-SW161000	1000 AL	38 mm	1000 mm	85 mm	2,30 kg	$ 71 •

Machine table for workbench

Machine table 400 for workbench
compatible with workbench frame with and without height adjustment, Height adjustable (625-900 mm), Fastening material included, Pay attention to the base frame width of the workbench and the material used for the work surface!

AL 16

		L (a)	B (b)	H (c)	TF	G	
2-MT160407	700 AL / Steel	400 mm	700 mm	625 mm	75 kg	10 kg	$ 361 •
2-MT160408	800 AL / Steel	400 mm	800 mm	625 mm	75 kg	11 kg	$ 379 •
2-MT160410.S	1000 Steel	400 mm	1000 mm	625 mm	75 kg	11 kg	$ 424 •
2-MT160410.A	1000 AL	400 mm	1000 mm	625 mm	75 kg	12 kg	$ 427 •

Machine table 600 for workbench
compatible with workbench frame with and without height adjustment, Height adjustable (625-900 mm), Fastening material included, Pay attention to the base frame width of the workbench and the material used for the work surface!

AL 16

		L (a)	B (b)	H (c)	TF	G	
2-MT160607	700 AL / Steel	600 mm	700 mm	625 mm	75 kg	11 kg	$ 396 •
2-MT160608	800 AL / Steel	600 mm	800 mm	625 mm	75 kg	12 kg	$ 416 •
2-MT160610.S	1000 Steel	600 mm	1000 mm	625 mm	75 kg	12 kg	$ 461 •
2-MT160610.A	1000 AL	600 mm	1000 mm	625 mm	75 kg	13 kg	$ 463 •

G: Weight, TF: Load capacity, L: Length, B: Width, H: Height

Stop and Clamping Square

Set Eccentric Stop Ø 65x12 NEW
Delivery contents: 4x Eccentric Stop 160404.A, 4x Countersunk screw M6x20, 4x Self-tapping screws M6x30, 4x Sliding Block HX8-30 S M6, stepless adjusting

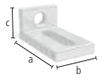
AL 16

	H (c)	Ø	G	
2-160404.A.Set	12 mm	65 mm	0,30 kg	$ 55 •

Stop and Clamping Square 90 X Aluminum
elongated hole

AL 16

	L (a)	B (b)	H (c)	G	
2-160108.A	90 mm	50 mm	25 mm	0,07 kg	$ 15 •



Stop and Clamping Square 90 SL Aluminum
combination of borehole and elongated hole

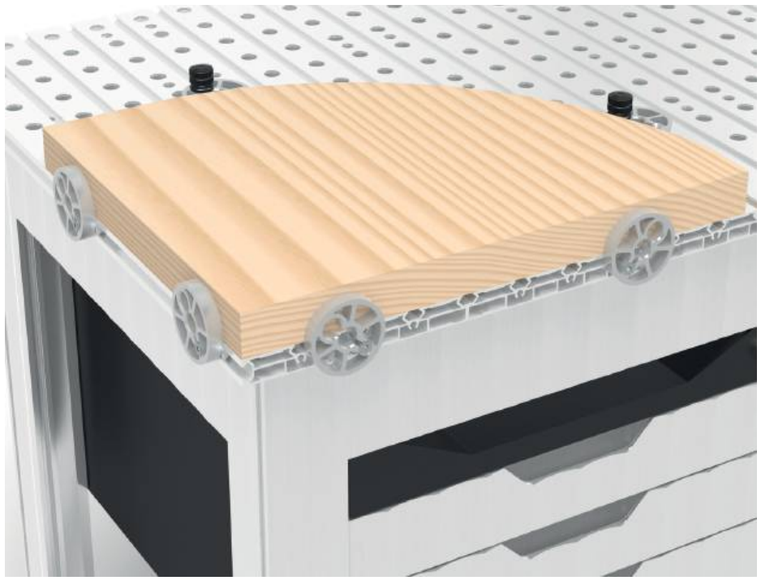
AL 16

	L (a)	B (b)	H (c)	G	
2-160109.A	90 mm	50 mm	40 mm	0,08 kg	$ 18 •

Stop and Clamping Square 95 L Aluminum
combination of borehole and elongated hole, increased stability through struts

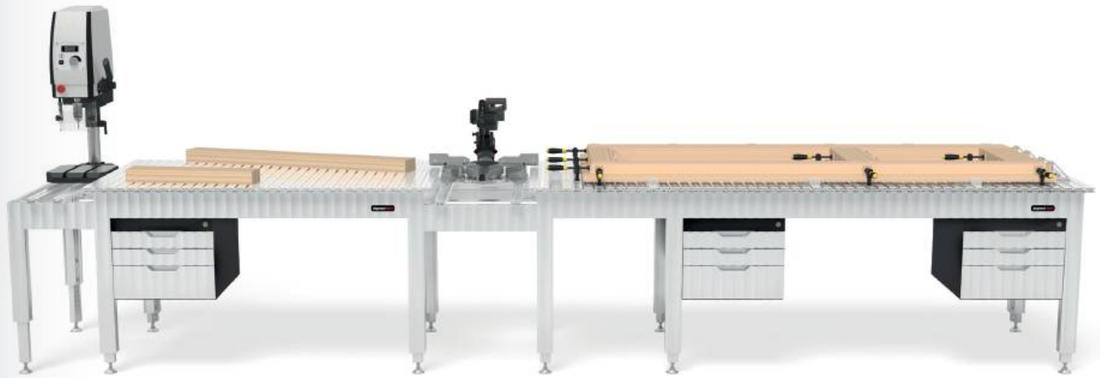
AL 16

	L (a)	B (b)	H (c)	G	
2-160117.A	95 mm	50 mm	95 mm	0,13 kg	$ 34 •



More information and product versions:

www.siegmund.com/
F-workbench



Bolts

Hand clamping bolt without slot burnished NEW
recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	G	
2-160514	double	53 mm	30 kN	5 kN	0,10 kg	$ 35 •

Areal Clamping Bolt burnished
160590: Clamping range approx. 22-26 mm, 160590.3: Clamping range approx. 34-38 mm, 160590.4: Clamping range approx. 46-50 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-160590	double	55 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,11 kg	$ 62 •

Fast Clamping Bolt without slot burnished
without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160511	double	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	$ 50 •

Screw Clamp

Pipe Clamp for workbench burnished NEW
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x4 mm, clamping at an angle of +/- 42°, especially for surfaces made of aluminum profiles, fastening with an adjusting ring, Available from 01.11.2024

B 16

	L (a)	B (b)	G	
2-160603	275 mm	115 mm	0,70 kg	$ 49 •

Basic Screw Clamp for workbench nitrided
Vertical Bar reinforced, Horizontal bar varnished / powder-coated, interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x4 mm, especially for surfaces made of aluminum profiles

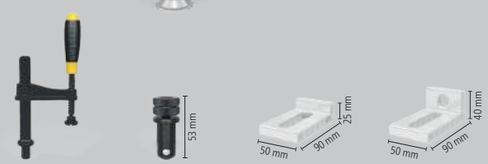
BAR N 16

	B (b)	H (c)	G	
2-160621	110 mm	185 mm	0,65 kg	$ 35 •

H: Height, G: Weight, Ø: Diameter, L: Length, B: Width, SK: Shearing Force, ZK: Tensile Force Steel, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK1: Tensile Force Aluminum

EXCLUSIVE OFFERS

reddot winner 2024



4x 160621 8x 160511 4x 160108.A 4x 160109.A

16 AL 750 N BAR

Siegmund workbench height adjustable with steel plate 1200x800 mm incl. accessories

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended

$ 1,292

instead of $ 1,942

2-WS161208.1

16 AL 750 N BAR

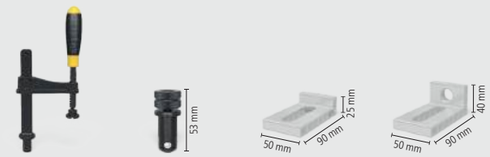
Siegmund workbench height adjustable with steel plate 1500x1000 mm incl. accessories

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended

$ 1,803

instead of $ 2,429

2-WS161510.1



4x 160621 8x 160511 4x 160108.A 4x 160109.A

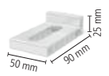
EXCLUSIVE OFFERS

More flexibility with the aluminum table profiles

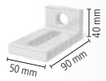
1x WA161208.L

4x 160621

8x 160590



4x 160108.A



4x 160109.A

16 AL

Siegmund Workbench with aluminum table profile 1200x800 mm incl. accessories

%

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, Borehole spacing 50 mm
- Hexagonal Slot HX8, Hexagonal Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.

$ 1,173

instead of $ 1,813

2-WA161208.L.1

16 AL

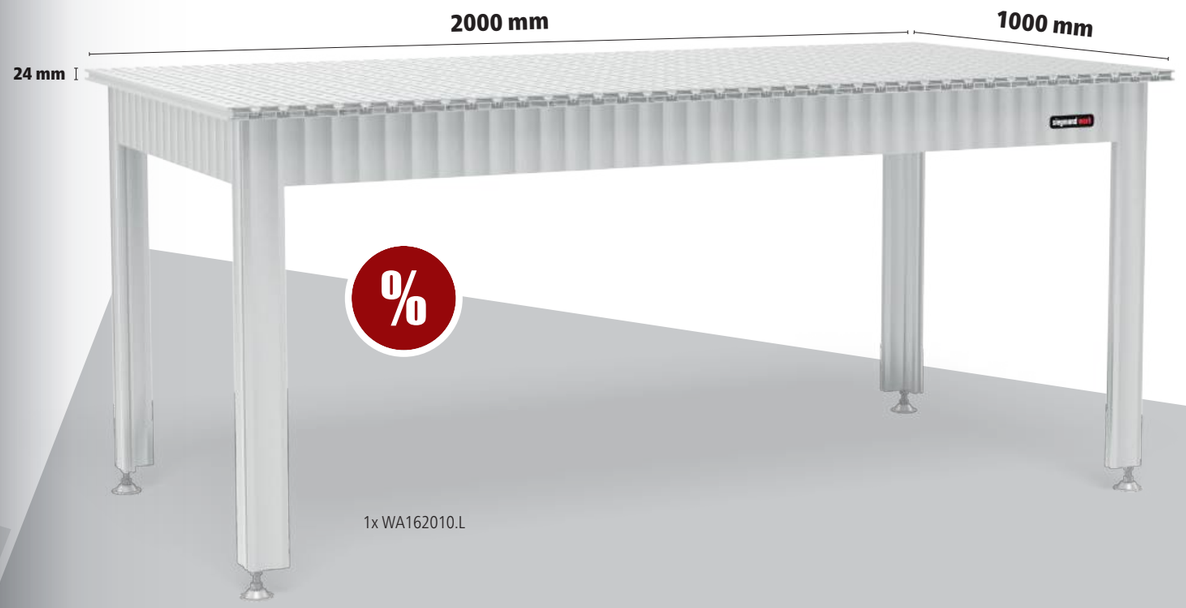
Siegmund Workbench with aluminum table profile 2000x1000 mm incl. accessories

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, Borehole spacing 50 mm
- Hexagonal Slot HX8, Hexagonal Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.

$ 1,908

instead of $ 2,542

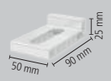
2-WA162010.L.1



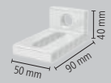
1x WA162010.L

4x 160621

8x 160590



4x 160108.A



4x 160109.A

siegmund

ANNIVERSARY OFFER

Siegmund Workbench with aluminum table profile 1200x700 mm incl. accessories

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles, black anodized
- very stable aluminum table profiles
- Borehole Ø 16 mm, Borehole spacing 50 mm
- Hexagonal Slot HX8, Hexagonal Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended

One-time anniversary price %

$ 766

instead of $ 1,242

2-WA161207.L.X.1

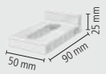
SIEGMUND WELDING TABLES – 25 YEARS – ANNIVERSARY

%

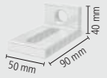
Exclusive offer!
Limited to 200 pieces!!!
Max. 2 pieces per customer.

4x 160621

8x 160514

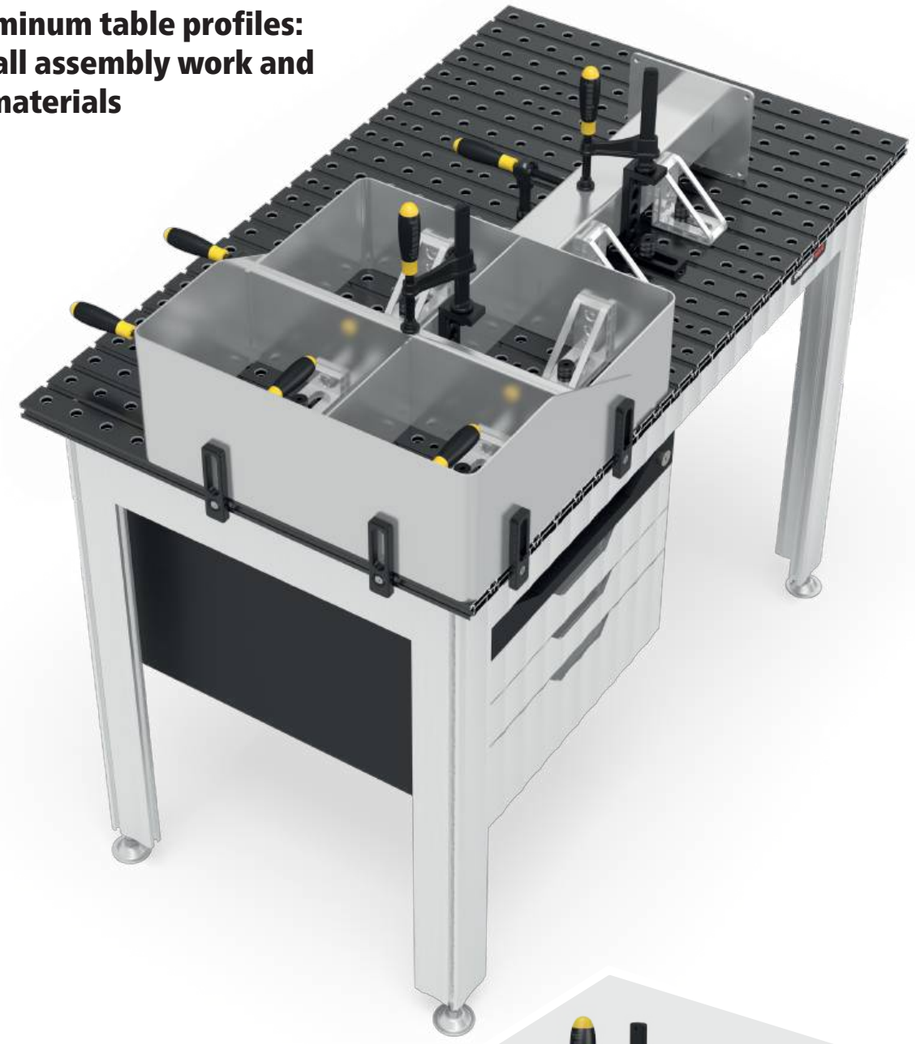


4x 160108.A



4x 160109.A

Aluminum table profiles: for all assembly work and all materials



siegmund

Siegmund Workstation 0806

- 600 mm space for drawers
- incl. Perforated plate 800x600 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 400 kg (without plate)

Siegmund Workstation 0806
As a small workstation for work preparation or as an extension table for the Workstation 1208., Delivery contents:
1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164900	800 mm	650 mm	850 mm	61 kg	**$ 1,142** •
					instead of $ 1,169

Siegmund Workstation 0806 incl. Drawer
As a small workstation for work preparation or as an extension table for the Workstation 1208., Delivery contents:
1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate, 1x 004225.WS Drawer 120 mm

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164903	800 mm	650 mm	850 mm	70 kg	**$ 1,289** •
					instead of $ 1,294

Siegmund Workstation 0806 closed incl. 3 drawers
As a small workstation for work preparation or as an extension table for the Workstation 1208., Delivery contents:
1x 004902 Siegmund Workstation 0806 Basic frame, 1x 164009.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004920 Set side walls

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164907	800 mm	650 mm	850 mm	96 kg	**$ 1,690** •
					instead of $ 1,723

plus packaging / Shipping

Product recommendation

Tool-Set A
2x 160620 Clamp, 6x 160511 Bolt, 4x 160412 Stop, 1x 160852 Hex wrench

16

	G	Special offer price
2-167320	2,70 kg	**$ 395** •
		instead of $ 510

Tool-Set B
4x 160620 Clamp, 8x 160511 Bolt, 6x 160412 Stop, 2x 160108.N Square, 1x 160852 Hex wrench, 1x 164310 Bench vice incl. Set of vice jaw covers

16

	G	Special offer price
2-167340.1	15,60 kg	**$ 834** •
		instead of $ 1,285

Tool-Set C
6x 160620 Clamp, 10x 160511 Bolt, 8x 160412 Stop, 2x 160108.N Square, 2x 164050 Extension for perforated plates, 2x 160528 Flush Mount Bolt, 1x 160852 Hex wrench, 1x 164310 Bench vice incl. Set of vice jaw covers

16

	G	Special offer price
2-167360	21,80 kg	**$ 1,221** •
		instead of $ 1,744

Siegmund Workstation 0806 – Configuration

Siegmund Workstation 0806 Basic frame
600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

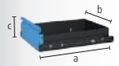
16

	L (a)	B (b)	H (c)	TF	G	
2-004902	630 mm	530 mm	838 mm	400 kg	16,90 kg	**$ 615** •

Set side walls for Workstation 0806
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235

16

	L (a)	B (b)	H (c)	G	
2-004920	527 mm	604 mm	604 mm	13 kg	**$ 221** •



Drawer with clip rail and mounting for Workstation 0806 / 1208
powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation

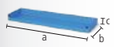
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220.WS	590 mm	400 mm	60 mm	50 kg	7,50 kg	**$ 111** •
2-004225.WS	590 mm	400 mm	120 mm	50 kg	9 kg	**$ 125** •
2-004230.WS	590 mm	400 mm	180 mm	50 kg	9,50 kg	**$ 139** •
2-004235.WS	590 mm	400 mm	240 mm	50 kg	10 kg	**$ 153** •

Toolwall incl. Shelf for Workstation 0806 / 1208
powder coated finish, placeable on both sides

16 22 28

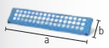
	TF	G	
2-004025.1	30 kg	6,50 kg	**$ 123** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164635	482 mm	20 mm	99 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 0806 / 1208
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164030	580 mm	46 mm	39 mm	0,83 kg	**$ 20** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

Siegmund Workstation 1208

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x800 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1208
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164400	1200 mm	800 mm	850 mm	120 kg	**$ 1,645** •
					instead of $ 1,676

Siegmund Workstation 1208 incl. Shelves
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 1x 164030 Clamp holder, 1x 004620 Shelf, 1x 164635 Bolt and prism holder, 1x 004025.1 Toolwall incl. Shelf

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164401	1200 mm	800 mm	850 mm	130 kg	**$ 1,817** •
					instead of $ 1,859

Siegmund Workstation 1208 half closed incl. 3 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004120 Set side walls

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164407	1200 mm	800 mm	850 mm	153 kg	**$ 2,194** •
					instead of $ 2,230

Siegmund Workstation 1208 closed incl. 6 drawers
Delivery contents: 1x 004002.1 Siegmund Workstation 1208 Basic frame, 1x 164004.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004120 Set side walls

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164409	1200 mm	800 mm	850 mm	185 kg	**$ 2,741** •
					instead of $ 2,785

plus packaging / Shipping

Product recommendation

Set External stop bracket for perforated plates
Consisting of: 1x 164051 External stop bracket for perforated plates incl. 2 set screws, 1x 160528 Flush Mount Bolt double

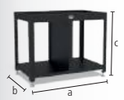
16

	L (a)	L (a1)	B (b)	H (c)	G	Special offer price
2-164051.Set	282 mm	250 mm	49 mm	112 mm	2,10 kg	**$ 83** •
						instead of $ 108

You can find more information and accessories for these products online.

www.siegmund.com/
F-workstation

Siegmund Workstation 1208 – Configuration



Siegmund Workstation 1208 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

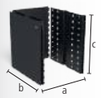
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004002.1	1030 mm	630 mm	838 mm	1000 kg	32 kg	**$ 738** •

Equipment with 4 castors for Workstation 1208
switch between feet and casters possible

16 22 28

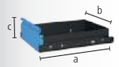
	TF	G	
2-004100.1	400 kg	5,30 kg	**$ 99** •



Set side walls for Workstation 1208
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235, compatible with the Workstation model from 11.09.2023

16 22 28

	L (a)	B (b)	H (c)	G	
2-004120	513 mm	604 mm	607 mm	11 kg	**$ 221** •



Drawer with clip rail and mounting for Workstation 0806 / 1208
powder coated finish, upgrading possible at any time, for Workstation 0806 / 1208 without side walls, mounting is required if there are no side walls in the Workstation

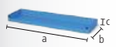
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220.WS	590 mm	400 mm	60 mm	50 kg	7,50 kg	**$ 111** •
2-004225.WS	590 mm	400 mm	120 mm	50 kg	9 kg	**$ 125** •
2-004230.WS	590 mm	400 mm	180 mm	50 kg	9,50 kg	**$ 139** •
2-004235.WS	590 mm	400 mm	240 mm	50 kg	10 kg	**$ 153** •

Toolwall incl. Shelf for Workstation 0806 / 1208
powder coated finish, placeable on both sides

16 22 28

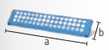
	TF	G	
2-004025.1	30 kg	6,50 kg	**$ 123** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164635	482 mm	20 mm	99 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 0806 / 1208
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164030	580 mm	46 mm	39 mm	0,83 kg	**$ 20** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

Siegmund Workstation 1212

- left and right 600 mm space for drawers
- incl. Perforated plate 1200x1200 mm
- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated
- Material thickness approx. 12 mm
- Borehole Ø 16 mm
- Boreholes on the surface 50x50 mm grid
- Maximum load capacity: base plate 1000 kg (without plate) / Castor 400 kg (without plate)

Siegmund Workstation 1212
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164600	1200 mm	1200 mm	850 mm	175 kg	**$ 2,156** •
					instead of $ 2,183

Siegmund Workstation 1212 incl. Shelves
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 1x 164630 Clamp holder, 1x 004620 Shelf, 1x 164635 Bolt and prism holder, 1x 004625 Toolwall incl. Shelf

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164601	1200 mm	1200 mm	850 mm	188 kg	**$ 2,339** •
					instead of $ 2,379

Siegmund Workstation 1212 half closed incl. 3 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 2x 004230 Drawer 180 mm, 1x 004235 Drawer 240 mm, 1x 004720 Set side walls

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164607	1200 mm	1200 mm	850 mm	209 kg	**$ 2,713** •
					instead of $ 2,747

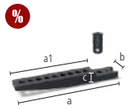
Siegmund Workstation 1212 closed incl. 6 drawers
Delivery contents: 1x 004602 Siegmund Workstation 1212 Basic frame, 1x 164034.1.X7 Perforated plate, 4x 004230 Drawer 180 mm, 2x 004235 Drawer 240 mm, 2x 004720 Set side walls

BAR N X8.7 16

	L (a)	B (b)	H (c)	G	Special offer price
2-164609	1200 mm	1200 mm	850 mm	243 kg	**$ 3,270** •
					instead of $ 3,311

plus packaging / Shipping

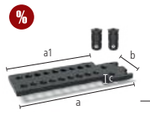
Product recommendation



Set Extension for perforated plates 1 row of holes
Consisting of: 1x 164050 Extension for perforated plates 1 row of holes incl. 2 set screws, 1x 160528 Flush Mount Bolt double

BAR N X8.7 16

	L (a)	L (a1)	B (b)	H (c)	G	Special offer price
2-164050.Set	331 mm	250 mm	49 mm	32,50 mm	2,10 kg	**$ 83** •
						instead of $ 108



Set Extension for perforated plates 2 rows of holes
Consisting of: 1x 164055 Extension for perforated plates 2 rows of holes incl. 4 set screws, 2x 160528 Flush Mount Bolt double

BAR N 16

	L (a)	L (a1)	B (b)	H (c)	G	Special offer price
2-164055.Set	331 mm	250 mm	99 mm	32,50 mm	3,30 kg	**$ 125** •
						instead of $ 183

Siegmund Workstation 1212 – Configuration

Siegmund Workstation 1212 Basic frame
left / right: 600 mm space for drawers, incl. assembly instructions for self-assembly, Perforated Plates online available

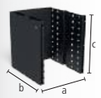
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004602	1030 mm	1030 mm	838 mm	1000 kg	43,80 kg	**$ 752** •

Equipment with 4 castors for Workstation 1212
switch between feet and casters possible

16 22 28

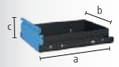
	TF	G	
2-004700	400 kg	4,30 kg	**$ 109** •



Set side walls for Workstation 1212
Modules for closing the sides and back, lockable, 1x Set side walls required per side, Compatible with: Drawers 004220, 004225, 004230, 004235

16 22 28

	L (a)	B (b)	H (c)	G	
2-004720	513 mm	590 mm	607 mm	12,50 kg	**$ 231** •



Drawer with clip rail and mounting for Workstation 1212
powder coated finish, upgrading possible at any time, for Workstation 1212 without side walls, mounting is required if there are no side walls in the Workstation

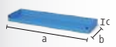
16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004820.WS	590 mm	400 mm	60 mm	50 kg	8 kg	**$ 118** •
2-004825.WS	590 mm	400 mm	120 mm	50 kg	9,50 kg	**$ 132** •
2-004830.WS	590 mm	400 mm	180 mm	50 kg	10 kg	**$ 146** •
2-004835.WS	590 mm	400 mm	240 mm	50 kg	10,50 kg	**$ 160** •

Toolwall incl. Shelf for Workstation 1212
powder coated finish, placeable on both sides

16 22 28

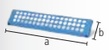
	TF	G	
2-004625	30 kg	8,80 kg	**$ 130** •



Shelf for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004620	482 mm	144 mm	40 mm	10 kg	1,65 kg	**$ 20** •



Bolt and prism holder for Workstation 0806 / 1208 / 1212
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164635	482 mm	20 mm	99 mm	0,80 kg	**$ 21** •

Clamp holder for Workstation 1212
powder coated finish, placeable on both sides

16

	L (a)	B (b)	H (c)	G	
2-164630	580 mm	46 mm	39 mm	1,50 kg	**$ 27** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

siegmund

Octagonal Table 100

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920616.P	249 mm	600 mm	100 mm	12 mm	650 mm	98 kg	**$ 3,812** ○
2-920816.P	331 mm	800 mm	100 mm	12 mm	866 mm	131 kg	**$ 5,621** ○
2-921016.P	414 mm	1000 mm	100 mm	12 mm	1082 mm	171 kg	**$ 6,726** ○
2-921216.P	497 mm	1200 mm	100 mm	12 mm	1299 mm	229 kg	**$ 8,464** ○

Octagonal Table 50

fixation via adapter plate (not included in the scope of delivery), Adapter plate available on request at an additional cost, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

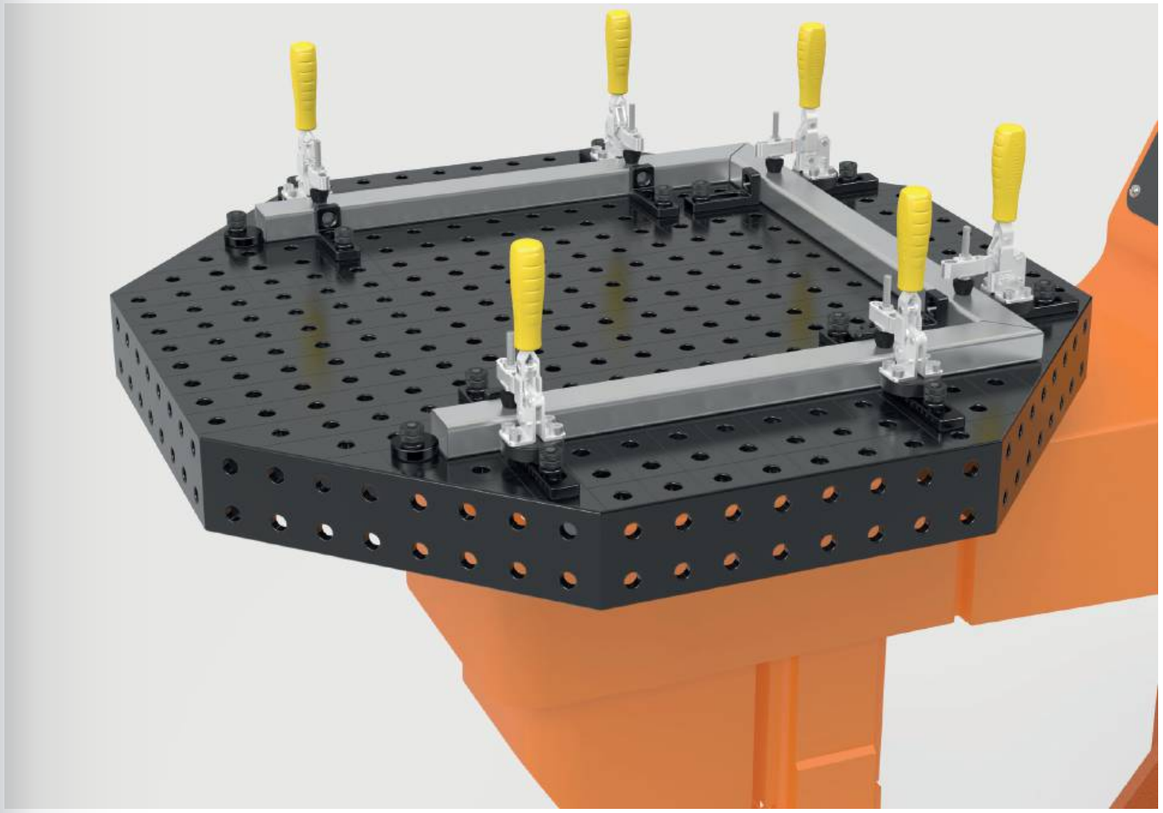
	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-920616.1.P	249 mm	600 mm	50 mm	12 mm	650 mm	80 kg	**$ 3,431** ○
2-920816.1.P	331 mm	800 mm	50 mm	12 mm	866 mm	104 kg	**$ 5,060** ○
2-921016.1.P	414 mm	1000 mm	50 mm	12 mm	1082 mm	139 kg	**$ 6,052** ○
2-921216.1.P	497 mm	1200 mm	50 mm	12 mm	1299 mm	188 kg	**$ 7,617** ○

Octagonal Plate

fixation through bore holes using support sleeves (160500), M8 thread on the side, Discount: starting at 2 pieces: 5%, starting at 5 pieces: 10%

	L (a)	B (b)	H (c)	MS (d)	Ø	G	
2-950500.P	207 mm	500 mm	12 mm	12 mm	542 mm	54 kg	**$ 2,234** ○
2-950600.P	249 mm	600 mm	12 mm	12 mm	650 mm	63 kg	**$ 2,482** ○
2-950800.P	331 mm	800 mm	12 mm	12 mm	866 mm	84 kg	**$ 3,660** ○
2-951000.P	414 mm	1000 mm	12 mm	12 mm	1083 mm	111 kg	**$ 4,376** ○
2-951200.P	497 mm	1200 mm	12 mm	12 mm	1299 mm	157 kg	**$ 5,509** ○

Weight = Octagonal Plate + Pallet
Due to customer specific adaptation the weight can vary.
Further table sizes are available on request.
Foot plates or adapter plates are not included as standard in the octagonal tables.



Adapter plate available on request at an additional cost

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Surcharge for customizing Adapter Plate
for octagonal tables with side panels

0-940000	**$ 916** ○

Surcharge for customization of the drill circle
for octagonal plates

0-940000.1	**$ 680** ○

You can find more information and accessories for these products online.

www.siegmund.com/
F-octagonal16

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, Ø: Diameter

siegmund

Welding Cell 2000

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof made of aluminum composite panels
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request

Welding Cell 2000 incl. console (without welding table)
1x Welding Cell 2000, 1x Console
16 22 28

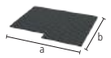
2-0020.RC **$ 7,826** •

Welding Cell 2000 incl. special table
1x Welding Cell 2000 incl. console (0020.RC), 1x Special table for Welding Cell 2000x1000 mm, 100x Cover cap (160238.10)
16

2-160020.RC1 **$ 11,449** •

Welding Cell 2000 incl. special table and accessories
1x Welding Cell 2000 (160020.RC1), 2x Perforated plate 950x800 mm (164006.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)
16

2-160020.RC2 **$ 18,945** •



Perforated plate X8.7 950x800x12 Diagonal grid Plasma nitrided
Borehole Ø 16 mm, for use in Siegmund welding cells, with recess for console
BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164006.X7	950 mm	800 mm	12 mm	58 kg	**$ 1,016** •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.

Standard model: in stock
Special equipment: Delivery time approx. 6 weeks

Welding Cell 2400

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof made of aluminum composite panels
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request

Welding Cell 2400 incl. console (without welding table)
1x Welding Cell 2400, 1x Console
16 22 28

2-0030.RC **$ 9,016** •

Welding Cell 2400 incl. special table
1x Welding Cell 2400 incl. console (0030.RC), 1x Special table for Welding Cell 2400x1200 mm, 100x Cover cap (160238.10)
16

2-160030.RC1 **$ 14,350** •

Welding Cell 2400 incl. special table and accessories
1x Welding Cell 2400 (160030.RC1), 2x Perforated plate 1150x1000 mm (164007.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)
16

2-160030.RC2 **$ 22,709** •

Perforated plate X8.7 1150x1000x12 Diagonal grid Plasma nitrided
Borehole Ø 16 mm, for use in Siegmund welding cells, with recess for console
BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164007.X7	1150 mm	1000 mm	12 mm	88 kg	**$ 1,448** •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.

L: Length, B: Width, MS: Material thickness, G: Weight

Welding Cell 2400 – Black Edition

- double door access to cell
- Welding screens on the sides, Aluminum composite panels on the back
- Roof made of aluminum composite panels
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request

Welding Cell 2400 Black Edition incl. console (without welding table)
1x Welding Cell 2400, 1x Console
16 22 28

2-0130.SE.RC **$ 11,088** •

Welding Cell 2400 Black Edition incl. special table
1x Welding Cell 2400 Black Edition incl. console (0130.SE.RC), 1x Special table for Welding Cell 2400x1200 mm, 100x Cover cap (160238.10)
16

2-160130.SE.RC1 **$ 16,422** •

Welding Cell 2400 Black Edition incl. special table and accessories
1x Welding Cell 2400 Black Edition (160130.SE.RC1), 2x Perforated plate 1150x1000 mm (164007.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)
16

2-160130.SE.RC2 **$ 24,781** •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.

0130.SE.RC

160130.SE.RC1

160130.SE.RC2

You can find more information and accessories for these products online.

www.siegmund.com/
F-cell

Standard model: in stock
Special equipment: Delivery time approx. 6 weeks

Welding Cell 3000

- double door access to cell
- Aluminum composite panels on the sides and back
- Roof made of aluminum composite panels
- Roof with connection possibility for welding fume extraction unit
- Partition wall for division into two working areas
- Installation height inside the cell approx. 1300 mm
- LED progress indicator outside
- Adjustment of the cell height possible on request

Welding Cell 3000 incl. console (without welding table)
1x Welding Cell 3000, 1x Console
16 22 28

2-0040.RC **$ 10,637** •

Welding Cell 3000 incl. special table
1x Welding Cell 3000 incl. console (0040.RC), 1x Special table for Welding Cell 3000x1500 mm, 100x Cover cap (160238.10)
16

2-160040.RC1 **$ 17,412** •

Welding Cell 3000 incl. special table and accessories
1x Welding Cell 3000 (160040.RC1), 2x Perforated plate 1450x1150 mm (164008.X7), 2x Clamping system (CS160001), 2x Zero point clamping system (ZP1620), 2x Pneumatic unit, 1x ST Box, 16x Bolt (160511), 8x Vertical clamp (CS009082)
16

2-160040.RC2 **$ 27,089** •

Perforated plate X8.7 1450x1150x12 Diagonal grid Plasma nitrided
Borehole Ø 16 mm, for use in Siegmund welding cells
BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164008.X7	1450 mm	1150 mm	12 mm	134 kg	**$ 2,107** •

Prices plus assembly and packaging/transport costs. You can find these in your individual offer.

0040.RC

160040.RC1

160040.RC2

L: Length, B: Width, MS: Material thickness, G: Weight

siegmund

Zero point clamping system mechanic nitrided
Clamping module for manual clamping, actuation via open-end wrench SW 50

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0010	2 kN	45 mm	58 mm	0,54 kg	**$ 66** •

Zero point clamping system pneumatic nitrided
pneumatic clamping module, release of the clamping bolt using compressed air (approx. 7,5 bar), incl. Universal banjo screw ZP0021

BAR N 16 22 28

	HK	H (c)	Ø	G	
2-ZP0020	2 kN	45 mm	125 mm	3,39 kg	**$ 346** •

Cover bolt Polyamide
to protect unused clamping modules

PA 16 22 28

	H (c)	Ø	G	
2-ZP0022	29 mm	35 mm	0,02 kg	**$ 15** •

Universal banjo screw nitrided
for fastening the pneumatic clamping module

BAR N 16 22 28

	H (c)	Ø	G	
2-ZP0021	55 mm	36 mm	0,15 kg	**$ 34** •

Clamping bolt nitrided
for connecting perforated plate with clamping module

BAR N 16

	H (c)	Ø	G	
2-ZP1600	30 mm	45 mm	0,13 kg	**$ 29** •

Centering bushing nitrided
for connecting clamping bolts with perforated plate, centering in two axes, incl. fixing material

BAR N 16

	H (c)	Ø	G	
2-ZP1601	10 mm	19 mm	0,01 kg	**$ 11** •

Retaining bushing nitrided
for connecting clamping bolts with perforated plate, clamping and holding function, no centering, incl. fixing material

BAR N 16

	H (c)	Ø	G	
2-ZP1602	10 mm	19 mm	0,01 kg	**$ 11** •

Compensating bushing nitrided
for connecting clamping bolts with perforated plate, centering in one axis, incl. fixing material

BAR N 16

	H (c)	Ø	G	
2-ZP1603	10 mm	19 mm	0,01 kg	**$ 17** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-zeropoint

Product recommendation

Starter set Zero point clamping system mechanic
Included in the set: 4x ZP0010, 4x ZP1600, 1x ZP1601, 2x ZP1602, 1x ZP1603, incl. fixing material

16

	G	Special offer price
4-ZP1610	2,73 kg	**$ 403** •
		instead of $ 434

Starter set Zero point clamping system pneumatic
Included in the set: 4x ZP0020, 4x ZP1600, 1x ZP1601, 2x ZP1602, 1x ZP1603, incl. fixing material

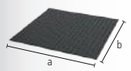
16

	G	Special offer price
4-ZP1620	14,12 kg	**$ 1,442** •
		instead of $ 1,551

Perforated plate X8.7 1200x800x12 Plasma nitrided
Tool Steel + Plasma nitration

BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164004.X7	1200 mm	800 mm	12 mm	88 kg	**$ 904** •



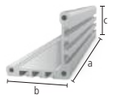
Perforated plate X8.7 1000x1000x12 Plasma nitrided
Tool Steel + Plasma nitration

BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164024.X7	1000 mm	1000 mm	12 mm	90 kg	**$ 935** •

More perforated plates online:
www.siegmund.com/F-plates

H: Height, G: Weight, Ø: Diameter, HK: max. holding force, L: Length, B: Width, MS: Material thickness



Aluminum profile 100 T

3 T-slots on each side, for M8 square nuts, distance of T-Slots 20 mm, for connecting base and cover plate, aluminum profile 2000 mm for customized cutting, Minimum height for cuts: System 16: 45 mm, System 22: 35 mm, System 28: 40 mm

AL 16 22 28

	L (a)	B (b)	H (c)	G	
2-CS000172.1	76 mm	100 mm	100 mm	0,34 kg	$ 17 •
2-CS000172.2	101 mm	100 mm	100 mm	0,45 kg	$ 20 •
2-CS000172.3	126 mm	100 mm	100 mm	0,56 kg	$ 22 •
2-CS000172.4	151 mm	100 mm	100 mm	0,66 kg	$ 24 •
2-CS000172.5	176 mm	100 mm	100 mm	0,77 kg	$ 28 •
2-CS000172.6	201 mm	100 mm	100 mm	0,88 kg	$ 31 •
2-CS000172.7	226 mm	100 mm	100 mm	0,99 kg	$ 32 •
2-CS000172.8	251 mm	100 mm	100 mm	1,10 kg	$ 35 •
2-CS000172.9	276 mm	100 mm	100 mm	1,21 kg	$ 39 •
2-CS000176	500 mm	100 mm	100 mm	2,19 kg	$ 63 •
2-CS000172	2000 mm	100 mm	100 mm	8,74 kg	$ 210 •

Cover plate 100 nitrided

threaded holes M8 for fastening quick-change clamps, fastening to the profile with self-tapping screws, system 16 borehole in the middle

BAR N 16 22 28

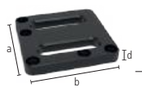
	L (a)	B (b)	MS (d)	G	
2-CS000181	100 mm	100 mm	12 mm	0,71 kg	$ 41 •

Base plate 100 radial nitrided

radially positionable, for fastening to aluminum profile with self-tapping screw, for borehole spacing 50 mm, stepless rotation by 90°

BAR N 16

	L (a)	B (b)	MS (d)	G	
2-CS160192	100 mm	100 mm	12 mm	0,57 kg	$ 31 •

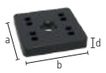


Base plate 100 linear nitrided

linearly positionable, for fastening to aluminum profile with self-tapping screw, steplessly movable

BAR N 16

		L (a)	B (b)	MS (d)	G	
2-CS160193	left	100 mm	100 mm	12 mm	0,64 kg	$ 32 •
2-CS160194	right	100 mm	100 mm	12 mm	0,64 kg	$ 32 •

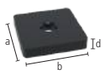


Adapter plate with hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, enables free positioning of quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000183	70 mm	70 mm	12 mm	0,41 kg	$ 25 •



Adapter plate without hole pattern for Toggle Clamp nitrided

fastening with countersunk bolts 160528, adapter for quick-change clamps from other manufacturers, drilling pattern can be added by the customer

BAR N 16 22 28

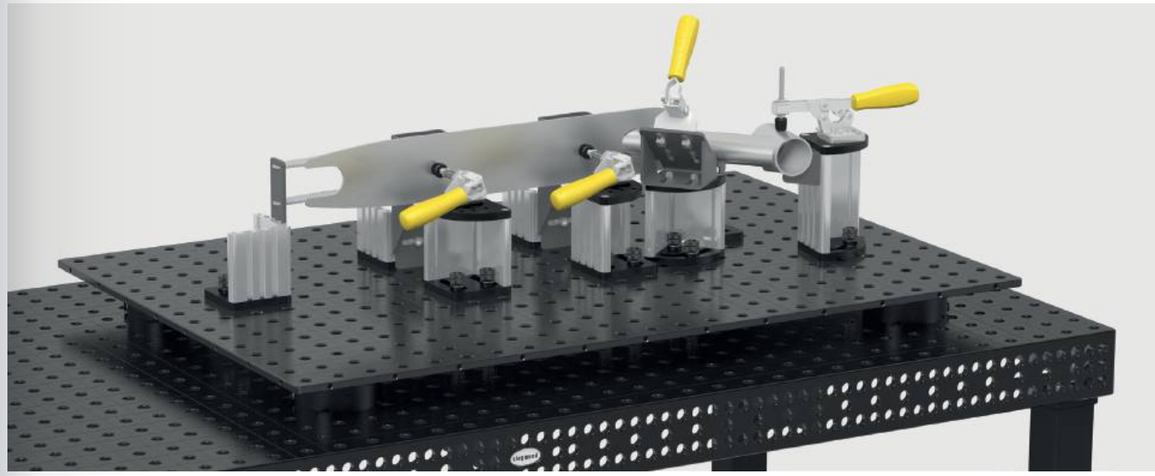
	L (a)	B (b)	MS (d)	G	
2-CS000184	70 mm	70 mm	12 mm	0,44 kg	$ 18 •

Set Spacer plate 5 mm pack of 5 Stainless Steel

5 pieces, as height compensation when using quick-change clamps, for Toggle Clamp (Hole pattern 40x20 mm / 40x40 mm / 40 mm)

16 22 28

	L (a)	B (b)	MS (d)	G	
2-CS000185.Set	59 mm	59 mm	5 mm	0,60 kg	$ 25 •

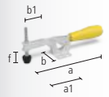


Vertical clamp 1800 / 2200

without adapter, CS009082: Hole pattern 40x20 mm / opening angle 110°, CS009084: Hole pattern 40x40 mm / opening angle 105°

16 22 28

		SP	L (a)	L (a1)	B (b)	H (c)	VB (f)	G	
2-CS009082	1800	1,80 kN	104 mm	68 mm	56 mm	190 mm	30 mm	0,43 kg	$ 42 •
2-CS009084	2200	2,20 kN	151 mm	95 mm	58 mm	220 mm	41 mm	0,70 kg	$ 46 •



Horizontal clamp 1800 / 3000

without adapter, CS009092: Hole pattern 40x20 mm, CS009094: Hole pattern 40x40 mm, with less interference contour compared to vertical clamps, opening angle 90°

16 22 28

		SP	L (a)	L (a1)	B (b)	B (b1)	VB (f)	G	
2-CS009092	1800	1,80 kN	245 mm	85 mm	56 mm	45 mm	35 mm	0,43 kg	$ 39 •
2-CS009094	3000	3 kN	295 mm	110 mm	58 mm	65 mm	40 mm	0,73 kg	$ 49 •

Horizontal Toggle Clamp 2500 / 4000

without adapter, Hole pattern 40 mm

16 22 28

		SP	L (a)	L (a1)	G	
2-CS009083	2500	2,50 kN	120 mm	57 mm	0,51 kg	$ 57 •
2-CS009093	4000	4 kN	180 mm	93 mm	1 kg	$ 81 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-clampingsystem

L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, VB: Adjusting range, SP: max. clamping force

Adapter with Hole Pattern Ø 60 / 15 eccentric burnished
for Toggle Clamp (Hole pattern 40x20 mm / 40 mm), for system borehole 16 mm

B 16

	H (c)	MS (d)	Ø	G	
2-CS160715.4	22 mm	15 mm	60 mm	0,36 kg	$ 31 •

Clamp Bushing for M8 thread incl. screw 22 mm burnished
Remove O-ring to insert screw, for fastening Siegmund parts to the threaded boreholes

B 16

	H (c)	Ø	G	
2-160546.1	17 mm	23 mm	0,02 kg	$ 11 •

Set Self-tapping screws M8x25 pack of 50
50 pieces, for connecting base or cover plates with aluminum profile

16 22 28

	G	
2-CS009001	1 kg	$ 11 •

Set Screws M8x12 pack of 50
50 pieces, for fastening quick-change clamps and templates (material thickness 5-6 mm) in the slot

16 22 28

	G	
2-CS009002	0,60 kg	$ 11 •

Set Screws M8x16 pack of 50
50 pieces, for attaching quick-change clamps to cover plates

16 22 28

	G	
2-CS009003	0,65 kg	$ 11 •

Set Square nuts M8 pack of 50
50 pieces, Sliding blocks for aluminum profiles with T-Slot

16 22 28

	G	
2-CS009004	0,35 kg	$ 4 •

Clamping claw

Clamping claw 2-12 / 18-32
Aluminum, CS160212: Clamping range 2-12 mm, CS161832: Clamping range 18-32 mm, for fixing: Bolt 160532 (not included in the delivery)

NEW

AL 16

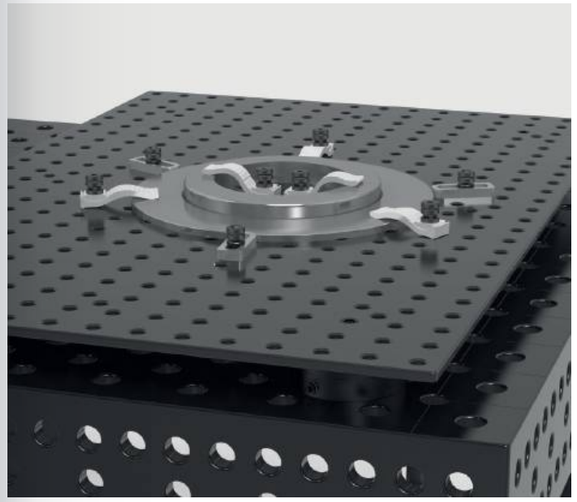
		L (a)	B (b)	H (c)	G	
2-CS160212	2-12	103 mm	30 mm	20 mm	0,06 kg	$ 17 •
2-CS161832	18-32	103 mm	30 mm	35 mm	0,06 kg	$ 17 •

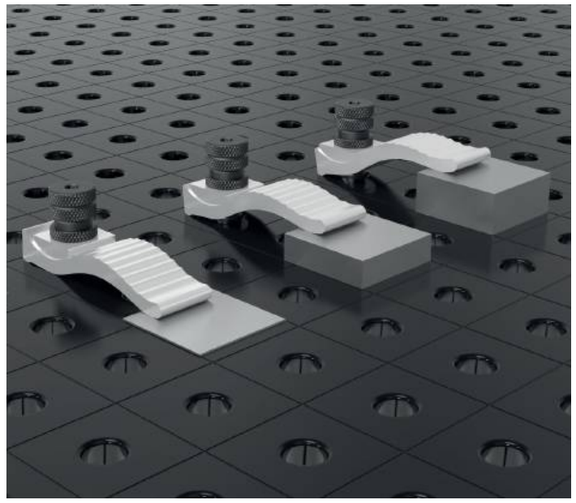
Set Clamping claw
Delivery contents: 4x Clamping claw 2-12 CS160212, 4x Clamping claw 18-32 CS161832, 4x Bolt 160532

NEW

AL 16

	G	
2-CS160212.Set	0,96 kg	$ 237 •





Product recommendation

Starter set 16
Delivery contents: 4x CS000176, 4x CS000181, 4x CS160192, 1x CS009001, 1x CS009002, 1x CS009003, 1x CS009004

16

	G	Special offer price
4-CS160001.1	16,46 kg	$ 533 •
		instead of $ 573

Vertical clamp 1800 with Adapter
Adapter CS160715.4, for system borehole 16 mm

16

	SP	G	Special offer price
4-CS160790	1,80 kN	0,79 kg	$ 67 •
			instead of $ 73

Horizontal clamp 1800 with Adapter
Adapter CS160715.4, for system borehole 16 mm

16

	SP	G	Special offer price
4-CS160794	1,80 kN	0,79 kg	$ 64 •
			instead of $ 69

Horizontal Toggle Clamp 2500 with Adapter
Adapter CS160715.4, for system borehole 16 mm

16

	SP	G	Special offer price
4-CS160792	2,50 kN	0,87 kg	$ 83 •
			instead of $ 88

Horizontal Toggle Clamp 4000 with Adapter
Adapter CS160715.4, for system borehole 16 mm

16

	SP	G	Special offer price
4-CS160793	4 kN	1,36 kg	$ 104 •
			instead of $ 111

Perforated plate X8.7 1200x800x12 Plasma nitrided
Tool Steel + Plasma nitration

BAR N X8.7 16

	L (a)	B (b)	MS (d)	G	
2-164004.X7	1200 mm	800 mm	12 mm	88 kg	$ 904 •

More perforated plates online:
www.siegmund.com/F-plates

H: Height, MS: Material thickness, G: Weight, Ø: Diameter, L: Length, B: Width, SP: max. clamping force

siegmund

Eccentric Stop Ø 45 / Ø 75 nitrided
stepless adjusting

	MS (d)	Ø	G	
2-160401.N	12 mm	45 mm	0,13 kg	$ 22 •
2-160403.N	12 mm	75 mm	0,39 kg	$ 28 •

Eccentric Stop Ø 75 with M10 thread nitrided
for ground connection, stepless adjusting

	MS (d)	Ø	G	
2-160402.N	12 mm	75 mm	0,38 kg	$ 29 •

Universal Stop 50 L / 80 L nitrided
with boreholes, no elongated hole, Borehole spacing 25 mm

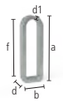
	L (a)	B (b)	MS (d)	G	
2-160407.N	50 mm	30 mm	12 mm	0,08 kg	$ 29 •
2-160408.N	80 mm	30 mm	12 mm	0,16 kg	$ 32 •

Universal Stop 80 L nitrided
elongated hole

	L (a)	B (b)	VB (f)	MS (d)	G	
2-160410.N	80 mm	30 mm	50 mm	12 mm	0,07 kg	$ 45 •

Flex Stop 12x83 Aluminum
elongated hole, for stainless steel processing

	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160412	83 mm	31 mm	50 mm	12 mm	8 mm	0,05 kg	$ 24 •



Flex Stop 12x78 / 12x97 Steel Galvanized
elongated hole

	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160415	78 mm	28 mm	50 mm	12 mm	6 mm	0,07 kg	$ 22 •
2-160417	97 mm	24 mm	71 mm	12 mm	4 mm	0,08 kg	$ 41 •

Flex Stop 24x78 Steel Galvanized
long clamping bolt required, elongated hole

	L (a)	B (b)	VB (f)	MS (d)	WS (d1)	G	
2-160416	78 mm	28 mm	50 mm	24 mm	6 mm	0,13 kg	$ 31 •

Universal Stop 115 L / 150 L nitrided
combination of borehole and elongated hole, for use with both prisms and adapters

	L (a)	B (b)	VB (f)	MS (d)	G	
2-160420.N	115 mm	30 mm	50 mm	12 mm	0,20 kg	$ 53 •
2-160422.N	150 mm	35 mm	50 mm	12 mm	0,33 kg	$ 60 •

You can find more information and accessories for these products online.

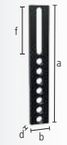
www.siegmund.com/
F-stop16

Universal Stop 115 L Aluminum
combination of borehole and elongated hole, for use with both prisms and adapters

	L (a)	B (b)	VB (f)	MS (d)	G	
2-160420.A	115 mm	30 mm	50 mm	12 mm	0,05 kg	$ 46 •

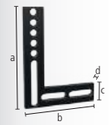
Universal Stop / Clamping Bridge nitrided
combination of borehole and elongated hole, usable as clamping bridge, can be fixed with screw clamp

	L (a)	B (b)	VB (f)	MS (d)	G	
2-160450.N	175 mm	35 mm	50 mm	12 mm	0,40 kg	$ 64 •



Universal Stop 300 M / 500 M nitrided
combination of borehole and elongated hole

	L (a)	B (b)	VB (f)	MS (d)	G	
2-160425.N	300 mm	50 mm	100 mm	12 mm	1,08 kg	$ 67 •
2-160432.N	500 mm	50 mm	150 mm	12 mm	1,85 kg	$ 104 •



Flat Square 250 burnished
combination of borehole and elongated hole, for 90 degree setting

	L (a)	B (b)	H (c)	MS (d)	G	
2-160444	250 mm	188 mm	50 mm	12 mm	1,35 kg	$ 133 •

Angle Alignment Template nitrided
incl. 2x Spacer Sleeve, infinite adjustment from 0-90°

	L (a)	B (b)	MS (d)	G	
2-160455.N	130 mm	130 mm	5 mm	0,40 kg	$ 57 •

MS: Material thickness, G: Weight, Ø: Diameter, L: Length, B: Width, VB: Adjusting range, WS: Wall thickness, H: Height

siegmund

Stop and Clamping Square 50 L / 90 VL nitrided
with boreholes, no elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-160105.N	50 mm	30 mm	50 mm	12 mm	0,20 kg	**$ 46** •
2-160113.N	90 mm	30 mm	90 mm	12 mm	0,34 kg	**$ 74** •

Stop and Clamping Square 90 X nitrided
elongated hole

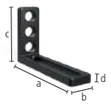
	L (a)	B (b)	H (c)	MS (d)	G	
2-160108.N	90 mm	30 mm	25 mm	12 mm	0,19 kg	**$ 53** •

Stop and Clamping Square 90 WL nitrided
elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-160111.N	90 mm	30 mm	90 mm	12 mm	0,27 kg	**$ 77** •

Stop and Clamping Square 90 SL / 90 L / 140 L nitrided
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-160109.N	90 mm	30 mm	40 mm	12 mm	0,21 kg	**$ 56** •
2-160110.N	90 mm	30 mm	90 mm	12 mm	0,31 kg	**$ 74** •
2-160112.N	90 mm	35 mm	140 mm	12 mm	0,51 kg	**$ 88** •

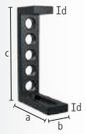


Stop and Clamping Square 140 WL nitrided
combination of borehole and elongated hole, elongated hole 100 mm

	L (a)	B (b)	H (c)	MS (d)	G	
2-160115.N	140 mm	35 mm	90 mm	12 mm	0,44 kg	**$ 85** •

Stop and Clamping Square 90 L Aluminum
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-160110.A	90 mm	30 mm	90 mm	12 mm	0,11 kg	**$ 85** •



Stop and Clamping Square 150 L nitrided
combination of borehole and elongated hole

	L (a)	B (b)	H (c)	MS (d)	G	
2-160114.N	90 mm	35 mm	150 mm	12 mm	0,65 kg	**$ 92** •

Stop and Clamping Square 300 G / 500 G nitrided
usable as table extension, material: GGG40

		L (a)	B (b)	H (c)	MS (d)	G	
2-160162.N	left	150 mm	49 mm	300 mm	12 mm	2,51 kg	**$ 120** •
2-160164.N	left	195 mm	49 mm	500 mm	12 mm	4,56 kg	**$ 169** •

Rotation Angle 150 nitrided
180° infinite adjustment

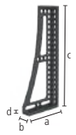
	H (c)	MS (d)	Ø	G	
2-160101.N	150 mm	12 mm	150 mm	1,80 kg	**$ 125** •

Stop and Clamping Square 250 G with rotation angle nitrided
usable as table extension, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-160161.N	left	145 mm	49 mm	250 mm	14 mm	2,16 kg	**$ 168** •
2-160163.N	right	145 mm	49 mm	250 mm	14 mm	2,16 kg	**$ 168** •

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, Ø: Diameter

siegmund



Stop and Clamping Square 250 GK / 500 GK / 750 GK nitrided

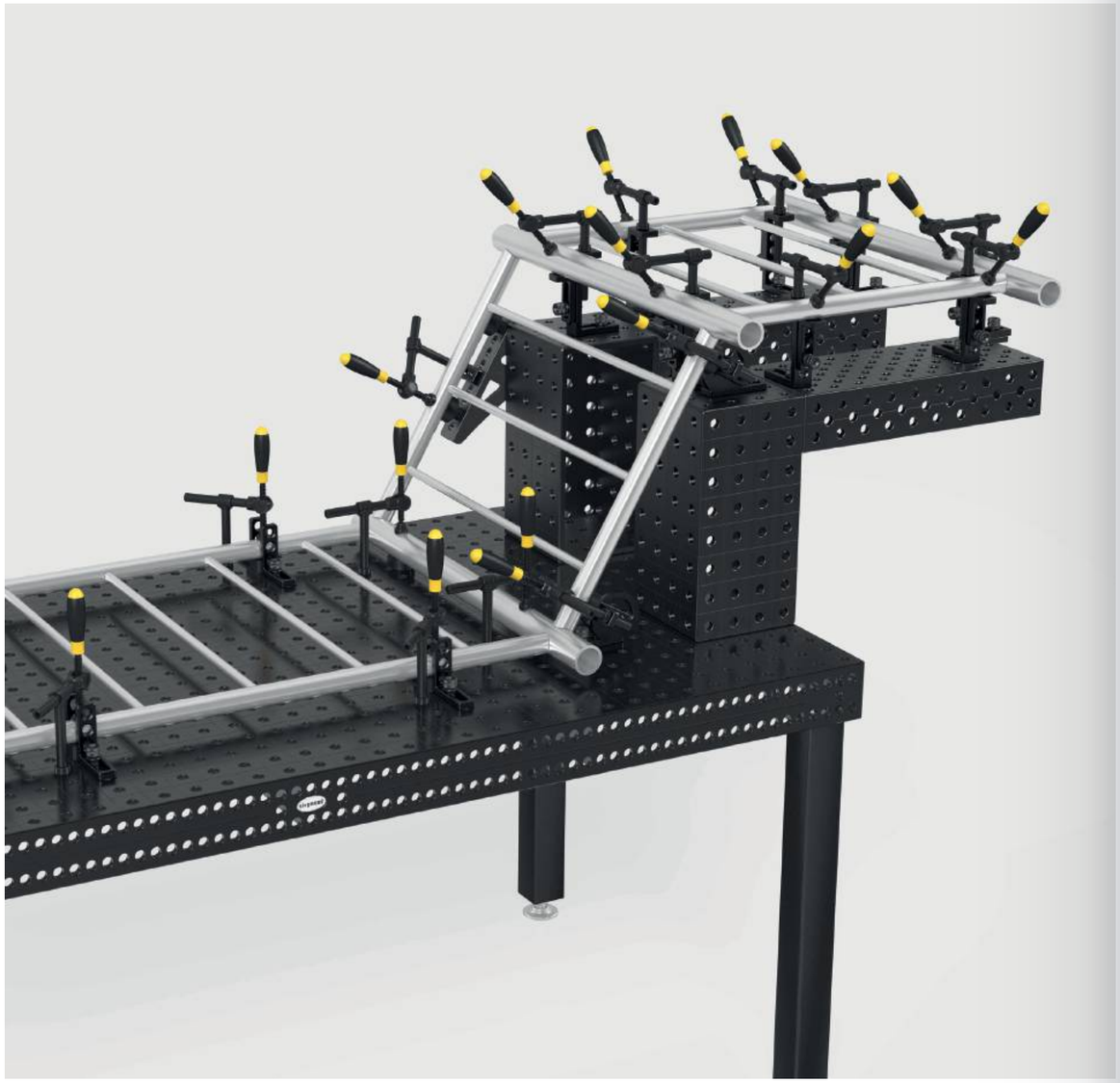
usable as table extension, for heavy components, material: GGG40, recommended as a pair

		L (a)	B (b)	H (c)	MS (d)	G	
2-160124.N	left	145 mm	49 mm	250 mm	14 mm	2,10 kg	**$ 164** •
2-160126.N	right	145 mm	49 mm	250 mm	14 mm	2,10 kg	**$ 164** •
2-160134.N	left	195 mm	49 mm	500 mm	14 mm	5,30 kg	**$ 251** •
2-160136.N	right	195 mm	49 mm	500 mm	14 mm	5,30 kg	**$ 251** •
2-160146.N	left	200 mm	100 mm	750 mm	14 mm	8,30 kg	**$ 431** •
2-160148.N	right	200 mm	100 mm	750 mm	14 mm	8,30 kg	**$ 431** •

Corner Connection, Cast Iron nitrided

45° diagonal table extension, material: GGG40

	L (a)	B (b)	H (c)	G	
2-160190.N	100 mm	65 mm	100 mm	1,70 kg	**$ 223** •



Universal Angle Hydromechanical Clamping nitrided

225° infinite adjustment, suitable matching hex wrench 6 (280852.1) not included

	SL (e)	G	
2-160171.N	250 mm	2,80 kg	**$ 655** •

Universal Angle Mechanical Clamping nitrided

includes setting template, 10° to 150° adjustment

	SL (e)	G	
2-160170.N	260 mm	3,40 kg	**$ 433** •

Support and Clamping Frame small / large nitrided

usable as table extension

		L (a)	B (b)	H (c)	G	
2-160300.N	right	150 mm	100 mm	50 mm	2,10 kg	**$ 223** •
2-160301.N	left	150 mm	100 mm	50 mm	2,10 kg	**$ 223** •
2-160302.N		300 mm	200 mm	50 mm	7,40 kg	**$ 346** •

Clamping Block Plasma nitrided

five-sided, to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure

	L (a)	B (b)	H (c)	MS (d)	G	
2-160280.P	300 mm	300 mm	100 mm	12 mm	16 kg	**$ 564** •
2-160272.P	400 mm	200 mm	200 mm	12 mm	25 kg	**$ 858** •
2-160290.P	500 mm	500 mm	100 mm	12 mm	40 kg	**$ 1,200** •

Square U-Shape 100x100 Plasma nitrided

to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required

	L (a)	B (b)	H (c)	MS (d)	G	
2-160396.P	100 mm	100 mm	100 mm	12 mm	4 kg	**$ 409** •
2-160360.P	500 mm	100 mm	100 mm	12 mm	15 kg	**$ 584** •
2-160370.P	1000 mm	100 mm	100 mm	12 mm	27 kg	**$ 938** •
2-160380.P	1500 mm	100 mm	100 mm	12 mm	39 kg	**$ 1,147** •
2-160390.P	2000 mm	100 mm	100 mm	12 mm	51 kg	**$ 1,693** •

Square U-Shape 200x100 Plasma nitrided

to connect tables (with connecting bolt 160560.N), as table extension and vertical superstructure, from 500 mm with mounting holes for table legs, from 1000 mm support through table leg required

	L (a)	B (b)	H (c)	MS (d)	G	
2-160396.1.P	200 mm	100 mm	100 mm	12 mm	6 kg	**$ 441** •
2-160360.1.P	500 mm	200 mm	100 mm	12 mm	22 kg	**$ 743** •
2-160370.1.P	1000 mm	200 mm	100 mm	12 mm	38 kg	**$ 1,281** •
2-160380.1.P	1500 mm	200 mm	100 mm	12 mm	55 kg	**$ 1,697** •
2-160390.1.P	2000 mm	200 mm	100 mm	12 mm	72 kg	**$ 2,274** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-square16

L: Length, B: Width, H: Height, MS: Material thickness, G: Weight, SL: Side length

Aluminum profile bracket 100x24 mm (25 mm Grid)

Version with full grid with many clamping options, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required

	L (a)	B (b)	H (c)	G	
4-AR16014050.V	500 mm	100 mm	24 mm	0,75 kg	$ 36 •
4-AR16014080.V	800 mm	100 mm	24 mm	1,20 kg	$ 55 •
4-AR16014100.V	1000 mm	100 mm	24 mm	1,50 kg	$ 64 •
4-AR16014120.V	1200 mm	100 mm	24 mm	1,80 kg	$ 78 •
4-AR16014150.V	1500 mm	100 mm	24 mm	2,24 kg	$ 99 •
4-AR16014200.V	2000 mm	100 mm	24 mm	2,93 kg	$ 129 •

Aluminum profile bracket 100x24 mm (25 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Triple, as table extension and vertical clamping surface, from 1000 mm support through table leg required

	L (a)	B (b)	H (c)	G	
4-AR16014050.VL	500 mm	100 mm	24 mm	0,73 kg	$ 42 •
4-AR16014080.VL	800 mm	100 mm	24 mm	1,16 kg	$ 63 •
4-AR16014100.VL	1000 mm	100 mm	24 mm	1,45 kg	$ 74 •
4-AR16014120.VL	1200 mm	100 mm	24 mm	1,73 kg	$ 92 •
4-AR16014150.VL	1500 mm	100 mm	24 mm	2,16 kg	$ 115 •
4-AR16014200.VL	2000 mm	100 mm	24 mm	2,88 kg	$ 147 •

Aluminum profile U-shape 100x100 mm (25 mm Grid)

Version with full grid with many clamping options, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,8 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AQ16014050.V	500 mm	100 mm	100 mm	2 kg	$ 87 •
4-AQ16014080.V	800 mm	100 mm	100 mm	3,20 kg	$ 132 •
4-AQ16014100.V	1000 mm	100 mm	100 mm	3,90 kg	$ 162 •
4-AQ16014120.V	1200 mm	100 mm	100 mm	4,75 kg	$ 196 •
4-AQ16014150.V	1500 mm	100 mm	100 mm	5,90 kg	$ 244 •
4-AQ16014200.V	2000 mm	100 mm	100 mm	7,90 kg	$ 321 •

Aluminum profile U-shape 100x100 mm (25 mm Grid with elongated hole)

Variable clamping also possible at an angle, Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface, from 1000 mm support through table leg required, Flatness tolerance < 0,8 mm / 1000 mm

	L (a)	B (b)	H (c)	G	
4-AQ16014050.VL	500 mm	100 mm	100 mm	1,93 kg	$ 90 •
4-AQ16014080.VL	800 mm	100 mm	100 mm	3,07 kg	$ 137 •
4-AQ16014100.VL	1000 mm	100 mm	100 mm	3,76 kg	$ 168 •
4-AQ16014120.VL	1200 mm	100 mm	100 mm	4,59 kg	$ 203 •
4-AQ16014150.VL	1500 mm	100 mm	100 mm	5,69 kg	$ 251 •
4-AQ16014200.VL	2000 mm	100 mm	100 mm	7,62 kg	$ 333 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-profile

Adapter for table connection for aluminum profiles

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x 160511, 4x AP160528 (not included in the delivery)

		L (a)	B (b)	H (c)	MS (d)	G	
2-AP160399	16 N BAR	76 mm	76 mm	37 mm	12 mm	0,55 kg	$ 57 •
2-AP160399.AT	16 AL-TI	76 mm	76 mm	37 mm	12 mm	0,21 kg	$ 57 •

Adapter for screw clamps nitrided

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620

BAR N 16

	L (a)	Ø	G	
2-AP160605.N	48 mm	26 mm	0,11 kg	$ 17 •
2-AP160602.N	60 mm	26 mm	0,13 kg	$ 20 •

Oblong adapter for screw clamps

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620, for fixing: Clamping bolt without slot

BAR N 16

	L (a)	B (b)	H (c)	G	
2-AP160602.X7	123 mm	23 mm	12 mm	0,19 kg	$ 14 •

Round adapter for screw clamps

for using screw clamps in aluminum profiles, for Screw Clamps: 160610, 160630, 160601, 160604, 160620, for fixing: Clamping bolt without slot

BAR N 16

	L (a)	B (b)	H (c)	G	
2-AP160603.X7	98 mm	98 mm	12 mm	0,60 kg	$ 18 •

L: Length, B: Width, H: Height, G: Weight, MS: Material thickness, Ø: Diameter

siegmund

Areal Clamping Bolt burnished

160590: Clamping range approx. 22-26 mm, 160590.3: Clamping range approx. 34-38 mm, 160590.4: Clamping range approx. 46-50 mm, recommended for clamping aluminum profiles, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-160590	double	55 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,11 kg	**$ 62** •
2-160590.3	triple	67 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,13 kg	**$ 67** •
2-160590.4	quadruple	79 mm	50 kN	2 kN	4 kN	10 Nm	10 Nm	0,14 kg	**$ 74** •

Areal Clamping Flush Mount Bolt burnished

countersunk connection of components, 160595: Clamping range approx. 22-26 mm, 160595.3: Clamping range approx. 34-38 mm, 160595.4: Clamping range approx. 46-50 mm, not suitable for elongated holes, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK1	ZK	AM1	AM	G	
2-160595	double	33 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,05 kg	**$ 53** •
2-160595.3	triple	45 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,07 kg	**$ 60** •
2-160595.4	quadruple	57 mm	45 kN	2 kN	3 kN	10 Nm	10 Nm	0,08 kg	**$ 66** •

Fast Clamping Bolt without slot burnished

without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160511	double	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	**$ 50** •
2-160513	triple	65 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,10 kg	**$ 62** •
2-160515	quadruple	77 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,12 kg	**$ 71** •

Fast Clamping Bolt burnished

MUST NOT be used for connecting tables and U-shaped squares

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160510	double	53 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	**$ 50** •

Style: double / triple / quadruple

Flush Mount Bolt without slot burnished

countersunk connection of components, only for clamping aluminum profiles, tighten aluminum parts only hand-tight

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-AP160528	double	32 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,04 kg	**$ 42** •
2-AP160529	triple	44 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,06 kg	**$ 50** •
2-AP160530	quadruple	56 mm	55 kN	1 kN	2,50 Nm	10 Nm	0,08 kg	**$ 57** •

Flush Mount Bolt burnished

countersunk connection of components, MUST NOT be used for connecting tables and U-shaped squares, not suitable for aluminum profiles, not suitable for elongated holes

B 16

		L (a)	SK	ZK	AM	G	
2-160528	double	31 mm	55 kN	3 kN	10 Nm	0,04 kg	**$ 42** •
2-160529	triple	43 mm	55 kN	3 kN	10 Nm	0,05 kg	**$ 50** •

Connecting Bolt with collar burnished

to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160583	double	39 mm	55 kN	3 kN	15 Nm	15 Nm	0,07 kg	**$ 31** •
2-160584	triple	51 mm	55 kN	3 kN	15 Nm	15 Nm	0,09 kg	**$ 36** •
2-160585	quadruple	63 mm	55 kN	3 kN	15 Nm	15 Nm	0,11 kg	**$ 42** •

Fast Clamping Bolt flat without slot burnished

minimal protrusion, MUST NOT be used for connecting tables and U-shaped squares, suitable for aluminum profiles, suitable for elongated holes

B 16

		L (a)	SK	ZK	AM1	AM	G	
2-160524	double	36 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,06 kg	**$ 43** •
2-160525	triple	48 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,08 kg	**$ 53** •

L: Length, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK: Tensile Force Steel, ZK1: Tensile Force Aluminum

siegmund

Fast Clamping Bolt adjustable without slot burnished

160571: Clamping range approx. 12-24 mm, 160573: Clamping range approx. 24-36 mm, clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares

		L (a)	SK	ZK	AM1	AM	G	
2-160571	double	78 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,13 kg	$ 56 •
2-160573	triple	90 mm	55 kN	10 kN	2,50 Nm	10 Nm	0,15 kg	$ 67 •

Universal Bolt burnished

160532: Clamping range approx. 22-28 mm, 160533: Clamping range approx. 34-40 mm, MUST NOT be used for connecting tables and U-shaped squares

		L (a)	SK	ZK	AM1	AM	G	
2-160532	double	59 mm	50 kN	10 kN	2,50 Nm	10 Nm	0,11 kg	$ 52 •
2-160533	triple	71 mm	50 kN	10 kN	2,50 Nm	10 Nm	0,12 kg	$ 64 •

Connecting Bolt nitrided

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

		L (a)	SK	ZK	AM	G	
2-160560.N	double	25 mm	50 kN	4 kN	15 Nm	0,03 kg	$ 25 •

Connecting Bolt burnished

to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection

		L (a)	SK	ZK	AM	G	
2-160561	triple	37 mm	50 kN	4 kN	15 Nm	0,05 kg	$ 31 •

Positioning Bolt burnished

substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares

	L (a)	G	
2-160540	38 mm	0,07 kg	$ 17 •

Magnetic Clamping Bolt Aluminum

clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible

	HK	L (a)	SF	G	
2-160740	100 kN	34 mm	12 mm	0,02 kg	$ 21 •
2-160740.1	100 kN	46 mm	24 mm	0,03 kg	$ 24 •
2-160740.2	100 kN	58 mm	36 mm	0,04 kg	$ 28 •

Spacer Ring for Magnetic Bolt burnished

distance between two clamping elements

	L (a)	G	
2-160539	12 mm	0,02 kg	$ 3 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-bolt16

L: Length, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK: Tensile Force Steel, SF: Length of Shaft, HK: max. holding force

Professional Screw Clamp burnished / nitrided
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, Vertical Bar reinforced

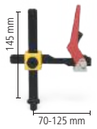
BAR N B 16

	SP	B (b)	H (c)	G	
2-160610	2,50 kN	163 mm	200 mm	1,20 kg	$ 85 •

Professional Screw Clamp 45°/90° burnished
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, stepless rotation from 0-360°

B 16

	SP	H (c)	G	
2-160630	2,50 kN	200 mm	0,75 kg	$ 81 •



Professional Fast Tension Clamp burnished / nitrided
recommended only for plasma nitrided welding tables, Vertical Bar reinforced

BAR N B 16

	SP	B (b)	H (c)	G	
2-160606	2,50 kN	132 mm	150 mm	0,90 kg	$ 116 •

Screw Clamp with Round Pipe burnished
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, suitable for simple clamping applications, fastening with an adjusting ring

B 16

	SP	B (b)	H (c)	G	
2-160601	1,50 kN	163 mm	200 mm	1 kg	$ 85 •

Pipe Clamp Universal burnished
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, clamping at an angle of +/- 42°, fastening with an adjusting ring

B 16

	SP	B (b)	H (c)	G	
2-160604	0,60 kN	165 mm	150 mm	0,80 kg	$ 87 •

Basic Screw Clamp burnished / nitrided
interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x3 mm, Vertical Bar reinforced

BAR N B 16

	SP	B (b)	H (c)	G	
2-160620	2,50 kN	128 mm	200 mm	0,95 kg	$ 48 •

Short Arbor with Bushing and Prism burnished
trapezoid thread 12x3 mm, usable in every system borehole

B 16

	H (c)	G	
2-160666	75 mm	0,10 kg	$ 34 •

Thread Bushing burnished
trapezoid thread 12x3 mm, usable in every system borehole

B 16

	H (c)	Ø	G	
2-160618	10 mm	19 mm	0,01 kg	$ 18 •

Prism for Screw Clamps
for spindle with ball diameter 8 mm, compatible with 16 mm boreholes and clamps

		H (c)	Ø	G	
2-160656	16 B	14 mm	25 mm	0,02 kg	$ 13 •
2-160656.E	16 E	14 mm	25 mm	0,02 kg	$ 18 •
2-160656.PA	16 PA	14 mm	25 mm	0,01 kg	$ 13 •

Pressure Ball for Screw Clamps
for spindle with ball diameter 8 mm, only suitable for clamps, for clamping in corners or grooves

		H (c)	Ø	G	
2-160660	16 B	13 mm	20 mm	0,02 kg	$ 13 •
2-160660.E	16 E	13 mm	20 mm	0,02 kg	$ 18 •
2-160660.PA	16 PA	13 mm	20 mm	0,01 kg	$ 14 •

Pressure Ball Blank for Screw Clamps burnished
compatible with 16 mm boreholes and clamps, as specified by customer

B 16

	H (c)	Ø	G	
2-160661	25 mm	25 mm	0,07 kg	$ 21 •

Duo Prism Ø 25
for spindle with ball diameter 8 mm, only suitable for clamps

		H (c)	Ø	G	
2-160650	16 B	19 mm	25 mm	0,04 kg	$ 18 •
2-160650.A	16 AL	19 mm	25 mm	0,01 kg	$ 21 •
2-160650.PA	16 PA	19 mm	25 mm	0,01 kg	$ 18 •

Quick-Change Clamp 100
Length clamping arm 100 mm, Clamping range 0-100 mm, Mounting in system boreholes

16

	L (a)	B (b)	H (c)	G	
2-160706	340 mm	30 mm	150 mm	1,20 kg	$ 90 •

Quick-Change Clamp 160
Length clamping arm 160 mm, Clamping range 0-140 mm, Mounting in system boreholes

16

	L (a)	B (b)	H (c)	G	
2-160707	360 mm	30 mm	150 mm	1,20 kg	$ 90 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-clamp16

B: Width, H: Height, G: Weight, SP: max. clamping force, Ø: Diameter, L: Length

siegmund

Vario Prism Ø 50 90°/120° with screwed-in collar

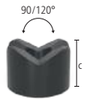
M10 thread for e.g. prism extensions Item No. 160649, for round and square pipes up to Ø 80 mm

		H (c)	Ø	G	
2-160645.1.N	16 N BAR	20 mm	50 mm	0,21 kg	$ 53 •
2-160645.1.A	16 AL	20 mm	50 mm	0,07 kg	$ 73 •
2-160645.1.PA	16 PA	20 mm	50 mm	0,03 kg	$ 69 •

Prism Ø 80 120° with screwed-in collar

M10 thread for e.g. prism extensions Item No. 160649, for pipes up to Ø 120 mm

		H (c)	Ø	G	
2-160652.1	16 B	30 mm	80 mm	0,77 kg	$ 60 •
2-160652.1.A	16 AL	30 mm	80 mm	0,26 kg	$ 90 •
2-160652.1.PA	16 PA	30 mm	80 mm	0,12 kg	$ 90 •



Vario Prism Ø 50 90°/120° without collar burnished

Prism can be fastened with bolts, for round and square pipes up to Ø 80 mm

B 16

	H (c)	Ø	G	
2-160641	35 mm	50 mm	0,39 kg	$ 55 •

Clamping Cone burnished

for holding round and square pipes up to Ø 45 mm, clamping with bolts

B 16

	H (c)	Ø	G	
2-160670	40 mm	45 mm	0,26 kg	$ 22 •

Screw Support Ø 50 burnished

vernier adjustment height in a range of 55-75 mm, combinable with support set 160821 and prism extension

B 16

	H (c)	Ø	G	
2-160822	55-75 mm	50 mm	0,71 kg	$ 49 •

Support height adjustable with scale burnished

incl. Set screw, height infinite adjustable between 20-105 mm, Set screw for connecting with prisms

100 B 16

	H (c)	Ø	G	
2-160824	125 mm	40 mm	0,33 kg	$ 62 •

Set of Supports 7 pieces burnished

compensation of 1-60 mm height difference, with M10 thread

B 16

	H (c)	Ø	G	
2-160821	65 mm	25 mm	0,17 kg	$ 56 •

Tower for Supports burnished

variable support surface, with M10 thread

B 16

	H (c)	Ø	G	
2-160821.1	65 mm	25 mm	0,09 kg	$ 28 •

Washer Set

gradation of discs: 1 / 2 / 3 / 5 / 10 / 20 mm

16

	Ø	G	
2-160821.2	25 mm	0,08 kg	$ 28 •

Prism Extension burnished

compatible with prisms, support set 160821 and screw support 160822

B 16

	L (a)	Ø	G	
2-160649.1	50 mm	16 mm	0,08 kg	$ 25 •
2-160649.2	100 mm	16 mm	0,15 kg	$ 32 •

Prism Collar Screw burnished

to mount prisms in boreholes

B 16

	L (a)	Ø	G	
2-160649	10 mm	16 mm	0,02 kg	$ 10 •

Special screw

for prisms system 16

16

	L (a)	Ø	G	
2-160649.0	10 mm	16 mm	0,02 kg	$ 10 •

You can find more information and accessories for these products online.

www.siegmund.com/
F-prism16

H: Height, G: Weight, Ø: Diameter, L: Length

siegmund

Tool Cart powder coated finish
Max. total weight 240 kg

16

	L (a)	B (b)	H (c)	G	
2-160910	555 mm	560 mm	680 mm	30 kg	**$ 823** •

Toolwall powder coated finish
installation to the welding table with bolts or with screws to the wall

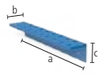
16

	L (a)	B (b)	H (c)	G	
2-160912	500 mm	50 mm	500 mm	7,40 kg	**$ 332** •

Protective Welding Wall
mounting with 2 bolts (16: 000520, 22: 002822, 28: 280511), production-related not scratch proof, Custom color varnish available against surcharge

16 22 28

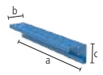
	L (a)	B (b)	H (c)	G	
2-280980	1600 mm	50 mm	800 mm	23 kg	**$ 272** •



Module for Tool Wall with Sleeves powder coated finish
for Screw Clamp / Prisms / Bolts, back board not included in the delivery

16

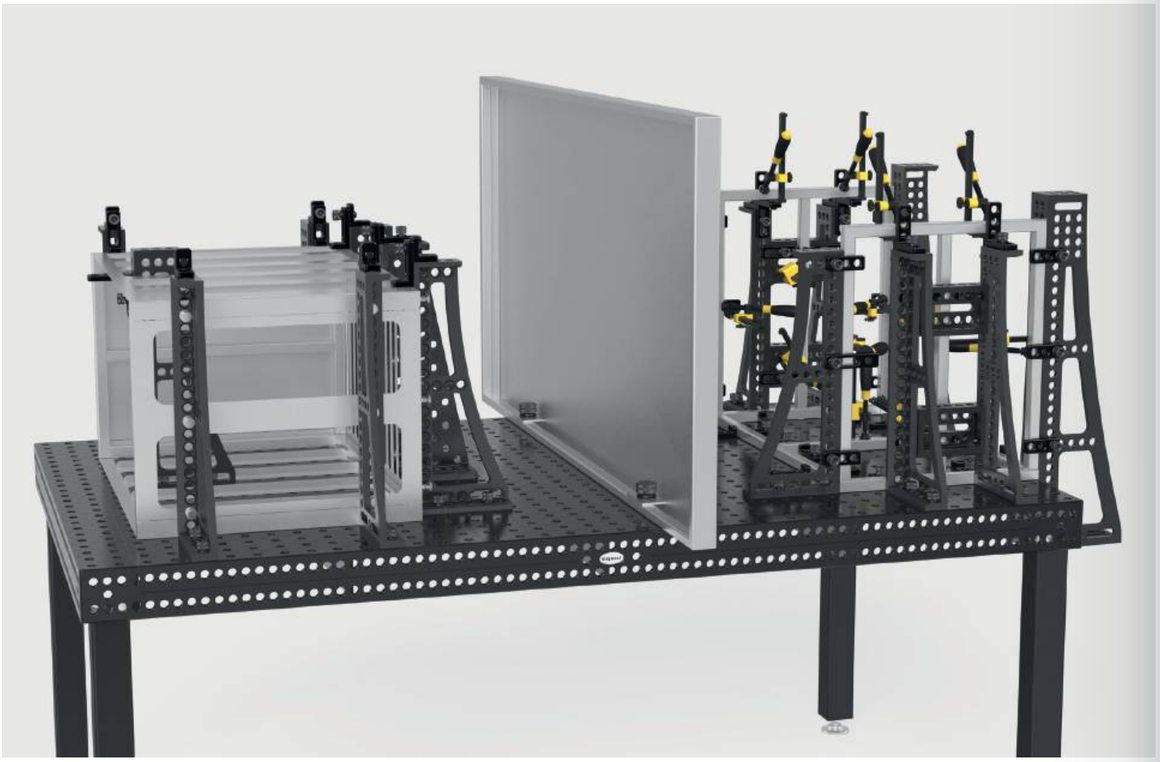
	L (a)	B (b)	H (c)	Ø	G	
2-160930	500 mm	80 mm	90 mm	16 mm	1,90 kg	**$ 97** •



Module for Tool Wall without Sleeves powder coated finish
for Prisms / Bolts, back board not included in the delivery

16

	L (a)	B (b)	H (c)	Ø	G	
2-160931	500 mm	80 mm	90 mm	16 mm	1,60 kg	**$ 69** •



Pin for Toolwall burnished
pack of 10

B 16

	L (a)	Ø	G	
2-160936.10	22 mm	16 mm	0,01 kg	**$ 20** •

Hex wrench Size 4
yellow

16

	G	
2-160852	0,06 kg	**$ 17** •

Brush Ø 17 with protecting cover
for cleaning boreholes

16

	Ø	G	
2-160820	17 mm	0,05 kg	**$ 22** •

Brush Ø 17 for drill bit / 10 piece pack
for cleaning boreholes

16

	Ø	G	
2-160820.10	17 mm	0,05 kg	**$ 83** •

Burner Holder burnished
can be positioned in borehole

B 16

	H (c)	G	
2-160920	200 mm	0,27 kg	**$ 31** •

Ground Connection Comfort
guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 70-95 mm²

16 22 28

	G	
2-000810	0,66 kg	**$ 64** •

Shipping Bracket with Fastening Plate
700 kg load-bearing capacity (with 4x 160511), consider further instructions for use for the article online!

16

	L (a)	B (b)	H (c)	G	
2-160830	100 mm	100 mm	25 mm	1,70 kg	**$ 84** •

Shipping Bracket nitrided
2500 kg load-bearing capacity (with 2x 280511), 1000 kg load-bearing capacity (with 2x 002822), 700 kg load-bearing capacity (with 2x 160511), consider further instructions for use for the article online!

BAR N 16 22 28

	L (a)	B (b)	H (c)	G	
2-000835.N	200 mm	100 mm	165 mm	4,50 kg	**$ 140** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-accessories16

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter

siegmund

Basic

Sub Table Box lockable for Basic
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-161990	630 mm	485 mm	430 mm	100 kg	28,50 kg	**$ 491** •

Set Sub Table Box lockable for Basic incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

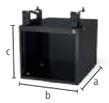
	L (a)	B (b)	H (c)	TF	G	Special offer price
2-161990.1	630 mm	485 mm	430 mm	100 kg	42,50 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable for Basic incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-161990.2	630 mm	485 mm	430 mm	100 kg	47,50 kg	**$ 764** •
						instead of $ 784

Professional 750 / Extreme 8.7



Sub Table Box lockable
powder coated finish, Storage space at your welding table, 360 mm space for drawers, Table size 1000x500 mm not compatible, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-160990	630 mm	485 mm	430 mm	100 kg	28,50 kg	**$ 491** •

Set Sub Table Box lockable incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, Table size 1000x500 mm not compatible, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-160990.1	630 mm	485 mm	430 mm	100 kg	42,50 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, Table size 1000x500 mm not compatible, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-160990.2	630 mm	485 mm	430 mm	100 kg	47,50 kg	**$ 764** •
						instead of $ 784

You can find more information and accessories for these products online.

www.siegmund.com/
F-stbox

Extreme 8.7 PLUS

Sub Table Box lockable for PLUS Table
powder coated finish, Storage space at your welding table, 360 mm space for drawers, lockable, incl. two keys

16

	L (a)	B (b)	H (c)	TF	G	
2-162990	630 mm	485 mm	430 mm	100 kg	28 kg	**$ 491** •

Set Sub Table Box lockable for PLUS Table incl. 2 drawers
incl. drawers (2x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

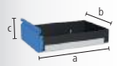
	L (a)	B (b)	H (c)	TF	G	Special offer price
2-162990.1	630 mm	485 mm	430 mm	100 kg	42 kg	**$ 697** •
						instead of $ 706

Set Sub Table Box lockable for PLUS Table incl. 3 drawers
incl. drawers (1x 004220, 1x 004225, 1x 004230), powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 500 mm

16

	L (a)	B (b)	H (c)	TF	G	Special offer price
2-162990.2	630 mm	485 mm	430 mm	100 kg	47 kg	**$ 764** •
						instead of $ 784

Configuration



Drawer with clip rail
powder coated finish, upgrading possible at any time, for Sub Table Box, for Workstation 0806 / 1208 / 1212 with side walls

16 22 28

	L (a)	B (b)	H (c)	TF	G	
2-004220	590 mm	400 mm	60 mm	50 kg	5,50 kg	**$ 88** •
2-004225	590 mm	400 mm	120 mm	50 kg	6,50 kg	**$ 98** •
2-004230	590 mm	400 mm	180 mm	50 kg	7 kg	**$ 108** •
2-004235	590 mm	400 mm	240 mm	50 kg	7,50 kg	**$ 118** •

L: Length, B: Width, H: Height, G: Weight, TF: Load capacity

siegmund

Bench vice 100

Siegmund bench vice 100
Fastening at a 45° or 90° angle, Jaw width 100 mm, Opening stroke 100 mm, Mounting: System 16: 2x 160511, System 22: 2x 160513 + 2x 000541, System 28: 2x 160511 + 2x 000545

16 22 28

	SP	G	
2-004310	20 kN	9,50 kg	**$ 288** •

Set of vice jaw covers 100 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004315		0,70 kg	**$ 69** •

Set Siegmund bench vice 100 System 16
Fastening at a 45° or 90° angle, Jaw width 100 mm, Opening stroke 100 mm, Delivery contents: 1x Bench vice 004310, 2x Bolt 160511, 1x Set of vice jaw covers 004315

16

	SP	G	
2-164310	20 kN	10,40 kg	**$ 426** •

Bench vice 125

Siegmund bench vice 125
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004320	30 kN	17,50 kg	**$ 339** •

Set of vice jaw covers 125 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004325		0,85 kg	**$ 76** •

Set Siegmund bench vice 125 System 16
Fastening at a 45° or 90° angle, Jaw width 125 mm, Opening stroke 125 mm, Delivery contents: 1x Bench vice 004320, 2x Bolt 160511, 2x Reduction Bushing 000546, 1x Set of vice jaw covers 004325

16

	SP	G	
2-164320	30 kN	18,70 kg	**$ 515** •

You can find more information and accessories for these products online.

www.siegmund.com/
F-benchvice

Bench vice 150

Siegmund bench vice 150
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Mounting: System 16: 2x 160511 + 2x 000546, System 22: 2x 220513 + 2x 000544, System 28: 2x 280511

16 22 28

	SP	G	
2-004330	40 kN	24 kg	**$ 440** •

Set of vice jaw covers 150 incl. bag
Delivery contents: 2x Fiber, 2x Rubber, 2x Aluminum neutral, 2x Aluminum prisms

16 22 28

		G	
2-004335		1 kg	**$ 85** •

Set Siegmund bench vice 150 System 16
Fastening at a 45° or 90° angle, Jaw width 150 mm, Opening stroke 150 mm, Delivery contents: 1x Bench vice 004330, 2x Bolt 160511, 2x Reduction Bushing 000546, 1x Set of vice jaw covers 004335

16

	SP	G	
2-164330	40 kN	25,40 kg	**$ 619** •

Vice jaw covers

The basic body of the vice jaw covers consists of solid aluminum profiles. The integrated magnets in the profiles hold the covers reliably on the vice and enable quick and easy changing, depending on the workpiece or processing step. Despite the very high magnetic force, workpieces are not magnetized. The vice jaw covers are right-angled and plane-parallel, which means that the high level of accuracy of the Siegmund vice keeps retained.

Set of vice jaw covers

2x Fiber: suitable for finely milled, finely planed, ground or polished surfaces, 2x Rubber: suitable for wooden and plastic parts, 2x Aluminum neutral: secure clamping of coarse to medium-fine machined workpieces thanks to grooves, 2x Aluminum prisms: Clamping of round or oval workpieces using prisms

G: Weight, SP: max. clamping force

siegmund

Table press System 16
compressive force of 2,5 tons, total stroke 60 mm, operating force 330 N, fixation always required in two places

16

	G	
2-160780	6,50 kg	**$ 1,502** •

Special Square System 16
as an extension and vertical fixation of the press

16

	L (a)	B (b)	H (c)	G	
2-160702	195 mm	60 mm	60 mm	1,41 kg	**$ 74** •

Thrust Piece
000701.AL: recommended for steel work, 000701.PA: recommended for applications with stainless steel

		H (c)	Ø	G	
2-000701.AL	28 22 16 AL	15 mm	55 mm	0,08 kg	**$ 31** •
2-000701.PA	28 22 16 PA	15 mm	55 mm	0,03 kg	**$ 25** •

Stamp 90° with extention pipe
for pressing in corners without damaging the weld seam

16 22 28

	L (a)	B (b)	H (c)	G	
2-000706	168 mm	50 mm	50 mm	0,82 kg	**$ 132** •

Pipe Adapter POM-C
for straightening pipes, 000703.1: for pipes Ø 21,4 mm, 000703.2: for pipes Ø 33,7 mm, 0000703.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	Ø	G	
2-000703.1	35 mm	55 mm	0,08 kg	**$ 29** •
2-000703.2	35 mm	55 mm	0,06 kg	**$ 29** •
2-000703.3	35 mm	55 mm	0,05 kg	**$ 29** •

Pipe Bending Plug POM-C
for bending and straightening pipes, 000704.1: for pipes Ø 21,4 mm, 000704.2: for pipes Ø 33,7 mm, 000704.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000704.1	120 mm	35 mm	60 mm	0,24 kg	**$ 53** •
2-000704.2	120 mm	35 mm	60 mm	0,21 kg	**$ 53** •
2-000704.3	120 mm	35 mm	60 mm	0,18 kg	**$ 53** •

Counter block POM-C
as a counter block for bending and straightening pipes, Plug socket required for fastening, fastened with bolt 160513 / 220513 / 280513 (not included in the delivery), 000705.1: for pipes Ø 21,4 mm, 000705.2: for pipes Ø 33,7 mm, 000705.3: for pipes Ø 42,4 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000705.1	60 mm	114 mm	55 mm	0,29 kg	**$ 69** •
2-000705.2	60 mm	102 mm	55 mm	0,25 kg	**$ 66** •
2-000705.3	60 mm	93 mm	55 mm	0,22 kg	**$ 62** •

Plug socket
for rotatable fastening of the counter block in the boreholes, for fixing: 160515

16

	L (a)	Ø	G	
2-160701	48 mm	40 mm	0,26 kg	**$ 24** •

Product recommendation

Basic-Set
Included in the set: 1x 000701.PA, 1x 000701.AL, 1x 160702

16

	G	Special offer price
2-160783	1,52 kg	**$ 105** •
		instead of $ 130

Pipe straightening set for Ø 21,4
Included in the set: 1x 000703.1, 1x 000704.1, 2x 000705.1, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.1	1,42 kg	**$ 216** •
		instead of $ 269

Pipe straightening set for Ø 33,7
Included in the set: 1x 000703.2, 1x 000704.2, 2x 000705.2, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.2	1,29 kg	**$ 210** •
		instead of $ 262

Pipe straightening set for Ø 42,4
Included in the set: 1x 000703.3, 1x 000704.3, 2x 000705.3, 2x 160701, fastened with bolt 160515 (not included in the delivery)

16

	G	Special offer price
2-160782.3	1,19 kg	**$ 203** •
		instead of $ 253

You can find more information and accessories for these products online.

www.siegmund.com/
F-tablepress

G: Weight, L: Length, B: Width, H: Height, Ø: Diameter

CROSS-SYSTEM SOLUTIONS

Our Siegmund modular system is based on three different bore sizes. The bore size defines the system. All tool parts and sets can be used on all table series within one system. If you want to work across systems, we also offer an extensive range of connecting elements.

Magnetic Clamping Technology

Duo Magnet Clamping Block 5 / 7 / 10

000780: Retention force 5 kN, Clamping surface (s1) 120x57 mm / (s2) 136x64 mm, 000781: Retention force 7 kN, Clamping surface (s1) 156x57 mm / (s2) 172x64 mm, 000782: Retention force 10 kN, Clamping surface (s1) 162x76 mm / (s2) 178x87 mm

16 22 28

	L (a)	B (b)	H (c)	G	
2-000780	143 mm	64 mm	71 mm	3,90 kg	**$ 386** •
2-000781	178 mm	64 mm	71 mm	4,90 kg	**$ 483** •
2-000782	184 mm	87 mm	88 mm	8,80 kg	**$ 640** •

Special offer Duo Magnet Clamping Block 5

Clamping surface (s1): 120x57 mm, Clamping surface (s2): 136x64 mm, Delivery contents: 2x Duo Magnet Clamping Block + 1x Hex wrench

16 22 28

	L (a)	B (b)	H (c)	G	Special offer price
2-000780.Set	143 mm	64 mm	71 mm	7,90 kg	**$ 693** •
					instead of $ 773

Special offer Duo Magnet Clamping Block 7

Clamping surface (s1): 156x57 mm, Clamping surface (s2): 172x64 mm, Delivery contents: 2x Duo Magnet Clamping Block + 1x Hex wrench

16 22 28

	L (a)	B (b)	H (c)	G	Special offer price
2-000781.Set	178 mm	64 mm	71 mm	9,90 kg	**$ 868** •
					instead of $ 965

Special offer Duo Magnet Clamping Block 10

Clamping surface (s1): 162x76 mm, Clamping surface (s2): 178x87 mm, Delivery contents: 2x Duo Magnet Clamping Block + 1x Hex wrench

16 22 28

	L (a)	B (b)	H (c)	G	Special offer price
2-000782.Set	184 mm	87 mm	88 mm	17,70 kg	**$ 1,149** •
					instead of $ 1,280

You can find more information and accessories for these products online.
www.siegmund.com/F-magnetic

Connecting Elements

Combination Fast Clamping Bolt double burnished

for mounting components from large systems on smaller systems, MUST NOT be used for connecting tables and U-shaped squares

B 16 28

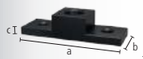
		L (a)	Ø	SK	ZK	AM	G	
2-000520	28 -> 16	75 mm	40 mm	55 kN	10 kN	10 Nm	0,32 kg	**$ 73** •
2-002822	28 -> 22	88 mm	40 mm	130 kN	15 kN	15 Nm	0,45 kg	**$ 73** •
2-002216	22 -> 16	71 mm	35 mm	55 kN	10 kN	10 Nm	0,28 kg	**$ 67** •

Connecting Bolt burnished

to connect tables of different systems, to connect components through boreholes cross-system, not suitable for aluminum profiles

B 16 28

		L (a)	Ø	SK	ZK	AM	G	
2-000562	28 <-> 16	34 mm	32 mm	50 kN	4 kN	15 Nm	0,12 kg	**$ 34** •
2-028022	28 <-> 22	36 mm	32 mm	120 kN	6 kN	15 Nm	0,11 kg	**$ 34** •
2-022016	22 <-> 16	27 mm	27 mm	20 kN	4 kN	15 Nm	0,06 kg	**$ 31** •

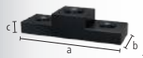


Adapter Plate burnished

cross-system mounting of clamps, for clamping components from large systems on smaller systems, mounting with bolts

B 16 28

		L (a)	B (b)	H (c)	G	
2-000570	28 -> 16	150 mm	50 mm	35 mm	0,94 kg	**$ 63** •



Adapter Plate nitrided

cross-system mounting of clamps, for clamping components from large systems on smaller systems, mounting with bolts

BAR N 22 28

		L (a)	B (b)	H (c)	G	
2-000571.N	28 -> 22	150 mm	50 mm	35 mm	1,09 kg	**$ 63** •
2-000572.N	22 -> 16	150 mm	50 mm	25 mm	0,83 kg	**$ 63** •

Reduction Bushing (small to large) burnished

for mounting components from small systems on larger systems, not suitable for elongated holes

B 16 28

		L (a)	Ø	G	
2-000545	16 -> 28	24 mm	32 mm	0,05 kg	**$ 20** •

Reduction Bushing (small to large) burnished

long clamping bolt required, for mounting components from small systems on larger systems, not suitable for elongated holes

B 16 22

		L (a)	Ø	G	
2-000541	16 -> 22	24 mm	27 mm	0,04 kg	**$ 20** •
2-000543	22 -> 28	36 mm	32 mm	0,08 kg	**$ 20** •

Reduction Bushing (large to small) burnished

for clamping components from large systems on smaller systems, fixed inside the component, suitable for elongated holes

B 16 28

		L (a)	Ø	G	
2-000546	28 -> 16	29 mm	36 mm	0,07 kg	**$ 20** •

Reduction Bushing (large to small) burnished

long clamping bolt required, for clamping components from large systems on smaller systems, fixed inside the component, suitable for elongated holes

B 22 28

		L (a)	Ø	G	
2-000544	28 -> 22	35 mm	36 mm	0,10 kg	**$ 20** •
2-000542	22 -> 16	23 mm	31 mm	0,05 kg	**$ 20** •

Adapter Sleeve burnished

attachment of components in larger system, not suitable for clamping with clamping bolts

B 16 28

		L (a)	Ø	G	
2-000547	16 -> 28	40 mm	30 mm	0,12 kg	**$ 21** •
2-000549	22 -> 28	25 mm	30 mm	0,04 kg	**$ 21** •
2-000548	16 -> 22	18 mm	24 mm	0,02 kg	**$ 21** •

You can find more information and accessories for these products online.
www.siegmund.com/F-connecting

L: Length, B: Width, H: Height, G: Weight, Ø: Diameter, SK: Shearing Force, AM: Tightening Torque Steel, clamping torque depends on material, ZK: Tensile Force Steel

Flanges

Clamping Plate 150 lbs with Fixing Bolt nitrided
for flange US standard, ANSI / ASME B 16,5 150 lbs, from 1/2" to 8", Delivery contents: 2x 280255, 2x 280256, 2x 280257, required for system 16: 000562/000520/000546, required for system 22: 028022/002822/000544

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-280250.P	350 mm	250 mm	25 mm	14 kg	**$ 805** •

Clamping Plate 300 lbs with Fixing Bolt nitrided
for flange US standard, ANSI / ASME B 16,5 300 lbs, from 1/2" to 8", Delivery contents: 2x 280255, 2x 280256, 2x 280257, 2x 280258, required for system 16: 000562/000520/000546, required for system 22: 028022/002822/000544

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-280251.P	350 mm	250 mm	25 mm	14 kg	**$ 916** •

Clamping Plate 400-600 lbs with Fixing Bolt nitrided
for flange US standard, ANSI / ASME B 16,5 400-600 lbs, from 1/2" to 6", Delivery contents: 2x 280255, 2x 280256, 2x 280257, 2x 280258, 2x 280259, required for system 16: 000562/000520/000546, required for system 22: 028022/002822/000544

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-280252.P	350 mm	250 mm	25 mm	14 kg	**$ 953** •

Fixing Bolt burnished
for Clamping Plate 280250.P / 280251.P / 280252.P

B 16 22 28

	L (a)	Ø	G	
2-280255	39 mm	15,50 mm	0,03 kg	**$ 21** •
2-280256	41 mm	18,90 mm	0,05 kg	**$ 21** •
2-280257	45 mm	22,20 mm	0,10 kg	**$ 22** •

Fixing Bolt burnished
for Clamping Plate 280251.P / 280252.P

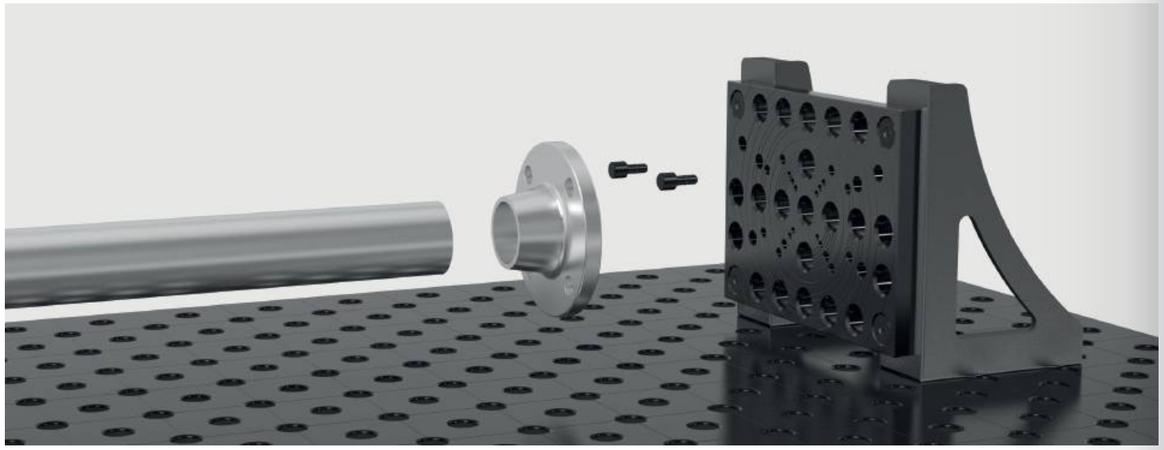
B 16 22 28

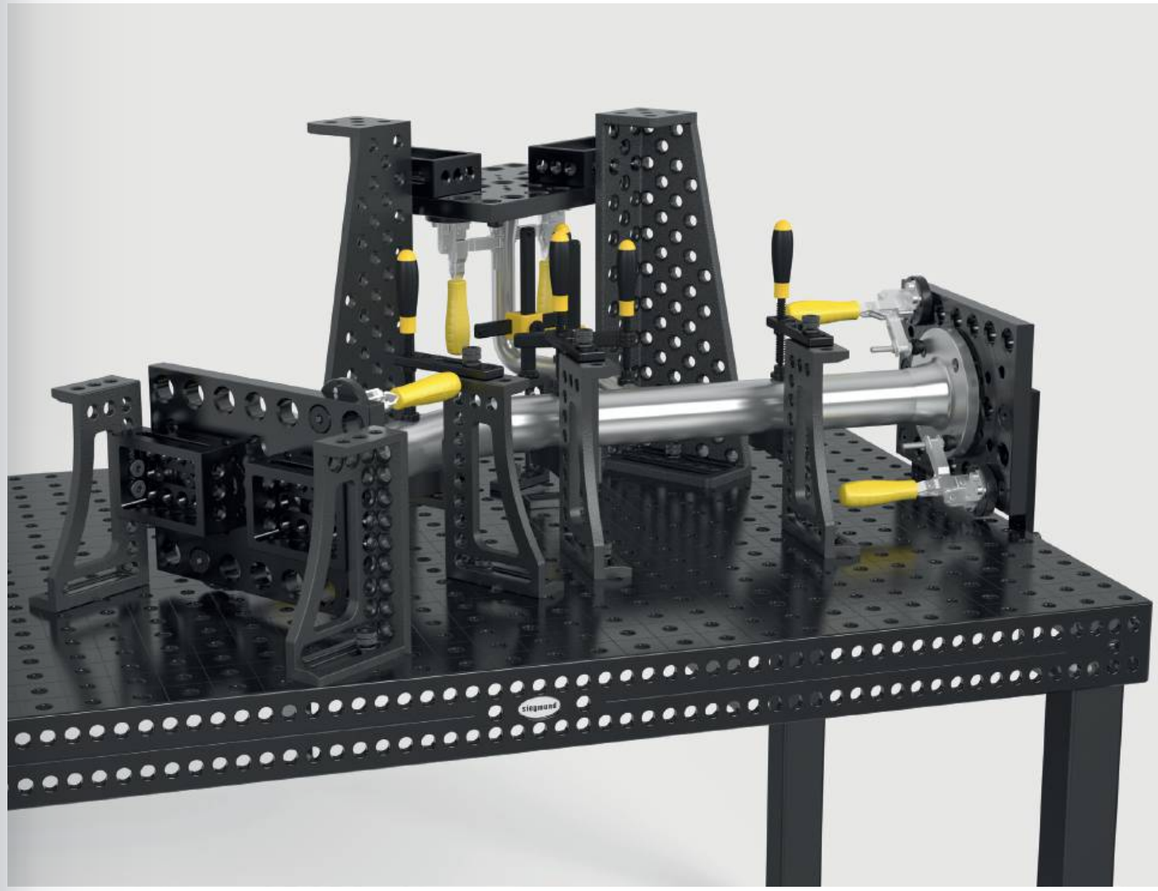
	L (a)	Ø	G	
2-280258	50 mm	25,20 mm	0,14 kg	**$ 32** •

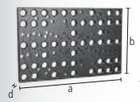
Fixing Bolt burnished
for Clamping Plate 280252.P

B 16 22 28

	L (a)	Ø	G	
2-280259	50 mm	28,20 mm	0,16 kg	**$ 35** •



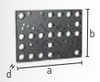




Clamping Plate 550 for DIN Flanges with Fixing Bolt nitrided
For flanges DIN 2632/2633 nominal widths DN 15–DN 400, flanges DIN 2634/2635 nominal widths DN 50–DN 300, Delivery contents: 2x 280222, 2x 280223, 2x 280224, 2x 280225, 2x 280226, 2x 280227, for System 16: 000562/000520/000546, for System 22: 028022/002822/000544

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-280220.P	550 mm	350 mm	25 mm	30 kg	**$ 874** •



Clamping Plate 350 for DIN Flanges with Fixing Bolt nitrided
for flanges DIN 2633, nominal width DN 15 - DN 200, Delivery contents: 2x 280222, 2x 280223, 2x 280224, required for system 16: 000562/000520/000546, required for system 22: 028022/002822/000544

BAR N 16 22 28

	L (a)	B (b)	MS (d)	G	
2-280221.P	350 mm	250 mm	25 mm	14 kg	**$ 742** •

Fixing Bolt burnished
for Clamping Plate 280220.P / 280221.P

B 16 22 28

	L (a)	Ø	G	
2-280222	39 mm	13,80 mm	0,03 kg	**$ 18** •
2-280223	41 mm	17,80 mm	0,05 kg	**$ 18** •
2-280224	47 mm	21,80 mm	0,10 kg	**$ 18** •
2-280225	50 mm	25,80 mm	0,14 kg	**$ 28** •
2-280226	55 mm	29,80 mm	0,20 kg	**$ 28** •
2-280227	60 mm	32,80 mm	0,27 kg	**$ 28** •

You can find more information and accessories for these products online.
www.siegmund.com/F-flanges

L: Length, B: Width, MS: Material thickness, G: Weight, Ø: Diameter

siegmund

Pneumatic Clamps

Pneumatic Cylinder, short Form incl. Adapter System 16
for automated clamping, Force = 650 N at 8 bar, mounted in borehole with adapter, lifting range 25 mm or 50 mm, depending on pressure cylinder

16

	G	
0-000850	0,90 kg	$ 430 ○

Pneumatic Cylinder, short Form incl. Adapter System 28
for automated clamping, Force = 650 N at 8 bar, mounted in borehole with adapter, lifting range 25 mm or 50 mm, depending on pressure cylinder

28

	G	
0-000851	0,93 kg	$ 412 ○

Pneumatic Cylinder, long form for System 28
for automated clamping, Force = 350 N at 8 bar, mounted in thread holes with threaded bushing system 28, lifting range 25 mm or 50 mm, depending on pressure cylinder

28

	G	
0-000855	0,80 kg	$ 361 ○

Manifold 8 Outlets
for automated clamping, connection between pneumatic cylinder and compressor, operating pressure of 1-10 bar

16 28

	G	
0-000860	0,14 kg	$ 395 ○

You can find more information and accessories for these products online.
www.siegmund.com/F-pneumatic

Maintenance products

Oilstone
to maintain and equalize unevenness on the table surface, suitable for non-nitrided welding tables and accessories

16 22 28

	L (a)	B (b)	H (c)	G	
2-000942	150 mm	50 mm	25 mm	0,42 kg	$ 22 •
2-000940	200 mm	50 mm	25 mm	0,56 kg	$ 28 •

CleanBasic 1 liter spray bottle
water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online

16 22 28

	G	
2-000914	1,10 kg	$ 20 •

%

Special offer CleanBasic 8x 1 liter spray bottle
water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online

16 22 28

	G	Special offer price
2-000914.8	8,80 kg	$ 146 •
		instead of $ 160

CleanBasic 5 liter
water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online

16 22 28

	G	
2-000915	5,20 kg	$ 63 •

%

Special offer CleanBasic 6x 5 liter
water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online

16 22 28

	G	Special offer price
2-000915.6	31,20 kg	$ 336 •
		instead of $ 374

Anti-Spatter 1 liter spray bottle
Corrosion protection, non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online

16 22 28

	G	
2-000924	1,10 kg	$ 24 •

%

Special offer Anti-Spatter 8x 1 liter spray bottle
Corrosion protection, non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online

16 22 28

	G	Special offer price
2-000924.8	8,80 kg	$ 171 •
		instead of $ 189

Anti-Spatter 1 liter pump bottle
Corrosion protection, non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online

16 22 28

	G	
2-000929	1,10 kg	$ 52 •

Anti-Spatter 5 liter
Corrosion protection, non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online

16 22 28

	G	
2-000926	5,20 kg	$ 73 •

%

Special offer Anti-Spatter 6x 5 liter
Corrosion protection, non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online

16 22 28

	G	Special offer price
2-000926.6	31,20 kg	$ 393 •
		instead of $ 437

You can find more information and accessories for these products online.
www.siegmund.com/F-maintenance

G: Weight, L: Length, B: Width, H: Height

Siegmund Laser welding cell 2400x2400x2250 mm

- recommended for welding tables up to 1200x1200 mm
- Doors and side walls made of aluminum composite panels
- with welding screen

Siegmund Laser welding cell 2400x2400x2250 mm NEW

recommended for welding tables up to 1200x1200 mm, Doors and side walls made of aluminum composite panels, position of doors configured to suit, with welding screen

16 22 28

	L (a)	B (b)	H (c)	G	
2-2424.LC	2400 mm	2400 mm	2250 mm	340 kg	**$ 7,314** •

Siegmund Laser welding cell 3600x3600x2250 mm

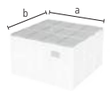
- recommended for welding tables up to 2400x1200 mm
- Doors and side walls made of aluminum composite panels
- position of doors configured to suit
- with welding screen

Siegmund Laser welding cell 3600x3600x2250 mm

recommended for welding tables up to 2400x1200 mm, Doors and side walls made of aluminum composite panels, position of doors configured to suit, with welding screen

16 22 28

	L (a)	B (b)	H (c)	G	
2-3636.LC	3600 mm	3600 mm	2250 mm	458 kg	**$ 9,339** •



Roof for laser welding cell 3600x3600

connection available for fume extraction system (Ø 200 mm)

16 22 28

	L (a)	B (b)	G	
2-3636.LCR	3600 mm	3600 mm	135 kg	**$ 3,569** •

Special Promotion Laser welding cell 3600x3600x2250 mm NEW

Delivery contents: 1x 3636.LC Laser welding cell 3600x3600x2250 mm, 1x WS162010.L Workbench with steel plate 2000x1000 mm, 6x 160621 Clamp, 8x 160108.N Square, 4x 160110.N Square, 12x 160511 Bolt, 1x 163999 Accessories-Set

16

	L (a)	B (b)	H (c)	G	Special offer price
4-3636.LC.Set	3600 mm	3600 mm	2250 mm	660 kg	**$ 12,585** •
					instead of $ 13,322

Advantage Siegmund workbench

When starting manual laser welding, initial welding attempts may result in damage to the work table. The steel plate of the Siegmund workbench can be replaced quickly and cost-effectively, thus providing an ideal working basis for manual laser welding.

Siegmund Laser welding cell 4800x3600x2250 mm

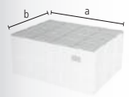
- recommended for welding tables up to 3000x1500 mm
- Doors and side walls made of aluminum composite panels
- position of doors configured to suit
- with welding screen

Siegmund Laser welding cell 4800x3600x2250 mm

recommended for welding tables up to 3000x1500 mm, Doors and side walls made of aluminum composite panels, position of doors configured to suit, with welding screen

16 22 28

	L (a)	B (b)	H (c)	G	
2-4836.LC	4800 mm	3600 mm	2250 mm	526 kg	**$ 10,352** •



Roof for laser welding cell 4800x3600

connection available for fume extraction system (Ø 200 mm)

16 22 28

	L (a)	B (b)	G	
2-4836.LCR	4800 mm	3600 mm	177 kg	**$ 4,704** •

Product recommendation

Extension wall element laser welding cell 1200

to expand the laser welding cell by 1200 mm, Delivery contents: 2x Wall element, 2x Middle struts

16 22 28

	L (a)	H (c)	G	
2-1212.LCW	1200 mm	2250 mm	67 kg	**$ 1,546** •

Safe and efficient manual laser welding

Manual laser welding has quickly become an important part of welding technology. In order to meet the increased safety requirements of manual laser welding, Siegmund has developed a suitable cell. We recommend the laser welding cell in combination with our Siegmund workbench. The laser welding cell provides the mandatory protection from scattered radiation and reflections for surrounding people and objects. The laser welding cell also reduces interferences caused by external factors like airflows or dirt particles.

www.siegmund.com/
F-laser-cell

L: Length, B: Width, H: Height, G: Weight

Siegmund Roto-Positioner

- Hydraulic rotation of the clamping plate, optionally electric
- Hydraulic height adjustment and tilt function
- Large working area, low design height
- incl. rotatable ground connection: optimal connection to the table plate, no cable twisting
- without table top / octagonal plate
- 6R300M16 / 6R450M16: Recommendation: octagonal tables from a width across flats of at least 1200 mm

Siegmund Roto-Positioner RP 1250
Table revolutions per minute: hydraulic: 2 / electric: 0-2, Tilt angle: 95°, Vertical movement range (A): 540-1120 mm, Horizontal movement range (B): 700-1280 mm, Length (C): 1760 mm, Width (D): 1630 mm, Clamping plate diameter (F): Ø 800 mm

	DM	KM	BG (E)	TF	G		
6R120M16	490 Nm	4900 Nm	750 mm	1250 kg	757 kg	**$ 37,159**	○

Siegmund Roto-Positioner RP 2000
Table revolutions per minute: hydraulic: 2 / electric: 0-2, Tilt angle: 95° (Alternatively 140°), Vertical movement range (A): 550-1300 mm, Horizontal movement range (B): 650-1400 mm, Length (C): 1850 mm, Width (D): 1660 mm, Clamping plate diameter (F): Ø 800 mm

	DM	KM	BG (E)	TF	G		
6R200M16	1570 Nm	7850 Nm	750 mm	2000 kg	930 kg	**$ 41,381**	○

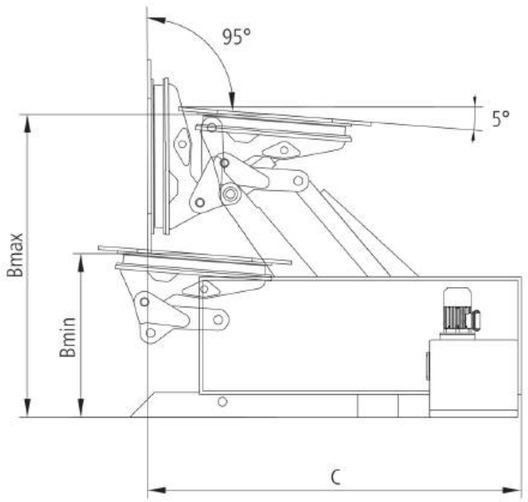
Siegmund Roto-Positioner RP 3000
Table revolutions per minute: hydraulic: 2 / electric: 0-2, Tilt angle: 95° (Alternatively 140°), Vertical movement range (A): 740-1590 mm, Horizontal movement range (B): 720-1570 mm, Length (C): 2400 mm, Width (D): 1825 mm, Clamping plate diameter (F): 1100x1100 mm

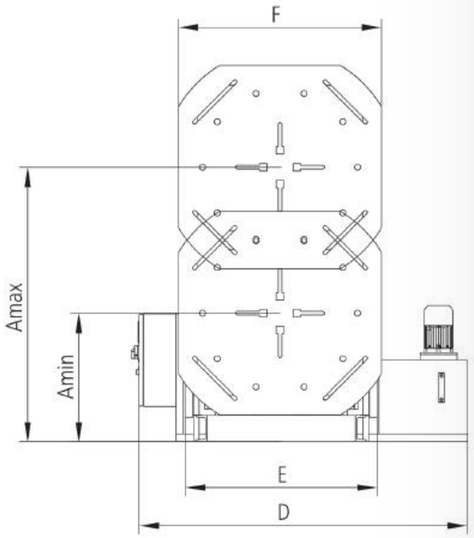
	DM	KM	BG (E)	TF	G		
6R300M16	2350 Nm	11750 Nm	930 mm	3000 kg	1477 kg	**$ 47,751**	○

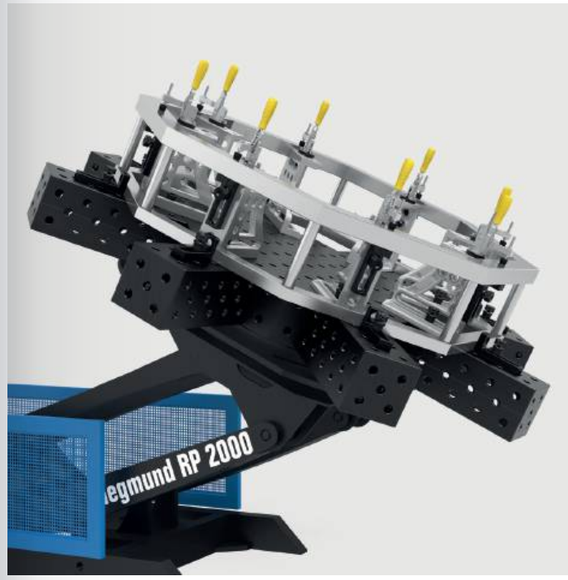
Siegmund Roto-Positioner RP 4500
Table revolutions per minute (electric): 0-1,5, Tilt angle: 95° (Alternatively 140°), Vertical movement range (A): 830-2080 mm, Horizontal movement range (B): 880-2130 mm, Length (C): 2590 mm, Width (D): 2270 mm, Clamping plate diameter (F): 1500x1500 mm

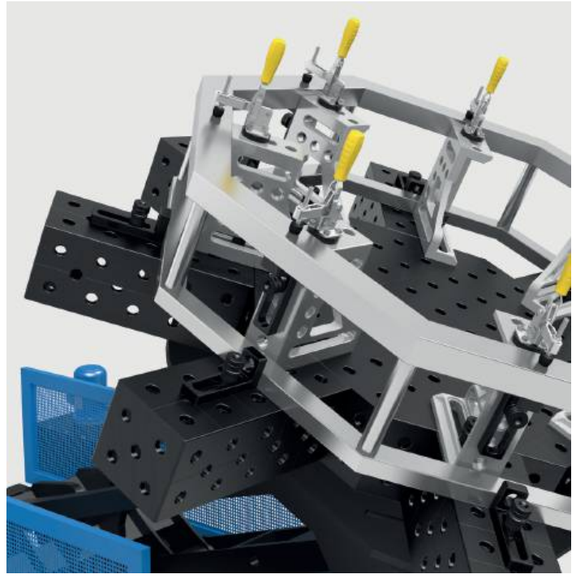
	DM	KM	BG (E)	TF	G		
6R450M16	5300 Nm	21200 Nm	1250 mm	4500 kg	2500 kg	**$ 69,836**	○

Please note: Maximum load minus weight of table.









Product recommendation

Manual control (wired)
for RP 1250, RP 2000, RP 3000, RP 4500, included in the basic price (except control panel with teach function), Control buttons for manual setting, incl. Mounting, subsequent installation NOT possible

	G		
6R000150	5 kg	**$ 1,645**	○

Manual control (wired) for teach function
suitable for Roto positioners with teach function, subsequent installation is possible, not included in the basic price for positioners with teach function

	G		
6R000151	3,50 kg	**$ 1,645**	○

Foot pedal control
for RP 1250, RP 2000, RP 3000, RP 4500, table can be rotated by using the integrated start and stop function, subsequent installation is possible

	G		
6R000250	5 kg	**$ 2,380**	○

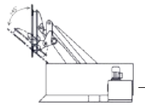
Control panel with teach function for RP 1250, RP 2000, RP 3000
Programming, saving and repeating of positions, Manual control (wired) available for an extra charge, electric drive (6R000450, 6R000460, 6R000470) absolutely necessary, subsequent installation NOT possible

	G		
6R000550	20 kg	**$ 13,475**	○

Control panel with teach function for RP 4500
Programming, saving and repeating of positions, Manual control (wired) available for an extra charge, subsequent installation NOT possible

	G		
6R000560	20 kg	**$ 15,295**	○

G: Weight, TF: Load capacity, DM: Max. turning moment table, KM: Tilting moment, BG: Frame width

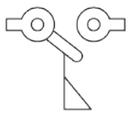


Optional tilt angle 140°
140° tilting of Clamping Plate, rotation of octagonal tables from 1200 mm in the extended position is not possible, subsequent installation NOT possible

6R000350	RP 2000	**$ 4,633**	○
6R000360	RP 3000	**$ 5,613**	○

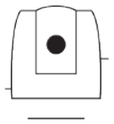
Electric drive
Infinitely variable speed, Lifting and tilting by hydraulic drive, subsequent installation NOT possible

6R000450	RP 1250	**$ 4,224**	○
6R000460	RP 2000	**$ 5,578**	○
6R000470	RP 3000	**$ 5,344**	○



Limit switch for RP 1250, RP 2000, RP 3000
stops the plate when lowering to prevent ground collision, subsequent installation is possible

6R000660	**$ 619**	○



Laser scanner type S300 for Roto positioners and Synchrolift
Protective field area: 3 m, Angle of view: 270°, Scanner resolution: 0,5°, Safety device with protective field area, without programming, Setup and connection by the customer, subsequent installation NOT possible

6RS00000	**$ 7,619**	○

You can find more information and accessories for these products online.

www.siegmund.com/
F-pos-r

Siegmund M-Positioner

- Drive manually via hand wheel
- Force transmission through a bearing with integrated gear
- Universal flange for clamping of Siegmund U-Squares
- Clamping of components on Siegmund U-Squares
- Stability provided by large flat foot plate for floor anchoring
- without U-Square

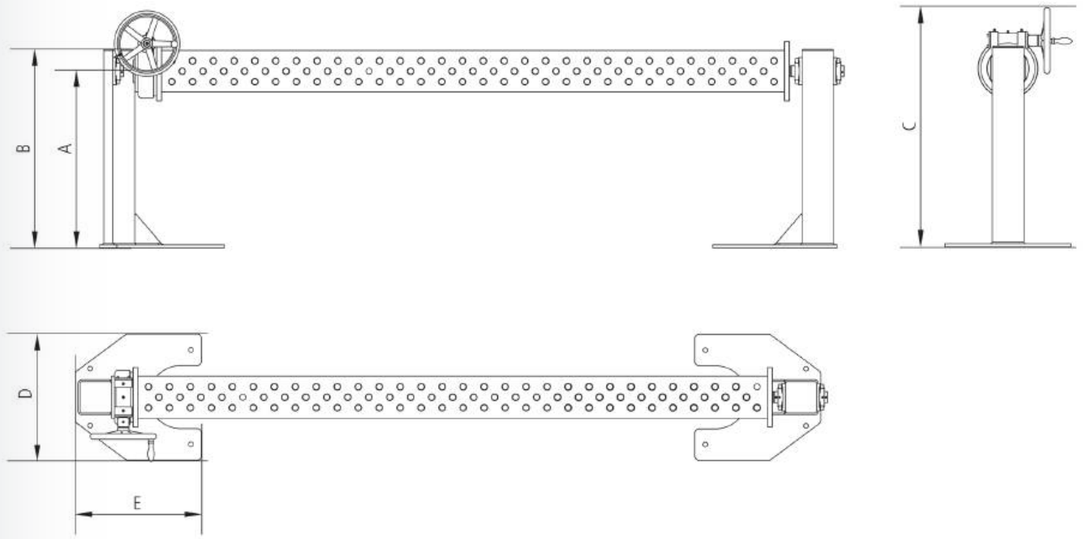
Siegmund M-Positioner MP 500 for System 16
Hand wheel with handle Ø 200 mm, Gear ratio: 1:73, Axis of rotation: horizontal, Max. length Square U-Shape: 1500 mm, Working height (A): 850 mm, Tower height (B): 955 mm, Total height (C): 1083 mm, Base plate width (D): 500 mm, Base plate length (E): 400 mm

	DM	TF	G		
6M050016	100 Nm	500 kg	110 kg	**$ 8,372**	○

Siegmund M-Positioner MP 1500 for System 28
Hand wheel with handle Ø 315 mm, Gear ratio: 1:73, Axis of rotation: horizontal, Max. length Square U-Shape: 3000 mm, Working height (A): 850 mm, Tower height (B): 955 mm, Total height (C): 1140 mm, Base plate width (D): 600 mm, Base plate length (E): 600 mm

	DM	TF	G		
6M150016.28	900 Nm	1500 kg	180 kg	**$ 8,855**	○

Please note: Maximum load minus weight of U-Square.



You can find more information and accessories for these products online.

www.siegmund.com/
F-pos-m

G: Weight, TF: Load capacity, DM: Turning moment

Siegmund Synchrolift

- Continuously adjustable rotation of the clamping plate
- High repeat accuracy
- Pallet lifter for repositioning
- Display for positioner setting
- incl. rotatable ground connection: optimal connection to the table plate, no cable twisting
- without table top / octagonal plate

Siegmund Synchrolift SL 2500
Table revolutions per minute (electric): 1, Speed lifting and lowering: 56 cm/min, Motor power turning: 0,75 kW, Motor power lifting and lowering: 2 kW, Tower height: 2505 mm, Total stroke (B): 1500 mm, movement range (C): 350-1850 mm, Clamping plate diameter: Ø 600 mm

	DM	TF	G	
6S250M16	3000 Nm	2500 kg	1200 kg	**$ 51,405** ○

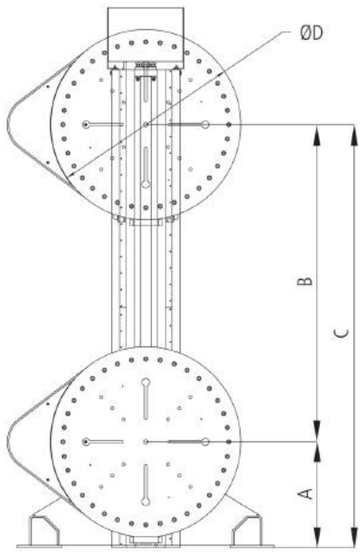
Siegmund Synchrolift SL 4500
Table revolutions per minute (electric): 1, Speed lifting and lowering: 56 cm/min, Motor power turning: 0,55 kW, Motor power lifting and lowering: 2 kW, Tower height: 2505 mm, Total stroke (B): 1500 mm, movement range (C): 450-1950 mm, Clamping plate diameter: Ø 600 mm

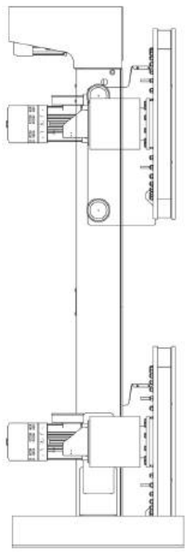
	DM	TF	G	
6S450M16	3750 Nm	4500 kg	1150 kg	**$ 62,307** ○

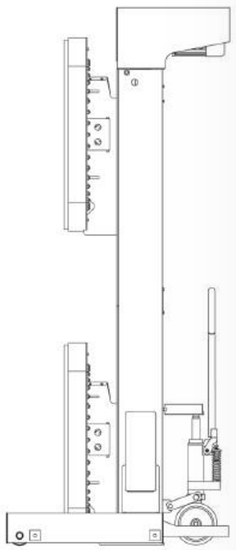
Siegmund Synchrolift SL 7000
Table revolutions per minute (electric): 0,75, Speed lifting and lowering: 56 cm/min, Motor power turning: 0,55 kW, Motor power lifting and lowering: 2 kW, Tower height: 2505 mm, Total stroke (B): 1450 mm, movement range (C): 500-1950 mm, Clamping plate diameter: Ø 800 mm

	DM	TF	G	
6S700M16	6500 Nm	7000 kg	1300 kg	**$ 71,385** ○

Please note: Maximum load minus weight of table.







You can find more information and accessories for these products online.

www.siegmund.com/
F-pos-s

Product recommendation

Manual control (wired)
included in the basic price, Control buttons for manual setting, incl. Mounting, subsequent installation NOT possible

	G	
6S000150		**$ 1,617** ○

Manual control (wired) for teach function
suitable for Synchrolift with teach function, subsequent installation is possible, not included in the basic price for positioners with teach function

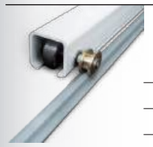
	G	
6S000151	2,80 kg	**$ 1,617** ○

Foot pedal control
table can be rotated by using the integrated start and stop function, subsequent installation is possible

6S000250		**$ 2,145** ○

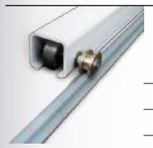
Control panel with teach function
Programming, saving and repeating of positions, subsequent installation NOT possible

	G	
6S000550	20 kg	**$ 8,575** ○



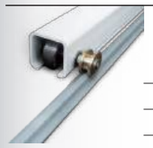
Floor rails Single Rail 2 m
moving towers parallel to each other, subsequent installation is possible

	G	
6S000640	10 kg	**$ 392** ○



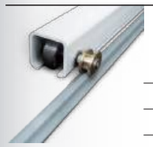
Floor rails Extension Single Rail 2 m
moving towers parallel to each other, subsequent installation is possible

6S000641		**$ 221** ○



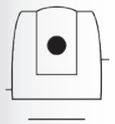
Floor rails Double Rails 2 m
moving towers parallel to each other, subsequent installation is possible

	G	
6S000650	20 kg	**$ 784** ○



Floor rails Extension Double Rails 2 m
moving towers parallel to each other, subsequent installation is possible

6S000651		**$ 441** ○



Laser scanner type S300 for Roto positioners and Synchrolift
Protective field area: 3 m, Angle of view: 270°, Scanner resolution: 0,5°, Safety device with protective field area, without programming, Setup and connection by the customer, subsequent installation NOT possible

6RS00000		**$ 7,619** ○

G: Weight, TF: Load capacity, DM: Max. turning moment table

ISSUES, TRENDS, DEVELOPMENTS AND GOOD CONVERSATIONS

Trade fairs reflect the topics, trends and developments in the industry and offer a first-class platform for exchanging experience and knowledge.

We strive to continuously develop new solutions that increase productivity and efficiency. By participating in various trade fairs, we have the opportunity to present our latest developments to a wide and international audience of professionals, customers and interested parties. Good conversations and valuable business contacts round off every trade fair participation.

Visit our booth to see the quality of our products for yourself. We are looking forward to a personal meeting with you.

All exhibition dates in Germany and around the world can be found in our exhibition calendar.

www.siegmund.com/
F-exhibition

THE SIEGMUND CONFIGURATOR – BUILT TO BUILD

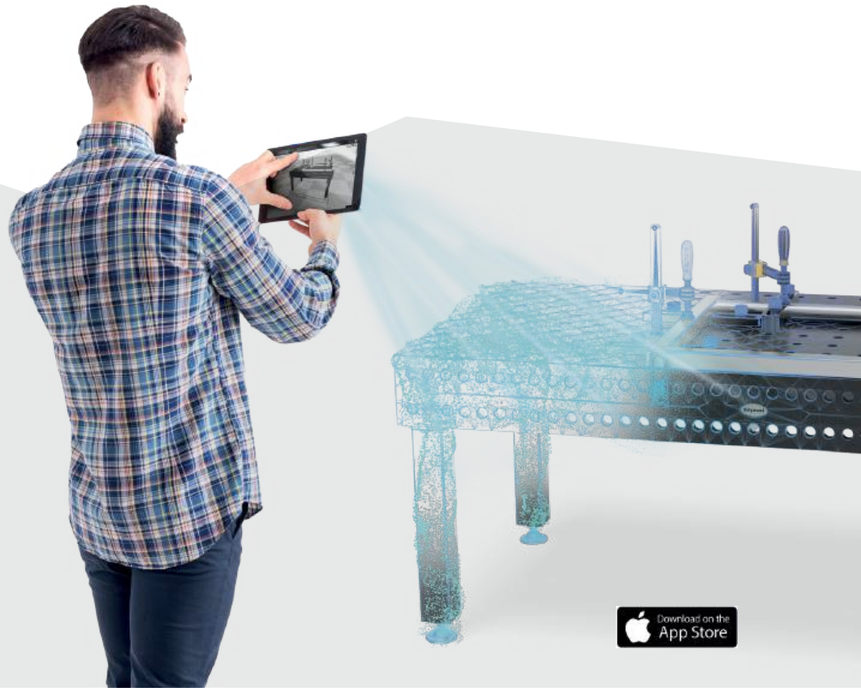
konfigurator.siegmund.com

The Siegmund configurator allows you to design and implement your welding and clamping construction. Plan your next setup with little effort – quickly, easily and intuitively.

- Start your project by choosing a Siegmund welding table.
- Load your component into the Siegmund configurator via the import.
- Clamp your component with the necessary accessories and see the parts list.

Your advantages

- Diverse products
- Share projects
- Design templates
- Augmented Reality
- Cloud synchronization
- Video tutorials



Prices quoted are in U.S. Dollars, excluding any taxes and transportation costs. Minimum order must exceed $50.00. Technical data are subject to change. From warehouse in Charlotte, North Carolina. The sale of Siegmund products is restricted to a worldwide network of approved importers and resale is through appointed distributors only. Our General Business Terms apply. Information printed in this catalog is subject to change without notice including price changes and printing errors.

All texts, pictures and design elements are copyrighted by the Bernd Siegmund GmbH. No part of this catalog may be edited analogously or digital or in another mode, may be duplicated or published out of the catalog without written approval of the legal owner. Offences are prosecuted.
© 2024 Bernd Siegmund GmbH

● Item produced for stock ○ Item produced on order

siegmund

Find our exhibition calendar at:

www.siegmund.com/F-exhibition

WARNING:
Reproductive Harm
www.P65Warnings.ca.gov

Producer:

Bernd Siegmund GmbH
Landsberger Str. 180
86507 Oberottmarshausen
Germany (Bavaria)
Phone +49 (0) 8203 96 07-0
info@siegmund.com
siegmund.com

Importer:

Quantum Machinery Group
7110 Expo Drive, Suite D
Charlotte, North Carolina 28269
Phone (704)703-9400
Fax (704)703-9401
Sales@WeldingTablesAndFixtures.com
www.WeldingTablesAndFixtures.com

Your distributor: